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164

CATALOGO PEZZI DI RICAMBIO
SPARE PARTS CATALOGUE

N 70



Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base" (da Tav. 1 a Tav.14), comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda (da Tav.15 in avanti) comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili sciolti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrate richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.
3. Le tavole del "Catalogo base", il cui numero è seguito da una lettera, annullano e sostituiscono interamente (per la testa cui si riferiscono) le corrispondenti tavole della testa più significativa del Catalogo.
4. Sulle tavole relative alle altre teste (da Tav.15 in avanti) sono elencati tutti i particolari diversi o non montati sulle teste del Catalogo Base.
Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivata - il simbolo della testa da cui deriva).
I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.
I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole e cioè da Tav. 1 a Tav. 14 .
I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precise, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

AVVERTENZA

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

This spare parts catalogue is made up of two parts: in the first one, called "basic catalogue" (from Table 1 to Table 14), all the details of most representative head are listed (the first head listed on the cover); the second one (from Table 15 onwards) includes the details of the other main heads or derived ones, which are different from that of the basic catalogue. The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that:

1. all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;
2. the references of the pictures of the parts making up the group are usually put in brackets.
In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.
3. Those "Basic catalogue" tables having a number followed by a letter completely annul and replace (for the head to which they refer) the corrisponding tables of the principal head in the catalogue.
4. In the tables of the other heads (from Table 15 onward) there are listed all the parts not fitted on the heads in the basic catalogue.
These tables are marked at the top right-hand corner with the symbol of the head which the table refers to.
The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue.
The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue.
The parts which are common to all the heads in the catalogue are listed only in the first group of tables, that is from Table 1 to Table 14
Parts marked "annulled part" are those not fitted on the head which the table refers to. When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled.

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found.

NEEDLES

The needles are marked with system and size; the size indicates the average diameter in hundredths of a millimeter.

The system and size of the needle are shown on the packet as well as on the needle itself. Wheen ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

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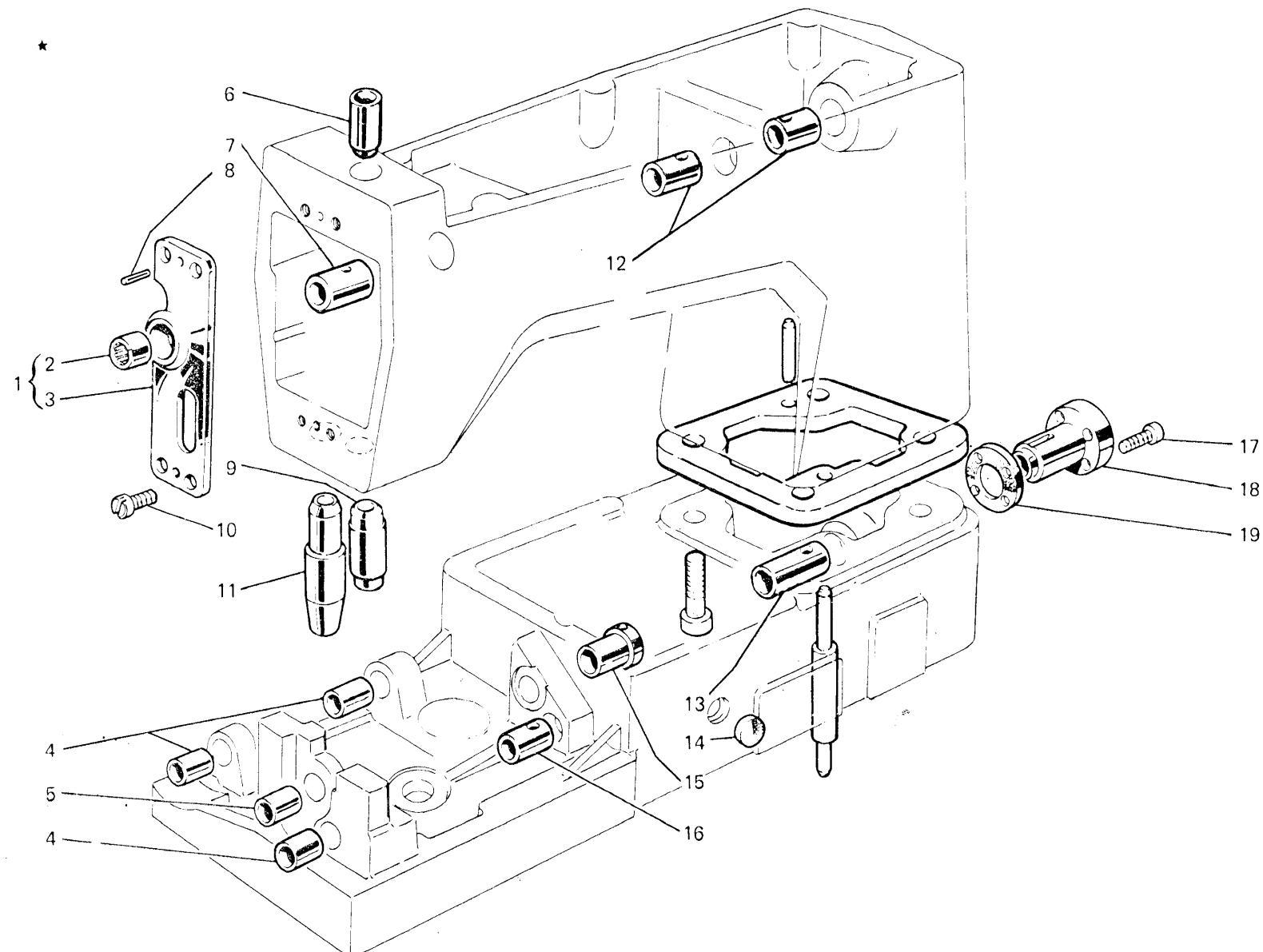


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	308995-3-00	1	base e braccio con bussole	base and arm with bushes			
1	308021-2-00	1	supporto con cuscinetto	support with bearing			
2	303494-0-10	1	cuscinetto	bearing			
3	308020-0-00	1	supporto	support			
4	300224-0-10	3	bussola	bush			
5	302014-0-10	1	bussola	bush			
6	308032-0-00	1	bussola barra ago	bush			
7	308022-0-00	1	bussola	bush			
8	706454-0-00	2	spina	pin			
9	308031-0-00	1	bussola barra ago	bush			
10	721485-2-00	4	vite	screw			
11	308406-0-00	1	bussola premistoffa	bush			
12	308016-0-00	2	bussola	bush			
13	302011-0-10	1	bussola	bush			
14	308048-0-00	1	tappo	plug			
15	302037-0-10	1	bussola	bush			
16	302016-0-10	1	bussola	bush			
17	742232-2-00	3	vite	screw			
18	302116-2-10	1	flangia	flange			
19	302271-0-10	1	guarnizione	gasket			

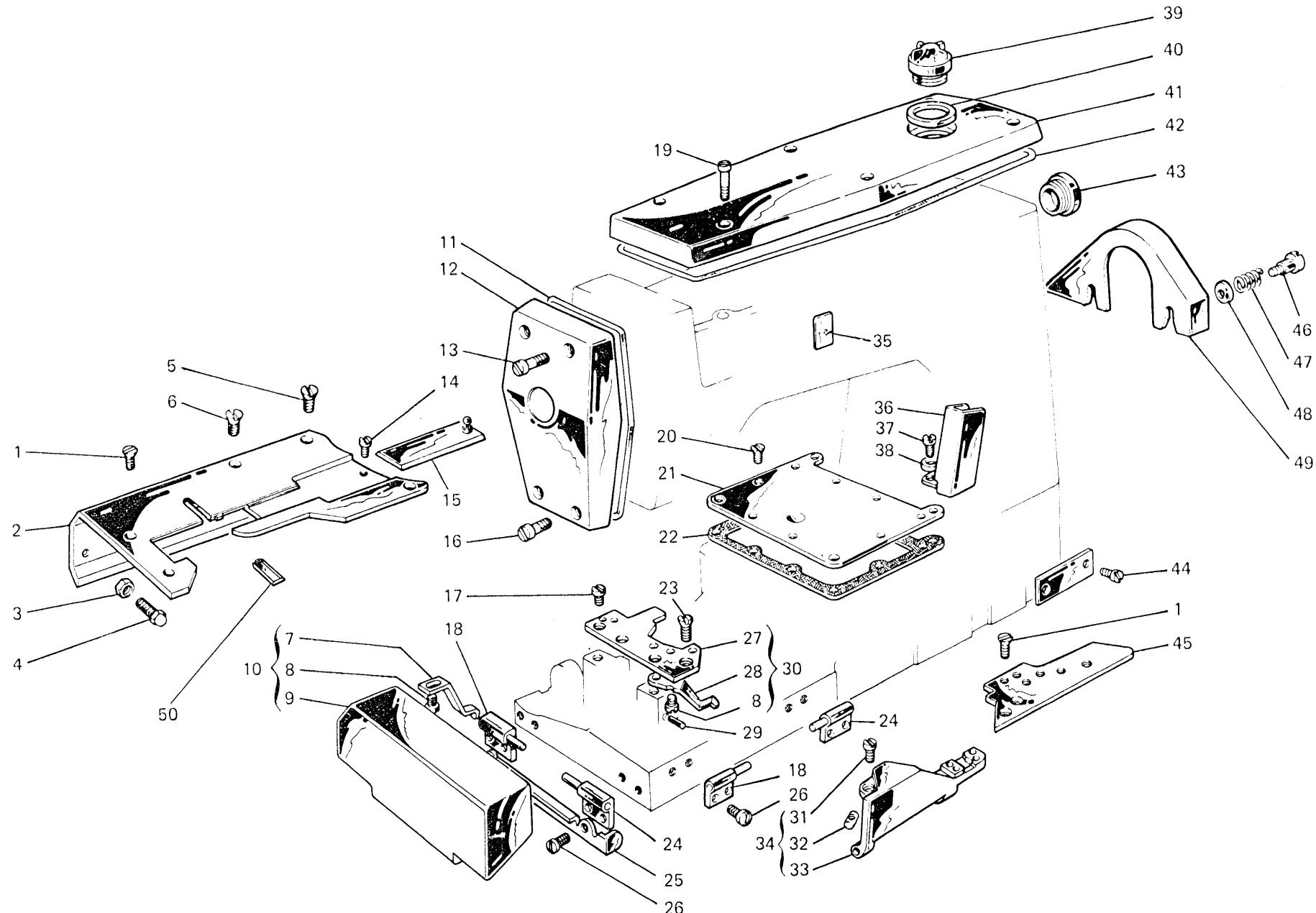


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Q.tà Anz.	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	744636-2-00	4	vite	screw			
2	308953-2-00	1	piano di lavoro con guarnizione	working plate			
3	733505-2-00	1	dado	nut			
4	202214-0-10	1	vite	screw			
5	302566-2-10	1	coperchio scorrevole	sliding cover			
6	744676-2-00	1	vite carter superiore	screw			
7	724895-2-00	1	vite carter superiore	screw			
8	300276-0-10	1	molla	spring			
9	721424-0-00	3	vite	screw			
10	302092-0-11	1	carter anteriore	front cover			
11	302093-4-11	1	carter anteriore completo	front cover assembly			
12	308128-0-00	1	guarnizione coperchio	cover gasket			
13	308101-2-00	1	coperchio anteriore	front cover			
14	302354-0-10	2	vite superiore	upper screw			
15	301359-0-10	1	vite di fermo	screw			
16	302353-0-10	2	vite inferiore	lower screw			
17	303808-0-10	1	coperchietto per carter super.	cover			
18	302355-0-10	2	vite per piastra	screw			
19	302077-2-10	2	cerniera sinistra	left hinge			
20	742282-2-00	6	vite coperchio	cover screw			
21	788131-0-01	1	targhetta sist. aghi	needle system plate			
22	724422-2-00	9	vite piastra	screw			
23	302127-2-11	1	piastra superiore	upper plate			
24	300318-0-10	1	guarnizione	gasket			
25	744634-0-00	2	vite per placca	screw			
26	302076-2-10	2	cerniera destra	right hinge			
27	302103-0-10	1	carterino di protezione	protection cover			
28	300483-0-10	8	vite cerniera	hinge screw			
29	302122-2-10	1	piastra porta placca	plate			
30	300277-0-10	1	molla	spring			
31	300488-0-10	1	spina per molla	pin for spring			
32	302123-4-10	1	piastra porta placca	plate			
33	303169-0-11	1	carterino di protezione	cover			
34	740287-0-00	1	vite carterino	screw			
35	704310-0-00	1	rondella	washer			
36	300274-0-10	1	nottolino	pawl			
37	741559-2-00	1	vite	screw			
38	302099-0-11	1	carter	cover			
39	302100-4-11	1	carter anteriore completo	front cover assembly			
40	202239-0-10	1	cupolina	cup			
41	705970-0-00	1	guarnizione per cupolina	gasket			
42	308103-2-00	1	coperchio superiore	upper cover			
43	308129-0-00	1	guarnizione per coperchio	gasket for cover			
44	302356-0-10	1	tappo olio	plug			
45	202165-0-10	2	vite	screw			
46	303833-0-10	1	piastra di copertura	plate			
47	302349-0-10	2	vite	screw			

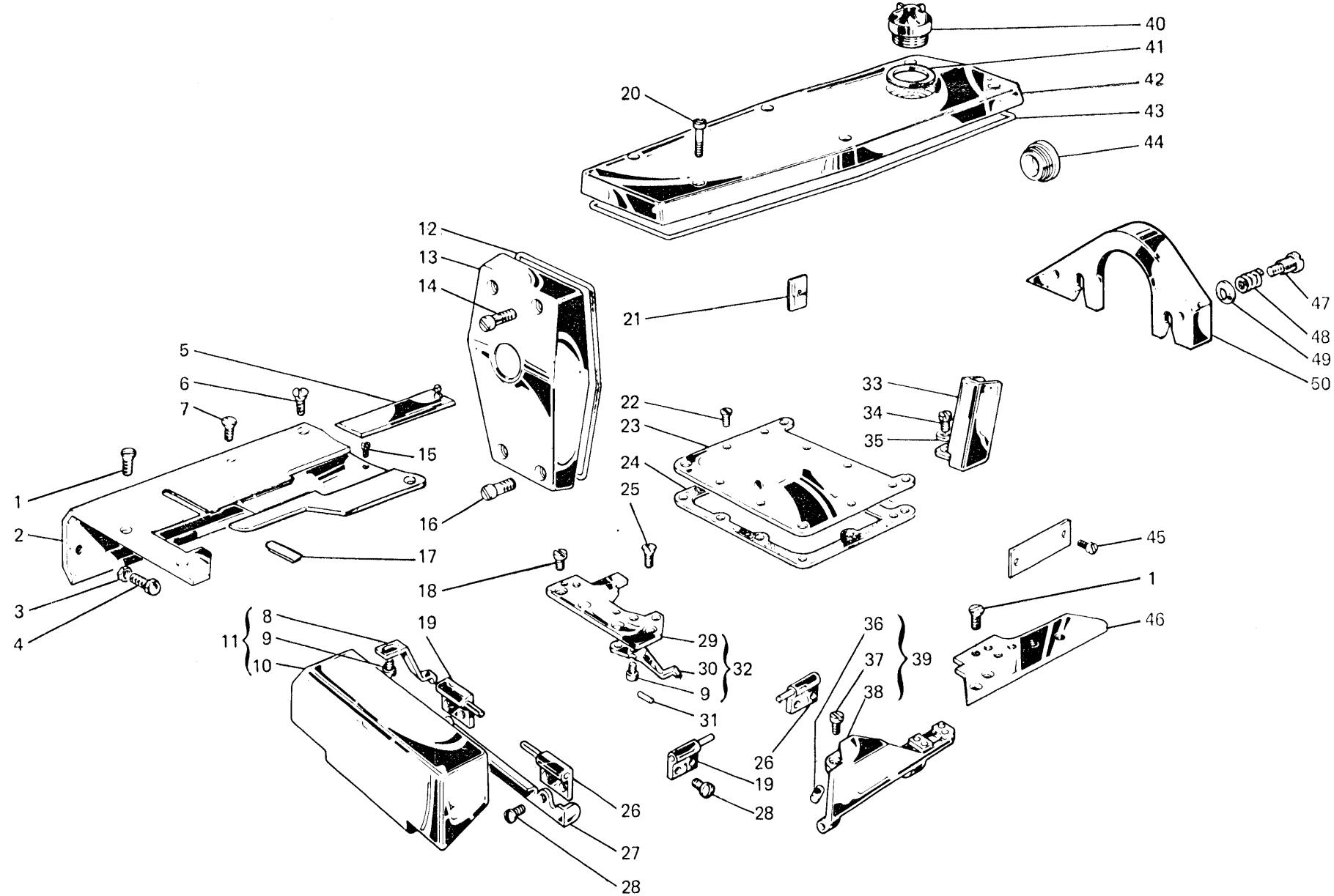


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzai	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	744636-2-00	4	vite	screw			
2	308953-2-00	1	piano di lavoro con guarnizione	working plate			
3	733505-2-00	1	dado	nut			
4	202214-0-10	1	vite	screw			
5	744676-2-00	1	vite carter superiore	screw			
6	724895-2-00	1	vite carter superiore	screw			
7	300276-0-10	1	molla	spring			
8	721424-0-00	3	vite	screw			
9	302092-0-11	1	carter anteriore	front cover			
10	302093-4-11	1	carter anteriore completo	front cover assembly			
11	308128-0-00	1	guarnizione coperchio	cover gasket			
12	308101-2-00	1	coperchio anteriore	front cover			
13	302354-0-10	2	vite superiore	upper screw			
14	301359-0-10	1	vite di fermo	screw			
15	302566-2-10	1	coperchio scorrevole	sliding cover			
16	302353-0-10	2	vite inferiore	lower screw			
17	302355-0-10	2	vite per piastra	screw			
18	302077-2-10	2	cerniera sinistra	left hinge			
19	742282-2-00	6	vite coperchio	cover screw			
20	724422-2-00	9	vite piastra	screw			
21	302127-2-11	1	piastra superiore	upper plate			
22	300318-0-10	1	guarnizione	gasket			
23	744634-0-00	2	vite per placca	screw			
24	302076-2-10	2	cerniera destra	right hinge			
25	302103-0-10	1	carterino di protezione	protection cover			
26	300483-0-10	8	vite cerniera	hinge screw			
27	302122-2-10	1	piastra porta placca	plate			
28	300277-0-10	1	molla	spring			
29	300488-0-10	1	spina per molla	pin for spring			
30	302123-4-10	1	piastra porta placca	plate			
31	741559-2-00	1	vite	screw			
32	300274-0-10	1	nottolino	pawl			
33	302099-0-11	1	carter	cover			
34	302100-4-11	1	carter anteriore completo	front cover assembly			
35	788131-0-01	1	targhetta sist.aghi	needle system plate			
36	303169-0-11	1	carterino di protezione	cover			
37	740287-0-00	1	vite carterino	screw			
38	704310-0-00	1	rondella	washer			
39	202239-0-10	1	cupolina	cup			
40	705970-0-00	1	guarnizibne per cupolina	gasket			
41	308103-2-10	1	coperchio superiore	upper cover			
42	308129-0-00	1	guarnizione per coperchio	gasket for cover			
43	302356-0-10	1	tappo olio	plug			
44	202165-0-10	2	vite	screw			
45	303833-0-10	1	piastra di copertura	plate			
46	302349-0-10	2	vite	screw			
47	302150-0-10	2	molla	spring			
48	302151-0-10	2	scodellino	cup			
49	302074-0-13	1	paracinghia	belt guard			
50	303808-0-10	1	coperchietto per carter super.	cover			

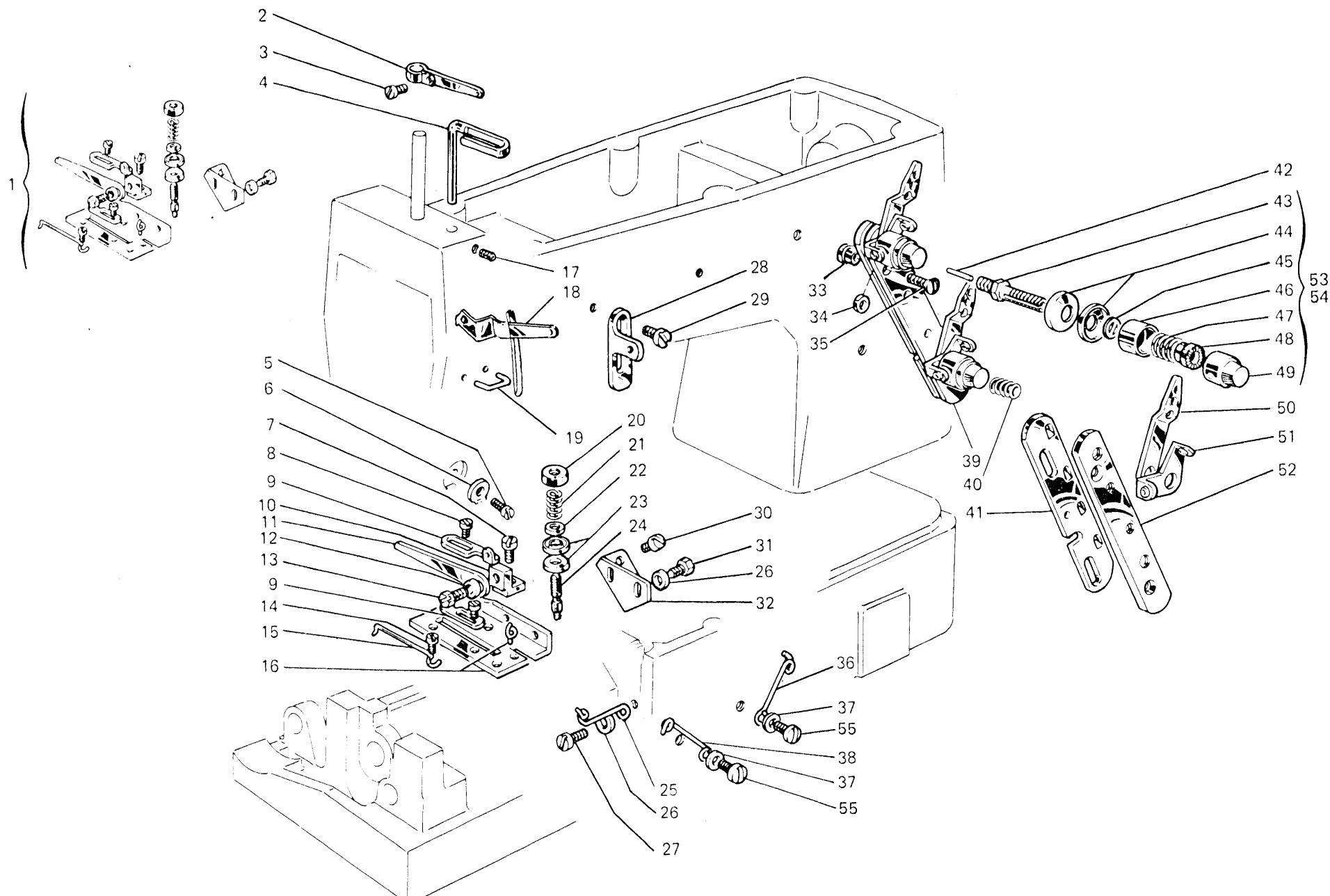


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	302373-4-10	1	gruppo tensione	tension assembly			
2	308400-0-01	1	tendifilo superiore	upper thread guide			
3	742311-2-00	1	vite	screw			
4	302136-0-10	1	passafilo	thread guide			
5	724420-2-00	1	vite	screw			
6	308201-0-01	1	piastrina	plate			
7	741642-2-00	1	vite	screw			
8	741413-0-00	2	vite	screw			
9	302172-0-10	2	passafilo	thread guide			
10	302168-2-10	1	supporto	support			
11	302166-0-10	1	astina	rod			
12	705201-0-00	1	rondella	washer			
13	740220-2-00	1	vite	screw			
14	741612-0-00	1	vite	screw			
15	302165-0-10	1	traversina	tie			
16	302372-2-10	1	piastra	plate			
17	729011-2-00	1	vite	screw			
18	308401-0-11	1	tendifilo inferiore	lower thread guide			
19	308137-0-00	1	cavallotto	coupling			
20	302204-0-10	1	pomolo	knob			
21	300310-0-10	1	molla	spring			
22	704218-2-00	1	rondella	washer			
23	200324-0-10	2	disco tensione	tension disc			
24	300391-0-10	1	perno a vite	pin			
25	302149-0-10	1	passafilo	thread guide			
26	704302-4-00	3	rondella	washer			
27	741682-0-00	1	vite	screw			
28	308200-0-01	2	guidafilo	thread guide			
29	303045-0-10	2	vite	screw			
30	721444-2-00	2	vite	screw			
31	740210-2-00	2	vite	screw			
32	302138-0-10	1	squadretta	bracket			
33	308512-0-00	2	distanziale	spacer			
34	701007-0-00	2	anello	ring			
35	744676-2-00	2	vite	screw			
36	302147-0-10	1	passafilo	thread guide			
37	704210-4-00	2	rondella	washer			
38	302148-0-10	1	passafilo	thread guide			
39	308529-4-00	1	gruppo tensioni con figg.33-34-35	tension assembly with fig.33-34-35			
40	200714-0-10	1	molla	spring			
41	308502-0-00	1	slitta per tensione	slide for tension			
42	308506-0-00	2	pernetto	pin			
43	308505-0-00	2	perno a vite	pin			
44	300218-0-10	4	disco tensione	tension disc			
45	308507-0-00	2	rondella	washer			
46	202556-0-00	2	scodellino	cup			
47	200710-0-10	1	molla	spring			
48	202229-0-10	2	bussola superiore	upper washer			

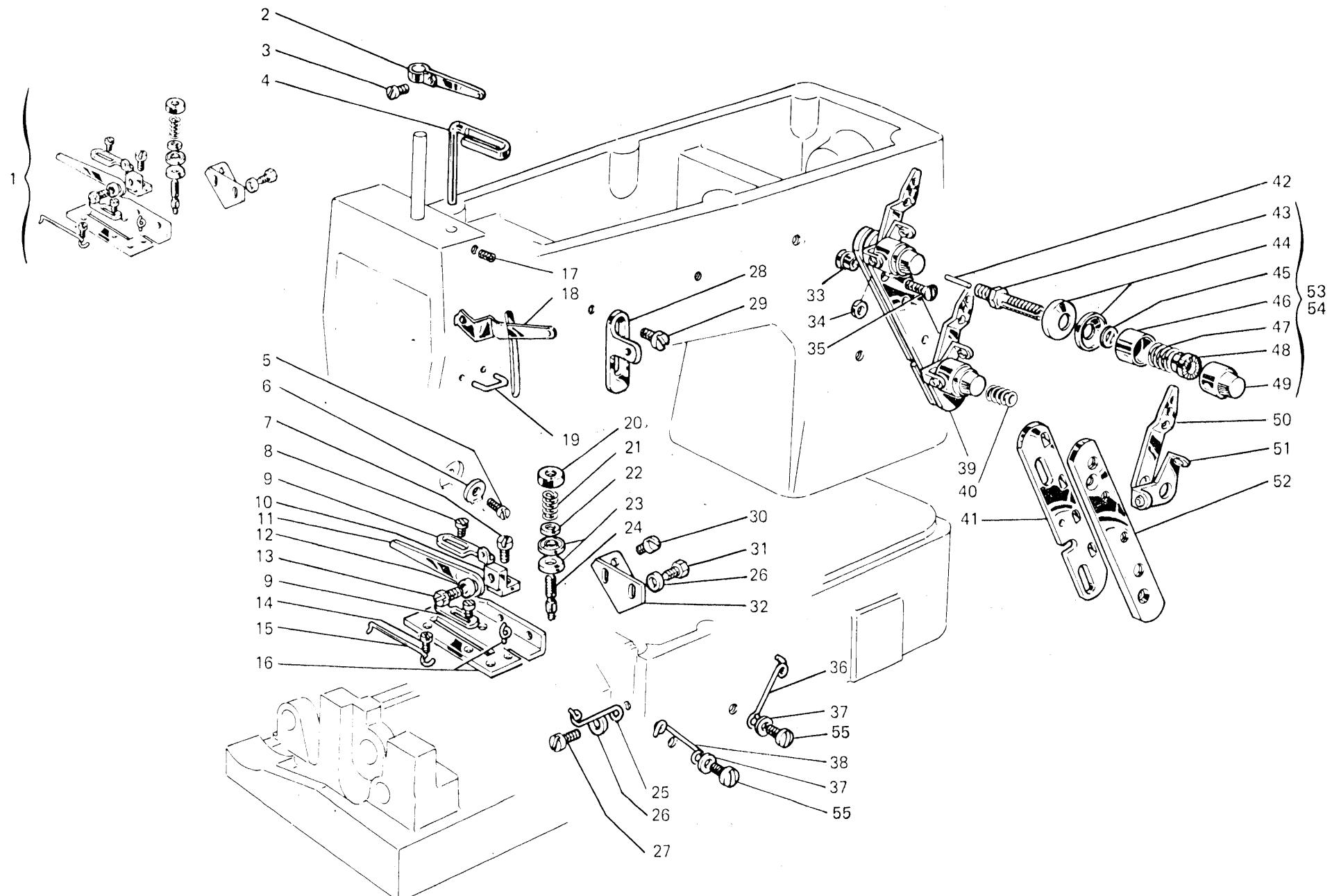


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzai	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
49	202558-2-00	2	pomolo	knob			
50	308501-0-01	2	passafilo	thread guide			
51	308503-0-01	2	guidafilo	thread guide			
52	308504-0-00	1	supporto	support			
53	308518-4-00	1	tensione super. con molla fig.47	upper tension with spring fig.47			
54	308521-4-00	1	tensione infer. con molla fig.40	lower tension with spring fig.40			
55	300483-0-10	2	vite	screw			

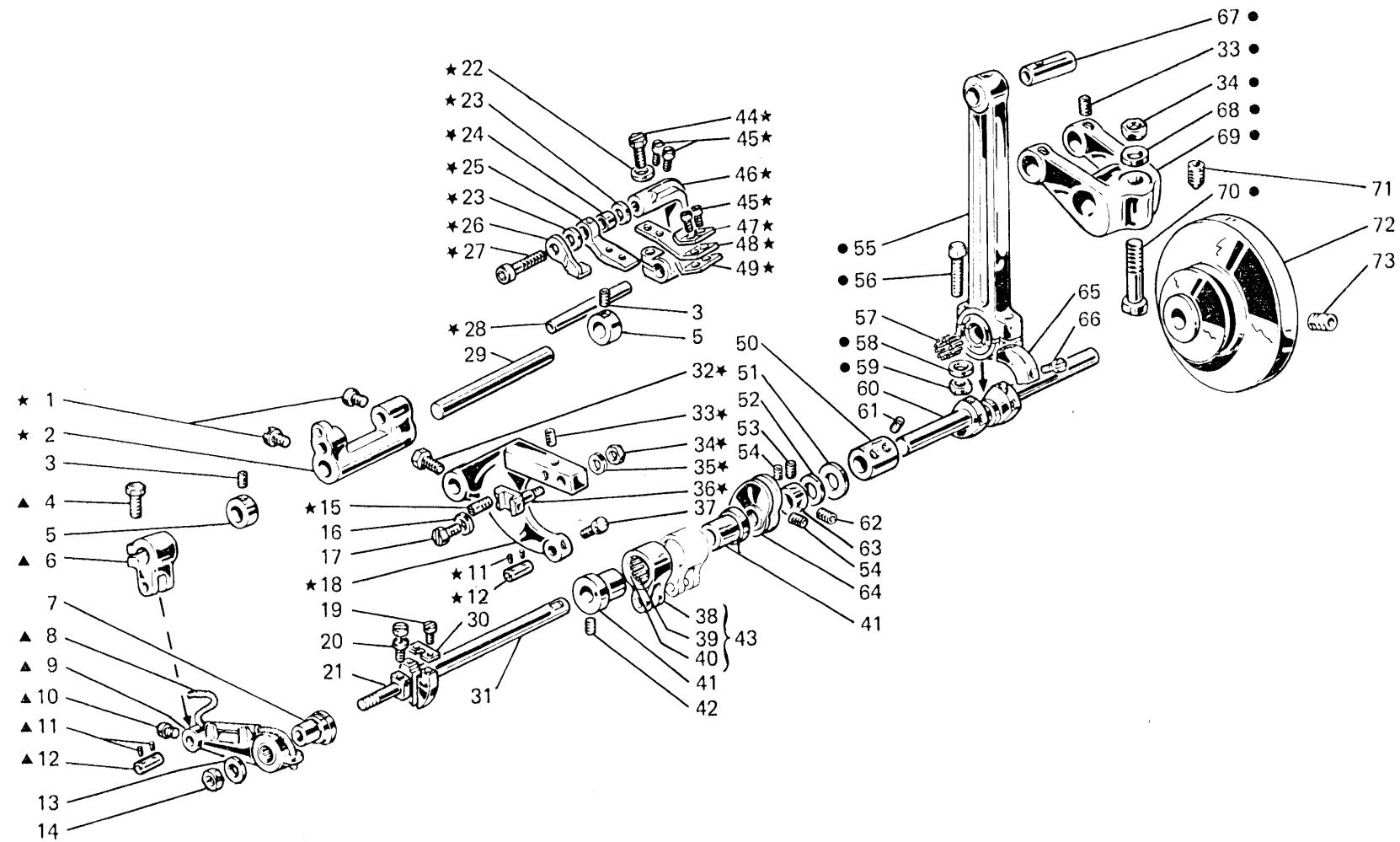


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Ot. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
●	308176-4-02	1	gruppo biella principale	main con-rod			
★	303819-5-00	1	gruppo trasporto con giunto	transport assembly with joint			
▲	303401-4-10	1	gruppo leva	lever assembly			
1	742036-0-00	2	vite	screw			
2	303793-0-10	1	supporto	support			
3	745136-2-00	4	vite	screw			
4	202486-0-10	1	vite	screw			
5	300467-0-10	2	anello di registro	adjustment ring			
6	301519-2-11	1	attacco con vite	clamp with screw			
7	303458-0-11	1	bussola	bush			
8	778012-0-00	1	stoppino	wick			
9	303400-3-10	1	leva com. porta griffa	lever			
10	742813-0-00	1	vite	screw			
11	778208-0-00	4	stoppino	wick			
12	300209-0-10	2	perno	pin			
13	704814-0-00	1	rondella	washer			
14	746612-2-00	1	dado	nut			
15	304612-0-10	1	perno eccentrico	eccentric pin			
16	704406-0-00	1	rondella	washer			
17	304684-0-10	1	vite fissa griffa	screw			
18	303825-0-10	1	braccio porta griffa	feed dog arm			
19	741559-2-00	2	vite	screw			
20	300356-0-10	1	vite di registro	adjustment screw			
21	302163-0-10	1	perno	pin			
22	704309-4-00	1	rondella	washer			
23	704805-0-00	2	rondella	washer			
24	303031-0-10	1	rullino	roller			
25	303814-0-10	1	attacco molla per griffa piedino	attachment for feed dog spring			
26	303813-0-10	1	squadretta di contrasto	bracket			
27	721525-0-00	1	vite	screw			
28	303792-0-10	1	perno	pin			
29	302027-0-10	1	perno per supporto oscillante	support pin			
30	300359-0-10	1	piastrina	plate			
31	304686-0-10	1	semialbero	half-shaft			
32	303816-0-10	1	vite	screw			
33	745812-2-00	3	vite	screw			
34	746408-2-00	2	dado	nut			
35	704419-0-00	1	rondella	washer			
36	304616-0-11	1	squadretta	bracket			
37	742811-0-00	1	vite	screw			
38	301458-0-10	1	giunto	joint			
39	301579-0-10	1	gabbia a rullini	needle cage			
40	201143-0-10	2	anello di tenuta	circlip			
41	301420-0-10	2	eccentrico	eccentric			
42	727834-2-00	4	vite	screw			
43	301459-4-10	1	giunto compl. per eccentrici	joint assembly			
44	740287-0-00	1	vite	screw			
45	721412-2-00	4	vite	screw			

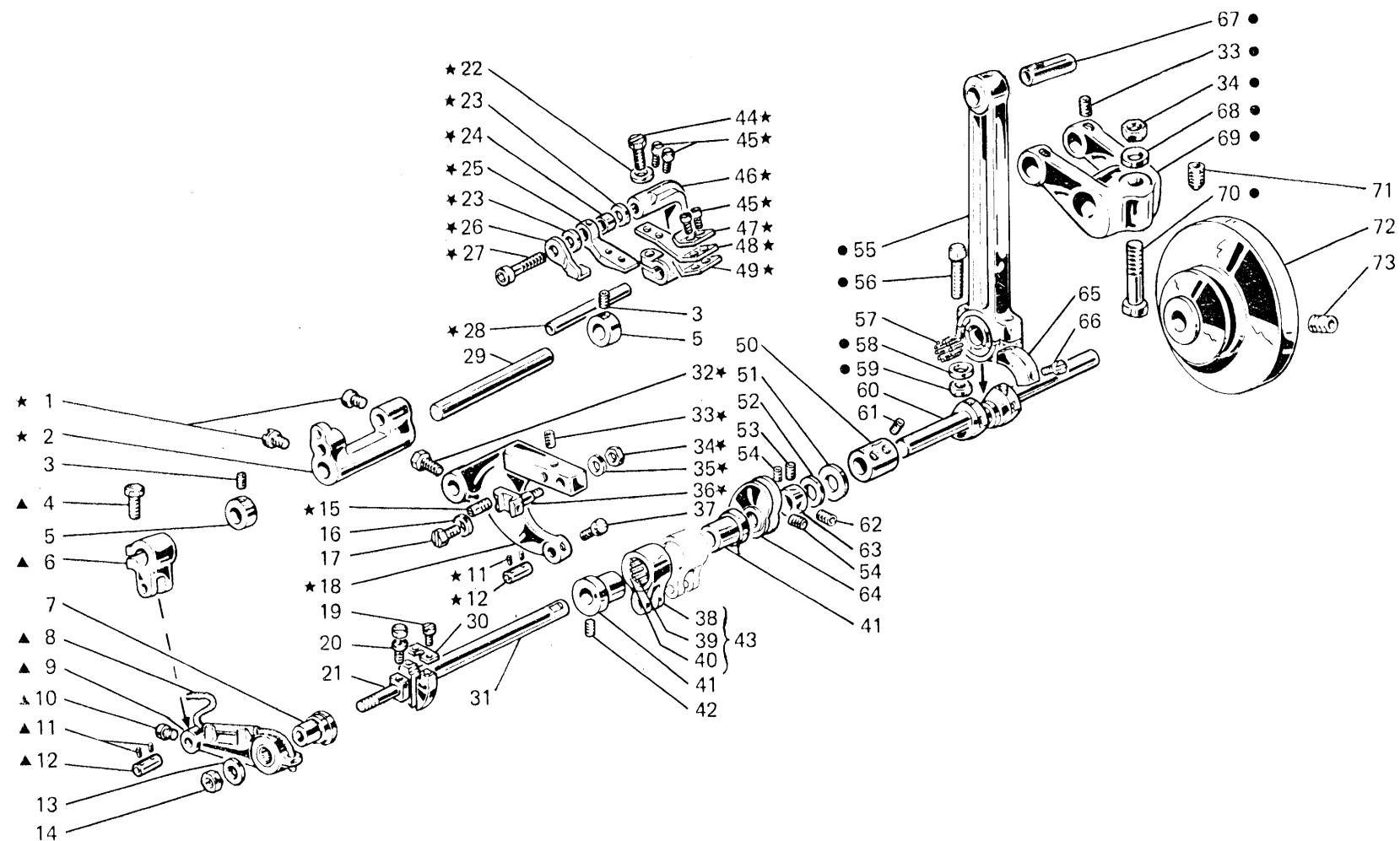


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Ort. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
46	303796-0-10	1	leva comando griffa piedino	feed dog control lever			
47	303815-0-10	1	piastrina superiore	upper sheet			
48	303812-0-10	1	molla a balestra	leaf spring			
49	303811-0-10	1	piastrina inferiore	lower sheet			
50	301406-0-10	1	manicotto	coupling			
51	704855-0-00	1	rondella	washer			
52	304772-0-10	1	reggisposta a rullini	thrust bearing			
53	304792-0-10	1	vite	screw			
54	727215-0-00	2	vite	screw			
55	308172-3-10	1	biella principale	con-rod			
56	308161-0-00	2	vite	screw			
57	308143-0-00	30	rullino	roller			
58	308149-0-00	2	rondella	washer			
59	308162-0-00	2	dado	nut			
60	301650-0-12	1	albero a gomito	crankshaft			
61	745827-2-00	4	vite	screw			
62	727216-0-00	1	vite	screw			
63	300468-0-10	1	anello di registro	adjustment ring			
64	302371-3-10	1	tendifilo a camma	cam thread take-up			
65	302272-0-10	2	settore	sector			
66	742068-2-00	4	vite	screw			
67	308166-0-00	1	perno	pin			
68	705013-0-00	1	rondella	washer			
69	308165-2-11	1	manovella	crank			
70	308035-0-00	1	vite	screw			
71	730054-2-00	1	vite per volantino	screw			
72	303420-0-10	1	volantino	pulley			
73	729044-2-00	1	vite	screw			

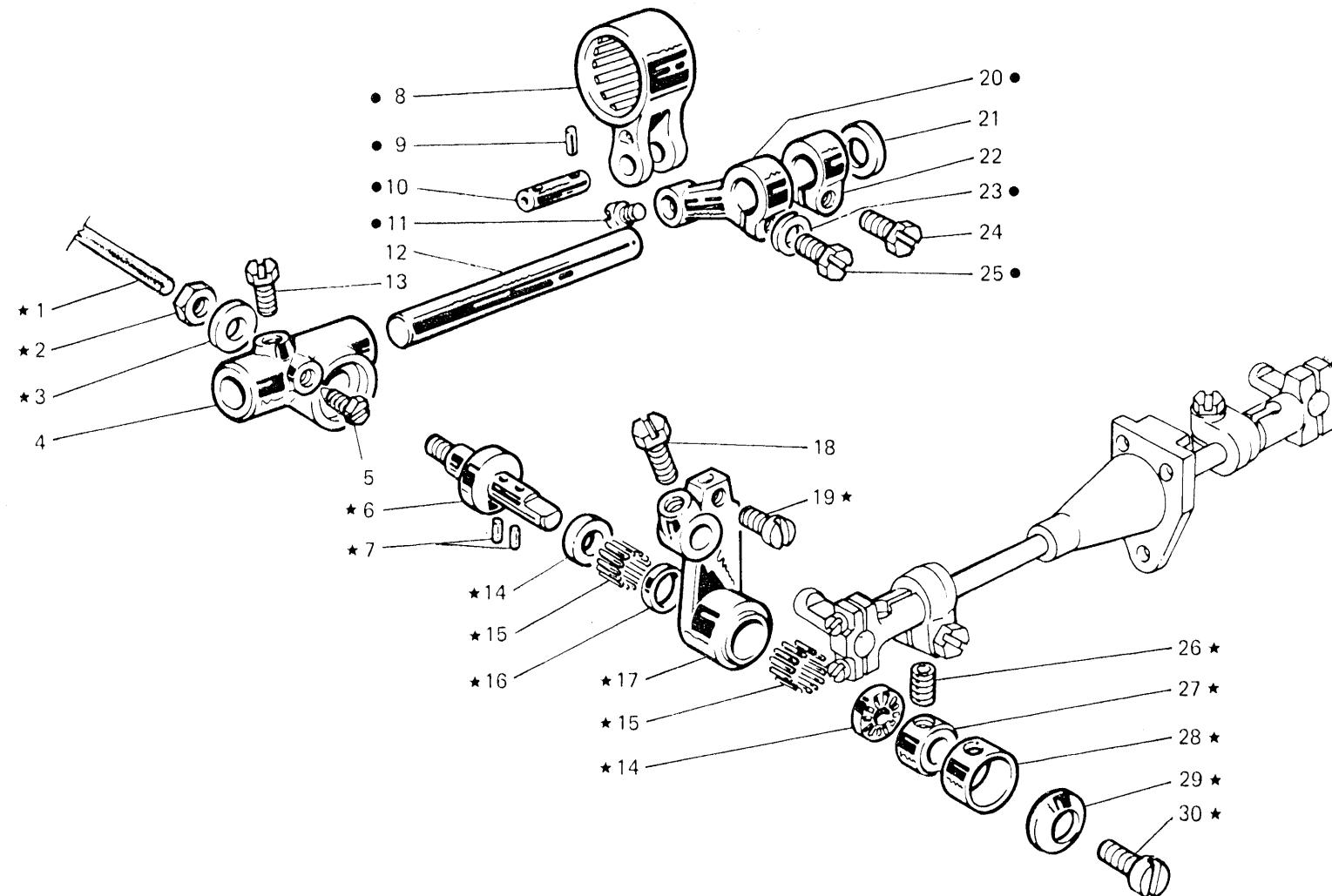


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Ot. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	303417-4-20	1	gruppo porta crochet	looper holder assembly			
●	303460-4-10	1	gruppo comando crochet	looper control assembly			
1	778544-0-00	1	stoppino	wick			
2	202474-0-10	1	dado	nut			
3	704226-2-00	1	rondella	washer			
4	303405-0-20	1	supporto del porta crochet	support			
5	730023-2-00	1	vite	screw			
6	302051-0-30	1	perno	pin			
7	778205-0-00	4	stoppino	wick			
8	301459-4-10	1	giunto completo (ved.Tav.4)	joint assembly (see Tav.4)			
9	778216-0-00	4	stoppino	wick			
10	300209-0-10	1	perno per giunto	pin for joint			
11	742811-0-00	1	vite fissa perno	screw			
12	300244-0-10	1	perno per supporto	pin for support			
13	740226-0-00	1	vite per supporto	screw for support			
14	303539-0-00	2	reggisposta a rullini	thrust bearing			
15	302276-0-10	40	rullino	roller			
16	703810-0-00	1	distanziale	spacer			
17	303416-2-20	1	porta crochet inferiore	lower holder looper			
18	740632-2-00	1	vite per leva	screw			
19	303503-0-10	1	vite fissa crochet	screw			
20	303459-2-11	1	braccio per leva con fig.23-25	arm for lever with figs.23-25			
21	705029-0-00	1	rondella	washer			
22	300469-0-11	1	fascetta	clamp			
23	704218-2-00	1	rondella	washer			
24	300482-0-10	1	vite	screw			
25	300377-0-10	1	vite bloccaggio leva	screw			
26	745815-2-00	2	vite	screw			
27	302052-2-21	1	ghiera	ring			
28	303538-0-00	1	cappello protezione	protection cap			
29	702403-0-00	1	molla a tazza	cup spring			
30	742423-0-00	1	vite	screw			

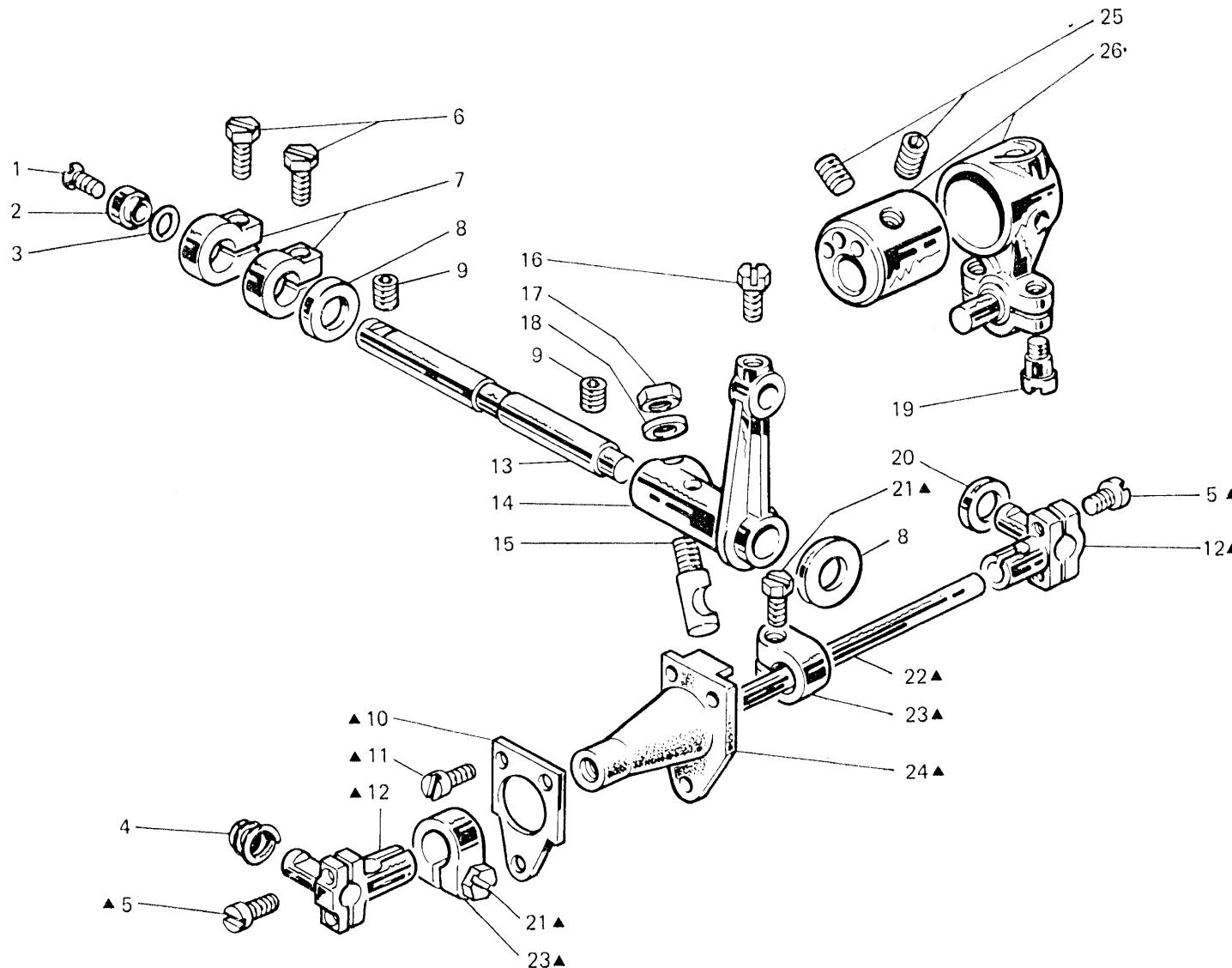


Fig. N. Abb. N.	Part. N. Bestell-N. Piece N. Pieza N.	Q. 量	DESCRIZIONE 説明	DESCRIPTION 説明	BENENNUNG 説明	DESCRIPTION 説明	DESCRIPCION 説明
▲ 1	308983-4-01 744676-2-00	1 1	gruppo comando crochet inf. vite	lower looper control assembly screw			
2	308047-0-00	1	scodellino per guarnizione		cup		
3	701009-0-00	1	guarnizione per perno		pin gasket		
4	302289-0-10	1	molla elicoidale conica		spring		
5	744040-2-00	4	vite		screw		
6	300482-0-10	2	vite		screw		
7	308046-0-01	2	fascetta		clamp		
8	704849-0-00	2	rondella		washer		
9	727675-0-00	2	vite fissa perno		screw		
10	308980-0-00	1	mascherina per manicotto		flange		
11	741675-2-00	3	vite		screw		
12	308325-3-00	2	testa di biella con viti		con-rod big end with screws		
13	308979-0-00	1	perno per supporto		pin		
14	308045-0-01	1	supporto oscillante		support		
15	300352-0-10	1	spina filettata		pin		
16	740632-2-00	1	vite		screw		
17	300351-0-11	1	dado		nut		
18	704309-4-00	1	rondella		washer		
19	743471-2-00	2	vite per biella		screw for con-rod		
20	705834-0-00	1	rondella in fibra		washer		
21	305194-0-00	2	vite		screw		
22	308333-0-00	1	tirante per biella		tie-rod		
23	308326-2-01	2	fascetta per biella con viti		clamp with screws		
24	308982-3-00	1	manicotto para olio		coupling		
25	745827-2-00	2	vite per manicotto		screw		
26	302040-3-10	1	biella con eccentr.e viti figg.19-25	con-rod with ecc. and screws fig.19-25			

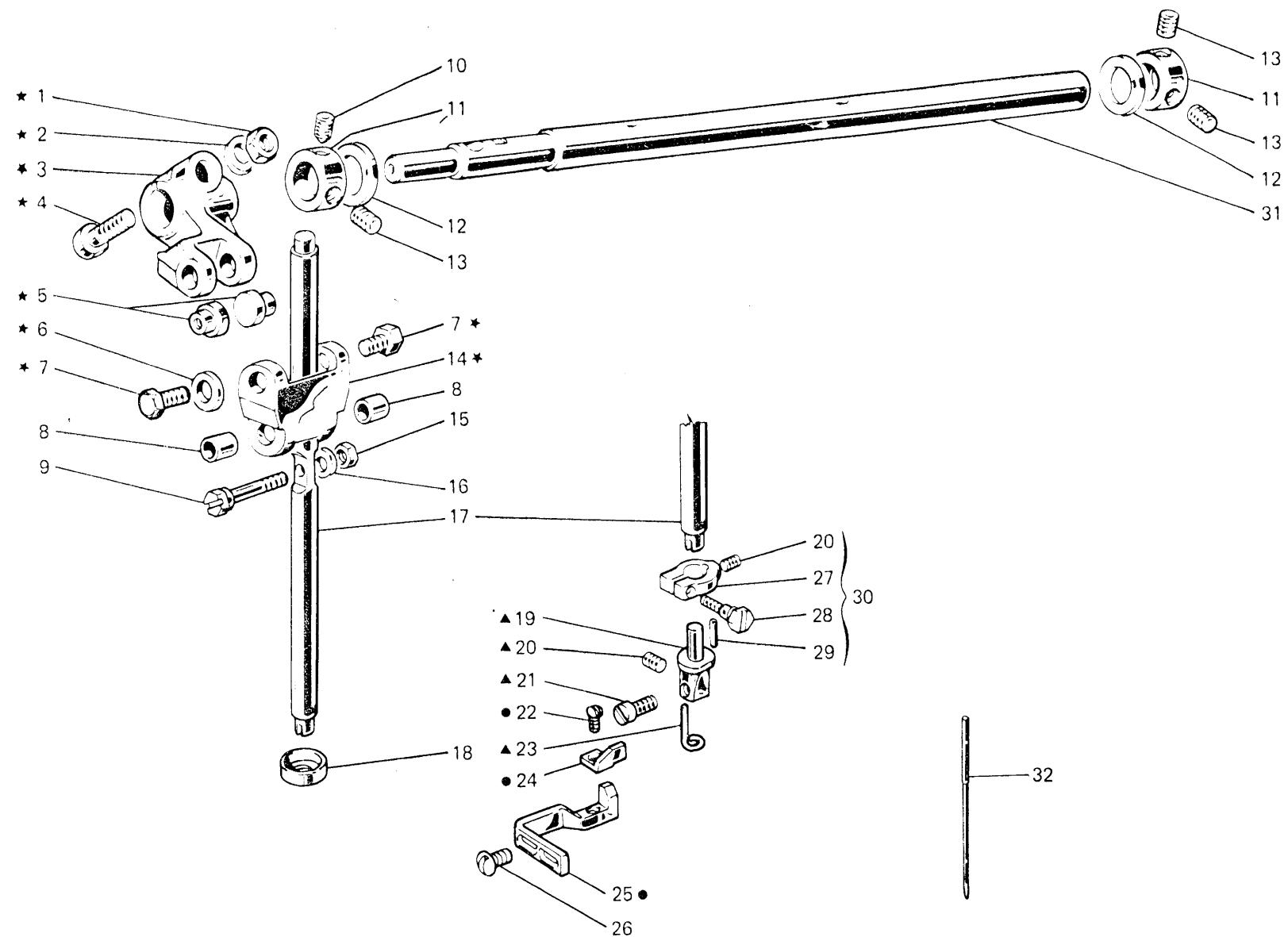


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	308033-4-10	1	gruppo manov.giunto barra ago	crank and joint assembly			
▲	303791-4-10	1	morsetto porta aghi completo	needle clamp assembly			
●	303717-4-10	1	gruppo salva ago e spingi asola	front and rear needle guard			
1	746408-2-00	1	dado	nut			
2	705013-0-00	1	rondella	washer			
3	308036-2-00	1	braccio manov.per barra ago	crank for needle bar			
4	308855-0-00	1	perno a vite	pin			
5	308037-0-00	2	perno superiore	upper pin			
6	704210-4-00	1	rondella	washer			
7	308039-0-01	2	vite	screw			
8	308041-0-00	2	bussola inferiore	lower bush			
9	308042-0-00	1	perno per barra ago	pin			
10	730023-2-00	1	vite	screw			
11	304768-0-10	2	anello di registro	adjustment ring			
12	704862-0-00	2	rondella	washer			
13	729013-2-00	3	vite	screw			
14	308038-0-10	1	giunto barra ago	needle bar joint			
15	302338-0-10	1	dado	nut			
16	703005-0-00	1	rondella	washer			
17	308220-0-00	1	barra ago	pin			
18	308218-0-00	1	scodellino inf.	lower cup			
19	303790-0-10	1	morsetto porta aghi	needle clamp			
20	745001-0-00	2	vite	screw			
21	741532-2-00	1	vite fissa ago	needle screw			
22	203231-0-10	1	vite	screw			
23	303810-0-10	1	passafilo	thread guide			
24	303719-0-10	1	spingi asola	front needle guard			
25	303716-0-10	1	salva ago	rear needle guard			
26	300483-0-10	2	vite	screw			
27	302591-0-10	1	fascetta per barra ago	clamp			
28	302352-0-10	1	vite	screw			
29	302292-0-10	1	spinetta	pin			
30	302590-4-10	1	fascetta completa	clamp			
31	308019-2-00	1	albero superiore	upper shaft			
32	968250-0-80	1	ago sist. 149x7 fin.80	needle syst.149x7 size 80			

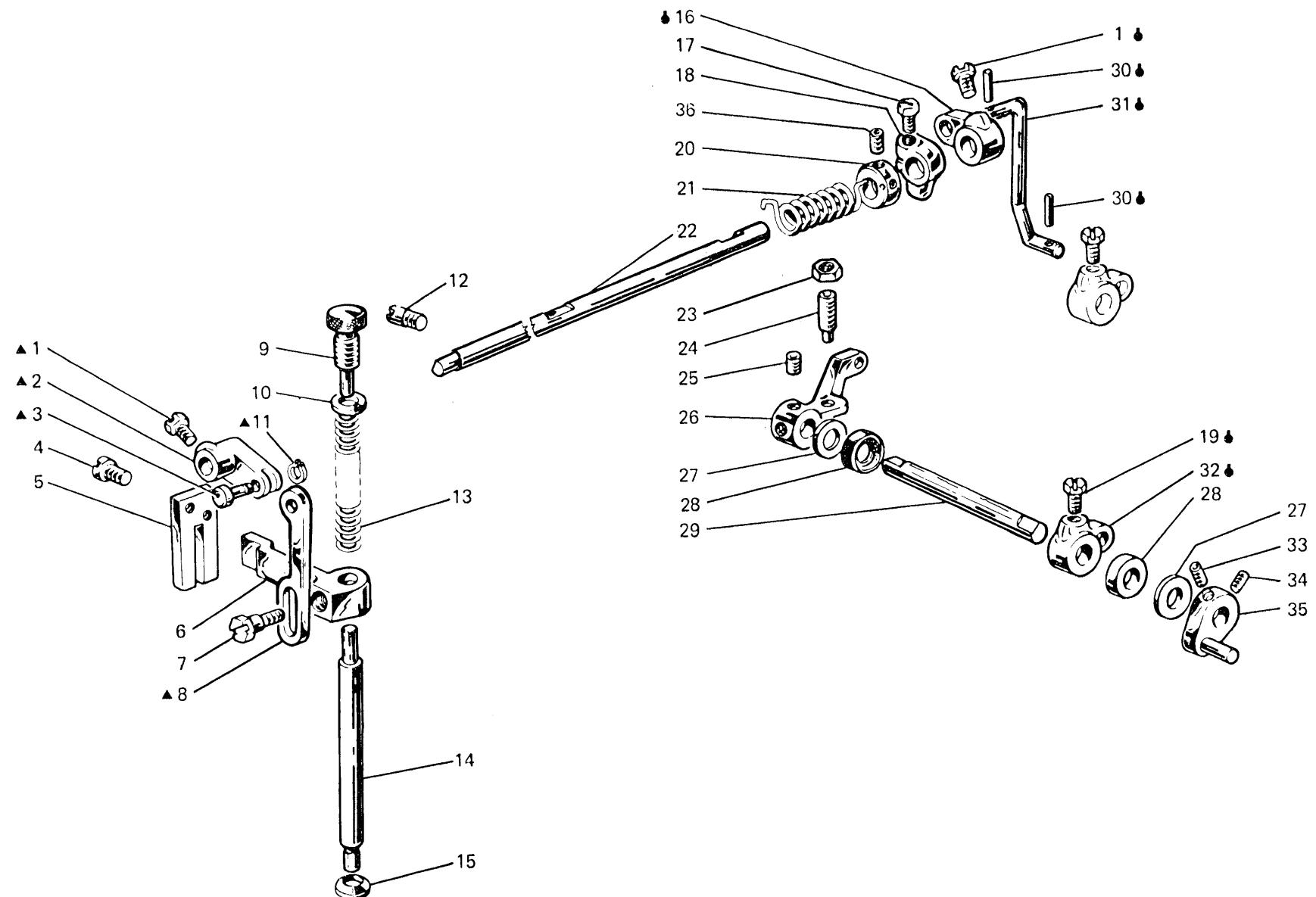


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzal	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
▲	308060-4-00	1	gruppo manov.tirante premistoffa	presser crank assembly			
●	308320-4-00	1	tirante con leva	tie-rod with lever			
1	740632-2-00	2	vite fissa leva alza piedino	screw			
2	308059-0-00	1	manovella	crank			
3	308058-0-00	1	spina	pin			
4	721494-2-00	2	vite fissa piastra	plate screw			
5	308056-0-00	1	piastra guida barra	plate			
6	308055-0-01	1	guida a forcetta	forked guide			
7	740444-2-00	1	vite fissa slitta	screw			
8	308057-0-00	1	tirante per alza piedino	presserfoot tie-rod			
9	302060-0-11	1	pomolo di regolazione	adjustment knob			
10	302344-0-10	1	rondella	washer			
11	700205-0-00	1	anello elastico	ring			
12	304653-0-10	1	perno filettato	pin			
13	302059-0-10	1	molla premi piedino	spring			
14	308061-0-01	1	barra porta piedino	presserfoot bar			
15	308054-0-00	1	paraolio	oil retainer			
16	302232-0-10	1	leva superiore	upper lever			
17	202487-0-10	1	vite	screw			
18	308412-2-00	1	fascetta di fermo con vite	clamp with screw			
19	740636-2-00	1	vite per leva	screw			
20	304767-0-10	1	anello per molla tensioni	ring for tension spring			
21	308098-0-00	1	molla di torsione	spring			
22	302234-0-10	1	albero	shaft			
23	746204-0-00	1	dado	nut			
24	729884-2-00	1	vite	screw			
25	729034-2-00	2	vite per leva	screw for lever			
26	304742-0-10	1	leva comando alza piedino	presserfoot control lever			
27	704240-2-00	2	rondella	washer			
28	304763-0-10	2	anello di tenuta	retainer ring			
29	308996-0-01	1	albero comando alza piedino	shaft			
30	707241-0-00	2	spina elastica	split pin			
31	308321-0-00	1	tirante	tie-rod			
32	302238-0-10	1	leva per tirante	tie-rod lever			
33	745126-2-00	1	vite	screw			
34	727834-2-00	1	vite	screw			
35	308495-2-00	1	leva sblocca tensione	lever			
36	745827-2-00	2	vite	screw			

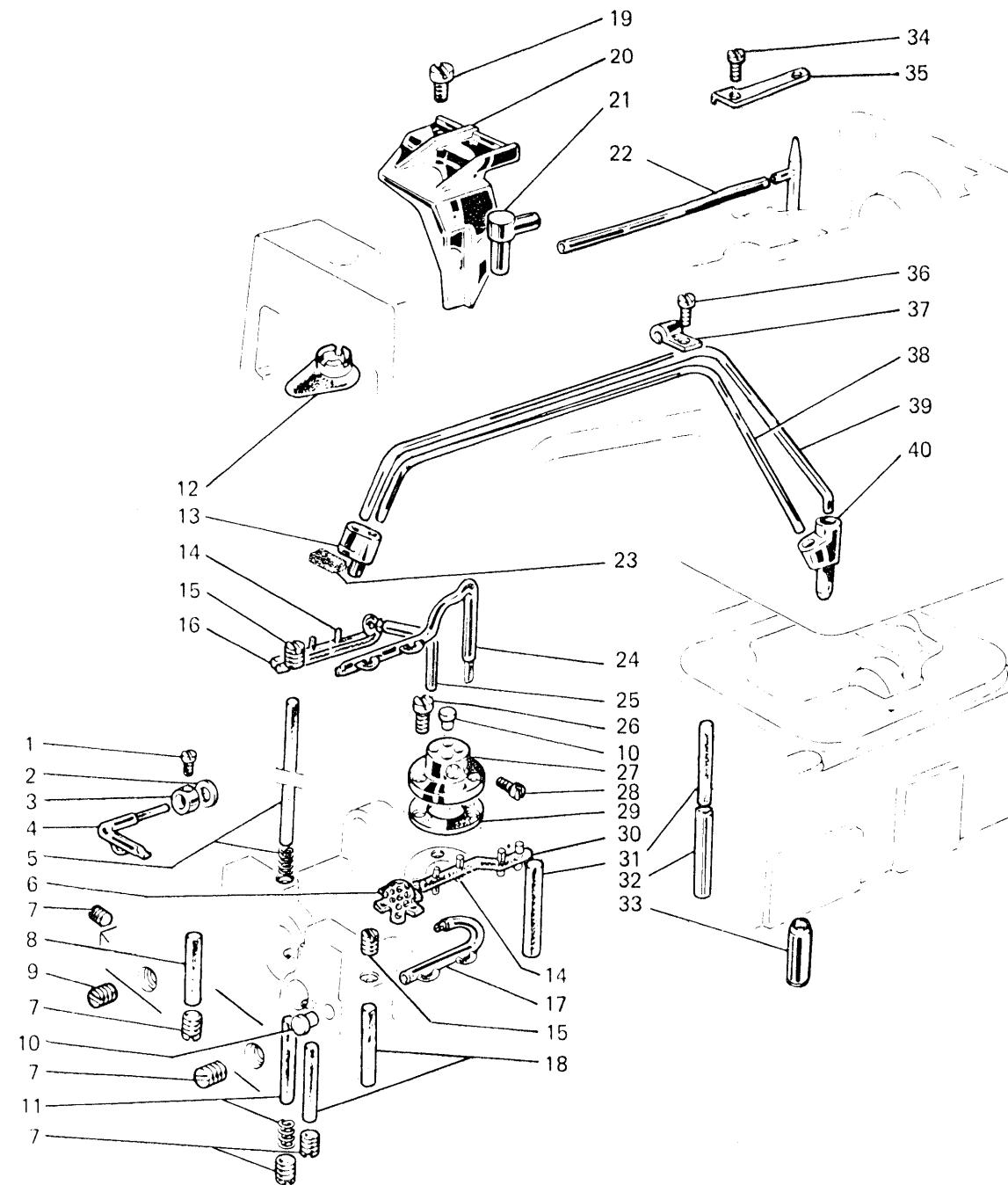


Fig. N. Abb. N.	N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	745800-2-00	1	vite	screw			
2	300420-0-10	1	rondella	washer			
3	300419-0-10	1	raccordo	union pipe			
4	300397-3-10	1	tubetto a stoppino	pipe and wick			
5	302291-2-10	1	stoppino	wick			
6	302125-0-10	1	filtro	filter			
7	302342-0-10	8	vite	screw			
8	778243-0-00	2	stoppino	wick			
9	302343-0-10	1	vite	screw			
10	302335-0-10	3	tappo	plug			
11	302290-2-10	1	stoppino	wick			
12	308215-0-00	1	scodellino superiore	upper cup			
13	308123-0-00	1	raccordo recupero olio	union pipe			
14	778216-0-00	2	stoppino	wick			
15	727228-2-00	2	vite	screw			
16	778429-0-00	1	stoppino	wick			
17	302219-3-10	1	gruppo lubrif.porta crochet	looper holder lubrication			
18	778553-0-00	2	stoppino	wick			
19	721444-2-00	1	vite	screw			
20	308138-0-01	1	carterino paraolio	oil retainer			
21	308214-0-00	1	raccordo mandata olio	union pipe			
22	308207-0-00	1	tubetto mandata olio	oil pipe			
23	200853-0-10	1	striscia feltro	felt			
24	302212-3-10	1	tubetto completo	oil pipe			
25	302214-3-10	1	tubetto completo	oil pipe			
26	741963-0-00	3	vite	screw			
27	302228-0-10	1	distributore olio	oil distributor			
28	741642-2-00	2	vite	screw			
29	302105-0-10	1	guarnizione	gasket			
30	778239-0-00	1	stoppino	wick			
31	778555-0-00	2	stoppino	wick			
32	300404-0-10	1	tubetto mandata olio	oil pipe			
33	302312-0-10	1	tubo raccordo pompa olio	pipe			
34	721494-2-00	1	vite	screw			
35	308104-0-00	1	piastrina	plate			
36	721424-2-00	1	vite	screw			
37	308184-0-00	1	fascetta	clamp			
38	308958-0-00	1	tubetto ricupero olio	pipe			
39	308961-0-00	1	tubetto ricupero olio	pipe			
40	308185-0-00	1	raccordo inferiore	lower union pipe			

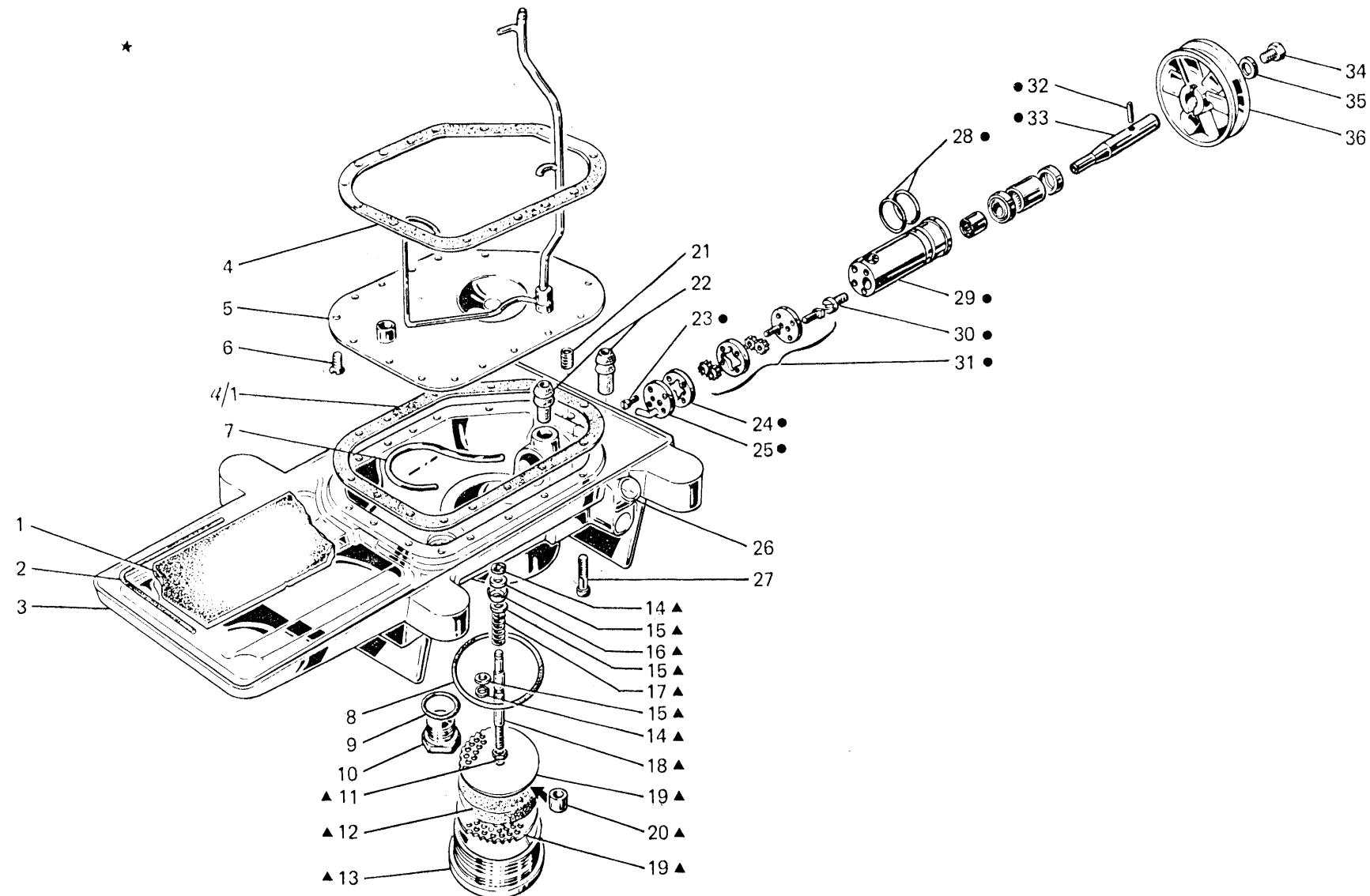
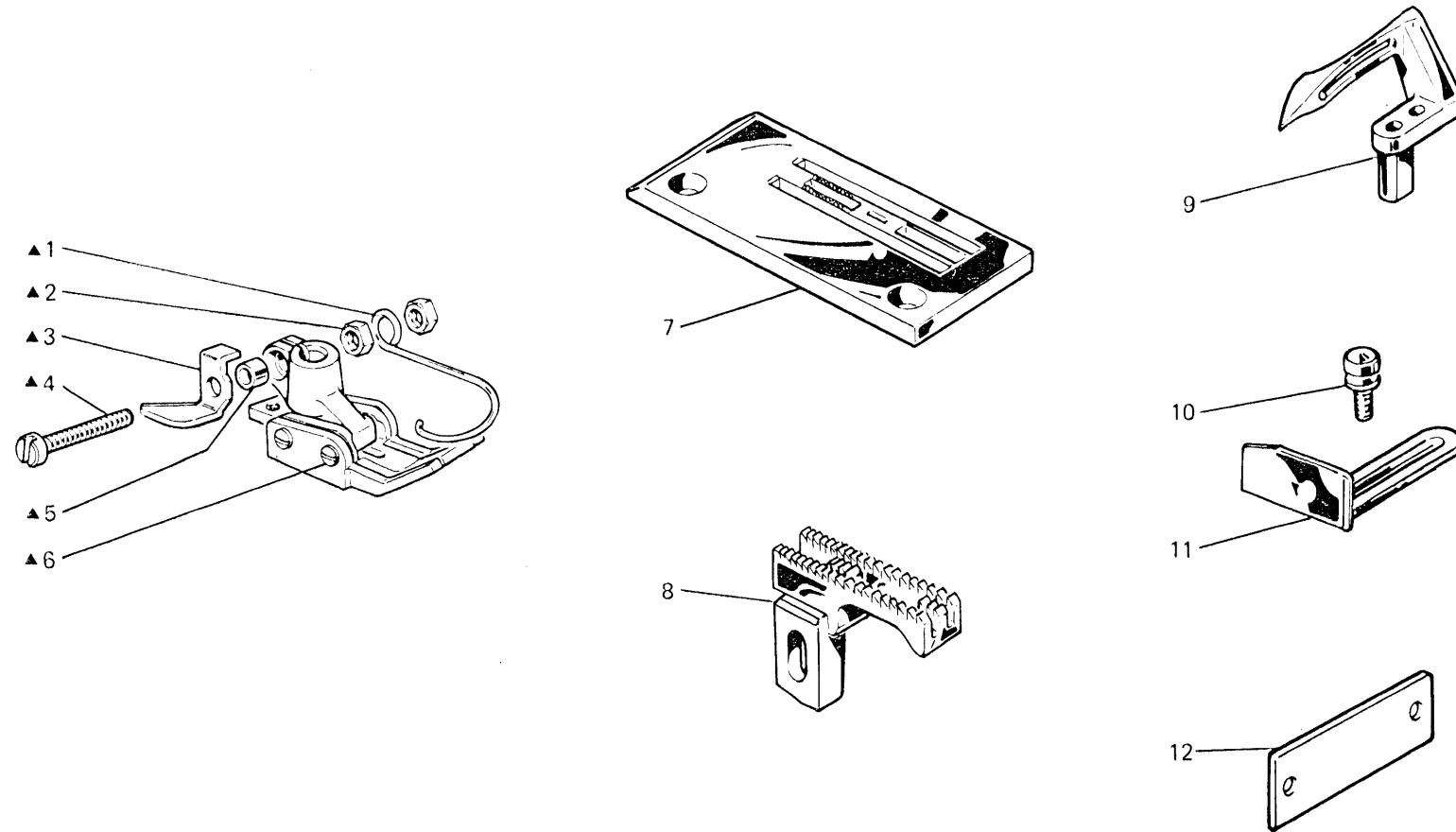


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Or. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	305220-5-00	1	bacinella completa (escluso figg.1-4-5-6-27)	oil sump assembly (excluded figs. 1-4-5-6-27)			
▲	302361-4-10	1	tappo completo	plug assembly			
●	302300-4-10	1	gruppo pompa olio	oil pump assembly			
1	302316-0-10	1	feltro per bacinella	felt			
2	302250-0-00	1	guarnizione per bacinella	sump gasket			
3	302001-2-10	1	bacinella	sump			
4-4/1	300321-0-10	2	guarnizione	gasket			
5	308959-3-01	1	piastra con tubetto	plate with pipe			
6	724442-0-00	2	vite	screw			
7	302329-0-10	1	tubetto recupero	oil pipe			
8	701151-0-00	1	guarnizione per tappo	plug gasket			
9	701126-0-00	1	guarnizione	gasket			
10	202336-0-11	1	tappo	plug			
11	746021-2-00	1	dado	nut			
12	302314-0-10	1	disco di feltro	felt disc			
13	302360-0-11	1	tappo	plug			
14	700206-0-00	2	anello elastico	spring ring			
15	704226-2-00	3	rondella	washer			
16	302363-0-10	1	guarnizione	gasket			
17	200593-0-10	1	molla	spring			
18	302357-0-10	1	asta	rod			
19	302315-0-10	2	disco di tenuta	disc			
20	302337-0-10	1	distanziale	spacer			
21	727289-2-00	1	vite	screw			
22	302313-0-10	2	tubetto	oil pipe			
23	722460-2-00	4	vite fissa coperchio	screw			
24	302303-0-10	1	rondella intermedia	washer			
25	302302-2-10	1	coperchio pompa	pump cover			
26	302346-0-10	1	spia olio	oil window			
27	722461-2-00	13	vite bloccaggio bacinella	screw			
28	701123-0-00	2	guarnizione	gasket			
29	302299-3-10	1	corpo pompa	pump body			
30	302311-0-10	1	vite di trascinamento	screw			
31	302320-4-10	1	coperchio con ingranaggi	cover with gears			
32	707272-0-00	1	spina elastica	pin			
33	302309-0-10	1	alberino	shaft			
34	740343-2-00	1	vite puleggia	pulley screw			
35	702410-0-00	1	molla a tazza	cup spring			
36	202423-0-10	1	puleggia	pulley			



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Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzai	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
▲	306662-3-01	1	piedino completo	presserfoot assembly			
1	990808-0-00	1	salvadita	protection			
2	733504-2-00	2	dado	nut			
3	303442-0-11	1	taglia catenella	chain cutting			
4	741791-2-00	1	vite	screw			
5	303504-0-10	1	distanziale	spacer			
6	100458-0-10	4	vite	screw			
7	303799-0-10	1	placca ago	needle plate			
8	303797-0-10	1	griffa principale	main feed dog			
9	302057-0-11	1	crochet inferiore	lower looper			
10	300917-0-10	2	pomolo	knob			
11	303817-0-10	1	guida del materiale	guide			
12	785014-0-20	1	targhetta classe testa	head class plate			

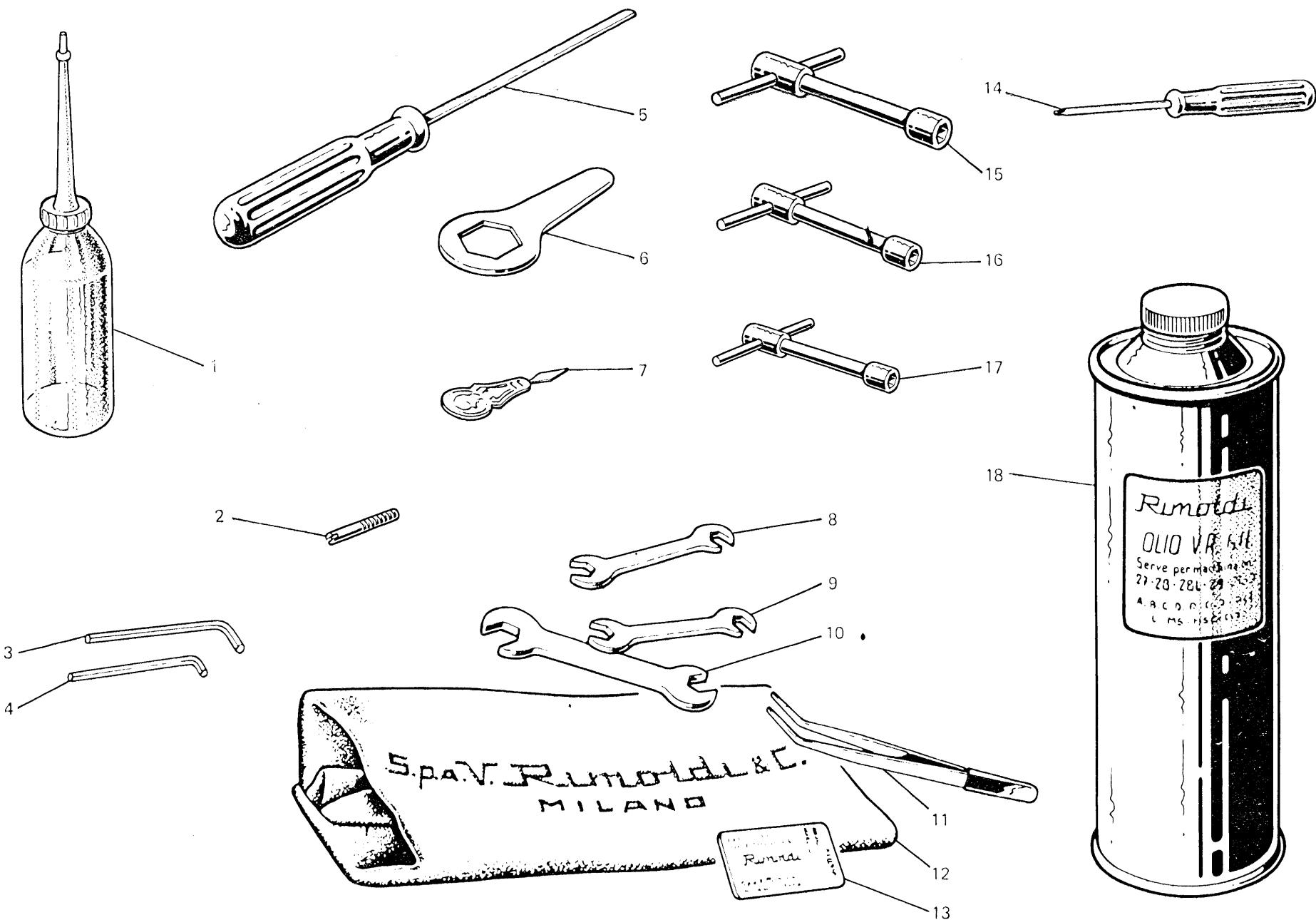


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Ort. Anzahl	DESCRIZIONE	DESCRIPTION	BENEÑUNG	DESCRIPTION	DESCRIPCION
1	990019-0-10	1	oliatore	oiler			
2	202476-0-10	2	spine per centraggio bacin.	sump centering pin.			
3	990639-0-10	1	chiave esagonale da 3 mm	3 mm hexagonal key			
4	990685-0-10	1	chiave esagonale da 2,5 mm	2,5 mm hexagonal key			
5	990181-0-10	1	cacciavite medio	screw-driver			
6	990641-0-10	1	chiave per tappo bacinella	key for plug			
7	990188-0-10	1	infila aghi	needle threading			
8	990173-0-10	1	chiave da 4,2-7 mm	4,2-7 mm key			
9	990585-0-10	1	chiave da 4 - 5 mm	4 - 5 mm key			
10	990174-0-10	1	chiave da 7-9 mm	7-9 mm key			
11	990176-0-10	1	pinza per infilatura	threading tweezers			
12	990578-0-12	1	cuffia protez. macchina	machine cover			
13	968250-0-80	1	bustina aghi sist.149x7 fin.80	needle syst.149x7 size 80			
14	990182-0-10	1	cacciavite piccolo	screw driver			
15	990587-0-10	1	chiave a tubo da 9 mm	9 mm key			
16	990586-0-10	1	chiave a tubo da 7 mm	7 mm key			
17	990640-0-10	1	chiave a tubo da 5 mm	5 mm key			
18	990074-1-11	1	lattina olio Kg. 1	oil conteiner (1 Kg.)			

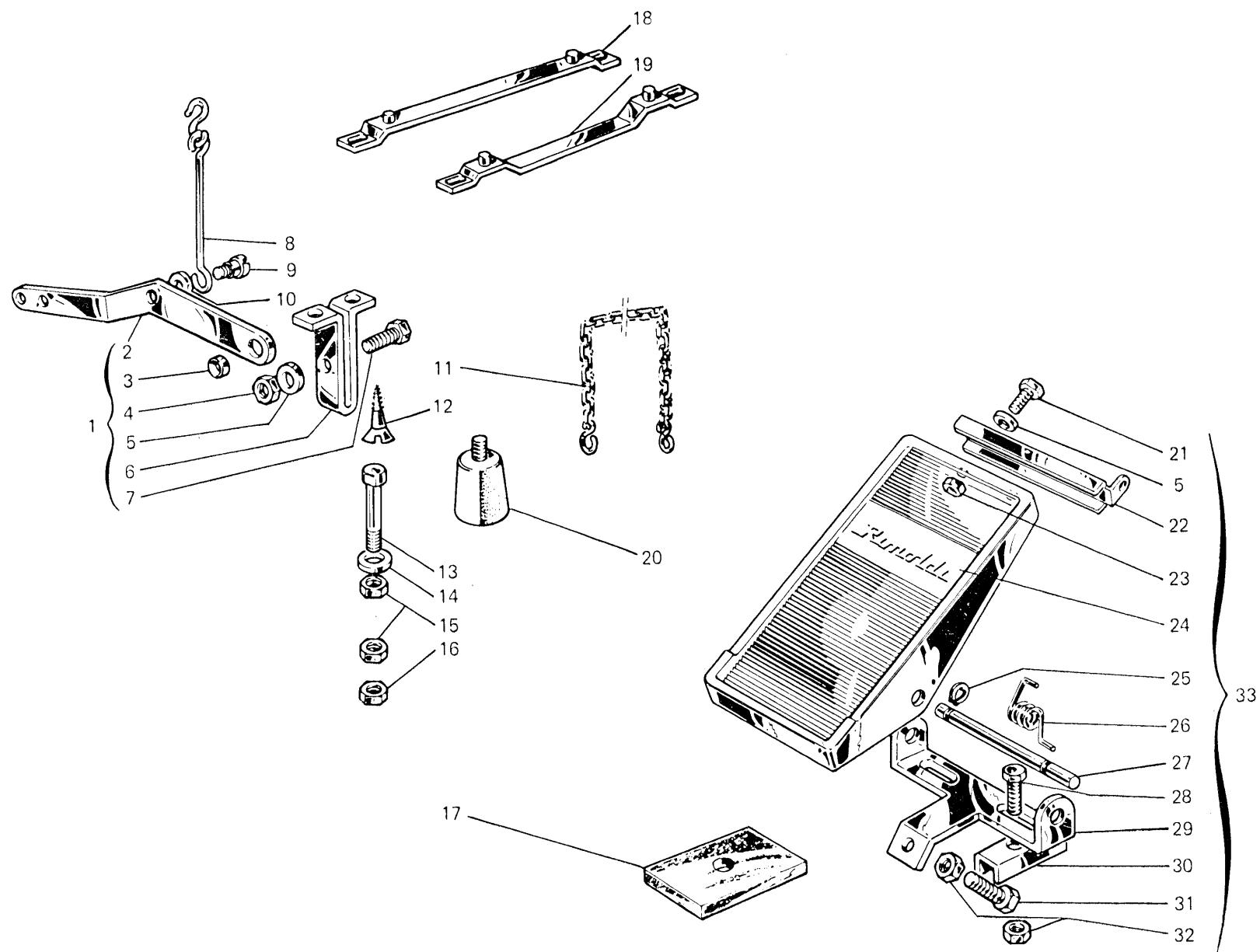


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	990644-4-10	1	cavallotto con leva	bracket with lever			
2	990645-0-10	1	leva	lever			
3	990648-0-10	1	distanziale	spacer			
4	746408-2-00	1	dado	nut			
5	704009-0-00	3	rondella	washer			
6	990643-0-10	1	cavallotto	bracket			
7	740888-0-00	1	vite	screw			
8	990647-3-10	1	tirante	tie-rod			
9	743541-2-00	1	vite	screw			
10	704310-0-00	1	rondella	washer			
11	990179-4-11	1	catenella	chain			
12	731086-0-00	2	vite	screw			
13	722905-2-00	4	vite	screw			
14	704346-0-00	4	rondella	washer			
15	733008-0-00	8	dado	nut			
16	733813-0-00	4	dado	nut			
17	900203-0-10	4	ammortizzatore	shock absorber			
18	990638-2-10	1	supporto	support			
19	990636-2-10	1	supporto	support			
20	990296-2-11	4	ammortizzatore	shock absorber			
21	720464-0-00	2	vite	screw			
22	900926-0-00	1	attacco	bracket			
23	733508-4-00	2	dado	nut			
24	900931-0-00	1	copertura	covering			
25	900918-0-00	2	anello elastico	spring ring			
26	900927-0-00	1	molla	spring			
27	900928-0-00	1	perno	pin			
28	720505-4-00	2	vite	screw			
29	900929-0-01	1	supporto	support			
30	900920-0-00	2	piastrina	bracket			
31	720545-4-00	1	vite	screw			
32	733510-4-00	3	dado	nut			
33	900925-4-01	1	pedalina completa	pedal assembly			

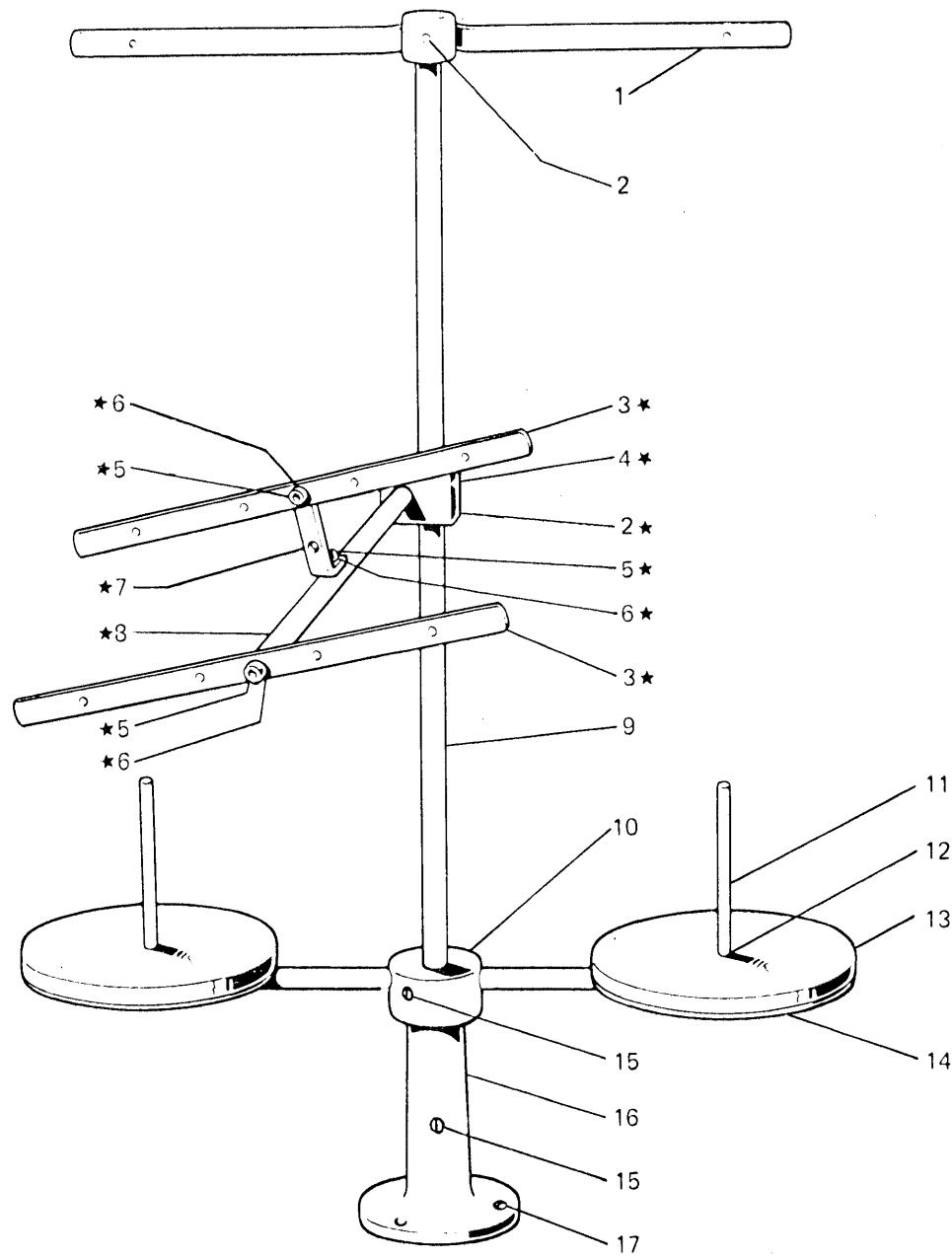
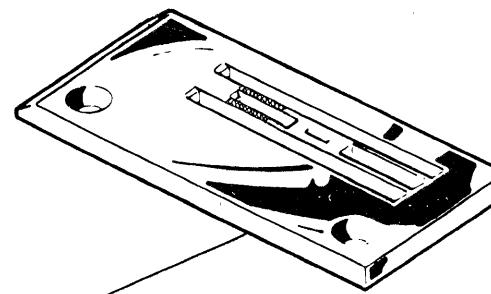
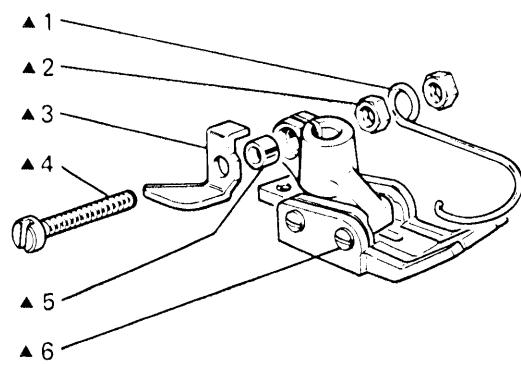
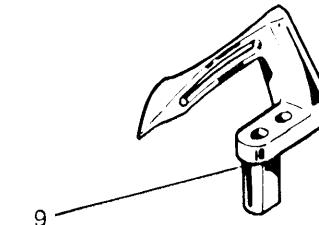


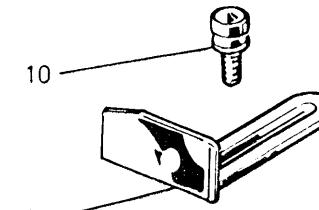
Fig. N. Abb. N.	Part. N. Bestell N. Pieca N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	991100-5-00	1	porta bobine completo (1-2 fili)	bobbin carrier assembly			
	991105-4-00	1	telaietto supplementare completo	supplementary frame assembly			
1	991101-3-00	1	telaietto sup. compl.	upper frame assembly			
2	729034-2-00	3	vite	screw			
3	991108-2-00	2	telaietto con bussole	frame with bushes			
4	991110-0-00	1	blocchetto	block			
5	722431-2-00	3	vite	screw			
6	703005-0-00	3	rondella	washer			
7	991107-0-00	1	squadretta	bracket			
8	991106-0-00	1	asta	rod			
9	991113-0-00	1	asta principale	main rod			
10	991115-3-00	1	mozzo con asta	hub with pin			
11	991111-0-00	2	astina	rod			
12	733508-2-00	4	dado	nut			
13	991179-0-00	2	disco	disc			
14	991112-0-00	2	piatto	disc			
15	729054-2-00	3	vite	screw			
16	991114-0-00	1	basetta	base			
17	731107-0-00	3	vite	screw			



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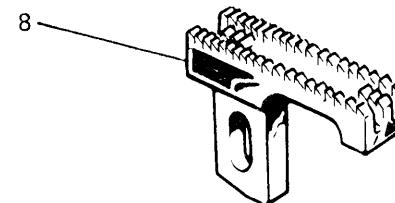


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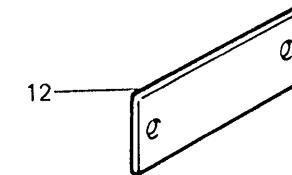


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Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
▲	306667-3-01	1	piedino completo	presserfoot assembly			
1	990808-0-00	1	salvadita	protection			
2	733504-2-00	2	dado	nut			
3	303442-0-11	1	tagliacatenella	chain cutting			
4	741791-2-00	1	vite	screw			
5	303804-0-10	1	distanziale	spacer			
6	100458-0-10	4	vite	screw			
7	303918-0-10	1	placca ago	needle plate			
8	303916-0-10	1	griffa principale	main feed dog			
9	302057-0-11	1	crochet inferiore	lower looper			
10	300917-0-10	2	pomolo	knob			
11	303817-0-10	1	guida del materiale	guide			
12	785000-0-20	1	targhetta classe testa	head class plate			

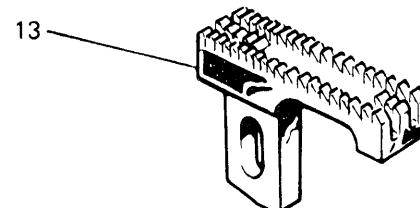
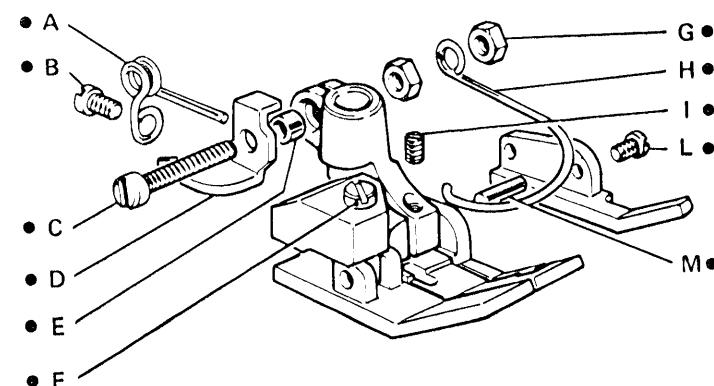
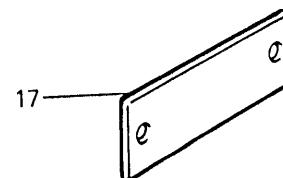
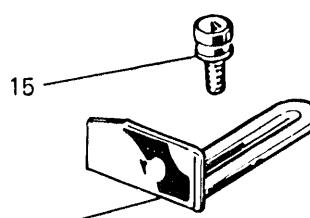
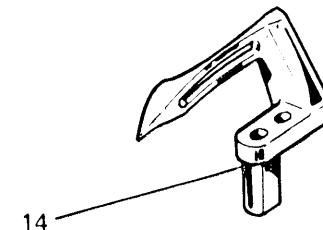
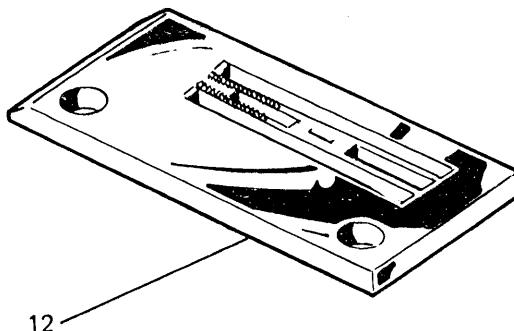
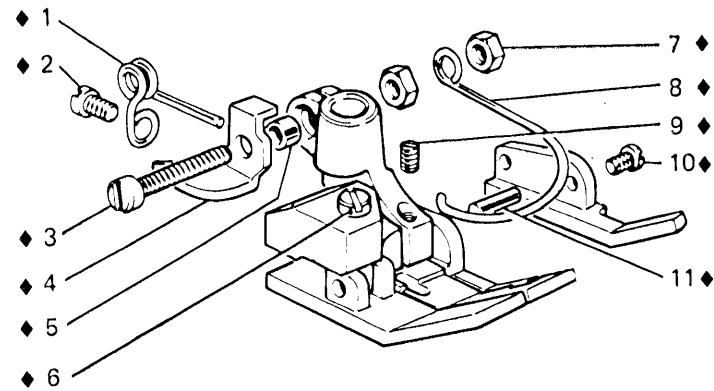


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzal	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
◆	306668-3-01	1	piedino completo	presserfoot assembly			
1	303991-0-10	1	molla	spring			
2	721411-2-00	1	vite	screw			
3	741791-2-00	1	vite	screw			
4	303442-0-11	1	tagliacatenella	chain cutting			
5	303504-0-10	1	distanziale	spacer			
6	741634-2-00	1	vite	screw			
7	733504-2-00	2	dado	nut			
8	990808-0-00	1	salvadita	protection			
9	745001-2-00	1	vite	screw			
10	100458-0-10	2	vite	screw			
11	303930-0-10	1	spina	pin			
12	303829-0-10	1	placca ago	needle plate			
13	303828-0-10	1	griffa	feed dog			
14	302057-0-11	1	crochet inferiore	lower looper			
15	300917-0-10	2	pomolo	knob			
16	303817-0-10	1	guida del materiale	guide			
17	785000-0-20	1	targhetta classe testa	head class plate			
			<u>Solo a richiesta</u>	<u>Only on request</u>			
●	305470-3-11	1	piedino completo	presserfoot assembly			
A	303991-0-10	1	molla	spring			
B	721411-2-00	1	vite	screw			
C	741791-2-00	1	vite	screw			
D	303442-0-11	1	tagliacatenella	chain cutting			
E	303504-0-10	1	distanziale	spacer			
F	741634-2-00	1	vite	screw			
G	733504-2-00	2	dado	nut			
H	990808-0-00	1	salvadita	protection			
I	745001-0-00	1	vite	screw			
L	100458-0-10	2	vite	screw			
M	305475-0-10	1	spina	pin			

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