

261-40-2MN-11
261-40-2MN-12

n. 316

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili scolti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrative richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.
3. Sulle tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base. Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivata - il simbolo della testa da cui deriva).
I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.
I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole.
I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.
Per ogni testa viene sempre riportata interamente la tavola relativa agli organi di cucitura.

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precisare, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

AVVERTENZA

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

This spare parts catalogue is made up of two parts: in the first one, called "basic catalogue", all the details of most representative head are listed (the first head listed on the cover); the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue.

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that:

1. all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;
2. the references of the pictures of the parts making up the group are usually put in brackets.
In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.
3. In the tables of the other heads there are listed all the parts not fitted on the head in the basic catalogue.
These tables are marked at the top right-hand corner with the symbol of the head which the table refers to.
The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue.
The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue.
The parts which are common to all the heads in the catalogue are listed only in the first group of tables.
Parts marked "annulled part" are those not fitted on the head which the table refers to.
When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled.
For each head the table for sewing parts is always repeated completely.

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found.

NEEDLES

The needles are marked with system and size; the size indicates the average diameter in hundredths of a millimeter.

The system and size of the needle are shown on the packet as well as on the needle itself.

When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

Ce catalogue "pièces détachées" est formé de deux parties: la première appelée "catalogue base" comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture), la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base".

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées.

Lorsque l'on consulte le catalogue, se souvenir que:

1. Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.
2. Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui indique le groupe tout entier.
3. Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dernières. Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses).
Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue.
Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base.
Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables.
Les pièces définies comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe, mais toutes les pièces qui forment ce groupe sont annulées.
Pour chaque tête est toujours indiquée la table se référant aux organes de couture.

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

AIGUILLES

Les aiguilles se différencient par le système et la grosseur, laquelle indique le diamètre moyen exprimé en centièmes de millimètre.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille.

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles désirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

ATTENTION

Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.

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702403-0-00	7	720494-2-00	19	731107-2-00	19-21	744636-2-00	3-12	900715-0-10	19	927179-4-00	22	991408-4-00	18
703003-0-00	15	721424-2-00	16	733008-2-00	19	744676-2-00	8-14	900716-0-10	19	927190-0-00	12	991415-0-00	18
703005-0-00	9-21	721434-2-00	13	733505-0-00	12	744730-0-00	3	900728-3-10	19	927197-2-00	12		
703208-0-00	11	721443-2-00	11	733507-0-00	16	745001-0-00	9	900731-0-10	19	927198-2-00	12		

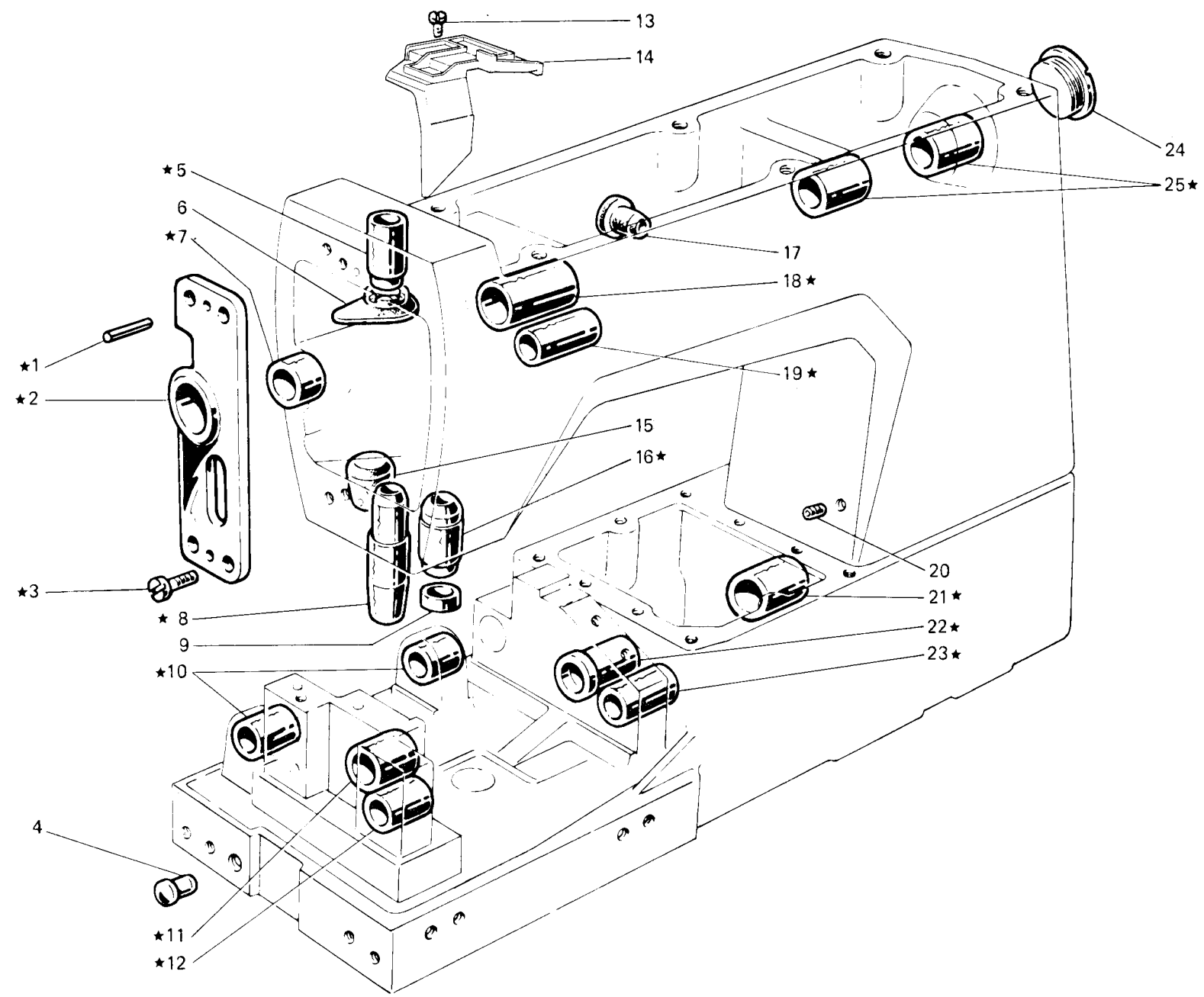


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308625-3-00	1	base e braccio con bussola	base and arm with bushes	base et bras avec bague		
1	706454-0-00	2	spina	pin	goupille		
2	308859-2-00	1	supporto con bussola	support with bush	support avec bague		
3	721485-2-00	4	vite	screw	vis		
4	202398-0-10	1	tappo	plug	bouchon		
5	308032-0-00	1	bussola	bush	bague		
6	308215-0-00	1	protezione olio	oil protection	protection huile		
7	308858-0-00	1	bussola	bush	bague		
8	308406-0-00	1	bussola	bush	bague		
9	308218-0-00	1	scodellino inferiore	lower cup	cuvette inférieur		
10	308296-0-00	2	bussola	bush	bague		
11	308293-0-01	1	bussola	bush	bague		
12	308297-0-00	1	bussola	bush	bague		
13	721444-2-00	1	vite	screw	vis		
14	308138-0-12	1	carter paraolio	oil retainer cover	carter pare-huile		
15	308094-0-00	1	tappo foro bussola	plug	bouchon		
16	308031-0-00	1	bussola	bush	bague		
17	303501-0-10	1	tappo per foro tendifilo	plug	bouchon		
18	308852-0-00	1	bussola	bush	bague		
19	308232-0-00	1	bussola	bush	bague		
20	729032-2-00	1	vite	screw	vis		
21	308086-0-10	1	bussola	bush	bague		
22	308009-0-00	1	bussola	bush	bague		
23	308298-0-00	1	bussola	bush	bague		
24	302356-0-10	1	tappo	plug	bouchon		
25	308853-0-00	2	bussola	bush	bague		

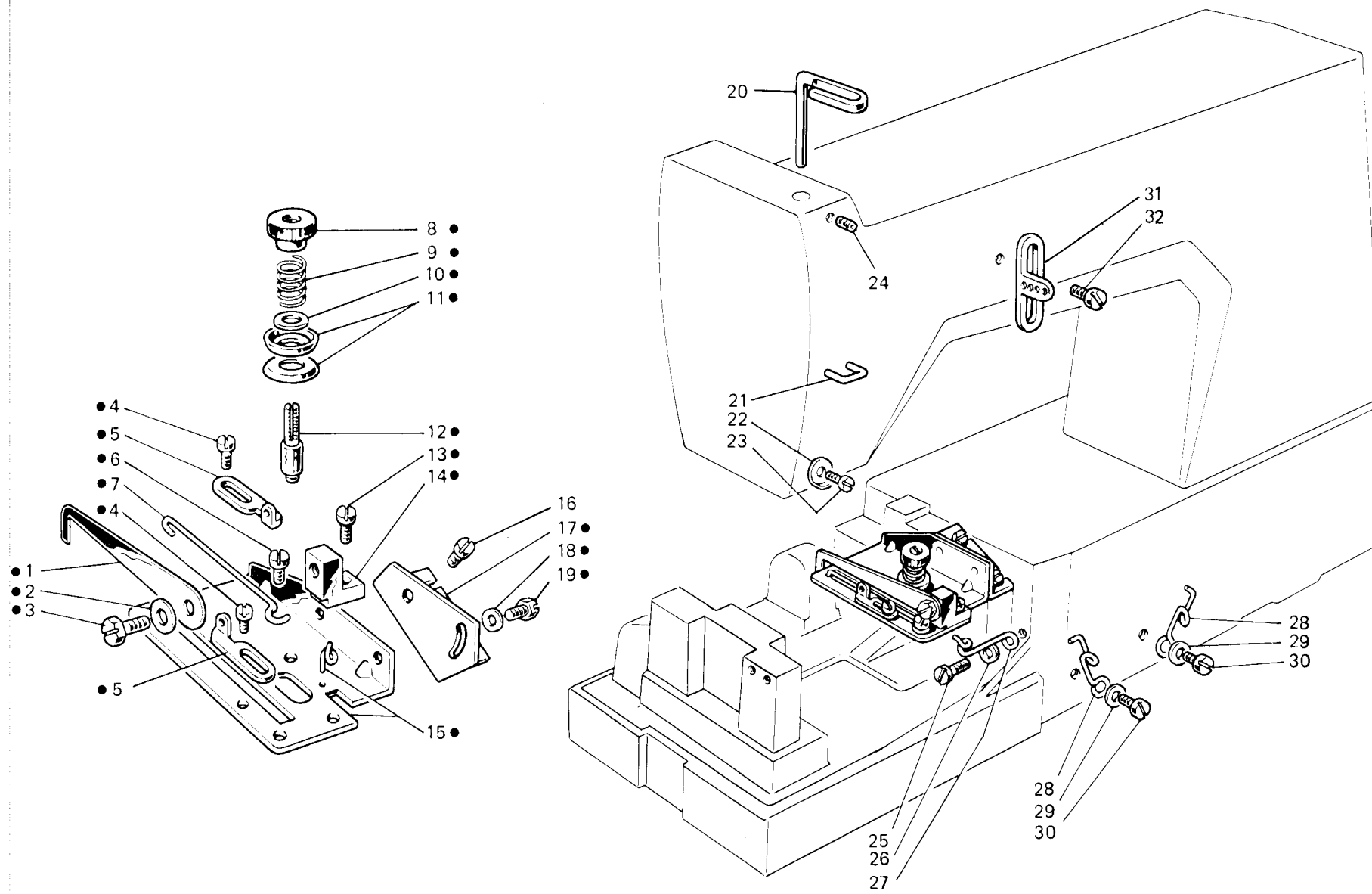


Fig. N. Abb. N.	Part. N. Bestell N. Piecce N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	308934-4-00	1	gruppo tensione crochet inf.	tension assembly for lower looper	groupe tension crochet inférieur		
1	308556-0-00	1	astina	rod	tige		
2	705201-0-00	1	rondella	washer	rondelle		
3	740220-2-00	1	vite	screw	vis		
4	741413-2-00	2	vite	screw	vis		
5	302172-0-10	2	passafilo	thread guide	passe-fil		
6	741612-0-00	1	vite	screw	vis		
7	308558-0-00	1	traversino	tie-rod	traverse		
8	302204-0-10	1	pomoio	knob	pommeau		
9	300310-0-10	1	molla	spring	ressort		
10	704218-2-00	1	rondella	washer	rondelle		
11	200324-0-10	2	disco tensione	tension disc	disque tension		
12	300391-0-10	1	perno a vite	threaded pin	pivot à vis		
13	741642-2-00	1	vite	screw	vis		
14	302168-2-10	1	supporto	support	support		
15	308553-2-00	1	piastra	plate	plaque		
16	721444-2-00	2	vite	screw	vis		
17	308551-0-00	1	squadretta	bracket	équerre		
18	704104-2-00	2	vite	screw	vis		
19	740210-2-00	2	vite	screw	vis		
20	302136-0-12	1	passafilo	thread guide	passe-fil		
21	308137-0-00	1	cavallotto	coupling	cavalier		
22	308201-0-01	1	passafilo	thread guide	passe-fil		
23	724420-2-00	1	vite	screw	vis		
24	729012-2-00	1	vite	screw	vis		
25	741682-0-00	1	vite	screw	vis		
26	704302-4-00	1	rondella	washer	rondelle		
27	302149-0-11	1	passafilo	thread guide	passe-fil		
28	311098-0-00	2	passafilo	thread guide	passe-fil		
29	704210-4-00	2	rondella	washer	rondelle		
30	300483-0-10	2	vite	screw	vis		
31	303045-0-10	2	vite	screw	vis		
32	308217-0-01	2	guidafilo	thread guide	guide-fil		

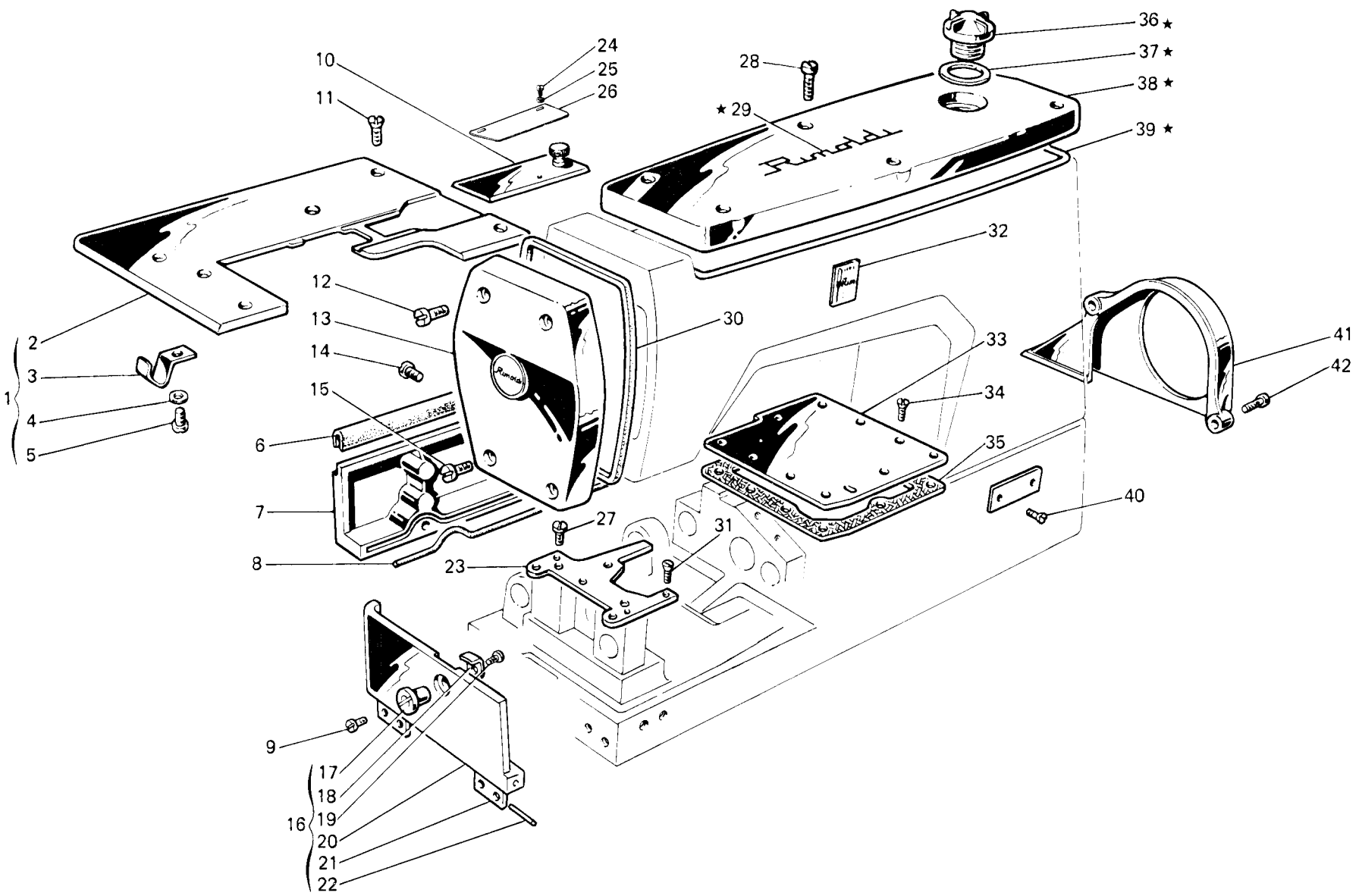


Fig. N. Abb. N.	Part. N. Piese N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308103-4-10	1	coperchio superiore compl.	upper cover assembly	couvercle supérieur compl.		
1	309072-4-00	1	piano di lavoro compl.	working plate assembly	plan de travail complet		
2	309053-2-00	1	piano di lavoro	working plate	plan de travail		
3	309351-0-00	1	molla	spring	ressort		
4	704306-0-00	1	rondella	washer	rondelle		
5	720411-2-00	1	vite	screw	vis		
6	309088-0-00	1	guarnizione	gasket	garniture		
7	309086-0-01	1	carter posteriore	rear cover	carter supérieur		
8	309084-0-00	1	guarnizione	gasket	garniture		
9	300483-0-10	4	vite per cerniera	screw for hinge	vis pour charnière		
10	306344-2-00	1	coperchio scorrevole	sliding cover	couvercle coulissant		
11	744636-2-00	5	vite	screw	vis		
12	302354-0-10	2	vite superiore	upper screw	vis supérieure		
13	308101-2-00	1	coperchio laterale	side cover	couvercle latéral		
14	741088-2-00	3	vite per carter posteriore	screw for rear cover	vis pour carter arrière		
15	302353-0-10	2	vite inferiore	lower screw	vis inférieure		
16	927247-4-00	1	carter laterale completo	side cover assembly	carter latéral complet		
17	309372-0-00	1	perno	pin	pivot		
18	309371-0-00	1	chiavistello	key	clé		
19	741658-2-00	1	vite	screw	vis		
20	927248-3-00	1	carter laterale	side cover	carter latéral		
21	309332-0-00	2	cerniera	hinge	charnière		
22	707556-0-00	2	spina	pin	goupille		
23	308783-2-00	1	piastra porta placca	plate	plaque		
24	741510-0-00	2	vite	screw	vis		
25	704104-2-00	2	rondella	washer	rondelle		
26	927232-0-00	1	piastrina	plate	plaque		
27	302355-0-10	2	vite per piastra	screw for plate	vis pour plaque		
28	742282-2-00	6	vite per coperchio	screw for cover	vis pour couvercle		
29	300006-0-12	2	decalcomania	decalcomania	décalcomanie		
30	308128-0-00	1	guarnizione coperchio	cover gasket	garniture couvercle		
31	744730-0-00	2	vite per placca ago	screw for needle plate	vis pour plaque aiguille		
32	788020-0-01	1	decalcomania sistema aghi	needles decalcomania	décalcomanie système aiguilles		
33	309324-2-10	1	piastra superiore	upper plate	plaque supérieure		
34	741936-2-00	10	vite per piastra	screw for plate	vis pour plaque		
35	309323-0-00	1	guarnizione	gasket	garniture		
36	202239-0-10	1	cupolina	cup	coupole		
37	705970-0-00	1	guarnizione per cupolina	gasket	garniture		
38	308102-0-00	1	coperchio superiore	upper cover	couvercle supérieur		
39	308129-0-00	1	guarnizione per coperchio	gasket for cover	garniture pour couvercle		
40	202165-0-10	2	vite per targhetta	screw for plate	vis pour plaquette		
41	308462-0-00	1	carter copricinghia	cover	carter		
42	721475-2-00	2	vite	screw	vis		

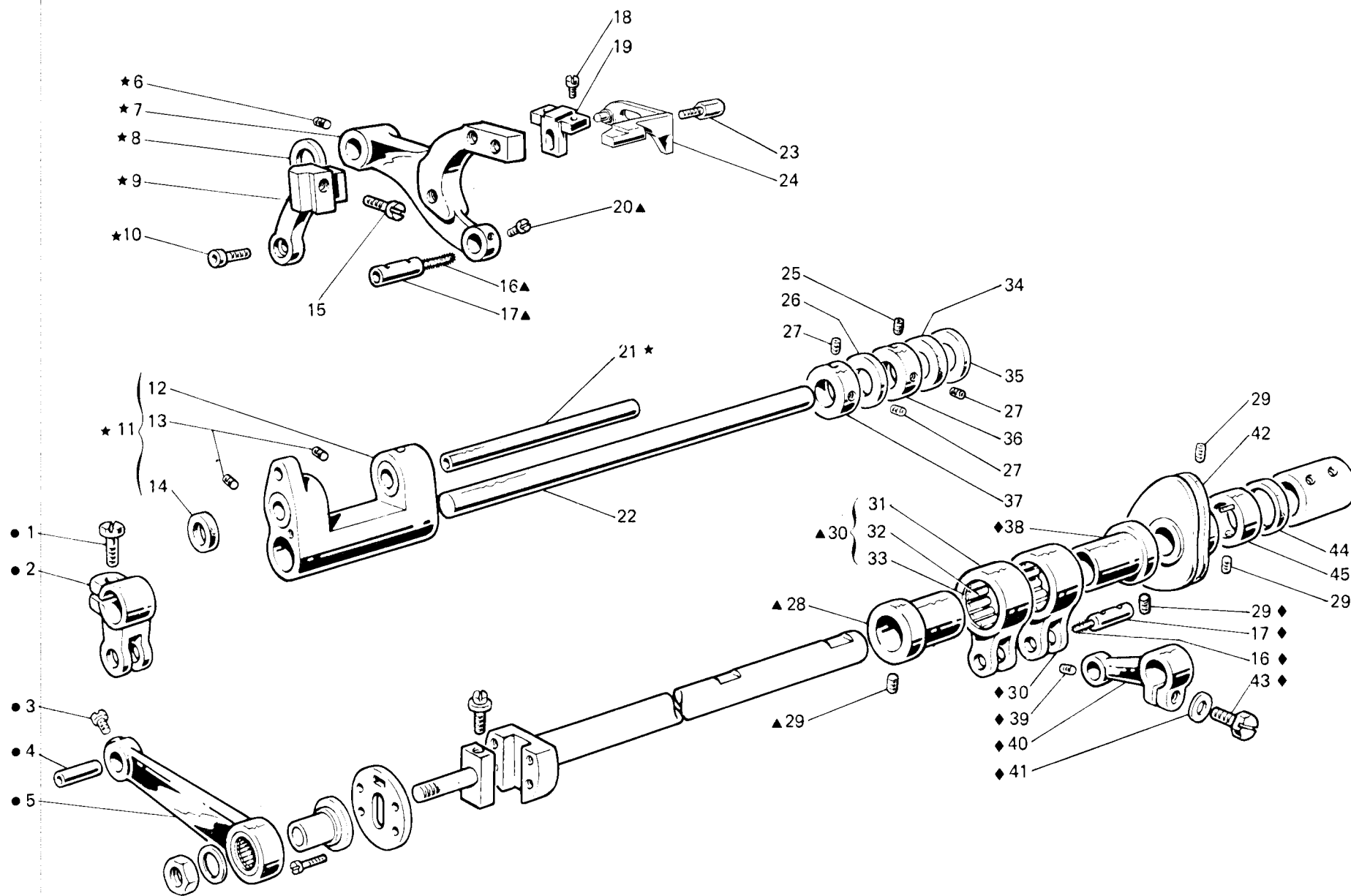


Fig. N. Abb. N.	Part. N. Piece N. ⁴ Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	308729-5-00	1	gruppo porta griffa completa (con fig. ★)	feed dog holder assembly (with fig. ★)	groupe porte griffe compl. (avec fig. ★)		
★	308728-4-00	1	gruppo porta griffa	feed dog holder assembly	groupe porte griffe		
●	308286-4-00	1	gruppo leva	lever assembly	groupe levier		
◆	308340-4-00	1	gruppo comando crochet	looper control assembly	groupe commande crochet		
1	202486-0-10	1	vite	screw	vis		
2	301519-2-11	1	attacco	coupling	raccord		
3	742813-0-00	1	vite	screw	vis		
4	308285-0-00	1	perno	pin	pivot		
5	308283-2-00	1	leva comando porta griffa	lever	levier		
6	745815-2-00	1	vite	screw	vis		
7	308726-0-00	1	braccio porta griffa	feed dog arm	bras porte-griffe		
8	309560-0-00	2	rondella	washer	rondelle		
9	308727-0-00	1	attacco porta griffa	coupling	raccord		
10	722431-2-00	2	vite	screw	vis		
11	308191-4-00	1	supporto oscillante compl.	support assembly	support complet		
12	308193-2-00	1	supporto con viti	support with screws	support avec vis		
13	729013-2-00	2	vite	screw	vis		
14	308190-0-00	2	anello di tenuta	retainer ring	bague d'étanchéité		
15	721444-2-00	1	vite fissa griffa	screw	vis		
16	778238-0-00	2	stoppino	wick	mèche		
17	300209-0-10	2	perno	pin	pivot		
18	741546-2-00	2	vite fissa griffa	screw	vis		
19	300364-0-10	1	squadretta	bracket	équerre		
20	742811-0-00	1	vite	screw	vis		
21	308195-0-00	1	perno	pin	pivot		
22	308289-2-00	1	perno	pin	pivot		
23	305172-0-00	1	vite	screw	vis		
24	305170-0-01	1	salva ago	rear needle guard	protège-aiguille		
25	728232-0-00	1	vite	screw	vis		
26	704846-0-00	1	rondella	washer	rondelle		
27	745136-2-00	3	vite	screw	vis		
28	308028-2-00	1	eccentrico con viti	eccentric with screws	excentrique avec vis		
29	727215-0-00	7	vite	screw	vis		
30	301459-4-10	2	giunto completo	joint assembly	joint complet		
31	301458-0-10	2	giunto	joint	joint		
32	301579-0-10	2	gabbia a rullini	needles cage	cage à aiguilles		
33	201143-0-10	4	anello di tenuta	retainer ring	bague d'étanchéité		
34	308287-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
35	704347-2-00	1	rondella	washer	rondelle		
36	309839-2-01	1	anello di registro	adjustment ring	anneau de réglage		
37	309838-2-01	1	anello di registro	adjustment ring	anneau de réglage		
38	308029-2-00	1	eccentrico	eccentric	excentrique		
39	729011-2-00	1	vite	screw	vis		
40	303459-2-11	1	braccio	bras	arm		
41	704218-2-00	1	rondella	washer	rondelle		
42	308971-3-00	1	tendifilo a camma con viti	cam thread take-up with screws	tendeur du fil à came avec vis		
43	300377-0-10	1	vite	screw	vis		
44	308119-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
45	308967-2-00	1	anello limitatore	limiter ring	bague		

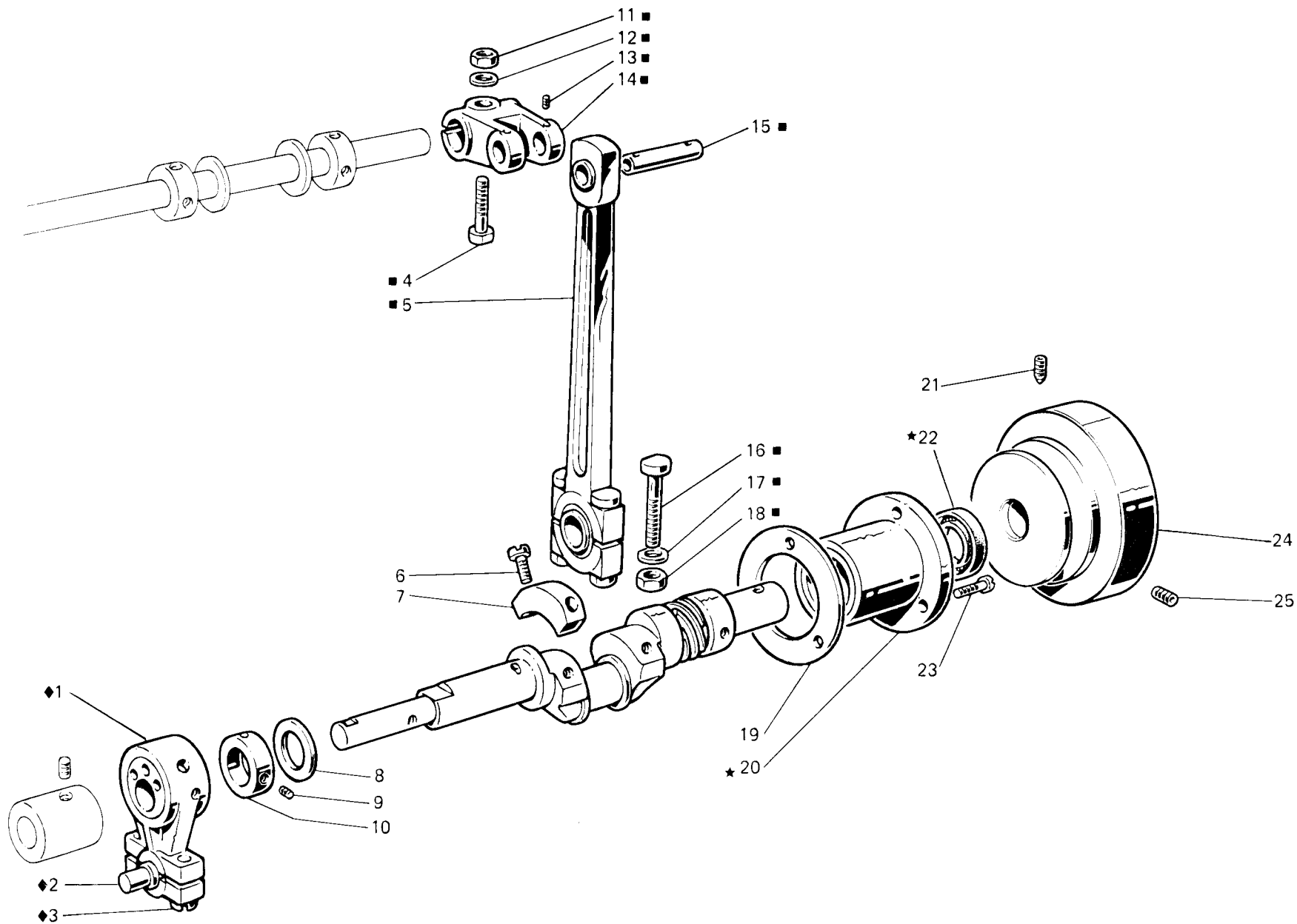


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Ct. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
◆	310353-4-00	1	biella con eccentrico e viti	con-rod and screws	bielle avec excentrique et vis		
★	308013-4-01	1	bussola destra completa	right bush assembly	bague droite complète		
■	308178-4-00	1	gruppo biella principale	main con-rod assembly	groupe bielle principale		
1	308254-3-00	1	biella con eccentrico e viti	con-rod with cam and screws	bielle avec excentrique et vis		
2	308310-0-00	1	perno a sfera	ball joint	pivot à sphère		
3	308802-0-00	2	vite per biella	screw for con-rod	vis pour bielle		
4	308855-0-00	1	vite	screw	vis		
5	308174-3-00	1	biella principale completa	main con-rod assembly	bielle principale complète		
6	741056-0-00	4	vite	screw	vis		
7	302272-0-10	2	settore	sector	secteur		
8	704869-0-00	1	rondella	washer	rondelle		
9	745815-2-00	2	vite	screw	vis		
10	308084-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		
11	746408-2-00	1	dado	nut	écrou		
12	705013-0-00	1	rondella	washer	rondelle		
13	745812-2-00	2	vite	screw	vis		
14	308159-2-01	1	manovella	crank	manivelle		
15	308166-0-00	1	perno	pin	pivot		
16	308161-0-00	2	vite	screw	vis		
17	308149-0-01	2	rondella	washer	rondelle		
18	308162-0-00	2	dado	nut	écrou		
19	308127-0-00	1	guarnizione	gasket	garniture		
20	308012-2-01	1	bussola	bush	bague		
21	730054-2-00	1	vite per volantino	screw for pulley	vis pour volant		
22	700596-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
23	742222-2-00	3	vite	screw	vis		
24	308090-0-00	1	volantino	handwheel	volant		
25	729044-2-00	1	vite	screw	vis		

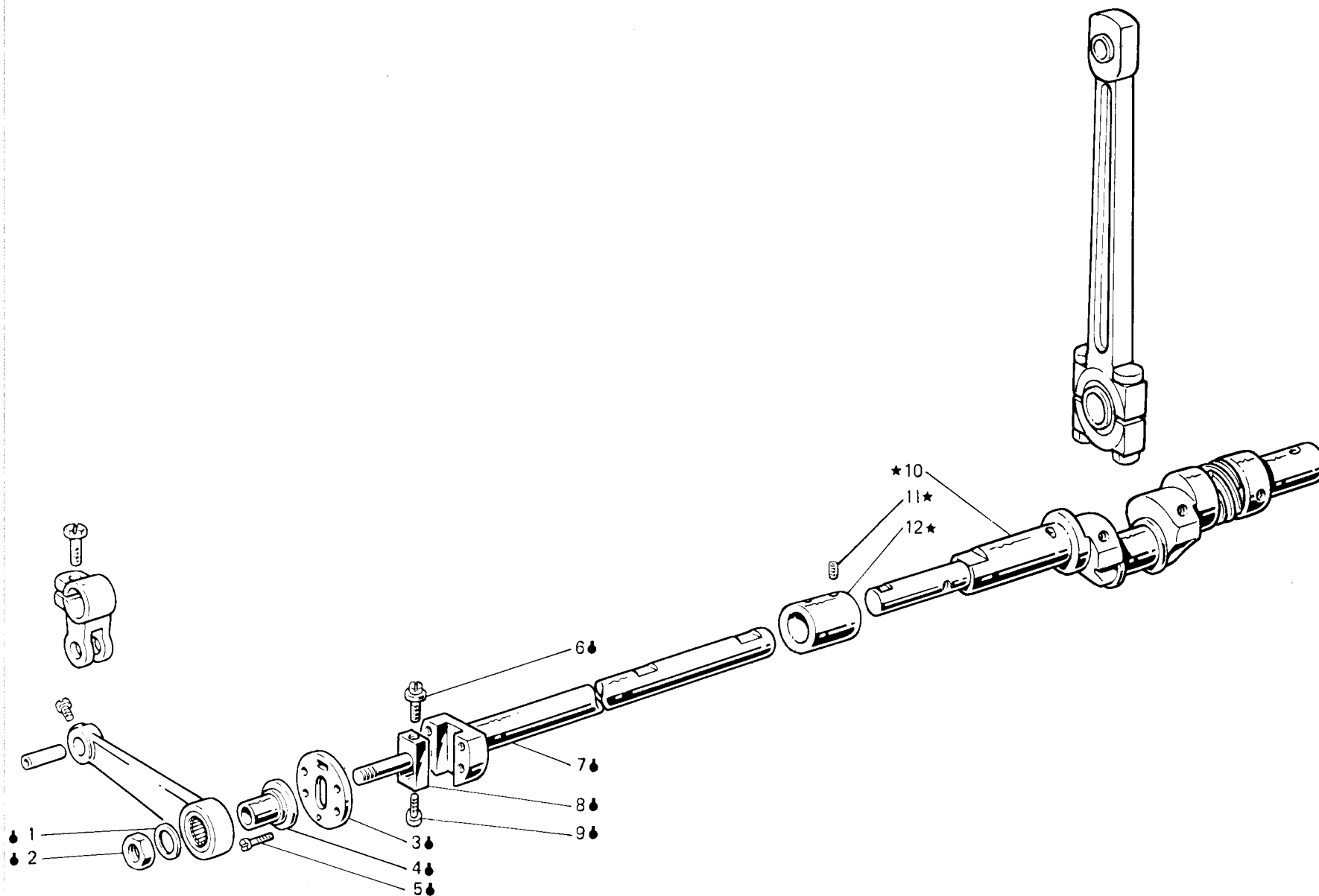


Fig. N. Abb. N.	Part. N. Bestell N. Pieca N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	309711-4-01	1	gruppo albero inf. compl. (con fig. 1)	lower shaft assembly (with fig. 1)	arbre inférieur complet (avec fig. 1)		
1	308362-4-01	1	semialbero inf. sinistro compl.	left lower shaft assembly	semi-arbre inf. gauche compl.		
2	704814-0-00	1	rondella	washer	rondelle		
3	746612-2-00	1	dado	nut	écrou		
4	308774-2-00	1	piastra a disco	disc plate	plaque		
5	303458-0-12	1	bussola	bush	bague		
6	724441-0-00	4	vite	screw	vis		
7	308281-0-00	1	vite di registro	screw	vis		
8	308385-2-01	1	semialbero	half-shaft	semi-arbre		
9	308278-0-01	1	perno	pin	pivot		
10	308780-2-00	1	vite di registro	screw	vis		
11	308714-3-01	1	semialbero inf. destro	right lower half-shaft	semi-arbre inf.droite		
12	745827-2-00	4	vite per manicotto	screw for coupling	vis pour manchon		
	308015-0-00	1	manicotto	coupling	manchon		

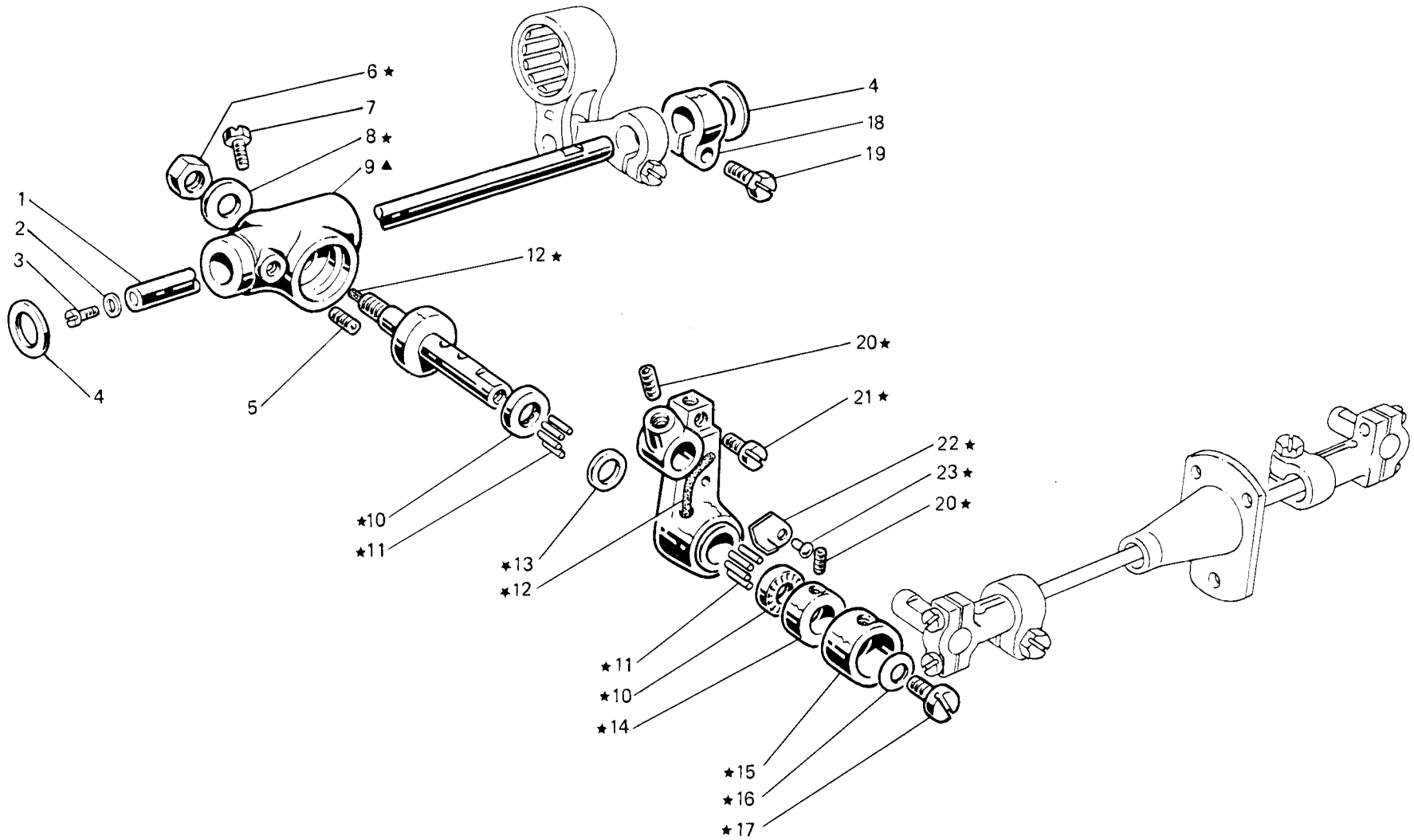


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	308261-4-00	1	gruppo porta crochet inf. (con fig. ★)	lower looper holder assembly (with fig. ★)	groupe porte-crochet inférieur (avec fig. ★)		
★	312810-3-00	1	gruppo porta corchet	looper holder assembly	groupe porte crochet		
1	308292-4-00	1	contralb.crochet inf.compl.	lower looper countershaft ass.	axe crochet inf. complet		
2	705734-0-00	1	guarnizione	gasket	garniture		
3	742214-2-00	1	vite	screw	vis		
4	704846-0-00	2	rondella	washer	rondelle		
5	730033-2-00	1	vite	screw	vis		
6	202474-0-10	1	dado	nut	écrou		
7	740226-0-00	1	vite per supporto	screw for support	vis pour support		
8	704226-2-00	1	rondella	washer	rondelle		
9	308140-0-00	1	supporto del porta crochet	support for looper holder	support du porte crochet		
10	303539-0-00	2	reggispinta	thrust bearing	butée		
11	302276-0-10	40	rullino	roller	rouleau		
12	778827-0-00	2	stoppino	wick	mèche		
13	703810-0-00	1	distanziale	spacer	entretoise		
14	302052-2-21	1	ghiera con viti	ring with screw	collier avec vis		
15	303538-0-00	1	cappello di protezione	protection cap	capuchon de protection		
16	702403-0-00	1	molla a tazza	cup spring	ressort à tasse		
17	742423-0-00	1	vite	screw	vis		
18	300469-2-11	1	fascetta	clamp	bride		
19	300482-0-10	1	vite	screw	vis		
20	745815-2-00	3	vite	screw	vis		
21	303503-0-10	1	vite fissa crochet	looper fixing screw	vis blocage crochet		
22	308272-0-00	1	piastrina	sheet	plaquette		
23	308273-0-00	1	rivetto	rivet	rivet		

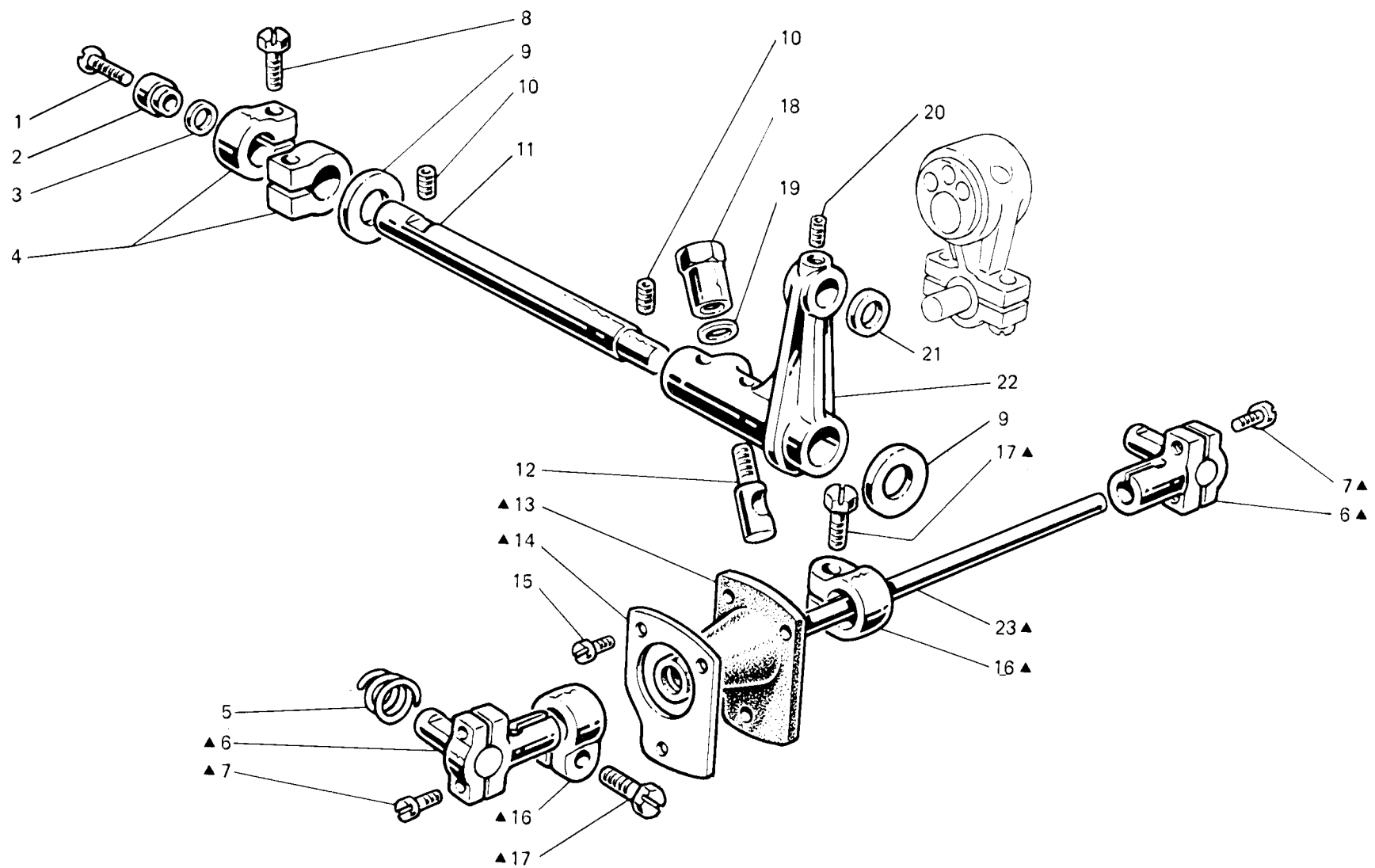


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	308332-4-00	1	gruppo comando crochet inf.	lower looper control assembly	groupe comm. crochet inférieur		
1	744676-2-00	1	vite	screw	vis		
2	308047-0-00	1	scodellino	cup	cuvette		
3	701009-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
4	308046-2-01	2	fascetta	clamp	bride		
5	302289-0-10	1	molla	spring	ressort		
6	308325-3-00	2	testa di biella con viti	con-rod big end with screws	tête de bielle avec vis		
7	744040-2-00	4	vite	screw	vis		
8	300482-0-10	2	vite	screw	vis		
9	704849-0-00	2	rondella	washer	rondelle		
10	729434-2-00	2	vite fissa perno	screw	vis		
11	308044-0-00	1	perno per supporto	pin	pivot		
12	300352-0-10	1	spina filettata	pin	goupille		
13	308330-3-00	1	manicotto para olio	oil protection	manchon para huile		
14	308327-0-00	1	mascherina per manicotto	flange	flasque		
15	741675-2-00	2	vite	screw	vis		
16	308326-2-01	2	fascetta per biella con vite	clamp with screw	bride avec vis		
17	305194-0-00	2	vite	screw	vis		
18	300351-0-11	1	dado	nut	écrou		
19	704309-4-00	1	rondella	washer	rondelle		
20	745815-2-00	1	vite	screw	vis		
21	705834-0-00	1	rondella in fibra	washer	rondelle		
22	308045-0-01	1	supporto oscillante	support	support coulissant		
23	308333-0-01	1	tirante per biella	tie-rod	tirant pour bielle		

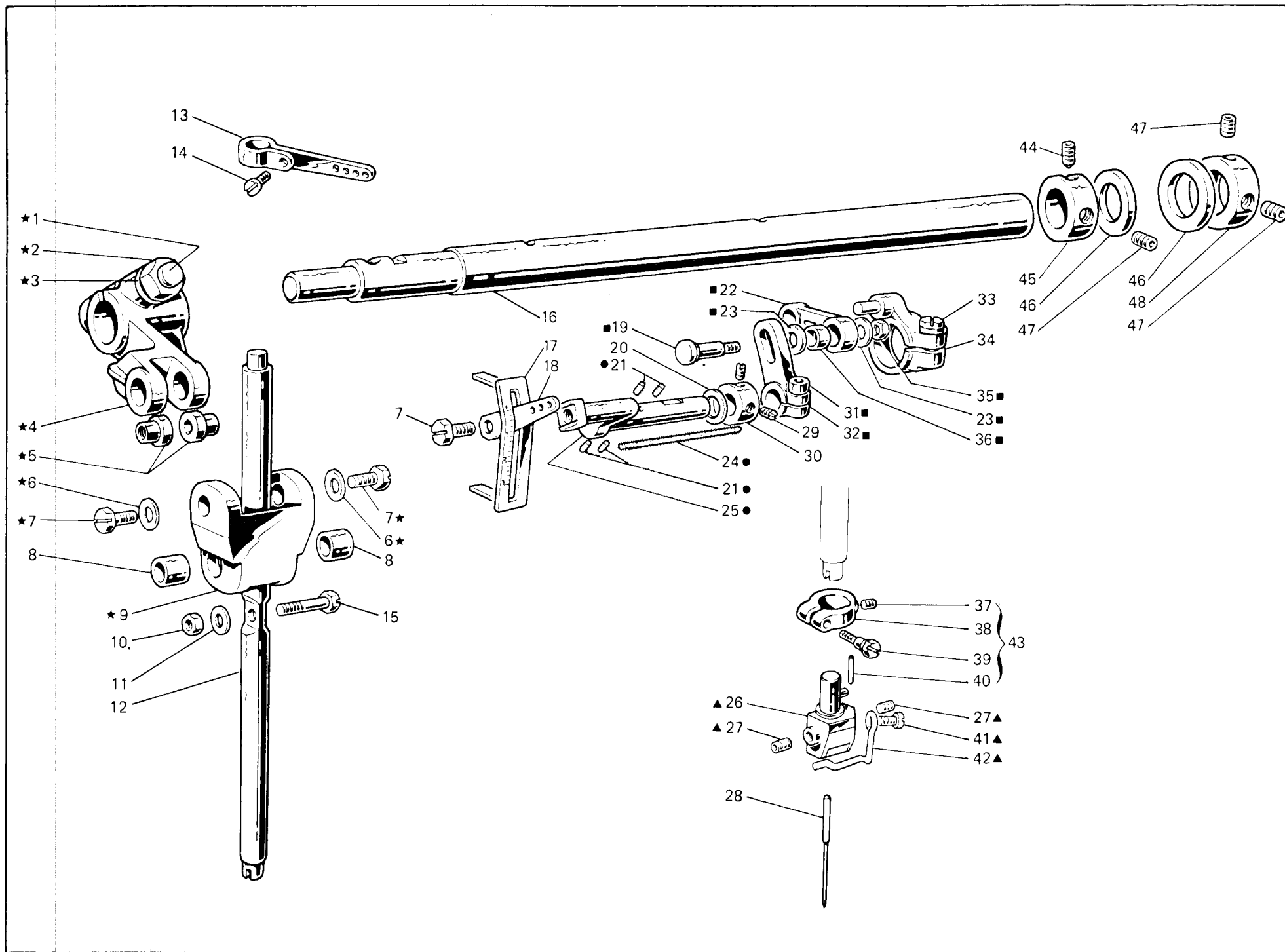


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308006-4-00	1	gruppo manov.giunto barra ago	crank and joint assembly	groupe maniv.joint barre-aiguille		
▲	309806-4-01	1	morsetto porta aghi completo	needles calmp assembly	porte-aiguille complet		
■	308244-4-00	1	gruppo sett.tendit.articolato	sector assembly	groupe secteur		
1	308855-0-00	1	perno a vite	threaded pin	pivot à vis		
2	746408-2-00	1	dado	nut	écrou		
3	705013-0-00	1	rondella	washer	rondelle		
4	308036-2-00	1	manovella completa	crank assembly	groupe manivelle		
5	308037-0-00	2	perno superiore	upper pin	pivot supérieur		
6	704210-4-00	2	rondella	washer	rondelle		
7	308039-0-01	3	vite	screw	vis		
8	308041-0-00	2	bussola inferiore	lower bush	bague inférieure		
9	308038-0-10	1	giunto barra ago	needle bar joint	joint barre-aiguille		
10	302338-0-10	1	dado	nut	écrou		
11	703005-0-00	1	rondella	washer	rondelle		
12	308220-0-00	1	barra ago	needle bar	barre-aiguille		
13	308452-2-00	1	tendifilo superiore	upper thread take-up	tendeur supérieur		
14	742311-2-00	1	vite	screw	vis		
15	308042-0-00	1	perno per barra ago	pin for needle bar	pivot pour barre-aiguille		
16	308851-2-01	1	albero superiore	upper shaft	arbre supérieur		
17	308005-0-00	1	targhetta	plate	plaque		
18	308239-0-00	1	tendifilo inferiore	lower thread guide	tendeur du fil inférieur		
19	308235-0-00	1	perno	pin	pivot		
20	704828-0-00	1	rondella	washer	rondelle		
21	778203-0-00	4	stoppino	wick	mèche		
22	206583-0-00	1	biellino	con-rod	petite bielle		
23	705208-0-00	2	rondella	washer	rondelle		
24	778407-0-00	1	stoppino	wick	mèche		
25	308238-4-00	1	braccio con stoppini	arm with wicks	arbre avec mèches		
26	309756-2-01	1	morsetto porta aghi	needles clamp	porte-aiguilles		
27	745810-2-00	2	vite	screw	vis		
28	766000-6-80	2	ago sist.Rim 63 fin.80	needle syst.Rim 63 size 80	aiguille syst.Rim 63 jauge 80		
29	745812-2-00	2	vite	screw	vis		
30	303899-0-10	1	anello	ring	anneau		
31	722422-2-00	1	vite	screw	vis		
32	308234-2-00	1	settore con vite	sector with screw	secteur avec vis		
33	744334-2-00	1	vite	screw	vis		
34	308236-2-01	1	braccio con vite	arm with screw	bras avec vis		
35	746008-0-00	1	dado	nut	écrou		
36	202032-0-11	1	bussolina	bush	bague		
37	745001-0-00	1	vite	screw	vis		
38	301591-0-10	1	fascetta per barra ago	clamp for needle bar	bride pour barre-aiguille		
39	302352-0-10	1	vite	screw	vis		
40	302292-0-10	1	spinetta	pin	goupille		
41	741611-2-00	1	vite	screw	vis		
42	309770-0-00	1	passafilo	thread guide	passe-fil		
43	302590-4-10	1	fascetta completa	clamp assembly	bride complète		
44	730033-2-00	1	vite	screw	vis		
45	309831-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		
46	704869-0-00	2	rondella	washer	rondelle		
47	729013-2-00	3	vite	screw	vis		
48	309830-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		

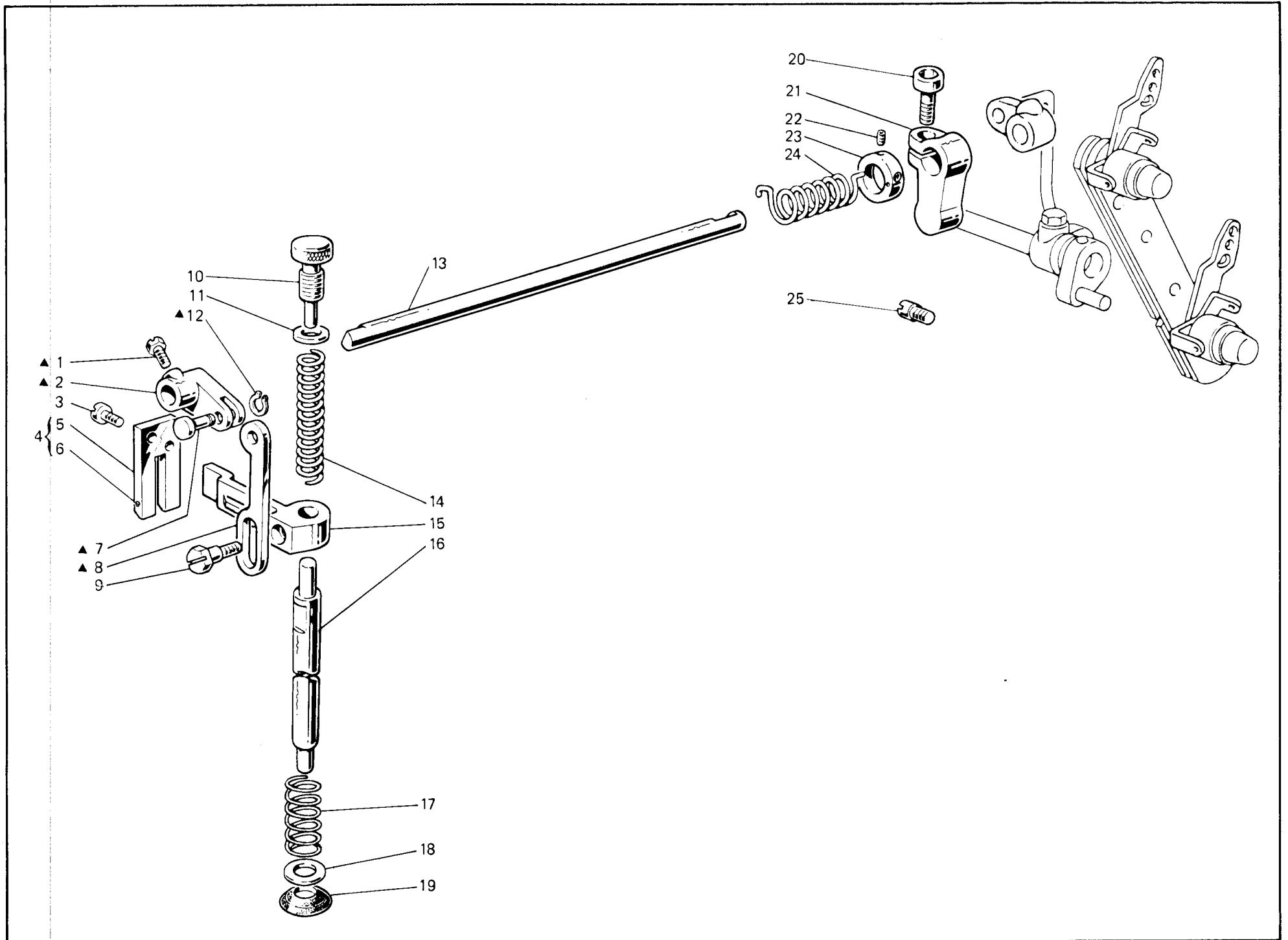


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	308060-4-00	1	gruppo manov.tirante premist.	presser crank assembly	groupe maniv. tirant presseur		
1	740632-2-00	1	vite	screw	vis		
2	308059-0-00	1	manovella	crank	manivelle		
3	721494-2-00	2	vite fissa piastra	plate screw	vis blocage plaque		
4	308052-4-00	1	piastra guida barra compl.	plate assembly	plaque complète		
5	308056-0-01	1	piastra guida barra	plate	plaque		
6	707240-0-00	1	spina elastica	split pin	goupille réglable		
7	308058-0-00	1	spina	pin	goupille		
8	308057-0-00	1	tirante per alza piedino	presserfoot tie-rod	tirant soulèv. pied-presseur		
9	740444-2-00	1	vite fissa slitta	screw	vis		
10	302060-0-11	1	pomolo di regolazione	adjustment knob	pommeau de réglage		
11	302344-0-10	1	rondella	washer	rondelle		
12	700205-0-00	1	anello elastico	spring ring	anneau ressort		
13	302234-0-10	1	albero	shaft	arbre		
14	302059-0-10	1	molla premi piedino	spring	ressort		
15	308055-2-00	1	guida a forcella	fork guide	guide a fourchette		
16	308061-0-01	1	barra porta piedino	presserfoot bar	barre porte pied-presseur		
17	308148-0-00	1	molla	spring	ressort		
18	704236-2-00	1	rondella	washer	rondelle		
19	308054-0-01	1	paraolio	oil retainer	pare-huile		
20	744332-2-00	1	vite	screw	vis		
21	308412-2-02	1	fascetta di fermo con vite	clamp with screw	bride de fixation avec vis		
22	745827-2-00	2	vite	screw	vis		
23	304767-2-10	1	anello per molla	ring	bague		
24	308098-0-00	1	molla di torsione	spring	ressort de torsion		
25	308007-0-00	1	perno filettato	threaded pin	pivot fileté		

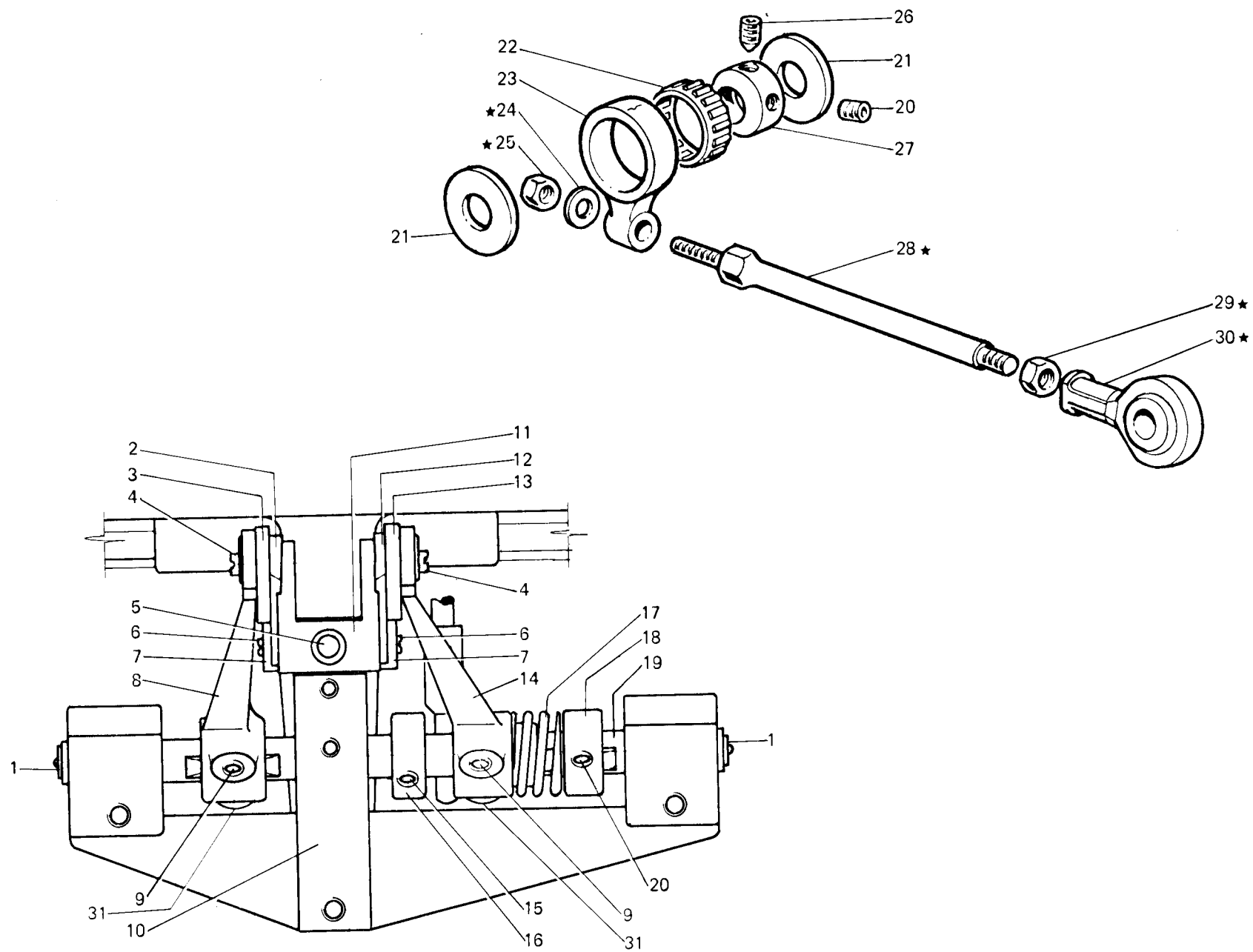


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
★	927133-4-00	1	gruppo biella	con-rod assembly	groupe bielle		
1	927910-0-00	2	ingrassatore	grease nipple	graisseur		
2	306284-2-00	1	coltello inf.sin. in lega dura	left lower knife (hard alloy)	couteau inf. gauche (alliage dur)		
3	306286-2-00	1	coltello superiore sinistro	left upper knife	couteau superieur gauche		
4	721443-2-00	2	vite fissa coltello	screw	vis		
5	722441-2-00	1	vite fissa blocchetto	screw	vis		
6	741956-2-00	2	vite	screw	vis		
7	306242-0-02	2	staffa fissa coltelli	bracket	bride		
8	927128-2-00	1	braccio sinistro	left arm	bras gauche		
9	729434-2-00	2	vite	screw	vis		
10	927127-4-00	1	supporto	support	support		
11	306300-0-00	1	blocchetto (per passante 8 mm)	block (for belt loop 8 mm)	bloc (pour passant 8 mm)		
12	306283-2-00	1	coltello inf. destro (lega dura)	right lower knife (hard alloy)	couteau inf. droite (alliagedur)		
13	306285-2-00	1	coltello superiore destro	upper right knife	couteau superieur droite		
14	927129-2-00	1	braccio destro	right arm	bras droite		
15	730034-2-00	1	vite	screw	vis		
16	927132-2-00	1	leva comando coltelli	knife lever control	levier commande couteaux		
17	927149-0-00	1	molla	spring	ressort		
18	100431-0-11	1	anello carico molla	ring	anneau		
19	927136-2-00	1	perno oscillante compl.	pin assembly	pivot complet		
20	729013-2-00	6	vite	screw	vis		
21	703825-0-00	2	rondella	washer	rondelle		
22	302857-0-10	1	gabbia a rullini	needles cage	cage à aiguilles		
23	302812-0-10	1	giunto	joint	joint		
24	703208-0-00	1	rondella elastica	spring washer	rondelle élastique		
25	746204-2-00	1	dado	nut	écrou		
26	730023-2-00	1	vite	screw	vis		
27	308762-2-00	1	eccentrico con viti	eccentric with screws	excentrique avec vis		
28	927135-0-00	1	tirante	tie rod	tirant		
29	302708-0-01	1	dado	nut	écrou		
30	927134-0-00	1	snodo sferico	knuckle	axe (joint)		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
11	306241-0-00	1	blocchetto (per passante 10 mm.)	block (for belt loop 10 mm.)	bloc (pour passant 10 mm.)		
	306312-0-00	1	blocchetto (per passante 12 mm.)	block (for belt loop 12 mm.)	bloc (pour passant 12 mm.)		
	306320-0-00	1	blocchetto (per passante 15 mm.)	block (for belt loop 15 mm.)	bloc (pour passant 15 mm.)		
	306340-0-00	1	blocchetto (per passante 18 mm.)	block (for belt loop 18 mm.)	bloc (pour passant 18 mm.)		
31	729013-2-00	2	vite	screw	vis		

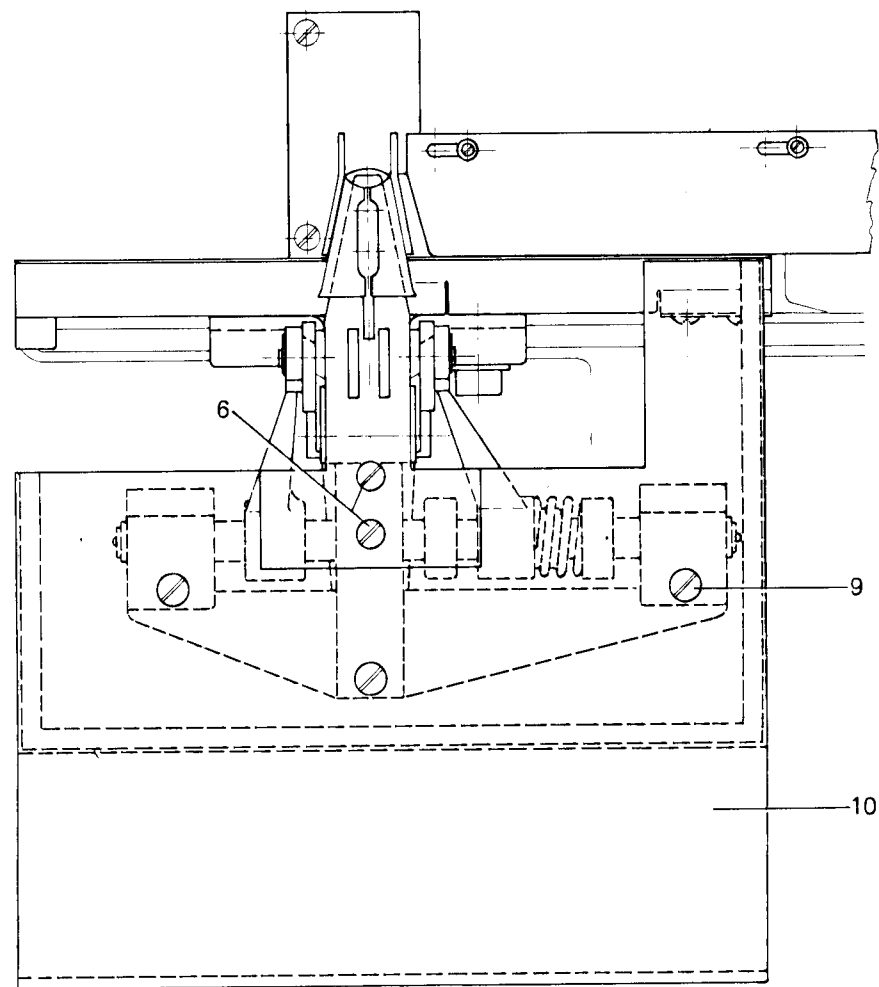
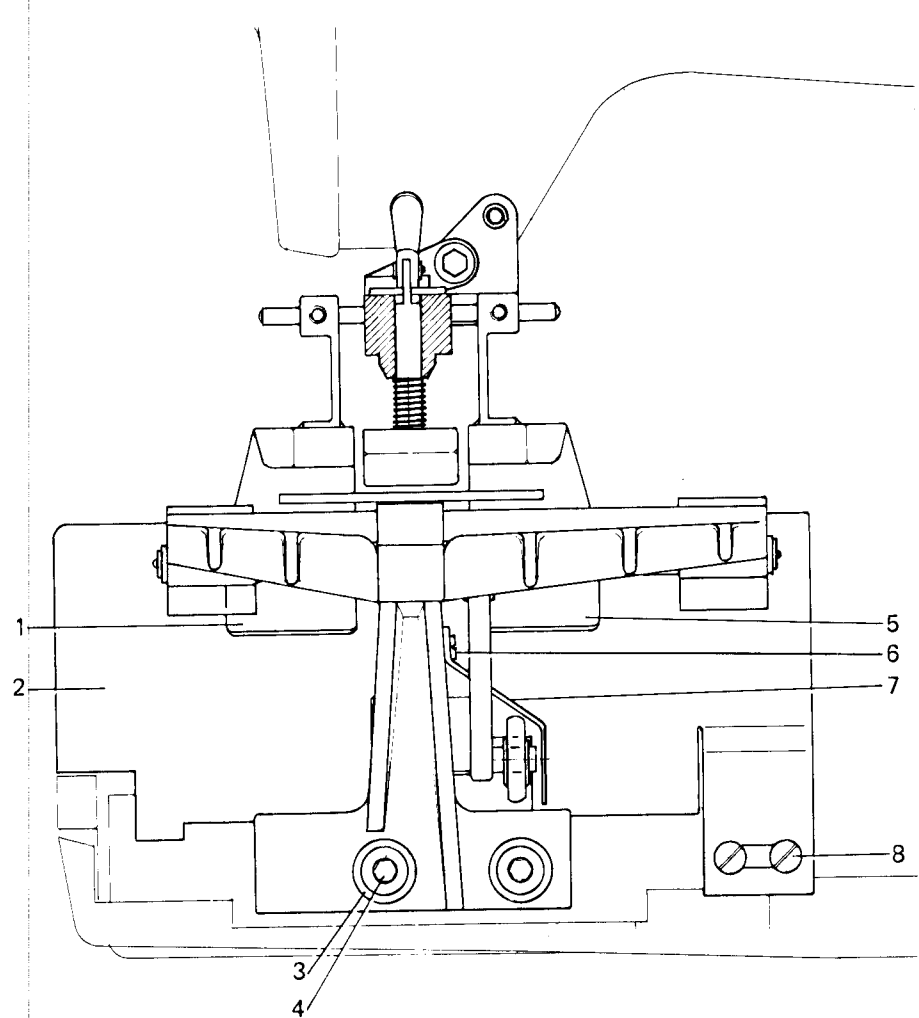


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
1	927197-2-00	1	carter scarica ritagli sinistro	cover	carter		
2	927246-2-00	1	carter	cover	carter		
3	704232-2-00	2	rondella	washer	rondelle		
4	722484-2-00	2	vite	screw	vis		
5	927198-2-00	1	carter scarica ritagli destro.	cover	carter		
6	741936-2-00	4	vite	screw	vis		
7	927137-0-00	1	carterino	cover	carter		
8	303045-0-10	2	vite	screw	vis		
9	744636-2-00	3	vite	screw	vis		
10	927190-0-00	1	carter anteriore	rear cover	carter arrièrè		

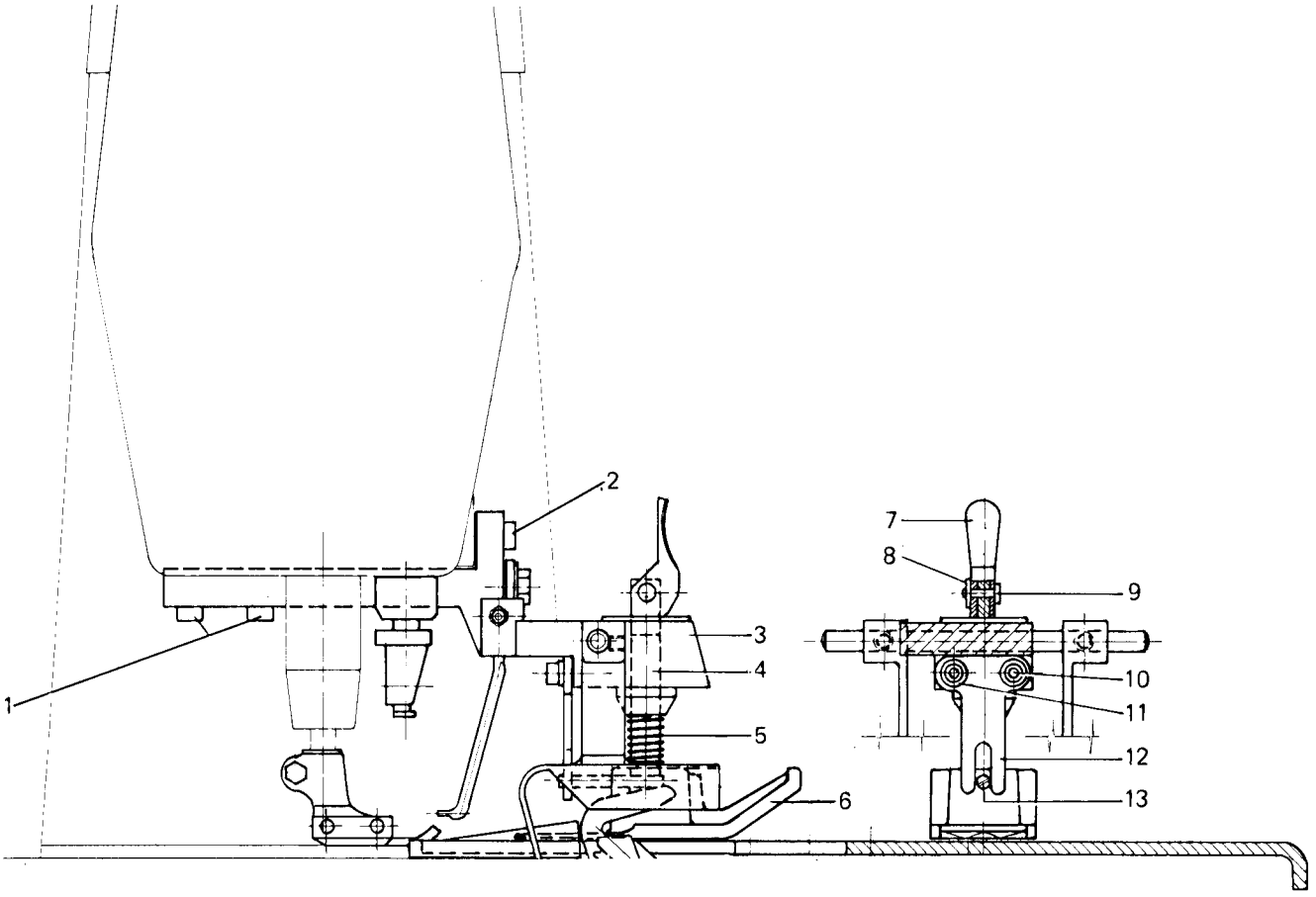


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
1	722432-2-00	2	vite	screw	vis		
2	722421-2-00	1	vite	screw	vis		
3	927144-2-00	1	supporto	support	support		
4	927145-0-00	1	perno	pin	pivot		
5	101409-0-10	1	molla	spring	ressort		
6	927155-0-00	1	pedino supp.(per passante 8 mm)	presserfoot (for belt loop 8 mm)	ped-presseur (pour passant 8 mm)		
7	202120-0-10	1	leva	lever	levier		
8	700205-0-00	1	anello elastico	spring ring	anneau ressort		
9	202100-0-10	1	spina	pin	goupille		
10	722411-2-00	2	vite	screw	vis		
11	704306-2-00	2	rondella	washer	rondelle		
12	927147-0-00	1	piastina	sheet	plaque		
13	927151-0-00	1	perno	pin	pivot		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
6	927156-0-00	1	pedino supplementare (per passante 10 mm)	supplementary presserfoot (for belt loop 10 mm)	ped-presseur supplementaire (pour passant 10 mm)		
	927157-0-00	1	pedino supplementare (per passante 12 mm)	supplementary presserfoot (for belt loop 12 mm)	ped-presseur supplementaire (pour passant 12 mm)		
	927158-0-00	1	pedino supplementare (per passante 15 mm)	supplementary presserfoot (for belt loop 15 mm)	ped-presseur supplementaire (pour passant 15 mm)		
	927159-0-00	1	pedino supplementare (per passante 18 mm)	supplementary presserfoot (for belt loop 18 mm)	ped-presseur supplementaire (pour passant 18 mm)		

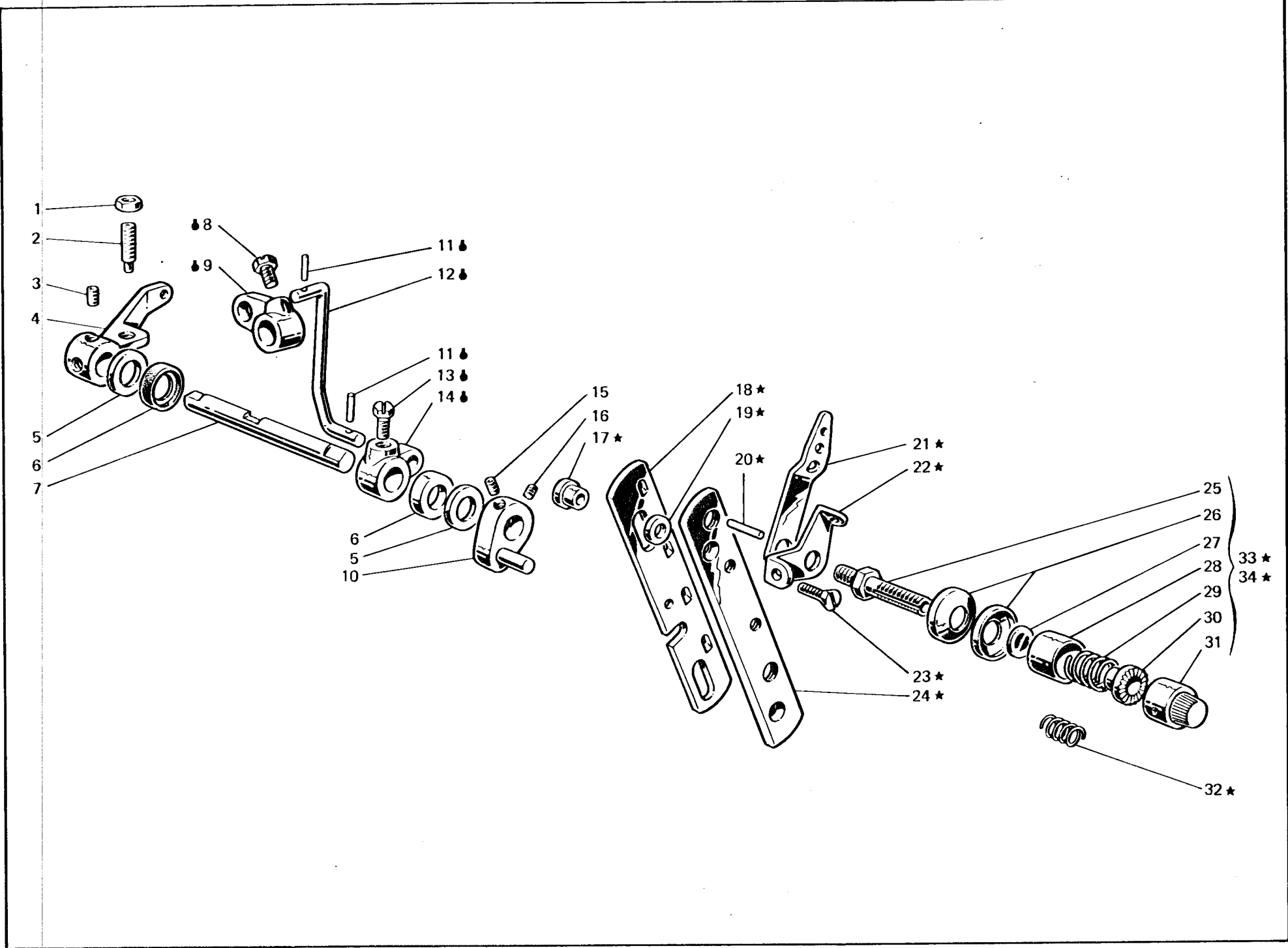


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308528-4-00	1	gruppo tensioni	tension assembly	groupe tension		
●	308320-4-00	1	tirante con leva	tie-rod with lever	tirant avec levier		
1	746204-0-00	1	dado	nut	écrou		
2	729884-2-00	1	vite	screw	vis		
3	729034-2-00	2	vite per leva	screw for lever	vis pour levier		
4	308062-2-00	1	leva comando alza piedino	presserfoot control lever	levier soulèv. pied presseur		
5	704240-2-00	2	rondella	washer	rondelle		
6	304763-0-10	2	anello di tenuta	retainer ring	bague d'étanchéité		
7	308996-0-01	1	albero comando alza piedino	shaft	arbre		
8	740632-2-00	1	vite	screw	vis		
9	302232-0-10	1	leva superiore	upper lever	levier supérieur		
10	308495-2-00	1	leva sblocca tensione	lever	levier		
11	707241-0-00	1	spina elastica	split pin	goupille réglable		
12	308321-0-00	1	tirante	tie-rod	tirant		
13	740034-2-00	1	vite per leva	screw	vis pour levier		
14	302238-0-10	1	leva per tirante	tie-rod lever	levier pour tirant		
15	745126-2-00	1	vite	screw	vis		
16	727834-2-00	1	vite	screw	vis		
17	308512-0-00	2	distanziale	spacer	entretoise		
18	308502-0-00	1	slitta per tensione	slide for tension	glissière tension		
19	701007-0-00	2	anello	ring	anneau		
20	308506-0-00	3	pernetto	pin	pivot		
21	308501-0-01	3	passafilo	thread guide	passe-fil		
22	308503-0-01	3	guidafilo	thread guide	guide fil		
23	744676-2-00	2	vite	screw	vis		
24	308504-0-00	1	supporto	support	support		
25	308505-0-00	3	perno a vite	threaded pin	pivot à vis		
26	300218-0-10	6	disco tensione	tension disc	disque tension		
27	308507-0-00	3	rondella	washer	rondelle		
28	202556-0-00	3	scodellino	cup	cuvette		
29	200710-0-10	2	molla	ring	ressort		
30	202229-0-10	3	bussola superiore	upper bush	bague supérieure		
31	202558-2-00	3	pomoio	knob	pommeau		
32	200714-0-10	1	molla	spring	ressort		
33	308518-4-00	2	tensione sup.con molla fig.29	upper tension with spring fig.29	tension sup.avec ressort fig.29		
34	308521-4-00	1	tensione inf.con molla fig.32	lower tension with spring fig.32	tension inf.avec ressort fig.32		

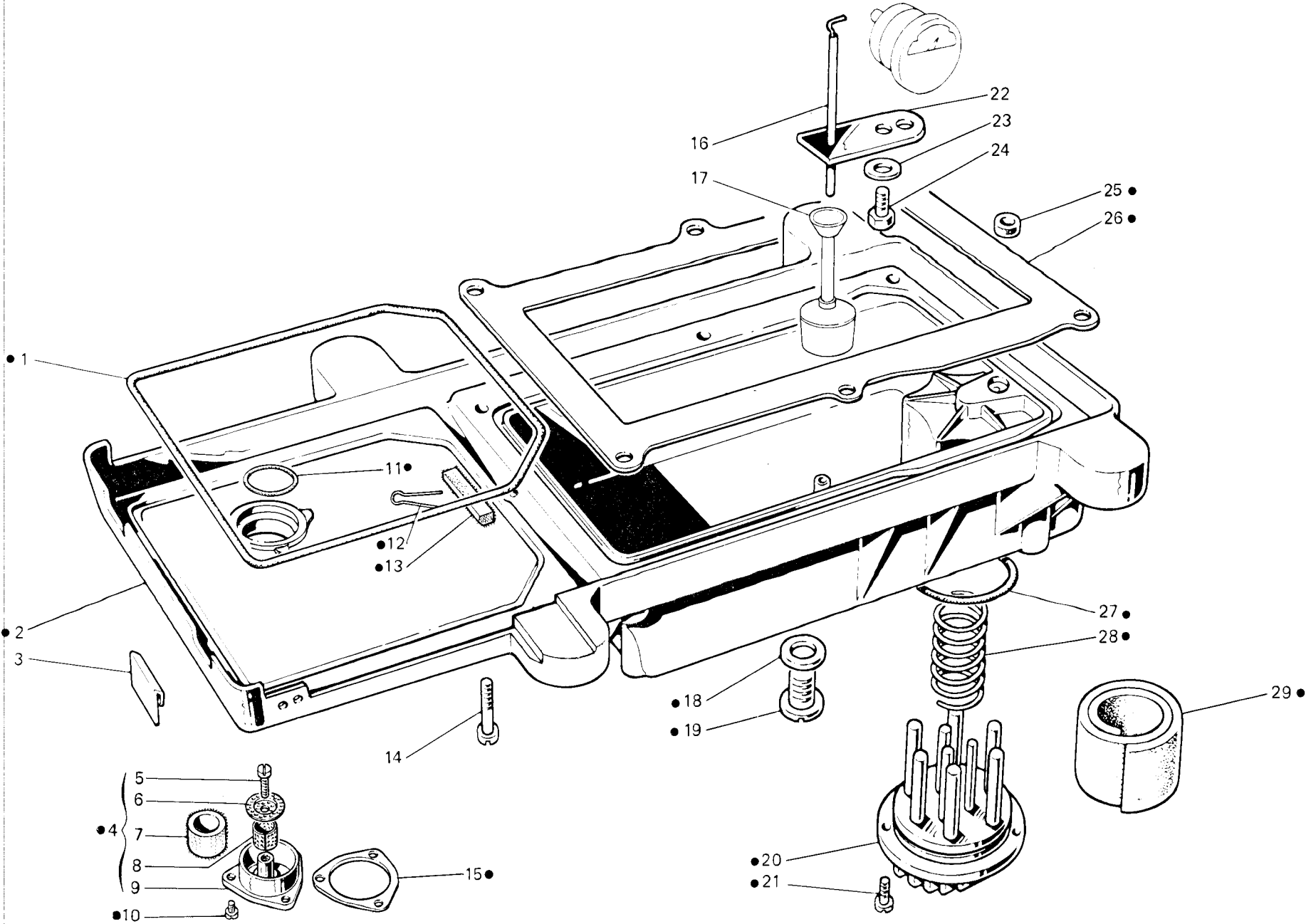


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	308592.4-10	1	bacinella olio completa	oil sump assembly	réservoir huile complet		
1	308125-0-01	1	guarnizione	gasket	garniture		
2	308580-2-20	1	bacinella	oil sump	réservoir		
3	308002-0-00	2	piastrina per bacinella	sheet for oil sump	plaquette pour réservoir		
4	308331-4-00	1	tappo completo	plug assembly	bouchon complet		
5	721484-2-00	1	vite	screw	vis		
6	308209-0-00	1	dischetto	disc	disque		
7	308206-0-00	1	filtro olio	oil filter	filtre huile		
8	308210-0-00	1	cilindretto	cylinder	cylindre		
9	308208-0-00	1	tappo	plug	bouchon		
10	722411-2-00	3	vite	screw	vis		
11	701134-0-00	1	guarnizione	gasket	garniture		
12	308957-0-00	1	clip	clip	clip		
13	308213-0-00	1	feltro	felt	feutre		
14	722453-2-00	6	vite fiss. bacinella	oil sump fixing screw	vis blocage réservoir		
15	308179-0-00	1	guarnizione	gasket	garniture		
16	308379-0-00	1	astina livello olio	stick	jauge niveau huile		
17	206665-2-00	1	galleggiante	float	floatteur		
18	705977-0-00	1	rondella	washer	rondelle		
19	206564-0-00	1	tappo	plug	bouchon		
20	206560-0-10	1	coperchio	cover	couvercle		
21	722063-2-00	2	vite	screw	vis		
22	308226-0-02	1	guida astina	guide for stick	guide barre		
23	703003-0-00	1	rondella elastica	spring washer	rondelle élastique		
24	740240-0-00	1	vite	screw	vis		
25	308113-0-00	1	anello	ring	anneau		
26	311395-0-00	1	guarnizione	gasket	garniture		
27	701051-0-00	1	guarnizione	gasket	garniture		
28	206545-0-00	1	molla a spirale	spring	ressort		
29	206559-0-01	1	filtro olio	oil filter	filtre huile		

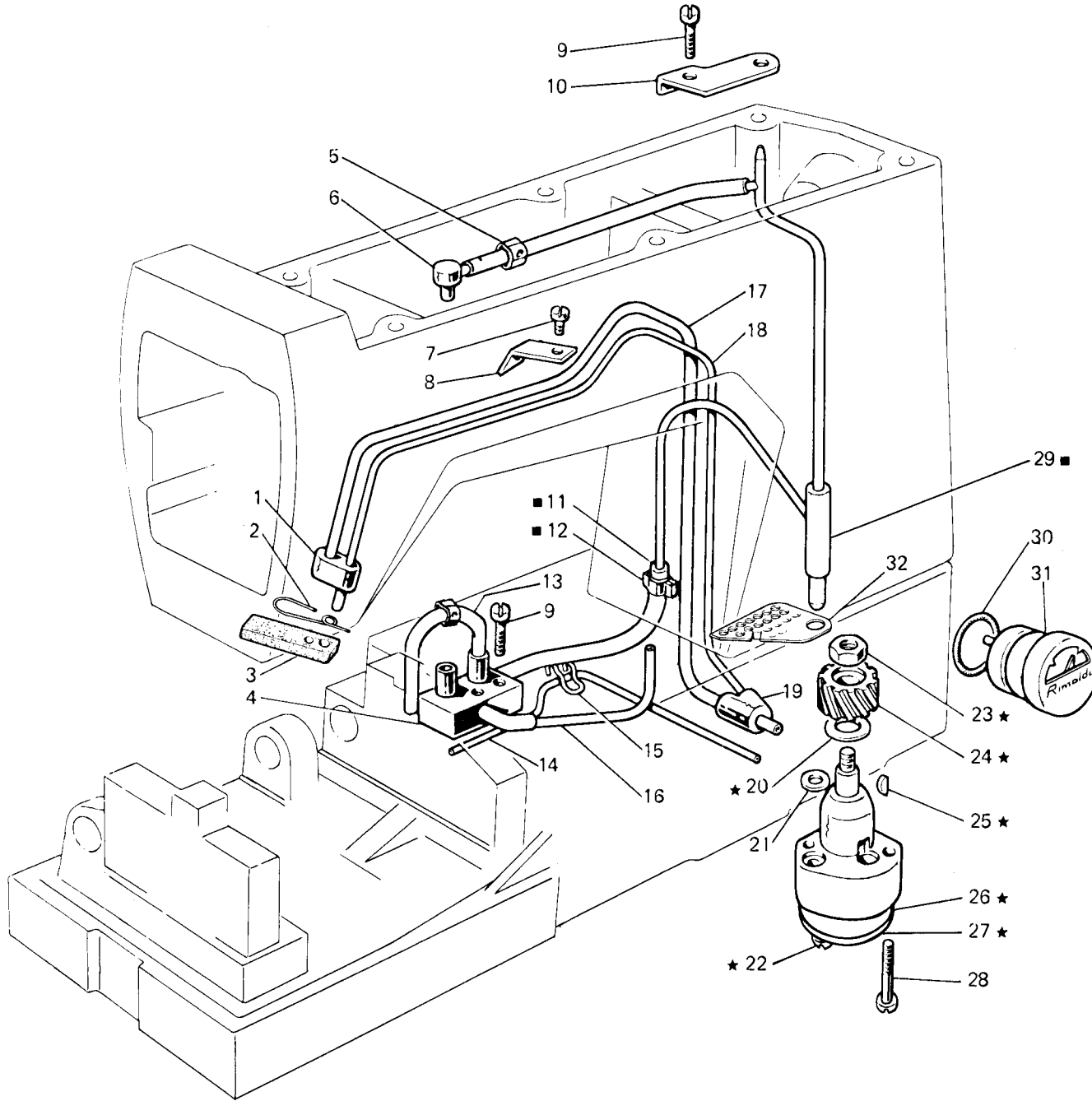


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
★	308105-4-03	1	pompa olio completa	oil pump assembly		pompe à huile complet	
■	310500-4-00	1	raccordo mandata olio compl.	pipe connection oil delivery ass.		raccord envoi huile compl.	
1	308123-0-00	1	raccordo superiore	upper pipe connection		raccord supérieur	
2	307990-0-00	1	molletta	spring		ressort	
3	307991-0-00	1	feltro	felt		feutre	
4	308114-2-02	1	distributore	distributor		distributeur	
5	308040-2-00	1	tubetto	pipe		tube	
6	308214-0-00	1	raccordo mandata olio	pipe connection oil delivery		raccord envoi huile	
7	721424-2-00	1	vite	screw		vis	
8	308184-0-00	1	fascetta	clamp		bride	
9	721514-0-00	3	vite	screw		vis	
10	308104-0-00	1	piastrina	plate		plaque	
11	308207-0-00	1	tubetto	pipe		tube	
12	308043-0-00	1	fascetta	clamp		bride	
13	310561-2-00	1	tubetto	pipe		tube	
14	790325-0-00	1	tubetto	pipe		tube	
15	308211-0-00	2	clip	clip		clip	
16	790315-0-00	1	tubetto	pipe		tube	
17	790342-0-00	1	tubetto recupero olio	pipe		tube	
18	790242-0-00	1	tubetto recupero olio	pipe		tube	
19	308185-0-00	1	raccordo inferiore	lower pipe connection		raccord inférieur	
20	704813-0-00	1	rondella	washer		rondelle	
21	701004-0-00	1	anello di tenuta	retainer ring		bague d'étanchéité	
22	741082-2-00	2	vite	screw		vis	
23	733507-0-00	1	dado	nut		écrou	
24	206555-0-00	1	ingranaggio	gear		engrenage	
25	206557-0-00	1	chiavetta	key		clé	
26	308110-3-00	1	corpo pompa aspirante	suction pump body		corps pompe admission	
27	308111-0-00	1	coperchio pompa	pump cover		couvercle pompe	
28	741092-0-00	2	vite fissaggio pompa	screw		vis	
29	308180-2-01	1	raccordo mandata olio	pipe connection oil delivery		raccord envoi huile	
30	701032-0-00	1	anello di tenuta	circlip		circlip	
31	206669-2-02	1	indicatore livello olio	oil level gauge		indicateur niveau huile	
32	305666-0-00	1	lamierino di protezione	sheet		plaque	

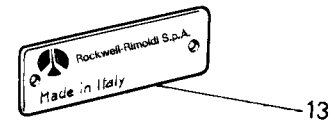
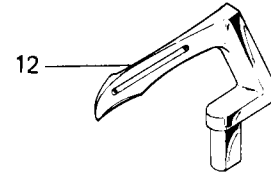
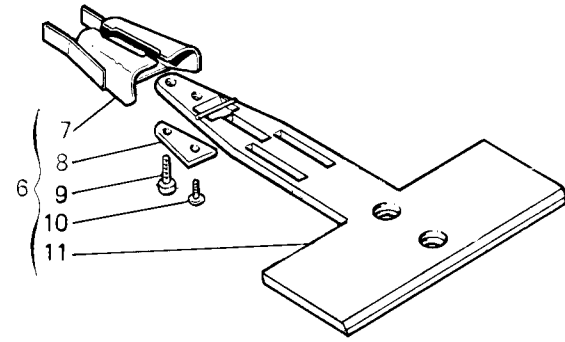
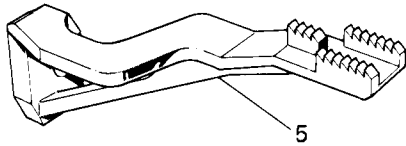
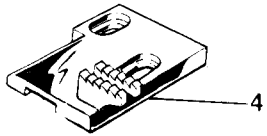
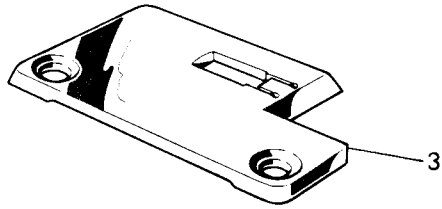
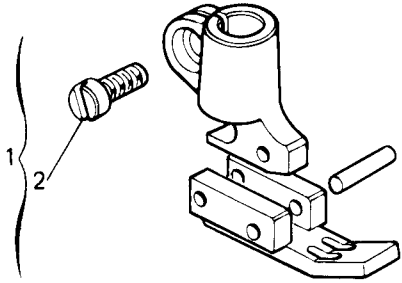


Fig. N. Abb. N.	Part. N. Pezce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
1	306308-3-01	1	pedino completo (per passante 8 mm)	presserfoot assembly (for belt loop 8 mm)	ped-presseur complet (pour passant 8 mm)		
2	741721-2-00	1	vite	screw	vis		
3	306306-0-00	1	placca ago	needle plate	plaque à aiguille		
4	306203-0-11	1	griffa principale	main feed dog	griffe principale		
5	306218-0-00	1	griffa supplementare	supplementary feed dog	griffe supplémentaire		
6	927174-4-00	1	placca supplementare (per passante 8 mm)	supplementary plate (for belt loop 8 mm)	plaque supplémentaire (pour passant 8 mm)		
7	306880-2-00	1	guida (per passante 8 mm)	guide (for belt loop 8 mm)	guide (for belt loop 8 mm)		
8	306274-0-00	1	blocchetto (per passante 8-10-12 mm)	block (for belt loop 8-10-12 mm)	bloc (pour passant 8-10-12 mm)		
9	741453-0-00	1	vite	screw	vis		
10	744530-0-00	1	vite	screw	vis		
11	927168-4-00	1	placca supplementare (per passante 8 mm)	supplementary plate (for belt loop 8 mm)	plaque supplémentaire (pour passant 8 mm)		
12	302057-0-13	1	crochet inferiore	lower looper	crochet inférieur		
13	784392-0-40	1	targhetta classe testa	head class plate	plaque classe tête		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
1	306277-3-01	1	pedino completo (per passante 10 mm.)	presserfoot assembly (for belt loop 10 mm.)	ped-presseur complet (pour passant 10 mm.)		
	306319-3-01	1	pedino completo (per passante 12 mm.)	presserfoot assembly (for belt loop 12 mm.)	ped-presseur complet (pour passant 12 mm.)		
	306327-3-01	1	pedino completo (per passante 15 mm.)	presserfoot assembly (for belt loop 15 mm.)	ped-presseur complet (pour passant 15 mm.)		
	306367-3-01	1	pedino completo (per passante 18 mm.)	presserfoot assembly (for belt loop 18 mm.)	ped-presseur complet (pour passant 18 mm.)		
6	927175-4-00	1	placca supplementare (per passante 10 mm.)	supplementary plate (for belt loop 10 mm.)	plaque supplémentaire (pour passant 10 mm.)		
	927176-4-00	1	placca supplementare (per passante 12 mm.)	supplementary plate (for belt loop 12 mm.)	plaque supplémentaire (pour passant 12 mm.)		
	927177-4-00	1	placca supplementare (per passante 15 mm.)	supplementary plate (for belt loop 15 mm.)	plaque supplémentaire (pour passant 15 mm.)		
	927178-4-00	1	placca supplementare (per passante 18 mm.)	supplementary plate (for belt loop 18 mm.)	plaque supplémentaire (pour passant 18 mm.)		
7	306881-2-00	1	guida (per passante 10 mm.)	guide (for belt loop 10 mm.)	guide (pour passant 10 mm.)		
	306882-2-00	1	guida (per passante 12 mm.)	guide (for belt loop 12 mm.)	guide (pour passant 12 mm.)		
	306883-2-00	1	guida (per passante 15 mm.)	guide (for belt loop 15 mm.)	guide (pour passant 15 mm.)		
	306884-2-00	1	guida (per passante 18 mm.)	guide (for belt loop 18 mm.)	guide (pour passant 18 mm.)		
8	306275-0-00	1	blocchetto (per passante 15-18 mm.)	block (for belt loop 15-18 mm.)	bloc (pour passant 15-18 mm.)		
11	927169-4-00	1	placca supplementare (per passante 10 mm.)	supplementary plate (for belt loop 10 mm.)	plaque supplémentaire (pour passant 10 mm.)		
	927170-4-00	1	placca supplementare (per passante 12 mm.)	supplementary plate (for belt loop 12 mm.)	plaque supplémentaire (pour passant 12 mm.)		
	927171-4-00	1	placca supplementare (per passante 15 mm.)	supplementary plate (for belt loop 15 mm.)	plaque supplémentaire (pour passant 15 mm.)		
	927172-4-00	1	placca supplementare (per passante 18 mm.)	supplementary plate (for belt loop 18 mm.)	plaque supplémentaire (pour passant 18 mm.)		

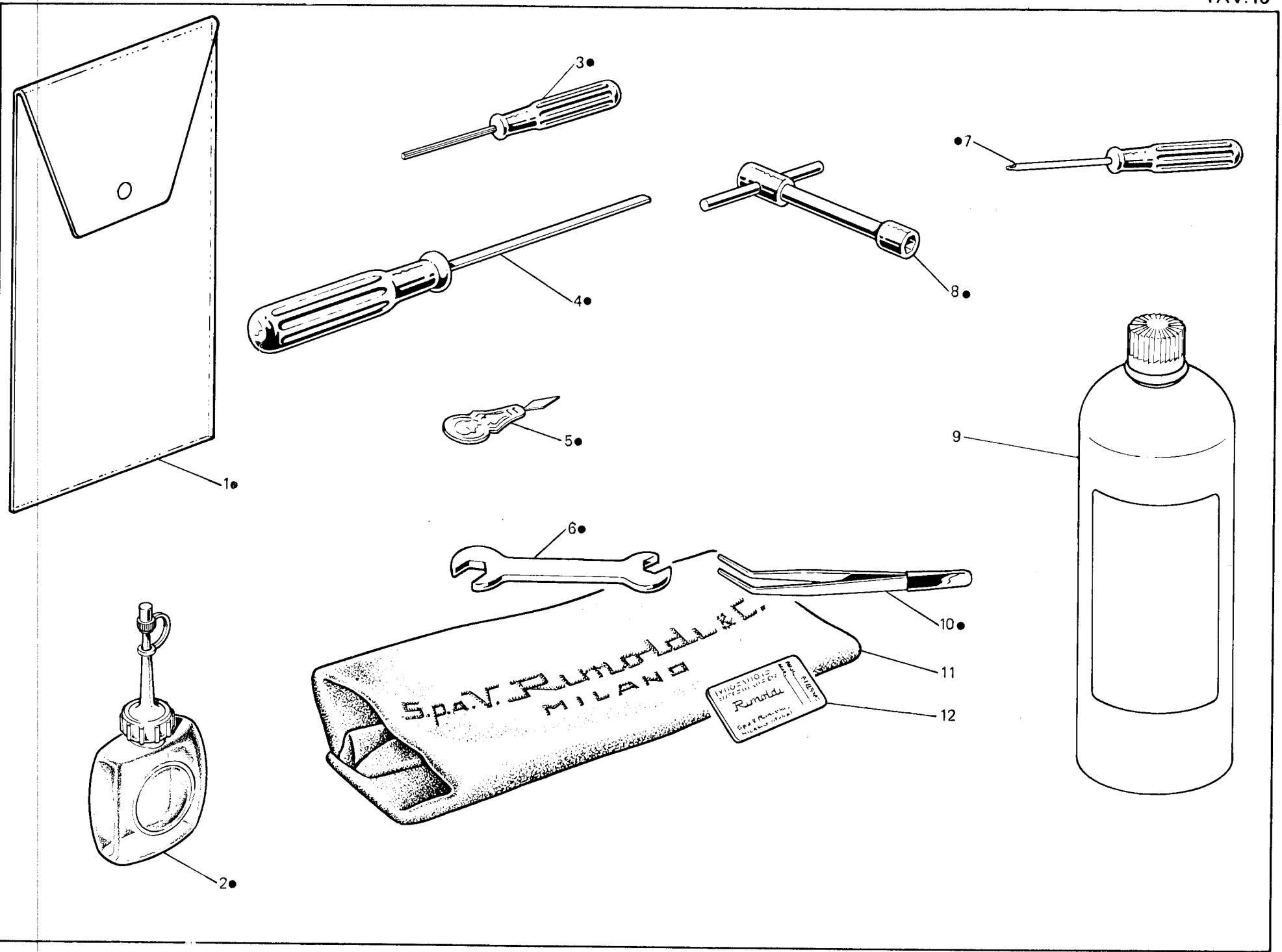


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	991408-4-02	1	busta accessori completa	accessories envelope assembly	envelope accessoires complète		
1	991415-0-00	1	busta accessori	accessories envelope	envelope accessoires		
2	990175-0-10	1	oliatore	olier	graisseur		
3	990474-0-11	1	chiave esagonale da 1,5 mm	1,5 mm hexagonal key	clé hexagonale de 1,5 mm		
4	990723-0-00	1	cacciavite medio	screw-driver	tournevis moyen		
5	990188-0-10	1	infila aghi	needle threading	enfile aiguille		
6	990193-0-00	1	chiave da 5-7 mm	5-7 mm key	clé de 5-7 mm		
7	990069-0-00	1	cacciavite piccolo	screw driver	petite tournevis		
8	990587-0-11	1	chiave a tubo da 9 mm	9 mm key	clé à tube de 9 mm		
9	991280-0-00	1	lattina olio	oil container	bidon huile		
10	990176-0-10	1	pinza per infilatura	threading tweezers	pince pour enfilage		
11	990578-0-13	1	cuffia protez. macchina	machine cover	couverture protection machine		
12	★	1	bustina aghi	needle packet	paquette aiguille		
			★ per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa	★ to order packet of needle please specify symbol of needle fitted on machine	★ pour commander un sachet d'aiguille donner le symbol de l'aiguille montée sur la tête		

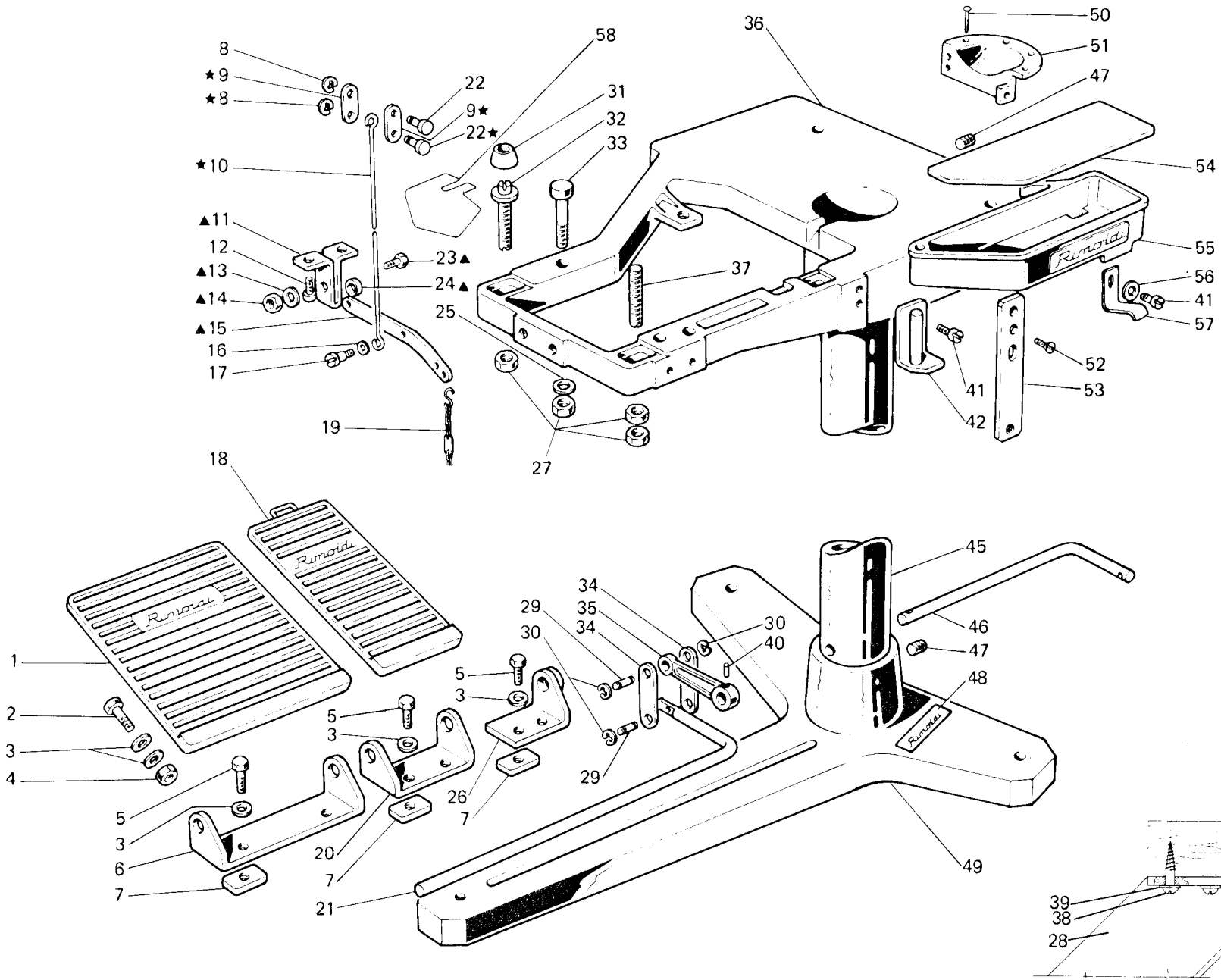


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
			PIAZZAMENTO BANCALE A COLONNA (con canale scarica ritagli)	COLUMN STAND SETTING (with offlet)	INSTALLATION BATI A COLONNE (avec canal décharge-chutes)		
★	990797-4-00	1	tirante alza piedino compl.	presser tie-rod assembly	tirante pour soulèv. de biche compl.		
▲	990644-4-10	1	cavallotto con leva compl.	coupling with lever assembly	cavalier avec levier compl.		
1	900734-3-10	1	pedalina completa	pedal assembly	pédale complète		
2	722493-2-00	4	vite	screw	vis		
3	704226-2-00	16	rondella	washer	rondelle		
4	746203-4-00	4	dado	nut	écrou		
5	720494-2-00	6	vite	screw	vis		
6	900738-0-10	1	supporto pedana	pedal support	support pédale		
7	900737-0-10	6	piastrina	plate	plaque		
8	700205-0-00	2	anello elastico	spring ring	anneau ressort		
9	990765-0-00	2	piastrina	plate	plaque		
10	990662-0-11	1	tirante	tie-rod	tirant		
11	990643-0-10	1	cavallotto	coupling	cavalier		
12	721484-2-00	2	vite	screw	vis		
13	704009-0-00	1	rondella	washer	rondelle		
14	746408-2-00	1	dado	nut	écrou		
15	990645-0-11	1	leva	lever	levier		
16	704310-0-00	1	rondella	washer	rondelle		
17	743541-2-00	1	vite	screw	vis		
18	900728-3-10	1	pedalina completa	pedal assembly	pédale complète		
19	990179-4-11	1	catenella completa	chain assembly	chaînette compl.		
20	900731-0-10	1	supporto pedalina	pedal support	support pédale		
21	900760-0-10	1	albero	shaft	arbre		
22	203211-0-10	2	perno	pin	pivot		
23	740888-0-00	1	vite	screw	vis		
24	990648-0-10	1	distanziale	spacer	entretoise		
25	704344-2-00	4	rondella	washer	rondelle		
26	900744-2-00	1	supporto	support	support		
27	733008-2-00	16	dado	nut	écrou		
28	927199-0-00	1	canale scarica ritagli	offlet	canal décharge-chutes		
29	900714-0-10	2	perno	pin	pivot		
30	700208-0-00	4	anello elastico	spring ring	anneau ressort		
31	990982-0-00	4	ammortizzatore	shock absorber	amortisseur		
32	900694-0-11	4	perno	pin	pivot		
33	722905-2-00	4	vite	screw	vis		
34	900715-0-10	2	piastrina	plate	plaque		
35	900713-0-10	1	leva	lever	levier		
36	900750-0-11	1	sostegno testa	head support	support tête		
37	900647-0-10	4	prigioniero	pin	pivot		
38	731107-0-00	7	vite	screw	vis		
39	704316-2-00	7	rondella	washer	rondelle		
40	707298-0-00	1	spina elastica	split pin	goupille filetée		
41	721475-2-00	3	vite	screw	vis		
42	900706-2-10	1	sostegno cassetto	support	support		
45	900709-0-10	1	colonna	column	colonne		

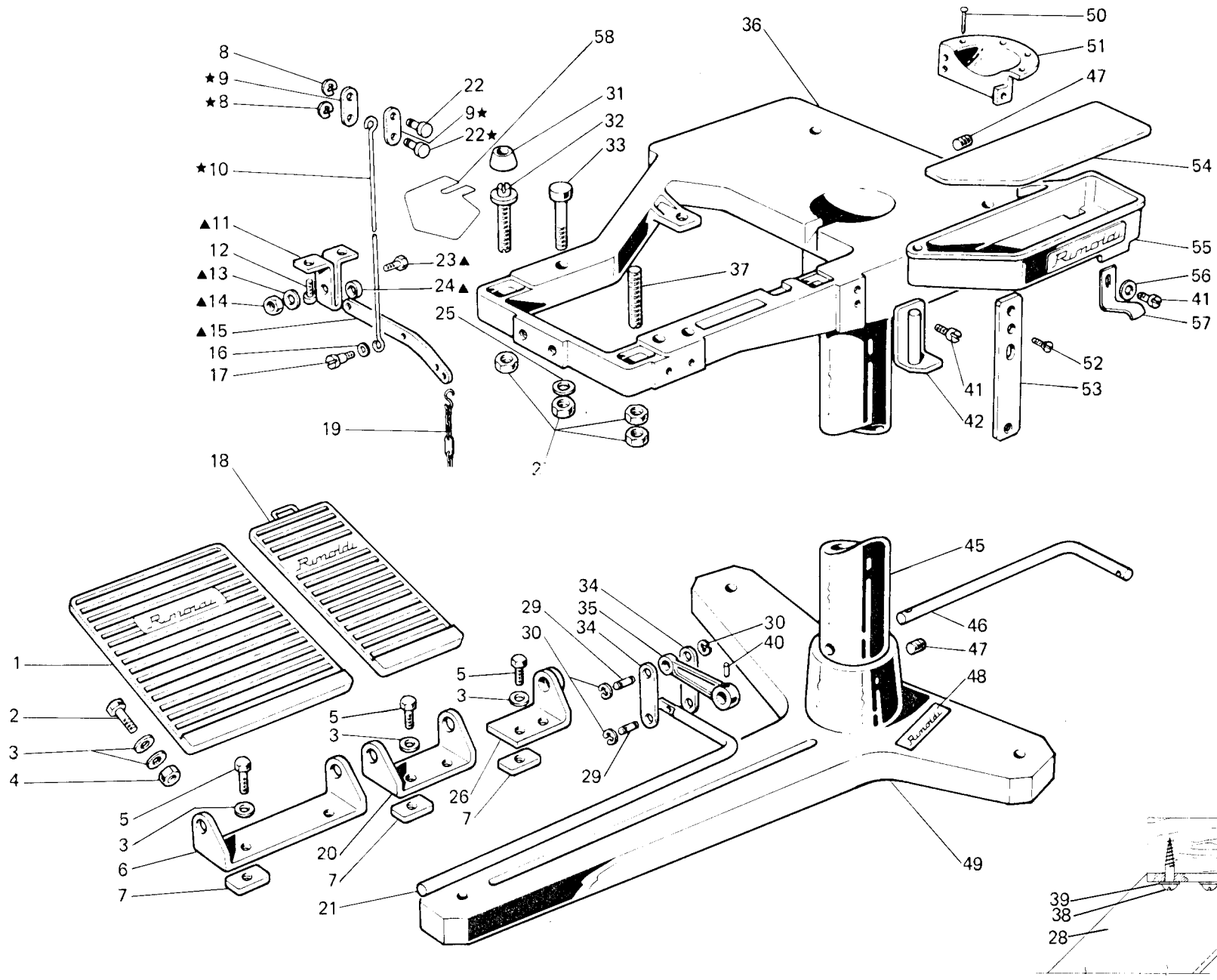


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
46	900716-0-10	1	albero	shaft	arbre		
47	729066-2-00	4	vite	screw	vis		
48	788720-0-00	1	targhetta	plate	plaque		
49	900691-0-10	1	basamento	base	base		
50	900201-0-10	7	chiodo	rivet	clou		
51	900317-0-10	1	protezione volante	handwheel protection	protection volant		
52	724054-0-00	2	vite	screw	vis		
53	910355-0-00	1	piastra	plate	plaque		
54	900703-0-10	1	tappeto	carpet	tapis		
55	900704-2-10	1	cassetto	drawer	tiroir		
56	704409-2-00	1	rondella	washer	rondelle		
57	900708-0-10	1	molla	spring	ressort		
58	991191-0-00	1	carterino per canale scarica ritagli	cover for offlet	carter pour canal décharge-chutes		

Fig. N.	Part. N.	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
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★ 991120-5-01 1 porta bobine compl. (4-3 fili) bobbin carrier ass. (4-3 threads) porte bobine compl. (4-3 fils)

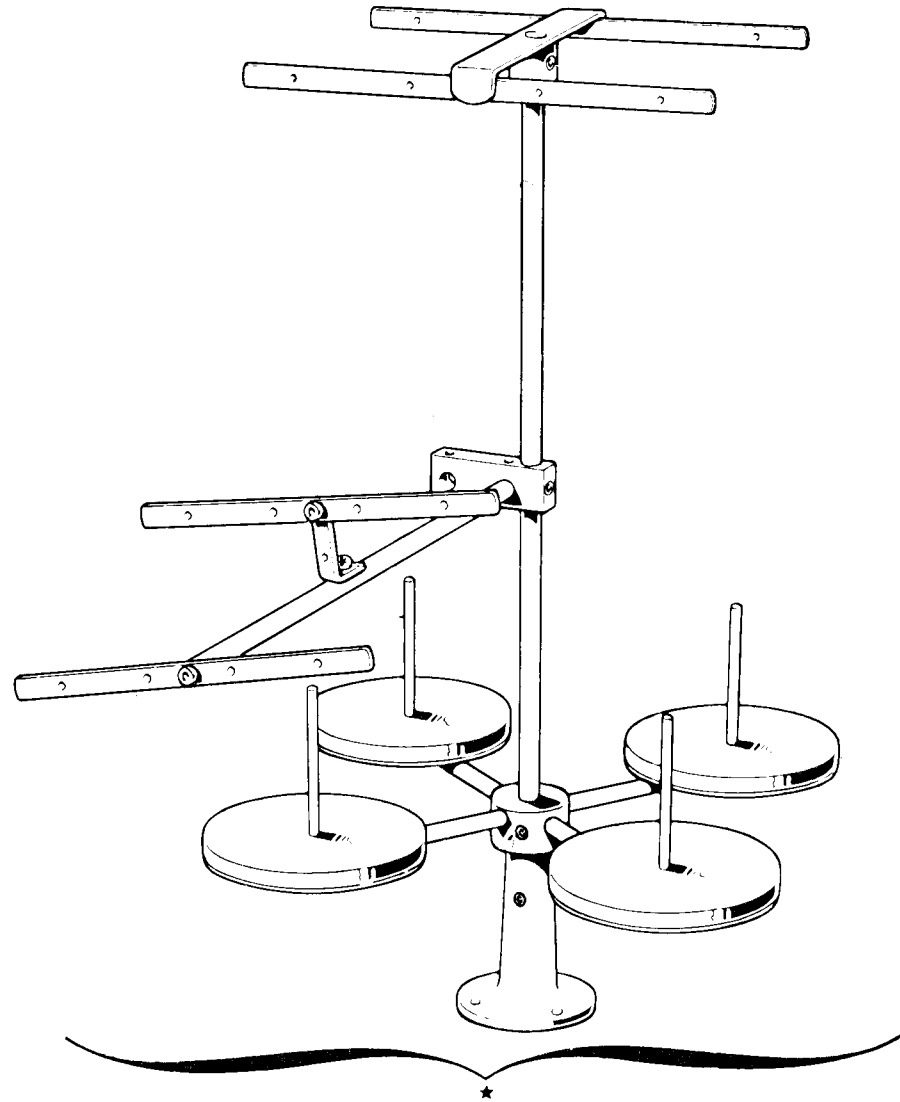


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPTION
			VARIANTE PER 261-40-2MN-12	VARIATION FOR 261-40-2MN-12	VARIANTE POUR 261-40-2MN-12		
	<u>Tav. 9</u>						
▲ 26	309807-4-01	1	morsetto aghi completo	needle clamp assembly	porte-aiguille complet		
	309757-2-01	1	morsetto aghi	needle clamp	porte-aiguille		
	<u>Tav. 11</u>						
11	306241-0-00	1	blocchetto (per passante 10 mm.)	block (for belt 10 mm.)	bloc (pour passant 10 mm.)		
			A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
11	306312-0-00	1	blocchetto (per passante 12 mm.)	block (for belt 12 mm.)	bloc (pour passant 12 mm.)		
	306320-0-00	1	blocchetto (per passante 15 mm.)	block (for belt 15 mm.)	bloc (pour passant 15 mm.)		
	306340-0-00	1	blocchetto (per passante 18 mm.)	block (for belt 18 mm.)	bloc (pour passant 18 mm.)		
	306360-0-00	1	blocchetto (per passante 20 mm.)	block (for belt 20 mm.)	bloc (pour passant 20 mm.)		
	<u>Tav. 13</u>						
6	927156-0-00	1	pedino supplementare (per passante 10 mm.)	supplementary presserfoot (for belt 10 mm.)	pied-presseur supplémentaire (pour passant 10 mm.)		
			A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
6	927157-0-00	1	pedino supplementare (per passante 12 mm.)	supplementary presserfoot (for belt 12 mm.)	pied-presseur supplémentaire (pour passant 12 mm.)		
	927158-0-00	1	pedino supplementare (per passante 15 mm.)	supplementary presserfoot (for belt 15 mm.)	pied-presseur supplémentaire (pour passant 15 mm.)		
	927159-0-00	1	pedino supplementare (per passante 18 mm.)	supplementary presserfoot (for belt 18 mm.)	pied-presseur supplémentaire (pour passant 18 mm.)		
	927160-0-00	1	pedino supplementare (per passante 20 mm.)	supplementary presserfoot (for belt 20 mm.)	pied-presseur supplémentaire (pour passant 20 mm.)		

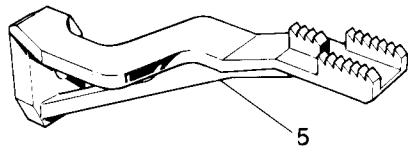
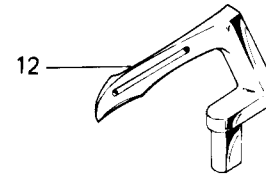
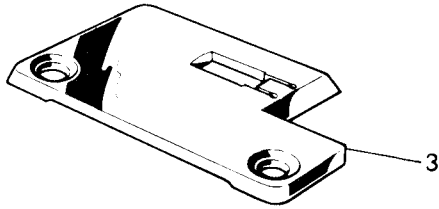
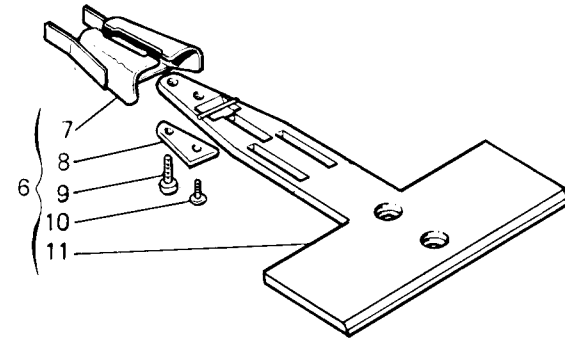
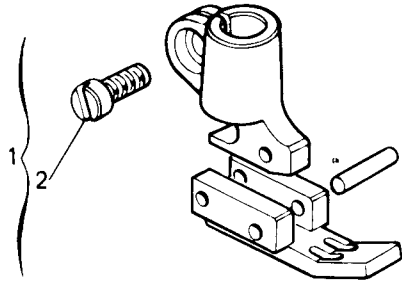


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
1	306264-3-01	1	pedino completo (per passante 10 mm.)	presserfoot assembly (for belt loop 10 mm.)	pied-presseur complet (pour passant 10 mm.)		
2	741721-2-00	1	vite	screw	vis		
3	306207-0-10	1	placca ago	needle plate	plaque à aiguille		
4	306203-0-11	1	griffa principale	main feed-dog	griffe principale		
5	306218-0-00	1	griffa sussidiaria	subsidiary feed-dog	griffe subsidiaire		
6	927175-4-00	1	placca supplementare (per passante 10 mm.)	supplementary plate (for belt loop 10 mm.)	plaque supplémentaire (pour passant 10 mm.)		
7	306881-2-00	1	guida (per passante 10 mm.)	guide (for belt loop 10 mm.)	guide (pour passant 10 mm.)		
8	306274-0-00	1	blocchetto (per passante 10-12 mm.)	block (for belt loop 10-12 mm.)	bloc (pour passant 10-12 mm.)		
9	741453-0-00	1	vite	screw	vis		
10	744530-0-00	1	vite	screw	vis		
11	927169-4-00	1	placca supplementare (per passante 10 mm.)	supplementary needle plate (for belt loop 10 mm.)	plaque supplémentaire (pour passant 10 mm.)		
12	302057-0-13	1	crochet inferiore	lower looper	crochet inférieur		
13	780200-0-40	1	targhetta classe testa	head class plate	plaque-classe tête		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
1	306317-3-01	1	pedino completo (per passante 12 mm.)	presserfoot assembly (for belt loop 12 mm.)	pied-presseur complet (pour passant 12 mm.)		
	306324-3-01	1	pedino completo (per passante 15 mm.)	presserfoot assembly (for belt loop 15 mm.)	pied-presseur complet (pour passant 15 mm.)		
	306365-3-01	1	pedino completo (per passante 18-20 mm.)	presserfoot assembly (for belt loop 18-20 mm.)	pied-presseur complet (pour passant 18-20 mm.)		
6	927176-4-00	1	placca supplementare (per passante 12 mm.)	supplementary plate (for belt loop 12 mm.)	plaque supplémentaire (pour passant 12 mm.)		
	927177-4-00	1	placca supplementare (per passante 15 mm.)	supplementary plate (for belt loop 15 mm.)	plaque supplémentaire (pour passant 15 mm.)		
	927178-4-00	1	placca supplementare (per passante 18 mm.)	supplementary plate (for belt loop 18 mm.)	plaque supplémentaire (pour passant 18 mm.)		
	927179-4-00	1	placca supplementare (per passante 20 mm.)	supplementary plate (for belt loop 20 mm.)	plaque supplémentaire (pour passant 20 mm.)		
7	306882-2-00	1	guida (per passante 12 mm.)	guide (for belt loop 12 mm.)	guide (pour passant 12 mm.)		
	306883-2-00	1	guida (per passante 15 mm.)	guide (for belt loop 15 mm.)	guide (pour passant 15 mm.)		
	306884-2-00	1	guida (per passante 18 mm.)	guide (for belt loop 18 mm.)	guide (pour passant 18 mm.)		
	306885-2-00	1	guida (per passante 20 mm.)	guide (for belt loop 20 mm.)	guide (pour passant 20 mm.)		
8	306275-0-00	1	blocchetto (per passante 15-18-20 mm.)	block (for belt loop 15-18-20 mm.)	bloc (pour passant 15-18-20 mm.)		
11	927170-4-00	1	placca supplementare (per passante 12 mm.)	supplementary plate (for belt loop 12 mm.)	plaque supplémentaire (pour passant 12 mm.)		
	927171-4-00	1	placca supplementare (per passante 15 mm.)	supplementary plate (for belt loop 15 mm.)	plaque supplémentaire (pour passant 15 mm.)		
	927172-4-00	1	placca supplementare (per passante 18 mm.)	supplementary plate (for belt loop 18 mm.)	plaque supplémentaire (pour passant 18 mm.)		
	927173-4-00	1	placca supplementare (per passante 20 mm.)	supplementary plate (for belt loop 20 mm.)	plaque supplémentaire (pour passant 20 mm.)		