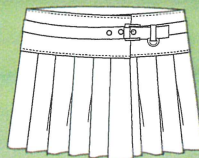
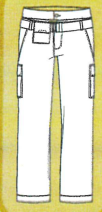


Rimoldi® by



QUALITY RECOGNIZED WORLDWIDE AT VERY COMPETITIVE PRICE



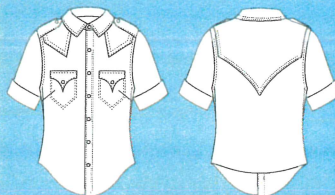
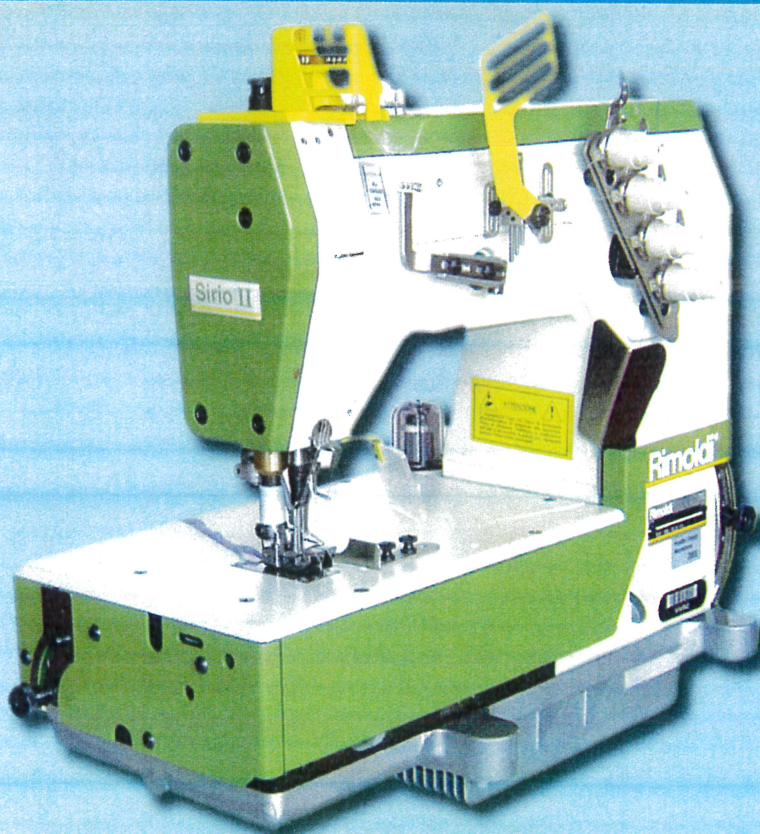
C A T A L O G O

6.200 GIRI

Sirio II

MADE IN ITALY

Macchina a base
piana per l'esecu-
zione di cuciture a
punto catenella a
1 o più aghi impie-
gata nell'industria
dell'abbigliamento
e in altri settori----



Sirio II

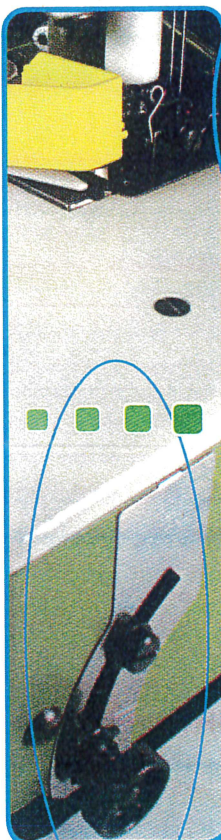
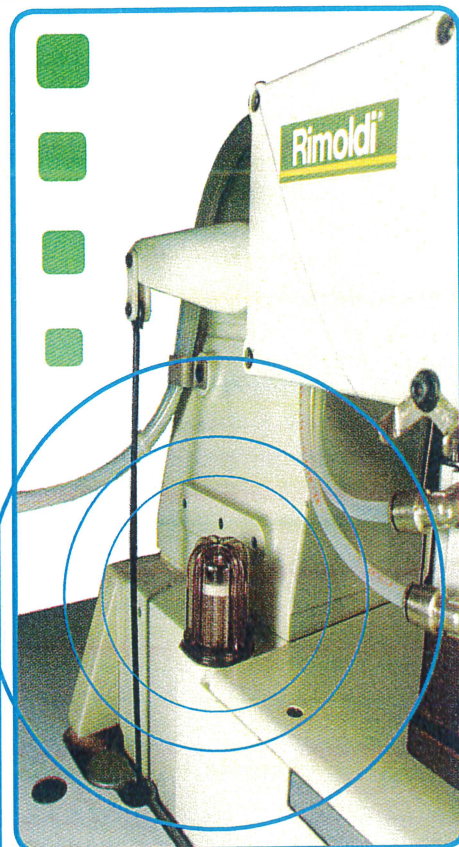
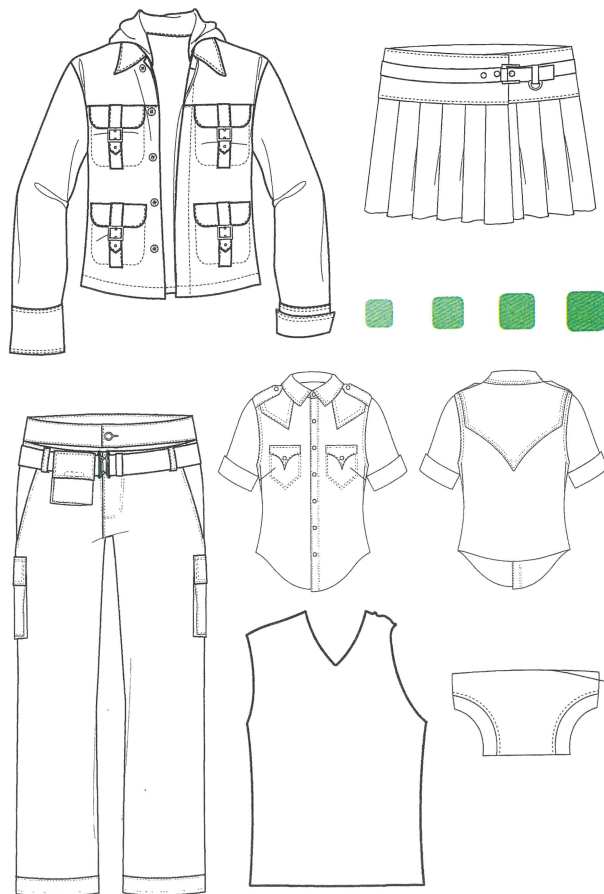
DIVERSIFICATA: tante famiglie per tante necessità

- * 61F: testa a base piana per eseguire punti ornamento senza copertura a 2 aghi (406) e 3 aghi (407)-----
- * 63F: testa a base piana per eseguire punto ornamento con copertura a 2 aghi (602), 3 aghi (605) e 4 aghi (607)-----
- * 64F: testa a base piana per eseguire cuciture a punto catenella doppia (401)-----
- * 68F: testa a base piana per eseguire cuciture ornamento con copertura superiore a 2 aghi e 3 aghi (punto catenella doppia 401)-----

PERFORMANTE: la più efficiente della categoria

Sirio II offre le migliori prestazioni in termini di produttività, qualità e durata della macchina-----

- * Velocità (fino a 7.000 punti/minuto)-----
- * Trasporto di nuova concezione con cinematismi a parallelogramma-----
- * Lubrificazione forzata a pompa-----
- * Predisposizione ad un'ampia gamma di apparecchiature elettroniche e pneumatiche speciali-----



OPERATIVA: poche chiacchiere, tutta sostanza

- * Leva allunga-punto esterna-----
- * Leva regola-differenziale esterna-----
- * Camma tendifilo crochet frontale-----
- * Spia olio esterna-----
- * Infilatura semplice e lineare-----

DUTILE E MALLEABILE

Sirio II può essere facilmente e rapidamente adeguata alle diverse esigenze-----

- * Attacco griffe di nuova concezione-----
- * Nuovo cinematismo comando crochet-----
- * Ampia escursione del trasporto differenziale-----
- * Corsa barra ago regolabile-----
- * Spingi-asola con cinematismo autonomo-----
- * Morsetto porta-ago facilmente intercambiabile-----
- * Regolazione indipendente dell'alimentazione dei fili degli aghi-----

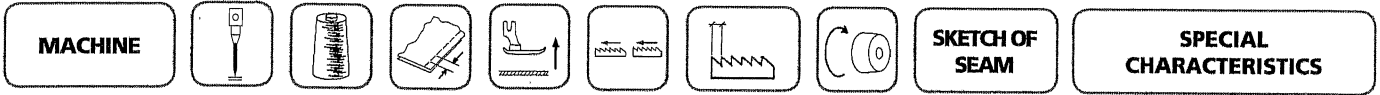
Sirio II Technical Files



Here following you will find all the Sirio II Rimoldi technical files listed as per our price list and referred to the different kinds of seam and use-----

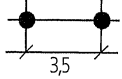
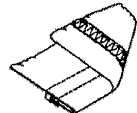
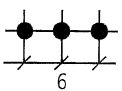
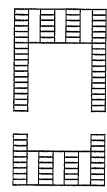

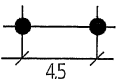
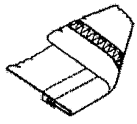
Di seguito troverete le schede tecniche relative a tutte le sottoclassi della gamma Sirio II Rimoldi, ordinate per una più facile lettura, come il listino a seconda della tipologia di utilizzo e di cucitura-----

A continuación encontrarán la ficha técnica relativa a todas las subclases de la gama Sirio II Rimoldi, siguiendo el orden del listín según el tipo de utilización y de costura-----



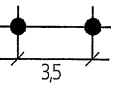
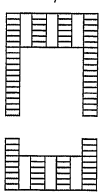
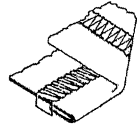
UNDERWEAR AND SWIMWEAR

61F-10. 2/3 NEEDLES. IN ORDER TO CARRY OUT HEMMING OPERATIONS ON UNDERWEAR AND CUT OUTERWEAR, SWIM-SUITS, LINGERIE, ETC. -----

61F-10-2LD-13	Rim63A	3	3	6,5	0,8÷2	1,5	6.200	406	 	For carrying out hems on light fabrics----- They are fitted with two guides: one fixed to the needle plate in order to align the edge of the fold with the left needle; the other adjustable, fixed to the work surface in order to change the width of the hem. By removing the guide on the needle plate, it is possible to sew hems by guiding the edge of the folded material by hand, whereas by removing both guides, reinforcement can be attached to panties and similar articles made of light fabric-----
61F-10-3LD-32	Rim63A	4	3	6,5	0,8÷2		6.200	407	  	With hemming guide on the work surface. In order to hem highly elastic synthetic materials. They sew a particularly elastic seam and prevent the material puffing up between the needles. They are fitted with an adjustable guide fixed to the work surface, which is used to align the edge of the fold with the left needle. Guide 310030-4-00 is available on request in order to fold the material under, align the edge with the left needle and keep the width of the hem itself constant----
61F-10-2LD-31	Rim63A	3	3	6	0,8÷2		6.200	406	 	

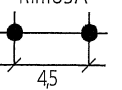
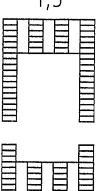
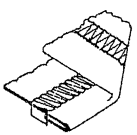
UNDERWEAR AND OUTERWEAR

63F-10. 2 NEEDLES. FOR HEMMING ON UNDERWEAR AND CUT AND SEWN GARMENT IN DIFFERENT GAUGES-----

63F-10-2LD-04	Rim63A	4	3	6	0,8÷2	1,5	6.200	605	  	For hemming light fabrics while folding the edge both upwards and downwards. Fitted with a presser foot with bracket for hemming with fold turned upwards, and a presser foot and guide for hemming with fold turned downwards as standard-----
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UNDERWEAR AND OUTERWEAR

63T-10. 2 NEEDLES. FOR CARRYING OUT HEMMING OPERATIONS ON CUT UNDERWEAR AND KNIT OUTERWEAR. THE TOP FEED ENSURES A RELAXED SEAM WITHOUT SCREWING OR TWISTING-----

63T-10-2LD-55	Rim63A	4	3	6	A 1÷6 B 0,8÷1,5	1,5	5.500	605	  	For hemming light knitwear and while turning the edge either upwards or downwards; the head is fitted with a set of two presser feet and two upper feed dogs with a special guide which allows two types of hems to be sewn-----
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MACHINE



SKETCH OF SEAM

SPECIAL CHARACTERISTICS

OUTERWEAR, UNDERWEAR, FLEECE WEAR, SWIMWEAR

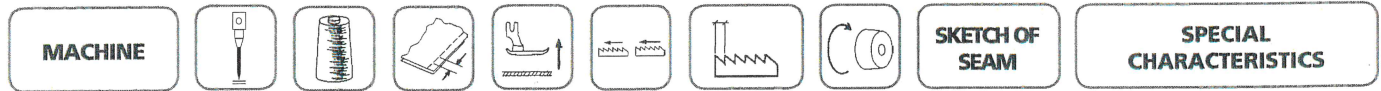
61F-16. 2/3 NEEDLES. FOR ATTACCHING COLLARETTES FROM ROLLS TO UNDERWEAR AND OUTERWEAR-----

61F-16-2LD-02	Rim63A	3	4	6	0,8÷2	1,5	6.200	406	
61F-16-2LD-04	Rim63A	3	4	6	0,8÷2		6.200		 For attaching collarlets to the necklines and armholes of vests, and to the leg holes of briefs, panties and similar garments. The lateral type guide for folding the collarlet is not included: specify the type upon ordering-----
61F-16-3LD-01	Rim63A	4	4	6	0,8÷2	1,5	6.200	407	

OUTERWEAR, UNDERWEAR, FLEECE WEAR, SWIMWEAR

61T-16. 2 NEEDLES. FLAT BED MACHINE FITTED WITH TOP FEED FOR COLLARETTE OPERATION-----

61T-16-2LD-52	Rim63A	3	4	6,5	0,8÷2	1,5	5.500	407	
61T-16-2LD-54	Rim63A	3	4	6	0,8÷2	1,5	5.500		 For attaching collarlets to the necklines and armholes of vests, and to the leg holes of briefs, panties and similar garments. The lateral type guide for folding the collarlet is not included: specify the type upon ordering----- Equipped with top feeding to assure the right alignment of the top and lower sides of the collarlet---
63T-16-2LD-51	Rim63A	4	4	6	A 1÷1,6 B 0,8÷1,5	1,5	5.500	602	

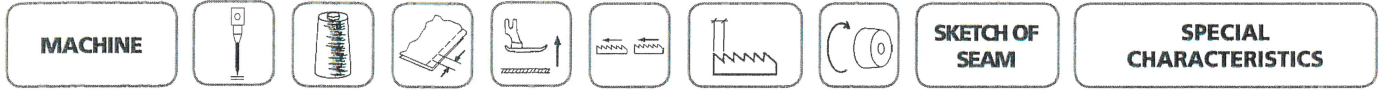


63T-16-2LD-60	Rim63A	4	4	5,5	A 1÷6 B 0,8÷1,5	1,5	5.500	602	<p>For attaching collarettes to the necklines and armholes of vests, and to the leg holes of briefs, panties and similar garments. The lateral type guide for folding the collarette is not included: specify the type upon ordering----- Equipped with top feeding to assure the right alignment of the top and lower sides of the collarette---</p>
63T-16-3LD-58	Rim63A	5	4	5,5	A 1÷6 B 0,8÷1,5	1,5	5.500	605	

OUTERWEAR, UNDERWEAR, FLEECE WEAR, SWIMWEAR

63F-16. 2/3 NEEDLES. HEADS WITH TOP COVER STITCH FOR ATTACHING COLLARETTES TO UNDERWEAR AND OUTERWEAR-----

63F-16-2LD-01	Rim63A	4	4	5,5	0,8÷1,5	1,5	6.200	602	<p>For attaching collarettes to the necklines and armholes of vests, and to the leg holes of briefs, panties and similar garments. The lateral type guide for folding the collarette is not included: specify the type upon ordering. With top cover-----</p>
63F-16-3LD-04	Rim63A	5	4	5,5	0,8÷1,5	1,5	6.200	605	
63F-16-3LD-08	Rim63A	5	4	5,5	0,8÷1,5	1,5	6.200		



DECORATIVE SEAMS

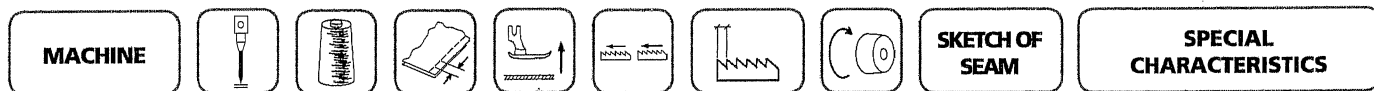
63F-21. 2 NEEDLES. FLATBED MACHINE TOP/BOTTOM COVER STITCH FOR DECORATIVE SEAMS-----

63F-21-2MD-01	Rim63A	4	6	6	1÷2,2	1,5	5.500	602	For decorative seams on pillow cases, bed sheets, table cloths etc. with contemporary cord insertion. The stitch is very short and the machine is equipped with differential----- It is recommended to use embroidery yarns-----

UNDERWEAR AND LINGERIE

63F-34. 2/3 NEEDLES. HEADS FOR ATTACHING ELASTIC LACE TO UDERWEAR AND LINGERIE WITH FIXED TRIMMING KNIVES AND MECHANICAL METERING ROLLERS-----

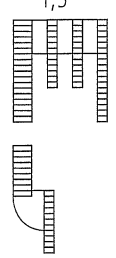
63F-34-2DR-20	Rim63A	4	4	6	0,8÷1,5	1,5	5.500	602	Heads with mechanical metering rollers and fixed trimming knives. They are used for attaching elastic laces from rolls above the machine to ladies' panties, and wide elastics to the waist of briefs, men's underpants and similar garments made of light and medium fabrics. They are fitted with elastic metering rollers located in front of the machine arm (upper rollers), and fixed trimming knives for trimming excess material. The metering rollers have their own movement which is intermittent and synchronized with the movement of the feed dogs. Their rotational speed is adjustable in order to give the elastic the required tension. They are also fitted with a fixed edge guide in order to align the edge of the fabric with the needles-----
63F-34-2DR-27	Rim63A	4	4	6	0,8÷1,5		5.500		
63F-34-3DR-16	Rim63A	5	4	5,5	0,8÷1,5		5.500	605	
63F-34-3DR-23	Rim63A	5	4	5,5	0,8÷1,5	1,5	5.500		For attaching wide elastic on men's brief's-----



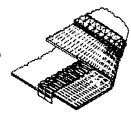
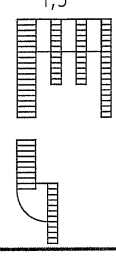
UNDERWEAR AND LINGERIE

63F-34. 2/3 NEEDLES. HEADS FOR ATTACHING ELASTIC LACE TO UDERWEAR AND LINGERIE WITH FIXED AND DISENGAGEABLE TRIMMING KNIFE-----

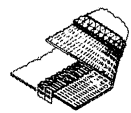
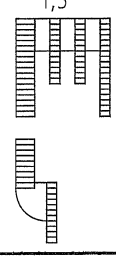
63F-34-2LR-09 (disengageable knives)	Rim63A 	4	4	6	0,8÷1,5	1,5	5.500	602
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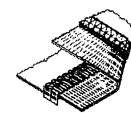
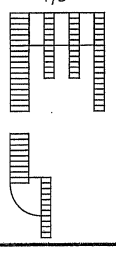
63F-34-2LR-20 (fixed knives)	Rim63A 	4	4	6	0,8÷1,5	1,5	5.500	
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63F-34-2LR-27 (fixed knives)	Rim63A 	4	4	6	0,8÷1,5	1,5	5.500	602
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63F-34-3LR-16 (fixed knives)	Rim63A 	5	4	6	0,8÷1,5	1,5	5.500	605
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Heads set up for using electronic metering rollers and fitted with trimming knives. They are set up for attaching elastic lace from rolls above the machine to ladies' panties and similar garments made of light and medium fabrics, and wide elastics to the waist of briefs and minislips, and similar garments. They must be used in combination with electronic metering rollers, which ensure constant elastic feed even if the speed of the machine is changed while sewing. They are also fitted with trimming knives for trimming excess material and fixed edge guide for aligning the edge of the material with the needles-----

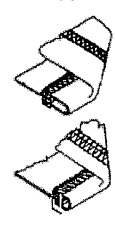
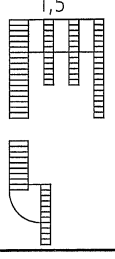
The following types of elastic metering rollers are available on request at additional cost:
 090-00: "SONIA" programmable electronic metering rollers-----
 082/083: "LISA" electronic metering rollers-----
 Disengageable guide 321457-4-00 is available on request at additional cost for aligning the edge of the material with the needles-----

The following parts are available on request at additional cost for head 63F-34-2LR-20:
 presser foot 304068-3-00 for attaching wide elastic to the waist of men's underpants;
 presser foot 302873-3-12 for sewing inside the lace at a maximum of 25 mm from the left edge.

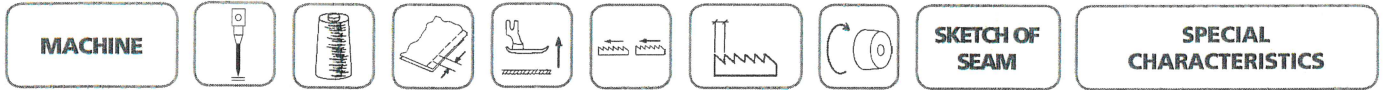
UNDERWEAR, LINGERIE, SEAMLESS AND BEACHWEAR

63F-16. 2 NEEDLES. FLAT BED TOP/BOTTOM COVER STITCH FOR COLLARETTE/BINDING OPERATION FITTED WITH TRIMMING KNIFE-----

63F-16-2LR-23	Rim63A 	4	4	6	0,8÷1,5	1,5	5.500	602
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Flat bed head for elastic lace application from roll on underwear garments. Equipped with trimming knives in front of the folder, it is suitable for the application of "U" shaped bindings and of collarettes for underwear, swimwear and seamless-----



63F-16-2LR-24	Rim63A	4	4	6	0,8÷1,5	1,5	5.500	602	Flat bed head for elastic lace application from roll on underwear garments. Equipped with trimming knives in front of the folder, it is suitable for the application of collarettes for underwear, swimwear and seamless up to a max tape size of 36/38 mm-----

KNITWEAR

61F-38. 2/4 NEEDLES. HEADS FOR ATTACHING TRIMMING AND REINFORCING STRIPS TO KNITWEAR GARMENTS-----

61F-38-2LD-07	Rim63A	3	4	6	0,8÷2	1,5	6.200	406	They are used for attaching strips of selvedged knitted material (obtained with flat knitting machines) or trimming to outerwear (cardigans)-----

61F-30-3LR-27 (with fabric trimming knives)	Rim63A	4	4	6	0,8÷2	1,5	6.200	407	They are fitted with a rack tensioner, and front differential feed dogs, which operates on the fabric and the strips-----

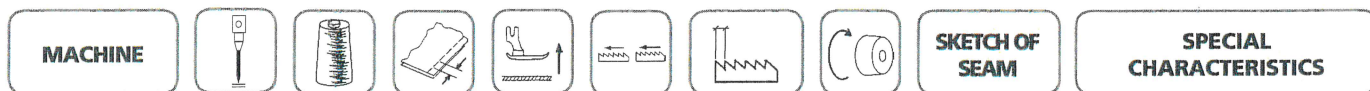
61F-38-4LD-10	Rim63A	6	4	6	0,8÷2	1,5	5.500	2 x (406)	To attach knitted ribs and folded strip on slips and men's briefs-----

OUTER KNITWEAR

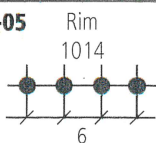
63F-66. 3/4 NEEDLES. ASSEMBLY AND DECORATIVE SEAMS, HEMMING AND TOPSTITCHING OF KNITWEAR-----

63F-66-3LD-01	Rim63A	5	4	6	0,8÷2	1,5	6.000	605	Flat bed head for performing different kind of seams on light to heavy outer knitwear garments: assembly seams, decorative seams, hemming, topstitching-----

63F-66-3LD-15	Rim63A	5	4	6	0,8÷1,9	1,5	6.000		New bottom feeding; highly versatile and reliable machine for different kinds of seams on light, medium and heavy weight fabrics; high foot lift up-----



63F-66-4MD-05



6

4

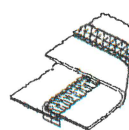
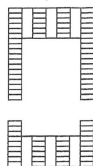
6

0,8÷1,5

1,5

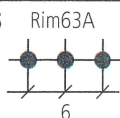
5.500

607



Suitable for assembling ornamental seams on knitwear and to attach such as on cuffs, gussets, etc on underwear garments-----
On demand the machine head can be equipped with right or reverse folder-----

63T-66-3LD-55



5

4

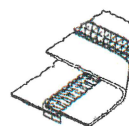
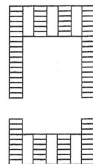
6

0,8÷1,5

1,5

5.500

605

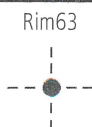


Flat bed top feeding head for performing different kind of seams on light to heavy outer knitwear garments: assembly seams, decorative seams, hemming and top-stitching-----

OUTERWEAR

64F-00. 1/2 NEEDLES. ONE OR TWO NEEDLES HEADS FOR ASSEMBLY SEAMING FOR DRESS AND GARMENT MAKING WORKSHOP-----

64F-00-1MD-24



2

4

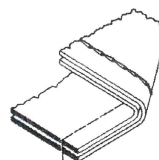
6

0,8÷2

1,5

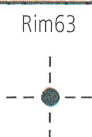
6.200

401



One-needle head for assembly seaming medium and heavy fabrics for men's and women's wear. For assembly seaming all types of medium and heavy fabrics where it is necessary to use the differential feed in order to have flat seams. For knitwear, it is also possible to use wool or similar yarns both in the needle and the looper-----

64T-00-1LD-70



2

3

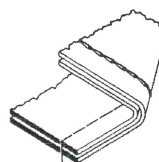
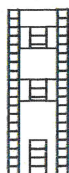
5

0,8÷1,9

1,5

5.500

401



Assembly seams for ready-made wear and making-up industry-----
Top feed and differential bottom feed both adjustable even when machine is running-----
Self-adjustable top feed to keep constant the distance between the foot and the top feed dog even when passing through different thicknesses or over crossway seams avoiding stitch condensing-----

MACHINE											SKETCH OF SEAM	SPECIAL CHARACTERISTICS
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64F-00-1MA-18	Rim64	2	3	5,5	-	1,5	7.000	401	Head with "feeding foot" for light (linings) and medium weight fabrics-----

64F-00-1MA-35	Rim64	2	3	5,5	-	1,5	6.500	401	Head with "feeding foot" for medium and heavy weight fabrics-----

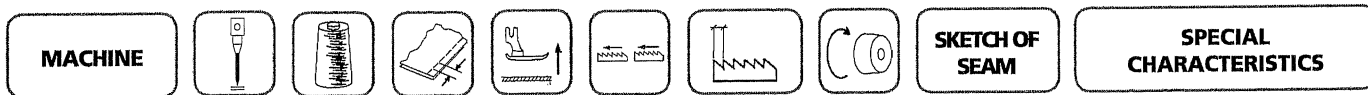
64F-00-1MR-38	Rim64	2	3,5	5,5	0,8÷2	1,5	5.200	401	One-needle head, fitted with trimming knives, for assembly seaming stiff fabrics. The head is fitted with fixed trimming knives which allows trimming with an adjustable sewing edge: up to a maximum distance of 5 mm between the stitches and the edge itself. They are also fitted with a special presser foot for opening the edges of the seam after sewing, which makes them useful for combining with unit for producing bias strips from open material in rolls, and sews the open material forming tubes. Since the seam is opened and flattened during sewing, the presser foot is opening the edges of the seam and prepares them for pressing-----

64F-00-2LA-36	Uy 128 Gas	4	3	6	-	1,5	5.500	401	2 needle machine for reinforced seaming of trousers seat. For medium and heavy fabrics-----

DECORATIVE SEAMS

64F-00. 2 NEEDLES. FOR TOPSTITCHING OPERATIONS, DECORATIVE SEAMS AND ATTACCHING ZIP FASTENERS-----

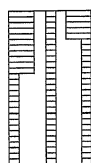
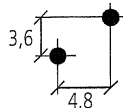
64F-00-2LA-35	Uy 128 Gas	4	3	5,5	-		5.500	401	Fitted with presser foot with right hand edge guide for top-stitching and attaching patch pockets following the edge to the right of the needles----- Seam margin 2mm from inside needle-----



SHIRTS, BLOUSES AND WORK CLOTHES

64F-00. 2 NEEDLES. FOR DOUBLE LAP SEAMS ON LIGHT, MEDIUM AND HEAVY WEIGHT FABRIC-----

64F-00-2MA-02 Rim64 4 4 6 - 1,5 6.500 401

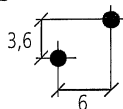


6.500



The straight double lap folder, available on request at extra cost, is chosen according to the weight of the material (see table) and overlaps the right edge with the left-----

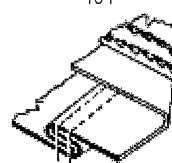
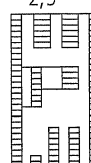
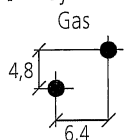
64F-00-2MA-03 Rim64 4 4 6 -



DOUBLE LAP ASSEMBLY SEAMS

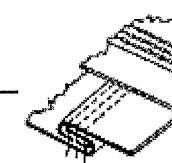
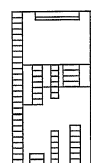
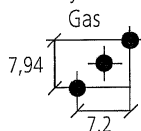
64F-00. 2/3 NEEDLES. MACHINES FOR DOUBLE LAP SEAMS ON JEANS, BLOUSON JACKETS, CASUAL SLACKS, AND WORK CLOTHES ON HEAVY AND VERY HEAVY WOVEN FABRICS (DENIM, VELVET ETC...). FITTED WITH A SPECIAL PRESSER FOOT WITH DOUBLE-HINGED DIVIDED SHOE FOR DISTRIBUTING PRESSURE AND FACILITATING FEEDING OVER CROSS SEAMS-----

64F-00-2LA-34 Uy128 Gas 4 3 6 - 2,5 5.500 401



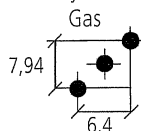
Machine without rear puller. On request, at extra cost is available: P305554-3-00 presser foot, P305556-0-00 feed dog, P305557-0-00 needle plate for medium heavy fabrics-----

64F-00-3LA-01 Uy128 Gas 6 4 6 - 2,5 5.200 401



Fitted with feed dog with right hand row of the teeth higher than the other teeth, for facilitating the feeding of both plies on double lap seams, and with the front part of feed dog higher than rear to have an efficient feeding at the beginning of the seam-----

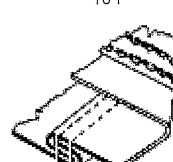
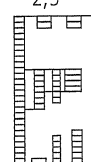
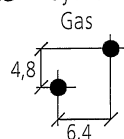
64F-00-3LA-03 Uy128 Gas 6 4 6 - 2,5 5.200 401



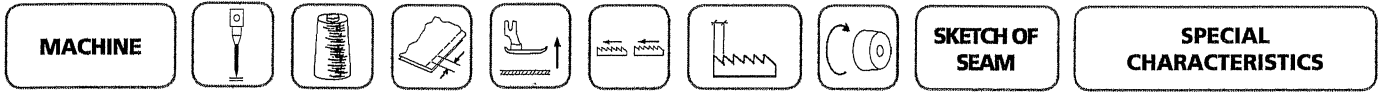
JEANS

64F-00. 2/3 NEEDLES. MACHINES FOR DOUBLE LAP SEAMS ON JEANS, BLOUSON JACKETS, CASUAL SLACKS, AND WORK CLOTHES ON HEAVY AND VERY HEAVY WOVEN FABRICS (DENIM, VELVET ETC...). FITTED WITH A SPECIAL PRESSER FOOT WITH DOUBLE-HINGED DIVIDED SHOE FOR DISTRIBUTING PRESSURE AND FACILITATING FEEDING OVER CROSS SEAMS-----

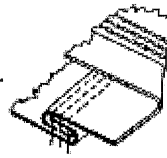
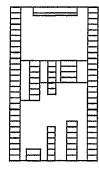
64F-00-2LK-03 Uy128 Gas 4 3 6 - 2,5 5.200 401



Machines with rear puller (the upper driving) which co-operate at the feeding of fabric. They have their own movement which is intermittent and their speed is variable-----



64F-00-3LK-01	Uy128 Gas	6	4	6	-	2,5	5.200	401	
64F-00-3LK-02	Uy128 Gas	6	4	6	-		5.200		

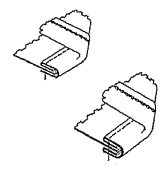
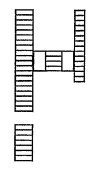


Machines with rear puller fitted with feed dogs with right hand row of the teeth higher than the other teeth, for facilitating the feeding of both plies on double lap seams, and with the front part of feed dog higher than rear to have an efficient feeding at the beginning of the seam-----

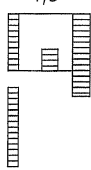
OUTERWEAR

64F-16. 1 NEEDLE. HEADS FOR ATTACHING COLLARETTES WITH AT LEAST ONE SELVAGED EDGE TO KNIT OUTERWEAR GARMENTS-----

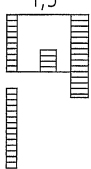
64F-16-1MD-01	Rim64	2	4	6	0,8÷1,5	1,5	6.200	401	
64F-16-1MD-06	Rim63A	2	4	6	0,8÷1,5	1,5	6.200	401	
64F-16-1MD-07	Rim63A	2	4	6	0,8÷1,5	1,5	6.200	401	



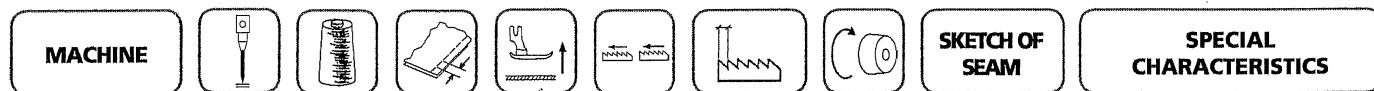
Suitable for attaching collarettes and tapes on underwear and knitwear. Split tube folder is on demand-----


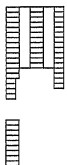
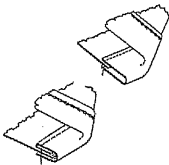


For attaching continuous knit collarettes from rolls to the necklines and armholes of pullovers, sweaters and light and medium knit fabric jackets-----
It is particularly recommended for attaching ribbed knit collarettes with 7÷12 gauge produced on flat knitting machines with at least one selvaged edge-----
It is equipped with a special device for guiding the fine rib strap fitted with five interchangeable binders of different widths-----




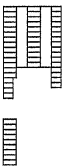
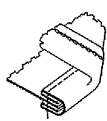
For attaching continuous knit fabric straps from rolls at the side to light and medium-weight pullovers, sweaters and cardigans-----
It is particularly recommended for attaching continuous ribbed knit straps with 5÷12 gauge produced on flat knitting machines with at least one selvaged edge. The head carries out the operation using a special device fitted with a set of guides which ranges from 20 to 50 mm. The head is also provided with cut limiting guide P207830-4-00 which, when fitted to a one-needle overlock head, makes edge finishing easier since it prevents the seam previously sewn by the aforementioned head from being trimmed-----



64T-16-1LD-56	Rim64	2	4	5,5	0,8÷1,5	1,5	5.500	401	Single needle head, doubled locked chainstitch fitted with top feed for attaching knit strips with selvaged edge from rolls from side to the arm holes and necklines of sweater, and the front of cardigans and other outwear garments-----
									


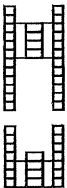
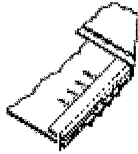
UNDERWEAR, LINGERIE AND SWIMWEAR

64T-16. 1 NEEDLE. HEAD WITH TOP FEED FOR ATTACHING STRETCH BINDING TO SWIMSUITS, BODY STOCKING AND SIMILAR GARMENTS-----

64T-16-1LD-66	Rim64	2	3	5,5	0,8÷1,5	1,5	5.500	401	Single needle head, doubled locked chainstitch fitted with top feed for elasticized binding from rolls from side to the arm holes, neck lines and under the cups of swimsuits, body stockings and similar garments-----
									


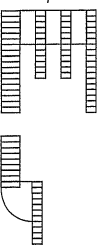
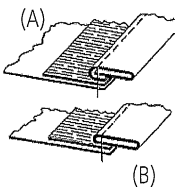
OUTERWEAR

64F-38. 1 NEEDLE. HEAD FOR THE APPLICATION OF REINFORCING TAPES TO THE ARM HOLE AND SHOULDERS OF JACKETS, COATS AND SHOULDERWEAR IN GENERAL-----

64F-38-1MD-14	Rim63	2	3	?	0,8÷2	1,5	5.200	401	Heads for attaching tapes to the arm holes and shoulders of jackets, overcoats and articles with shoulders in general----- For attaching a 5 to 11 mm tape on the bias or in a straight to the arm holes and shoulders of jackets, overcoats, coats, etc..., made of heavy or extremely heavy materials in order to reinforce and shape the garment during preparation-----
									

POLO AND T-SHIRT

64F-38. 1 NEEDLE. ATTACCHING THE COLLAR TO "POLO" TYPE T-SHIRTS AND SHIRTS-----

64F-38-1MR-01	Rim64	2	3,5	5,5	0,8÷2	1,5	5.200	401	One needle flat bed machine - type 401 double chain stitch - with differential feed and trimming knives located in front of the needle. Supplied with two guides, which can be fitted as required for: - attaching the collar at the same time as a collarette made from a strip of fabric from rolls above the machine. Width of finished collarette: 10mm - width of fabric strip: 25 mm (A)----- - attaching the collar at the same time as a 10 mm wide fabric tube (B)
									



UNDERWEAR

64F-38. 2 NEEDLES. FLAT BED MACHINE 2 NEEDLE CHAINSTICH FOR STRIP AND BAND APPLICATION-----

64F-38-2CA-13	Rim64	4	4	6	-	1,5	5.200	401	Suitable for attaching ribs on slips and men's briefs-----

POLO AND T-SHIRT

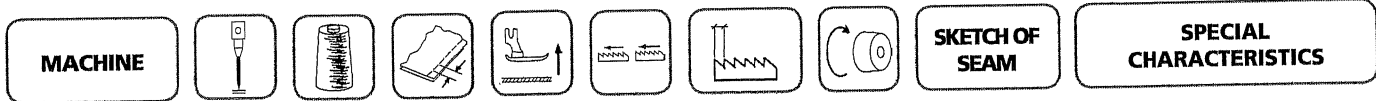
62F-16. 3 NEEDLES. FOR ATTACHING COLLARETTES WITH DECORATIVE SEAM-----

62F-16-3LD-01	Rim63A	5/6	4	6	8÷12	1,5	3.000	407 (top cover decorative stitch)	3 needles flatbed machine for attaching collarettes with decorative pattern on sweater, T-shirt, knit pyjamas and children's garments--- The machine is fitted with a filling device with two thread guides, synchronized with the needle movement, for inserting one or more threads that make a decorative pattern on the top part of the seam. Movement of the thread guides is controlled by easily interchangeable cams----- 6 different patterns can be obtained with each cam by opportunity varying threading of the thread guides. The decorative effect can be increased by using different coloured thread----- The machine is supplied. with 5 cams-----

JEANS, TROUSERS AND JACKETS.

68F-00. 2/3 NEEDLES. HEADS FOR ATTACHING THE POCKET FACING TO THE POCKET LINING OF JEANS, TROUSERS AND JACKETS-----

68F-00-2MD-31	Rim63	5	3	6	0,8÷2	1,5	6.500	401 (with top cover)	This head eliminates the serging operations----- The cover thread covers the edge of the pocket facing thus eliminating the previous serging operation-----
68F-00-3LD-20	Rim63	7	3	6	0,8÷2	1,5	5.500		Same as above but equipped with a third needle providing a supplementary chainstitch for additional strength-----



POLO AND T-SHIRT.

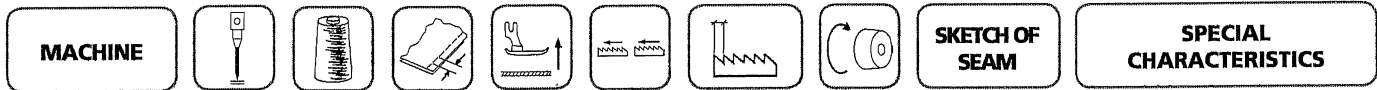
PL61X/PL63X. PL63TX. 2/3 NEEDLES. WORKSTATION FOR OPEN SLEEVE HEMMING EQUIPPED WITH AUTOMATIC GUIDES-----

PL61X-10-3LD-60 (without top feed and without top cover)	Rim63	4	4	6	0,8÷1,5	1,5	6.200	407		
PL63X-10-3LD-60 (without top cover)	Rim63A	5	4	6	0,8÷1,5	1,5	6.200	605		Complete unit for hemming open fabrics, like pockets, sleeves etc--- Adjustable hem size from 15 to 25,4 mm. Equipped with a fixed guide placed in front of the machine on which the operator places the fabric and with two photocells, the first controls the machine start, the second controls the stop-----
PL63TX-10-3LD-60 (with top feed and with top cover)	Rim63A	5	4	5,5	A 0,2÷1,6 B 0,8÷1,5	1,5	5.500	605		

NEW STITCHES - VARIOUS ARTICLES

3/4 NEEDLES. FLAT BED MACHINE FOR VARIOUS OPERATIONS FOR UNDERWEAR, OUTERWEAR AND SWIMWEAR-----

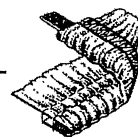
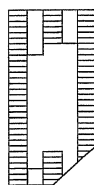
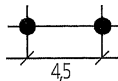
63F-66-3LD-19	Rim63A	5	4	6	0,8÷1,5	1,5	5.500	605		New machine for top-stitching operations and pre-existing middle and side seams-----
61F-38-4MD-12	Rim63	6	4	6	0,8÷1,5		5.500	2 x (406)		Flat bed machine for various operations for underwear, outerwear and swimwear-----



OUTERWEAR AND UNDERWEAR

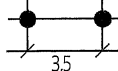
61F-11. 3 NEEDLES. TWO NEEDLE ELASTIC ATTACHING HEADS FOR OUTERWEAR AND UNDERWEAR WITH METERING ROLLERS AND FEED ROLLERS-----

61F-11-2EK-01 Rim63A 3 4 6 - 1,5 5.200 406



To hem women's panties and men's briefs made of fine rib material, or fleece pyjamas, training suits, etc. and the same time insert elastic into the hem. The heads are fitted with front metering rollers; their movement can easily be adjusted in order to give the elastic the required tension. They have their own intermittent movement synchronized with the movement of the feed dog-----

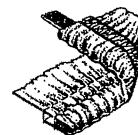
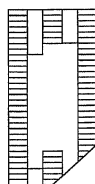
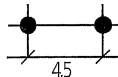
61F-11-2EK-04 Rim63A 3 4 6 - 5.200



The machines are also fitted with rear toothed feed rollers whose main task is to ensure perfectly regular fabric feed during sewing and gather the fabric. The movement of the feed rollers is also intermittent and their speed is adjustable-----

The free elastic in the hem is stitched down at the beginning and end of each seam by moving an elastic guide tube using the knee press control-----

61F-11-2EK-06 Rim63A 3 4 6 - 1,5 5.200 406



With elastic stitched down with the right needle, for garments made of warpknit material-----

The elastic is stitched down along its whole length by the right needle. The hand is fitted with a double fold binder with an incorporated elastic guide tube which can be moved using a knee press control; this is only operated when the material is loaded in order to insert into the guide before sewing-----