

NEW

Rimoldi®

We are glad to advise that we have renewed the production

of **Rimoldi 263-264-268 range**.

This evergreen model has always been one of the best sold and due the great demand, we decided to offer new machines ,
with a new colour and style

Siamo lieti di informarvi che abbiamo rinnovato la produzione

della gamma Rimoldi 263-264-268.

Questo modello evergreen è sempre stato uno dei più venduti
e vista la grande richiesta,
abbiamo deciso di riproporre macchine nuove,
con un nuovo stile e colore



da 140 anni *Made in Italy*

*Style and colour by
A. Pastorello*

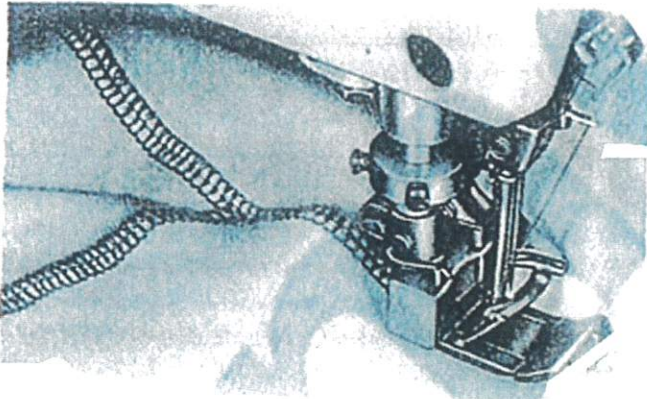
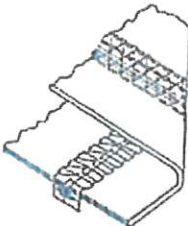
Rimoldi®

602-605

FOR UNDERWEAR AND KNITWEAR AND BATHING SUITS

- flatbed top covering chainstitch machine for assembling and tops
 - speed up to 5500 stitch/minute
 - 2 needles (gauge 3,5 mm)
 - 3 needle (gauge 4,5 - 5 - 6 mm)
- top covering ornamenta stitch (punti tipo 602-605)
 - pump lubrification
 - stitch stretching eccentric
- adjustable differential device
- needle system B63



Description	Sketch
263-06-2MD-03 2 needles 4 threads 3,5 mm needle gauge medium needle bar and looper stroke. Suitable to topstitch and to flatten the pre-existing assembling seams on light, medium knitwear and on bathing suits. Speed: up to 5500 stitch per minute	 Couture type SSh-2 Point type 602
263-06-3MD-01 3 needles, 4,5 mm needle gauge medium needle bar and looper stroke. Suitable to topstitch and to flatten the pre-existing assembling seams on light, medium knitwear and on bathing suits. Speed: up to 5500 stitch per minute	
263-06-3MD-04 3 needles, 5 mm needle gauge medium needle bar and looper stroke. Suitable to topstitch and to flatten the pre-existing assembling seams on light, medium knitwear and on bathing suits. Speed: up to 5500 stitch per minute 	 Couture type SSh-3 Point type 605
263-06-3MD-02 3 needles, 6 mm needle gauge medium needle bar and looper stroke. Suitable to topstitch and to flatten the pre-existing assembling seams on light, medium knitwear and on bathing suits. Speed: up to 5500 stitch per minute	

All these machines are equipped with specific special needle plate and adjustable plough foot to get a seam, parallel to the pre-existing joining seam.

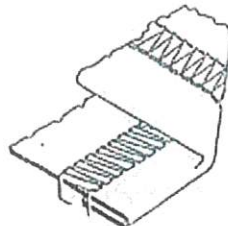
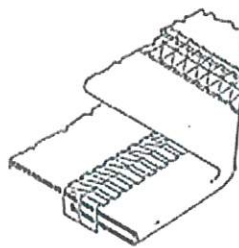
Rimoldi®

FOR UNDERWEAR AND KNITWEAR FLATBED TOP COVERING MACHINE

for hemming operations medium needle bar and looper stroke

- speed up to 5500 stitch/minute
- 2 needles (gauge 3,5 e 4,5 mm)
- 3 needles (gauge 4,5 - 5 - 6 mm)
- top covering ornamental stitch (punti tipo 602-605)
 - pump lubrication
 - stitch stretching eccentric
 - adjustable differential device
 - needle system B63



Description	sketch
263-10-2MD-04 2 needles 4 threads 3,5 mm needle gauge medium needle bar and looper stroke. Suitable for hemming light knitwear. Equipped with foot and downturn hemmer and extra special foot able to do upturned hemmer Speed: up to 5500 stitch per minute	 Couture type EFa-2 Point type 602
263-10-2MD-05 2 needles 4 threads 4,5 mm needle gauge medium needle bar and looper stroke. Suitable for hemming light knitwear. Equipped with foot and downturn hemmer and extra special foot able to do upturned hemmer Speed: up to 5500 stitch per minute	
263-10-3MD-01 3 needles 5 threads 4,5 mm needle gauge medium needle bar and looper stroke. Suitable for hemming on light and medium underwear garments and for various ornamental seams on knitwear and warp and weft fabrics. Equipped with a little edge guide fixed on the needle plate that aligns the hem with the left needle. speed: up to 5500 stitch per minute	 Couture type EFa-3 Point type 605
263-10-3MD-03 3 needles 5 threads, 5 mm needle gauge medium needle bar and looper stroke. Suitable for hemming on light and medium underwear garments and for various ornamental seams on knitwear and warp and weft fabrics. Equipped with a little edge guide fixed on the needle plate that aligns the hem with the left needle. speed: up to 5500 stitch per minute	
263-10-3MD-02 3 needles 5 threads 6 mm needle gauge (5 mm on demand) medium needle bar and looper stroke. Suitable for hemming on light and medium underwear garments and for various ornamental seams on knitwear and warp and weft fabrics. Equipped with a little edge guide fixed on the needle plate that aligns the hem with the left needle. speed: up to 5500 stitch per minute	

2-needle flatbed machine making interlock stitch with top cover (type 602).

PARTICULARLY SUITABLE FOR ATTACHING WIDE COLLARETTES, UP TO 80mm, ON WRISTS AND WAIST OF BLOUSON JACKETS AND ON LEGS OF TRACK SUIT PANTS

— If the top cover thread is removed, type 406 2-needle stitch can be made

— Collarette folder available on request

The machine is fitted with a wide presser foot and special feed dogs with 7 rows of teeth for feeding the collarette.

It is advisable to equip the machine with 195-15 pneumatically operated wide-bladed device for cutting the collarette.

TECHNICAL SPECIFICATIONS

2 needles — type 602 stitch with top cover
type 406 stitch without top cover

Needle gauge: 4.5 mm. (11/64")

Needle system: RIM 63

Feed: differential

Stitch length: up to 3 mm.

Speed: up to 5500 stitches per minute

Machine à base plane à 2 aiguilles à point ornemental avec recouvrement supérieur (type 602).

PARTICULIEREMENT INDIQUEE POUR L'APPLICATION DES COLLERETTES LARGES JUSQU'À UN MAXIMUM DE 80mm, AUX POIGNETS ET À LA CEINTURE DES BLOUSONS ET AUX JAMBES DES PANTALONS DES SUR-VETEMENT DE SPORT

— En éliminant le fil de recouvrement on peut exécuter des coutures à 2 aiguilles type 406

— Guide pour collerette fourni sur demande

La machine est dotée d'un pied-presseur large et de griffes spéciales à 7 rangées de dents pour le transport de la collerette.

Nous conseillons d'équiper la tête avec le dispositif 195-15, à actionnement pneumatique, avec lame longue pour la coupe de la collerette.

CARACTERISTIQUES TECHNIQUES

2 aiguilles — point type 602 avec recouvrement supérieur
point type 406 sans recouvrement supérieur

Distance entre les aiguilles: 4,5 mm.

Système d'aiguille: RIM 63

Transport: différentiel

Longueur du point: jusqu'à 3 mm.

Vitesse: jusqu'à 5500 points à la minute.

Flachbettmaschine mit 2 Nadeln für Ueberdeckstich mit oberem Deckfaden (Typ 602).

BESONDERS GEEIGNET ZUM ANNAEHEN VON BIS ZU 80 MM BREITEN KOLLARETTBAENDERN AN DEN MANSCHETTEN UND AM BUND VON SPORTJAECKCHEN UND AN DEN HOSENBEINEN VON SPORTANZUEGEN

— Wenn man den Deckfaden wegnimmt, kann man Nähte mit 2 Nadeln Typ 406 ausführen.

— Auf Anfrage lieferbare Kollarettbandführung

Die Maschine ist mit einem breiten Füßchen und mit Spezialtransporteuren mit 7 Zahnreihen für den Transport des Kollarettbandes ausgerüstet.

Es ist ratsam, das Ortbeteil mit der Vorrichtung 195-15 mit pneumatischer Betätigung, mit langen Klingen für den Schnitt des Kollarettbandes, auszurüsten:

TECHNISCHE EIGENSCHAFTEN

2 Nadeln — Stichart 602 mit oberem Deckfaden
Stichart 406 ohne oberen Deckfaden

Nadelabstand: 4,5 mm

Nadelsystem: RIM 63

Transport: Differential

Stichlänge: bis zu 3 mm

Geschwindigkeit: bis zu 5500 Stichen/Min.

Rimoldi®



263-10

FOR UNDERWEAR AND KNITWEAR

Flatbed top covering chainstitch machine for ribbon application with and without elastic insertion

- speed up to 5500 stitches/minute
- 2 needles (gauge 2,5-3-3,5-4,5mm)
- 3 needles (gauge 4,5 - 6 mm)
- top covering ornamental stitch (punti tipo 602-605)
 - pump lubrication
 - stitch stretching eccentric
 - adjustable differential device
 - needle system B63



263-16-2MD-03

For attaching wide ribbons on track suits

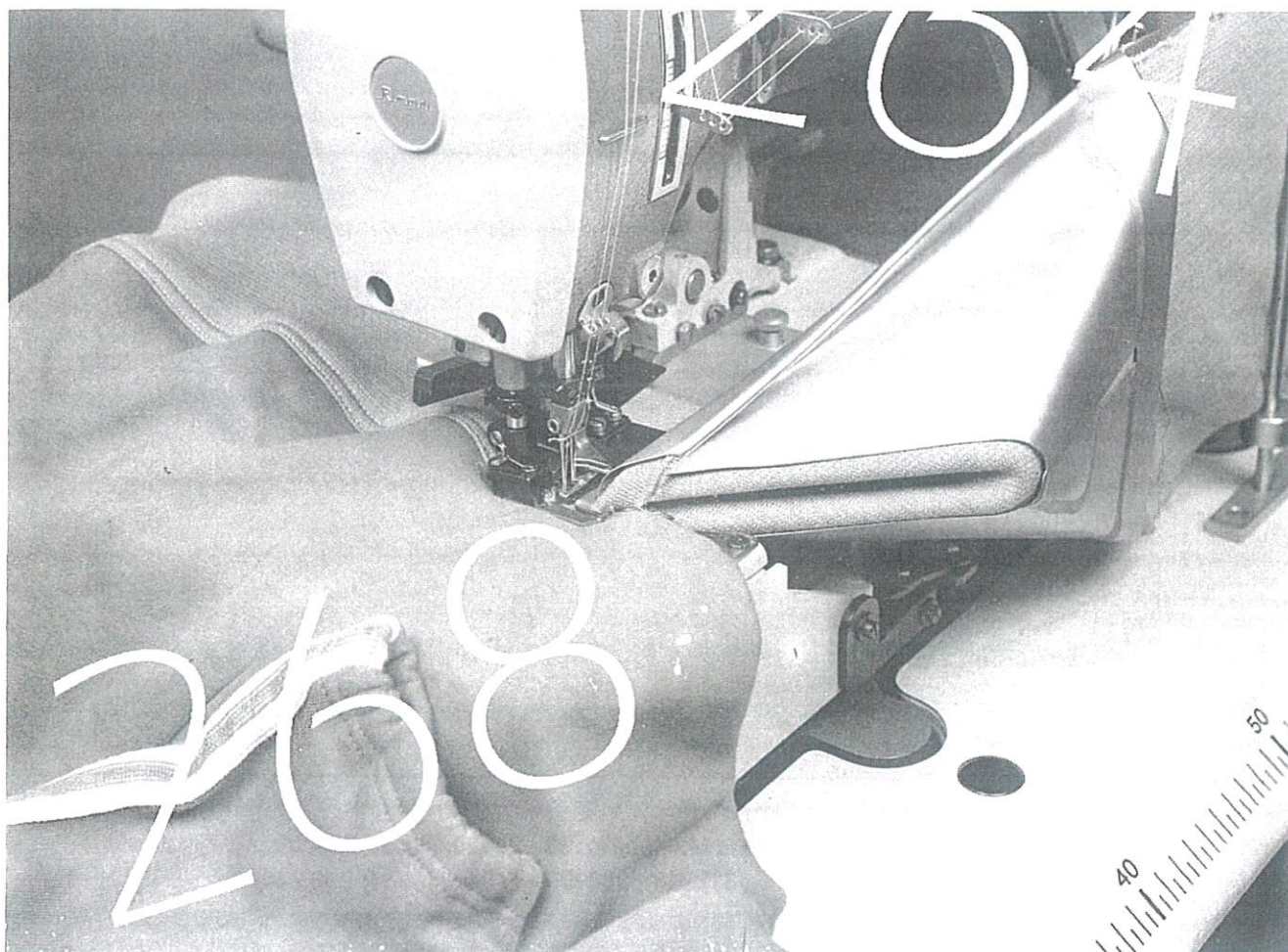
2 needles flatbed, 4,5 mm needle gauge, top covering stitch (602) machine suitable for attaching wide ribbons (up to 80 mm) on wrists and waists of blouson jackets and sportswear.

The machine can also be used without top covering stitch

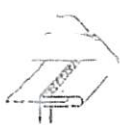
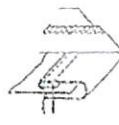
Split tube folder on demand

The machine is equipped with a large presser foot and special feed dog with seven rows of teeth for a better feeding of the fabric and of the ribbon.

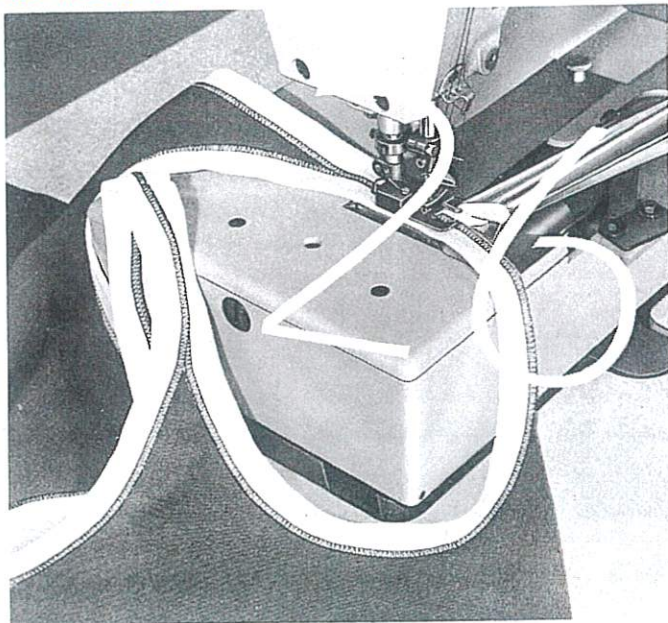
- 2 needles (2mm – 3 mm - 3,5 mm and 4,5 needle gauge)
- 3 needles (4,5 – 6 mm needle gauge)
- top covering ornamental stitch type 602 – 605
- without top covering stitch type 406
- pump lubrication
- eccentric stitch stretching
- adjustable differential device
- needle system B63
- medium needle bar and looper stroke.
- right free space on work base 22 cm approx.



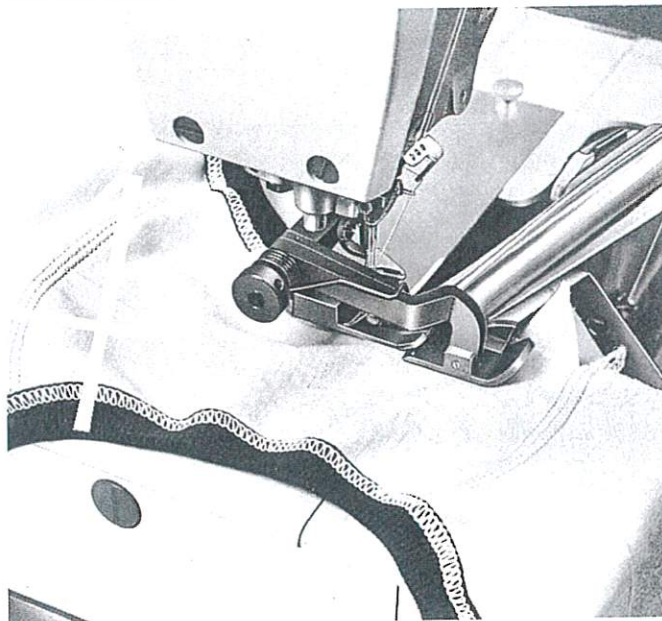
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Sewing machine subclass	Needles		Folders	Technical features
	Qty	Needle gauge mm		
263-16-2MD-02	2	2,5	SEE CATALOGUE PAGES FOR SPLIT TUBE FOLDERS OR ASK TO SALES DEPT.	 
263-16-2MD-01	2	3,5		
263-16-2MD-10	2	4,5		
263-16-3MD-04	3	4,5		
263-16-3MD-08	3	6		
263-16-2MR-19	2	3,5		With fixed trimming knives in front of the needles, to cut the gusset and the exceeding chain. split tube folders up to 38 mm can be fit
263-16-2MD-13	2	3,5	TIP UP FOLDER INCLUDED	Suitable to attach ring ribbons on underwear and t-shirts. Max finished ribbon size 7 mm

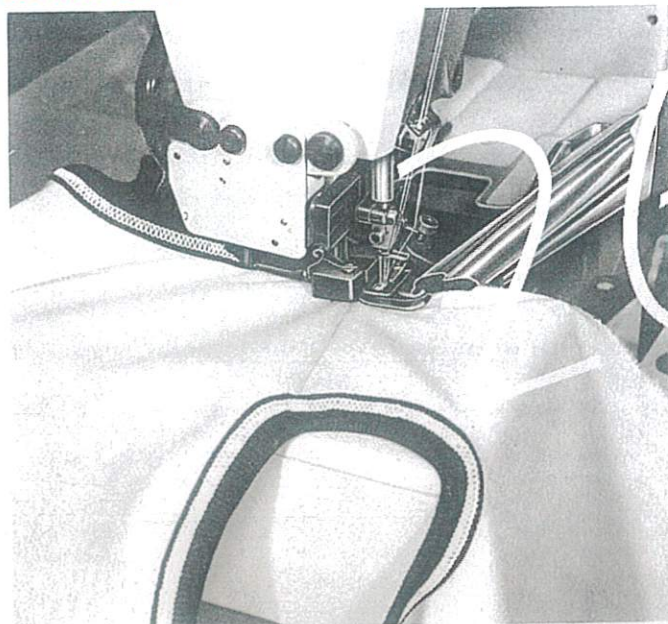
263-16-2MD-01



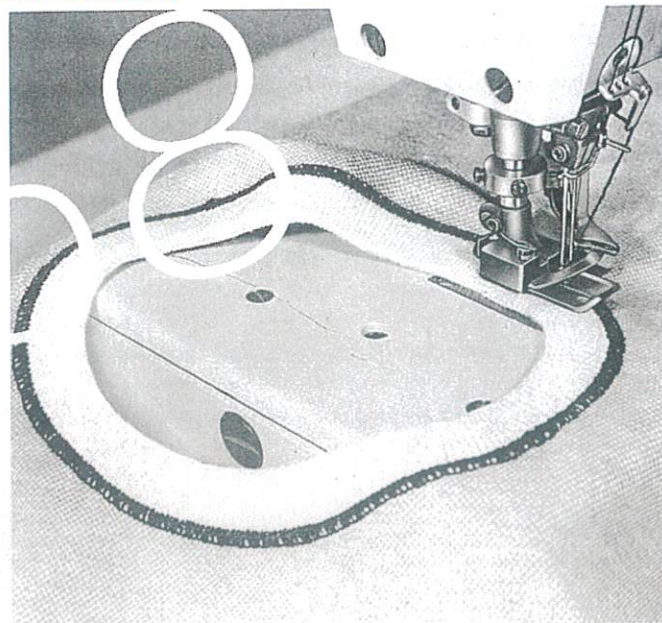
263-16-2MR-19



263-16-2MD-01



263-16-2MD-13



GO 400

SP TUBE
FOLDER

GUIDA PER
COLLARETTI

GUIDE
COLLERETTE

GUIDA PARA
COLLARINES

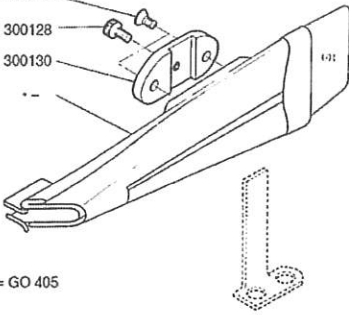
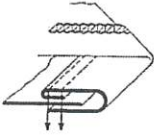
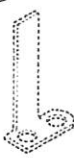
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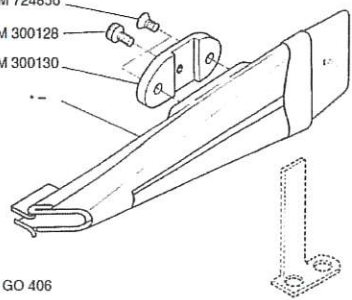
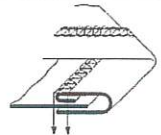
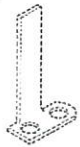
• BM 300128

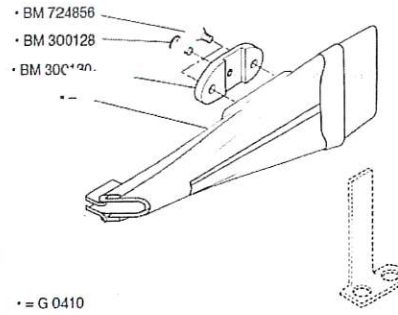
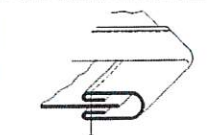
• BM 300130

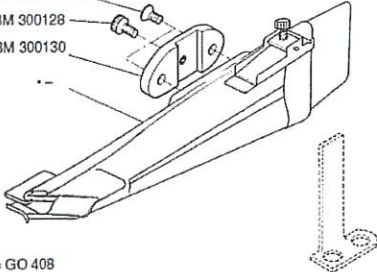
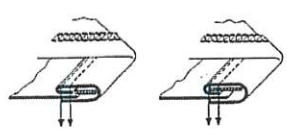
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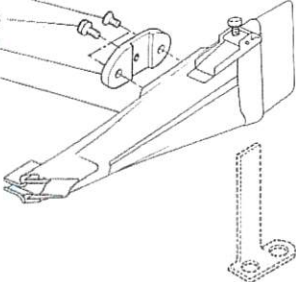
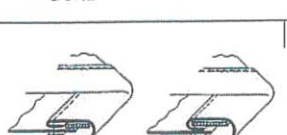
						
	mm	inch	mm	inch	mm	inch
094-A	15	19/32	7,5	19/64	1	3/64
094-0	20	3/4	10	3/8	1,4	1/16
094-1	25,5	1	12,5	1/2	1,5	1/16
094-2	25,5	1	12,5	1/2	2	5/64
094-3	32	1-1/4	16	5/8	1,5	1/16
094-4	32	1-1/4	16	5/8	2	5/64
094-5	38	1-1/2	19	3/4	2	5/64
094-6	38	1-1/2	19	3/4	2,7	7/64
094-7	44,5	1-3/4	22	7/8	2	5/64
094-8	44,5	1-3/4	22	7/8	3	1/8
094-9	51	2	25,5	1	2	5/64
094-10	51	2	25,5	1	3,2	1/8
094-11	63,5	2-1/2	32	1-1/4	2	5/64
094-12	63,5	2-1/2	32	1-1/4	3,5	9/64
094-12A	70	2-3/4	35	1-3/8	2	5/64
094-15	80	3-1/8	39	1-9/16	2,5	3/32
094-13	100	3-15/16	50	2	2,5	3/32
094-14	120	4-3/4	60	2-3/8	2,5	3/32
094-16	130	5-1/8	65	2-9/16	2,5	3/32

GO 405	SPLIT-TUBE FOLDER	GUIDA PER COLLARETTI	GUIDE COLLERETTE	GUIDA PARA COLLARINES																																																																																																																																											
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095-4	38	1-1/2	16	5/8	2,7	7/64																																																																																																																																									
095-5	45	1-3/4	19	3/4	2	5/64																																																																																																																																									
095-6	45	1-3/4	19	3/4	3	1/8																																																																																																																																									
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095-8	51	2	21	13/16	3	1/8																																																																																																																																									
095-9	57	2-1/4	25	1	2	5/64																																																																																																																																									
095-10	57	2-1/4	25	1	3,2	1/8																																																																																																																																									
095-11	72	2-13/16	32	1-1/4	2	5/64																																																																																																																																									
095-12	70	2-3/4	32	1-1/4	3,5	9/64																																																																																																																																									
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095-14	80	3-1/8	37	1-7/16	3,7	9/64																																																																																																																																									
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GO 406	SPLIT-TUBE FOLDER	GUIDA PER COLLARETTI	GUIDE COLLERETTE	GUIDA PARA COLLARINES																																																																																																																																				
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GO 410	SPLIT-TUBE FOLDER	GUIDA PER COLLARETTI	GUIDE COLLERETTE	GUIDA PARA COLLARINES																																																																																																																																																																	
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098-1	38	1-1/2	12	1/2	2	5/64																																																																																																																																																															
098-2	42	1-11/16	14	9/16	2	5/64																																																																																																																																																															
098-3	46	1-13/16	16	5/8	2	5/64																																																																																																																																																															
098-4	56	2-3/16	21	13/16	2,5	3/32																																																																																																																																																															
098-5	65	2-9/16	25	1	2	5/64																																																																																																																																																															
098-6	66	2-5/8	26	1-1/32	3,5	9/64																																																																																																																																																															
098-7	78	3-1/16	29	1-3/16	2	5/64																																																																																																																																																															
098-8	78	3-1/16	32	1-1/4	1,4	1/16																																																																																																																																																															
098-10	86	3-3/8	35	1-3/8	1,5	1/16																																																																																																																																																															
098-11	92	3-5/8	38	1-1/2	1,2	3/64																																																																																																																																																															
098-12	96	3-3/4	40	1-9/16	2,5	3/32																																																																																																																																																															
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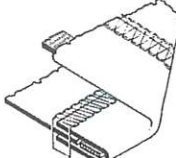
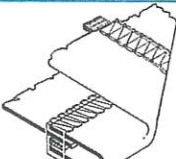
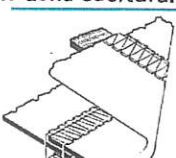
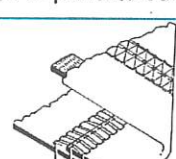
GO 408	SPLIT-TUBE FOLDER WITH ELASTIC	GUIDA PER COLLARETTI CON ELASTICO	GUIDE COLLERETTE AVEC ELASTIQUE	GUIDA PARA COLLARINES CON ELASTICO													
• BM 724856 • BM 300128 • BM 300130  • = GO 408																	
			<table><tr><th>mm</th><th>mm</th></tr><tr><td>20</td><td>6</td></tr><tr><td>24</td><td>8</td></tr><tr><td>28</td><td>10</td></tr><tr><td>32</td><td>12</td></tr><tr><td>36</td><td>14</td></tr><tr><td>42</td><td>16</td></tr><tr><td>50</td><td>20</td></tr></table>	mm	mm	20	6	24	8	28	10	32	12	36	14	42	16
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GO 412	SPLIT-TUBE FOLDER WITH ELASTIC	GUIDA PER COLLARETTI CON ELASTICO	GUIDE COLLERETTE AVEC ELASTIQUE	GUIA PARA COLLARINES CON ELASTICO													
• BM 724856 • BM 300128 • BM 300130  • = G 0412																	
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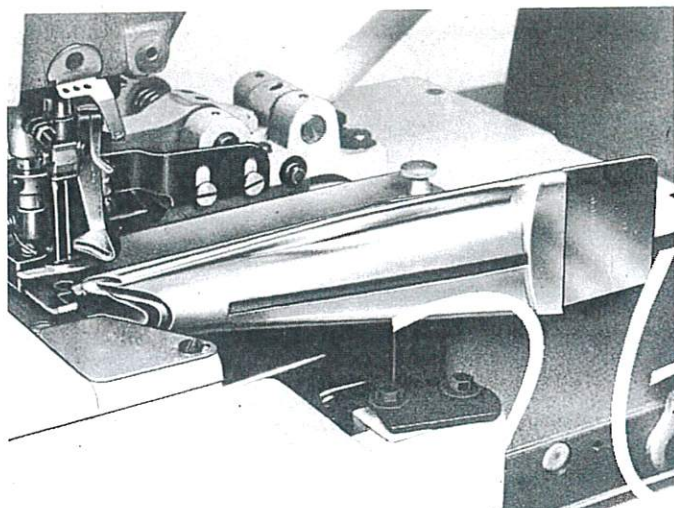
263-17 - PER L'APPLICAZIONE DI COLLARETTI CON INSERTO

Tutte le 263-17 descritte in questo prospetto dispongono di trasporto differenziale

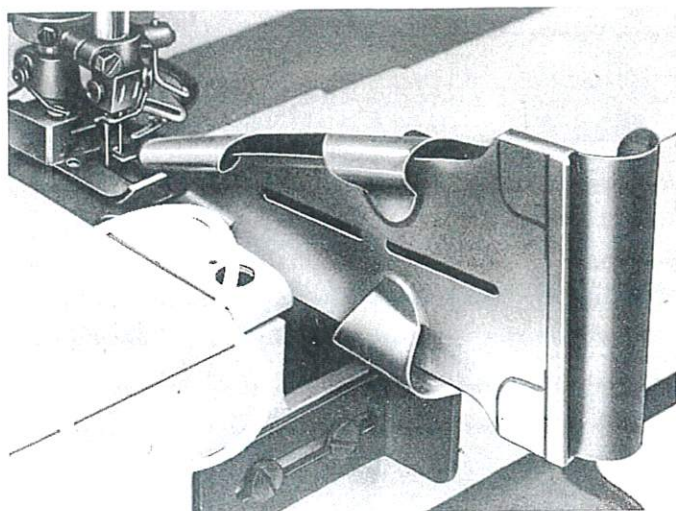
CON DISPOSITIVO DI FRENAGGIO

Simbolo	Aghi		Guide (1)	Caratteristiche specifiche
	Numero	Distanza in mm.		
263-17-2MD-11	2	3	760/0 760/1 761/2	 Cucitura tipo BSa-2 Punto tipo 602 Elastico libero all'interno del collareto, impuntato solo all'inizio e al termine della cucitura.
263-17-2MD-03	2	3,5		
263-17-2MD-01	2	3,5		 Cucitura tipo BSa-2 Punto tipo 602 Elastico libero tra i due aghi, impuntato solo all'inizio ed al termine della cucitura.
263-17-2MD-04	2	3,5		 Cucitura tipo BSa-2 Punto tipo 602 Elastico impuntato dall'ago di destra lungo tutta la cucitura.
263-17-3MD-06	3	6 aghi esterni		 Cucitura tipo BSa-3 Punto tipo 605 Elastico libero all'interno del collareto, impuntato solo all'inizio e al termine della cucitura.
263-17-3MD-07	3	6 aghi esterni		 Cucitura tipo BSa-3 Punto tipo 605 Elastico impuntato dall'ago destro lungo tutta la cucitura.

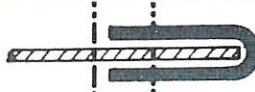
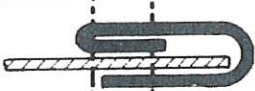
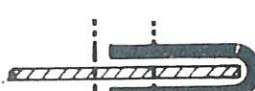
(1) Le guide delle macchine collareto non sono a corredo. Sono fornite a richiesta, con sovrapprezzo. Specificare il tipo di guida. (Controllare le tabelle delle guide)



Guida laterale



Guida frontale

Guida	Descrizione	Schema guida
760/0	Guide laterali per collaretti senza risvolto superiore, ottenuti da strisce di maglia tagliata. Per macchine a 2 o 3 aghi.	 Cucitura tipo BSa-2  Cucitura tipo BSa-3
761/2	Guide laterali per collaretti con risvolto superiore, ottenuti da strisce di maglia tagliata. Per macchine a 2 o 3 aghi.	 Cucitura tipo BSb-2  Cucitura tipo BSb-3
760/3	Guide frontali per collaretti senza risvolto superiore, ottenuti da strisce di maglia tagliata molto soffice ed elastica per macchine a 2 aghi.	 Cucitura tipo BSa-2
761/3	Guide frontali per collaretti con risvolto superiore, ottenuti da strisce di maglia tagliata, molto soffice ed elastica per macchine a 2 aghi.	 Cucitura tipo BSb-2

Di ciascuna guida esistono molteplici versioni, ciascuna indicata per strisce bordatrici di una determinata larghezza e di un determinato spessore e che consentono di ottenere un collaretti di determinata altezza.
 E' necessario sottoporre con l'ordine un campione di striscia ed indicare la misura del collaretti finito.

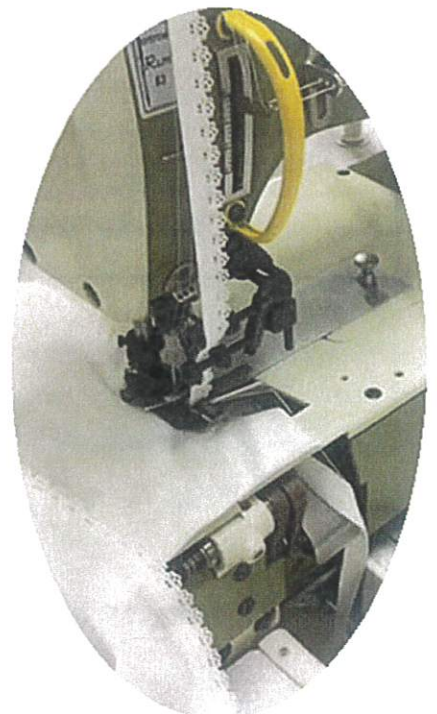
FOR UNDERWEAR AND KNITWEAR

Flatbed top covering chainstitch machine for lace application on underwear and lingerie

- speed up to 5500 stitches /minute
- 2 needles (gauge 2,5-3-3,5-4,5mm)
- 3 needles (gauge 5 - 6 mm)
- top covering ornamental stitch (tipo 602-605)
- pump lubrication
- stitch stretching eccentric
- adjustable differential device
- needle system B63



A RICHIESTA



TECHNICAL DATAS

Motor: on demand

Weight of the head and accessories:

net weight kg. 48 net

gross weight in cardboard box kg. 66

box size: cm 47x72x67

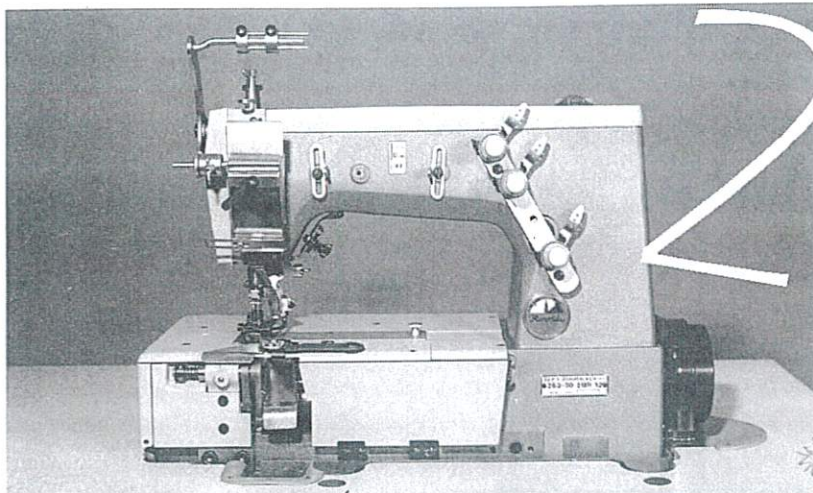
OPTIONAL DEVICES

S127-30 back treadle foot lifter

S127-80 electro pneumatic foot lifter

S295-10 knee press tape cutting device

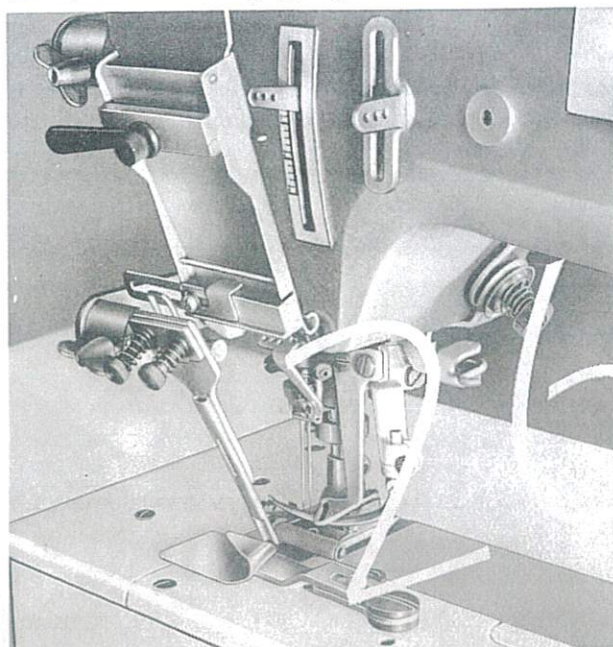
S295-00 switch tape cutting device



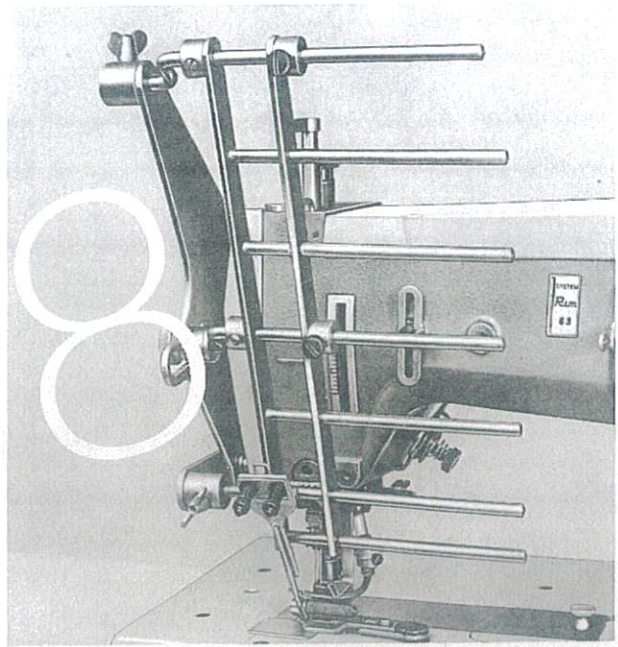
263-30-2MR-12



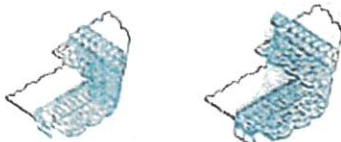
Guida-pizzo a scatola e gruppo guida-elastico



Guida-pizzo a rastrelliera

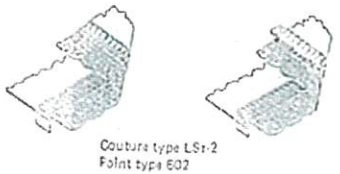


WITH DISCONNECTABLE TRIMMING KNIVES			
Sewing machine subclass	Needles		Speed
	Q.ty	Needle gauge mm	
263-30-2MR-10	2	2,5	5500
263-30-2MR-09	2	3,5	
263-30-2MR-31	2	4,5	
263-30-3MR-28	3	5	
263-30-3MR-42	3	6	
WITH FIXED TRIMMING KNIVES			
	Q.ty	Needle gauge mm	
263-30-2MR-13	2	2,5	5500
263-30-2MR-12(*)	2	3,5	
263-30-2MR-23(*)	2	4,5	
263-30-3MR-19	3	5	
263-30-3MR-17(*)	3	6	

Sewing sketch
 Couture type LSs-2 Point type 602
 Couture type LSs-3 Point type 605

- ♦ SPECIAL PRESSER FOOT ON DEMAND to attach the lace with a seam inside the lace, up to 25 mm from the left side.

WITHOUT TRIMMING KNIVES:

Sewing machine subclass	Needles		Speed	Sewing sketch
	Q.ty	Needle gauge mm		
263-30-2MD-03	2	2,5	5500	 Couture type LSs-2 Point type 602
263-30-2MD-01	2	3,5		
263-30-2MD-06	2	4,5		

TECHNICAL DATAS

Motor: on demand

Weight of the head and accessories: kg. 48 net – gross weight in cardboard box kg. 66

box size: cm 47x72x67

OPTIONAL DEVICES

S295-10 knee press tape cutting device

S295-00 switch tape cutting device

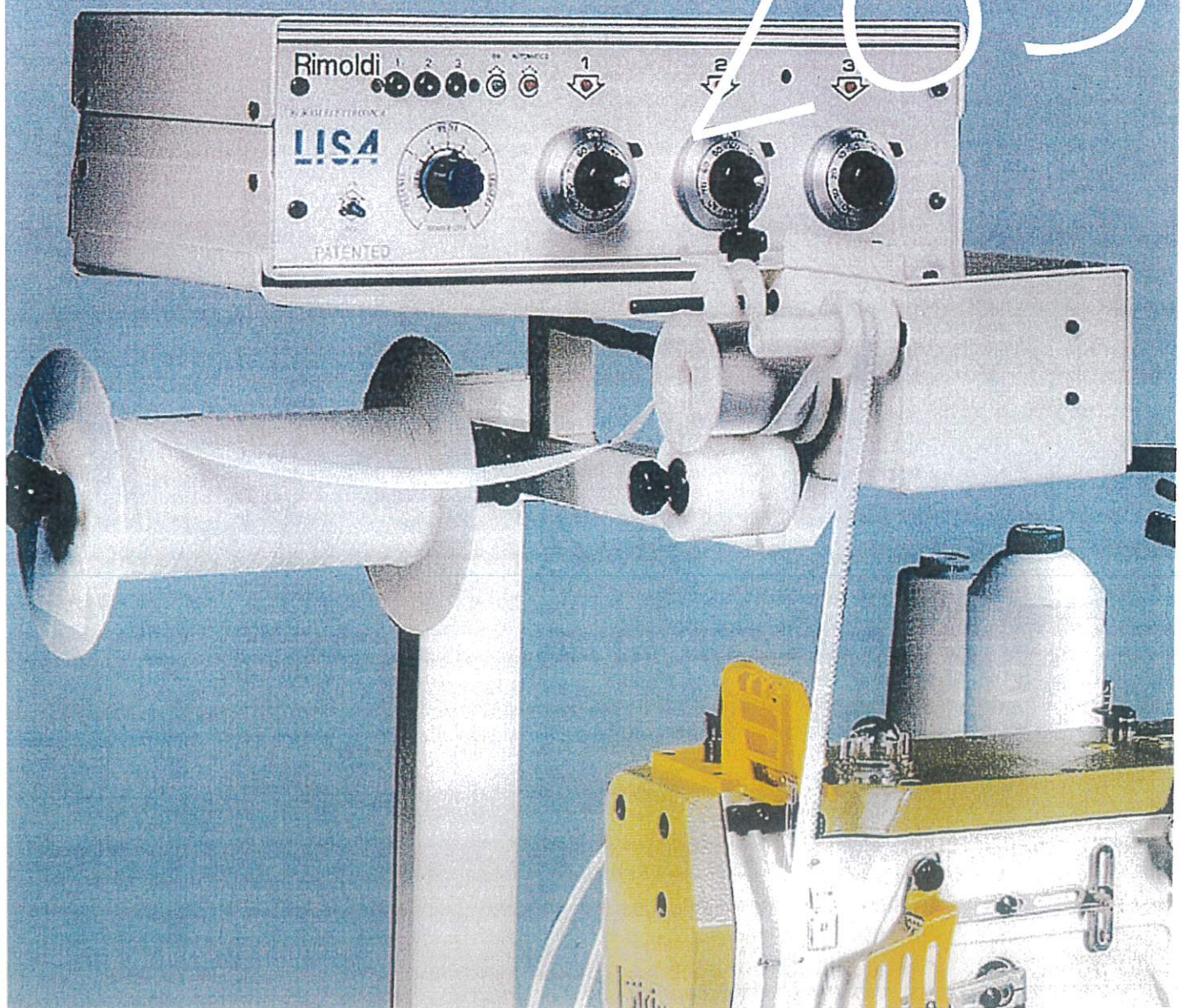
S127-30 back treadle foot lifter

S127-80 electro pneumatic foot lifter

Rimoldi®

LISA / RAM 1000 electronically controlled device

263

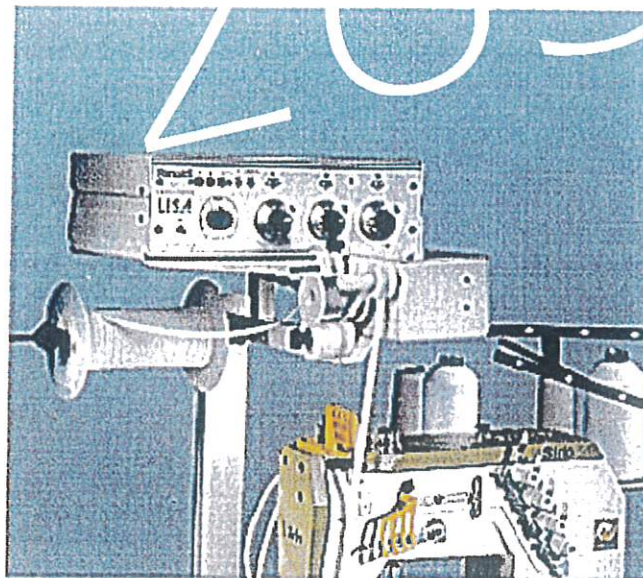


Electronically controlled feeding rollers to feed and control the tension of elastics, elastic lace, strips and collarettes.

The apparatus can be installed on industrial sewing machines for the application of elastic to undergarments and outerwear (T-shirts, slips, panties, brassières, etc.) and can be mounted in any position (above, below, laterally).

The system also allows constant control of elastic tension even when the machine is stopped, resulting in an improvement in the quality of the seam itself through automatic compensation for variations in elasticity or for effects in the elastic itself.

LISA consents selection and recall of three different tension values; values can be selected using a keyboard or knee-press (this one permits the recall of 2 values).



LISA is composed of:

- a control box
- feeding head
- knee-press button
- stand including shelves, roll holders, and accessories

TECHNICAL CHARACTERISTICS

Mod. S 082...

choice between 1000 tension values, three of which programmable
 max. width of elastic:
 mod. S 082-25: 25 mm
 mod. S 082-40: 40 mm
 mod. S 082-50: 50 mm
 mod. S 082-70: 70 mm
 supply voltage: 220 Volts.

Mod. S 083...

- choice between 100 tension values, three of which programmable
- max. width of elastic:
 mod. S 083-25: 25 mm
 mod. S 083-40: 40 mm
 mod. S 083-50: 50 mm
 mod. S 083-70: 70 mm
- supply voltage: 220 Volts.

Spare parts on request for S 082 and S 083 models:

1570-4-00 roller for elastics, elastic lace, etc. max width 25 mm
 1571-4-00 roller for elastics, elastic lace, etc. max width 40 mm
 1572-4-00 roller for elastics, elastic lace, etc. max width 50 mm
 1573-4-00 roller for elastics, elastic lace, etc. max width 70 mm

1568-4-00 double knee press for the selection of three tension values

1569-4-00 support arm of command box, if the entrainer head is positioned under the machine, for attaching elastics coming from below

FOR UNDERWEAR AND KNITWEAR

special flatbed top covering machine for assembling operations of gussets on underwear garments of reinforced stripes on knitwear

- speed up to 5500 stitches/minute
- 3 /4 needles (gauge 4,5- 5 - 6 mm)
- top covering ornamental stitches (tipo 605-607)
 - pump lubrication
 - stitch stretching eccentric
 - no differential feed



A RICHIESTA

TECHNICAL DATAS

Motor: on demand

Weight of the head and accessories:

net weight kg. 48

gross weight in cardboard box kg. 66

box size: cm 47x72x67

OPTIONAL DEVICES

S295-10 knee press tape cutting device

S295-00 switch tape cutting device

S127-30 pneumatic foot lifter

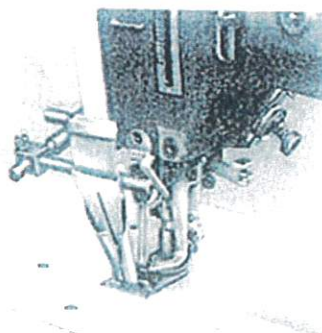
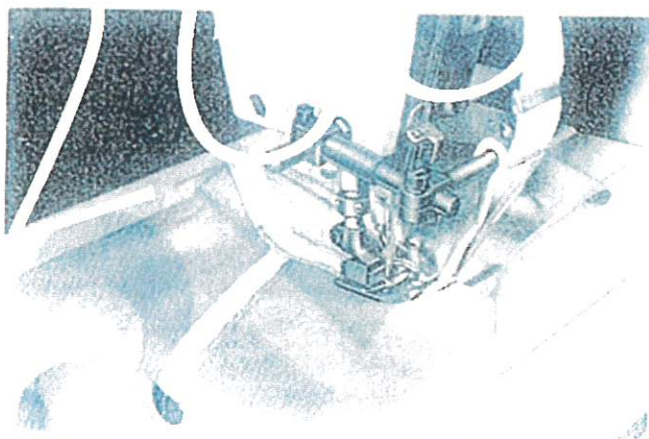
S12780 electropneumatic foot lifter

S139 needle cooling device

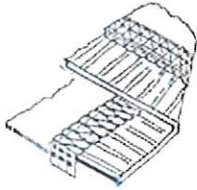
S14611 knee press chain or tape cutter with tip up blade up to 180°

S17312 knee press device to adjust the differential when the machine runs

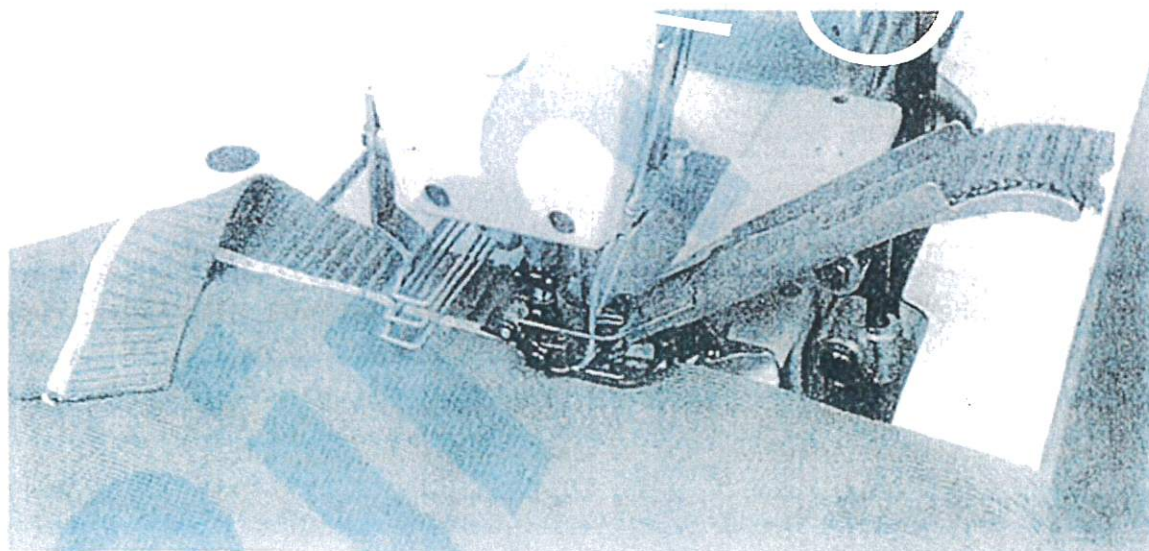
Description	Seam sketch
263-38-3MA-01 Three needles, covering stitch machine, 3, 5 mm needle gauge, 12 mm total needle gauge doing a side double chainstitch at 8,5 mm from the last external needle. Speed up to 4700 stitch per minute Needle system 149x7	 Couture type LSd-2 Point type 519
263-38-3MA-02 Three needles, covering stitch machine, 3, 5 mm needle gauge, 12 mm total needle gauge doing a side double chainstitch at 8,5 mm from the last external needle. Equipped with split tube folder for attaching the ribbon on the opening of the gusset on the man's brief Speed up to 4700 stitch per minute. Needle system 149x7	
263-38-3MA-03 Three needles, covering stitch machine, 3 mm needle gauge, 9 mm total needle gauge doing a side double chainstitch at 6 mm from the last external needle. Speed up to 4700 stitch per minute Needle system 149x7	



263-38-3MA-02

Description	Sketch
263-38-4MR-01 Four needles six threads, needle gauge 6 mm max (2+2+2 mm) with trimming knives in front of the needles, to attach selvedge knitted stripes on open cardigan. The stripe has the necessary length and its width is from 30 to 45 mm and inserted in a specific folder while the operator duly aligns the cardigan under the stripe. The trimming knives will trim the exceeding fabric of the cardigan assuring a clean result even on the reverse side. Speed up to 4700 stitches per minute NEEDLE SYSTEM A B1014	 Couture type LSs-4 Point type 607

263-38-4MR-01



Rimoldi®

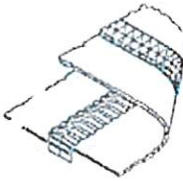
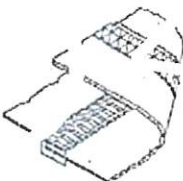
FOR UNDERWEAR AND KNITWEAR

For top covering chain stitch machine for assembling and topstitching operations. Medium needle bar and looper stroke

- speed up to 5500 stitches/minute
- 3 /4 needles (gauge 4,5- 5 - 6 mm)
- top covering ornamental stitches (tipo 605-607)
 - pump lubrication
 - stitch stretching eccentric
 - adjustable differential device
 - needle system B63



A RICHIESTA

Description	seam sketch
263-46-3MD-01 Three needles, five threads covering stitch machine, 4, 5 mm needle gauge, with differential feeding. Suitable for application of different type of tapes on underwear and knitwear. On demand, right guide for overlapping the left fabric on the right one and reverse guide to overlap the right fabric on the left one. Speed up to 5500 stitch per minute	
263-46-3MD-10 Three needles, covering stitch machine, 5 threads, 5 mm total needle gauge with differential feeding. Suitable for application of different type of tapes on underwear and knitwear. On demand, right guide for overlapping the left fabric on the right one and reverse guide to overlap the right fabric on the left one. Speed up to 5500 stitch per minute	
263-46-3MD-05 Three needles, covering stitch machine, 5 threads, 6 mm total needle gauge with differential feeding. Suitable for application of different type of tapes on underwear and knitwear. On demand, right guide for overlapping the left fabric on the right one and reverse guide to overlap the right fabric on the left one. Speed up to 5500 stitch per minute	 
263-46-3MD-04 Three needles, covering stitch machine, 5 threads, 4,5 mm total needle gauge. Equipped with compensating foot for a uniform pressure and differential feeding on the left side. Suitable for application of different type of tapes on underwear and knitwear. Equipped with right guide for overlapping the left fabric on the right one. Speed up to 5500 stitch per minute	 Couture type LSa-3 Point type 605
263-46-3MD-14 Three needles, covering stitch machine, 5 threads, 5 mm total needle gauge. Equipped with compensating foot for a uniform pressure and differential feeding on the left side. Suitable for application of different type of tapes on underwear and knitwear. Equipped with right guide for overlapping the left fabric on the right one. Speed up to 5500 stitch per minute	
263-46-3MD-09 Three needles, covering stitch machine, 5 threads, 6 mm total needle gauge. Equipped with compensating foot for a uniform pressure and differential feeding on the left side. Suitable for application of different type of tapes on underwear and knitwear. Equipped with right guide for overlapping the left fabric on the right one. Speed up to 5500 stitch per minute	
263-46-4MD-05 Four needles 6 threads, 6 mm total needle gauge (2+2+2) Suitable for assembling operation, especially for knitwear. It can be used for wrist, gusset and tape application for underwear. On demand, right guide for overlapping the left fabric on the right one and reverse guide to overlap the right fabric on the left one. Speed up to 5500 stitch per minute	 Couture type LSa-4 Point type 607

NEW

Rimoldi®

We are glad to advise that we have renewed the production

of **Rimoldi 263-264-268 range**.

This evergreen model has always been one of the best sold and due the great demand, we decided to offer new machines ,
with a new colour and style

Siamo lieti di informarvi che abbiamo rinnovato la produzione

della gamma Rimoldi 263-264-268.

Questo modello evergreen è sempre stato uno dei più venduti
e vista la grande richiesta,
abbiamo deciso di riproporre macchine nuove,
con un nuovo stile e colore



da 140 anni *Made in Italy*

*Style and colour by
A. Pastorello*



7000 STITCHES PER MINUTE EFFICIENCY GUARANTEED PRESSURE LUBRICATION

MECHANICAL CONSTRUCTION

The top shaft is supported at four points; this eliminates the possibility of flexion and wear on the mechanisms arising from the shaft. (The mechanisms have been designed so that parts that could give rise to flexions and wear have been eliminated). Light alloys that have undergone special treatments to make them highly resistant to wear are used for the parts that are the most subject to stress.

STITCH REGULATOR

This is of the eccentric-cam type, adjustable by means of an easily accessible micrometer screw. Variations in stitch length can be made very quickly.

FEED ORGANS

The most suitable feed organs are fitted on the different subclasses in order to ensure regular moving forward of the fabric, this being a basic condition for perfect seams. The differential feed allows the feed dog stroke ratio to be varied and adapted to the features of the materials being seamed. It is particularly useful with knit fabrics and elastic fabrics for obtaining perfectly flat, pucker-free seams. The upper feed, by feed dog or in the presser foot, is for preventing slipping between the top and bottom layers of fabric; it is particularly useful when making long seams where the problem of non-alignment of the layers is most frequently encountered, especially when seaming slippery fabrics. Rear puller feed assists the feed dog action and, in certain operations, is used for producing special gathered effects. The counter-rotating rollers are set near the presser foot to ensure the most effective action. They have intermittent movement synchronized with the feed dog movement. The run of the bottom roller is adjusted through the stitch regulator. Both rollers also have easy-to-make indepen-

dent adjustments so that the pulling action is adapted in the best way to the features of the fabric being seamed. The top roller is mounted on two rocker arms with a fulcruming system that permits it to rise without offering resistance to the fabric as it moves along.

FRONT METERING ROLLERS

They meter elastic or any type of strip, controlling the tension while it is being attached. The device consists of two knurled rollers with intermittent movement mounted on the front of the machine, on the arm or in the base. The run of the rollers can be adjusted to adapt the feed action as required to the work being carried out.

NEEDLE CLAMP

Class 264 machines are fitted with interchangeable clamps in the different needle gauges, so there is no need to substitute the needle bar when the needle gauge has to be changed.

BALANCED TENSIONS

The take-ups and tension discs keep the needle and looper threads under constant control, feeding them so that a well-closed elastic stitch is guaranteed. Particularly elastic seams are made by some subclasses on which a special type of thread take-up is fitted. Other subclasses have an "adjustable stroke" take-up (a graduated scale permits easy reading of the stroke value so exact adjustment can be made) which is for ensuring very accurate feeding of the needle thread even at top seaming speed.

AMPLE WORKING SPACE

There is ample working space to the right of the needles on Class 264 machines, so bulky workpieces can be handled easily. The sewing area is clear and the operator has a wide field of vision.

AUTOMATIC LUBRICATION

All the mechanisms are pressure lubricated. A pump in the machine base sucks oil from the sump and, through a filter that is easily removed for normal maintenance, sends it to the arm parts and the base parts. Having completed its circuit, the oil returns to the sump. The oil that has lubricated the needle bar mechanisms, the feed parts and the looper movement is recovered through two suction stages of the pump, thus avoiding stagnation and the consequent possibility of oil leaking out of the machine. The large capacity oil sump has radial fins so heat is easily dispersed. Pressure lubrication, being always perfectly dosed, ensures smooth silent running, very high starting acceleration and potential for high performance.

LUBRICATION CONTROL DEVICES

These are: a gauge with pointer that indicates the amount of oil in the sump, and a small plexiglas window for checking normal oil circulation. Both are on the front of the machine in the operator's field of vision.

SPEED UP TO 7000 STITCHES PER MINUTE

The rational lubrication system and the excellent mechanical construction permit speeds of up to 7000 stitches per minute to be reached. These machines are exceptionally smooth running and have extremely high starting speeds; these performance features are a guarantee of high output.

MODERN FUNCTIONAL LINE

This gives these machines an attractive appearance and makes them very practical in use.

Rimoldi®

DOUBLE LOCKED CHAINSTITCH MACHINE FOR THE APPAREL INDUSTRY

for assembly seams on light, medium and heavy fabrics

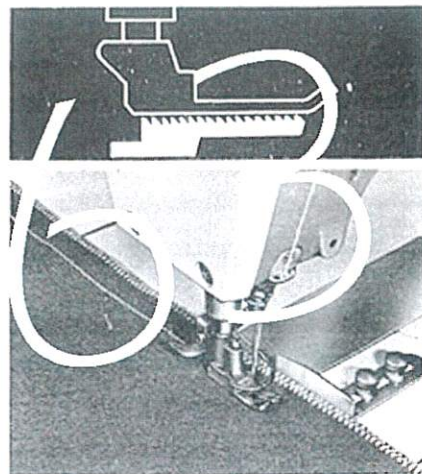
- speed up to 7000 stitches/minute
- 1 needle
- double locked chainstitch (punto tipo 401)
- pressure lubrication
- eccentric-cam stitch regulator
- sistema ago B64



MACHINES WITH SINGLE DROP FEED Suitable for assembly seaming on fabrics with which feeding problems do not arise; suitable for woven fabrics generally.

Machine	No. of stitches per inch	Needle system	Speed	Application
264-00-1CA-08	8 – 21	RIM 64	7000	Light and medium fabrics
264-00-1MA-25	8 – 21	RIM 63	6500	Medium and heavy fabrics
264-00-1LA-39	7 – 18	Uy 128 GAS	5500	Heavy and very heavy fabrics *
264-00-1MA-28	8 – 19	RIM 63	6200	Medium and heavy fabrics. It makes elastic seams with 2:1 needle thread/loop, thread ratio

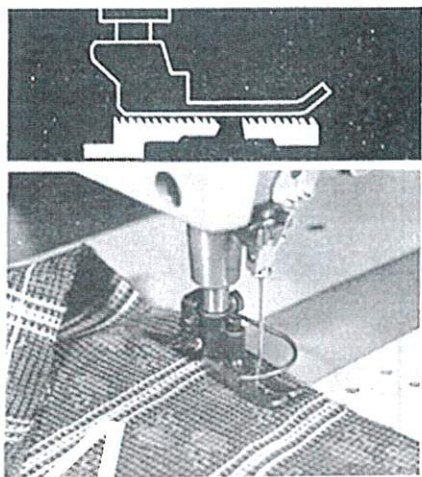
* Presser foot 307146-3-01 on request for improving chaining off



MACHINES WITH DIFFERENTIAL FEED

Suitable for assembly seaming on knit fabrics and delicate fabrics generally. The differential feed permits optimum feeding conditions to be obtained to suit different types of fabric. They can be equipped on request with device for controlling the differential feed while the machine is running.

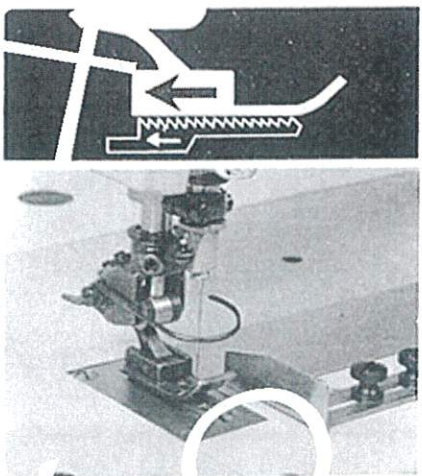
264-00-1CD-09	9 – 21	RIM 64	6500	Light and medium fabrics
264-00-1MD-24	9 – 21	RIM 63	6200	Medium and heavy fabrics
264-00-1MD-11	9 – 21	RIM 63	6200	With special looper thread feeding parts for making very elastic seams, on elastic fabrics (lastex, helanca, etc.)



MACHINES WITH FEEDING FOOT

They are fitted with a special presser foot that co-operates with the feed dog during feeding and ensures that the two layers move along together, eliminating puckering.

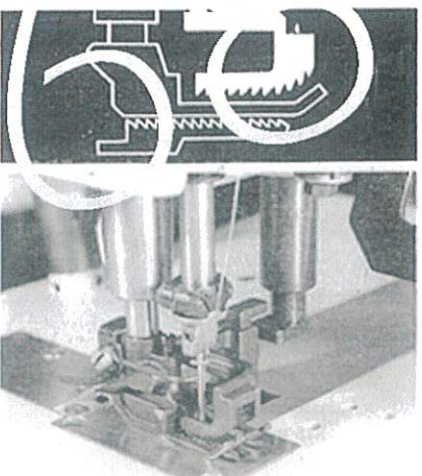
264-00-1CA-18	8 – 21	RIM 64	7000	For light and medium fabrics
264-00-1MA-35	8 – 21	RIM 63	6500	For medium and heavy fabrics



MACHINES WITH TOP FEED

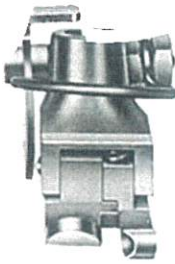
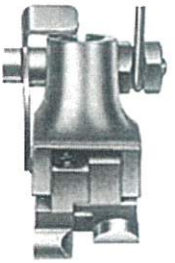
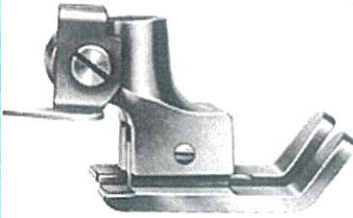
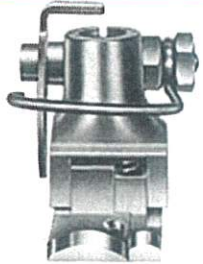
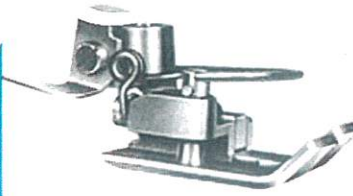
They have supplementary upper feed incorporated in the presser foot. The top feed dog run can be like that of the bottom feed dog, or it can be differentiated by means of micrometric adjustment knob situated on the work plate. Particularly suitable for assembling operations of hard-to-handle fabrics that require the edges matched perfectly together.

264-00-1MG-18	8 – 21	149 x 7	5500	For medium and heavy fabrics
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COMPENSATING PRESSER FEET

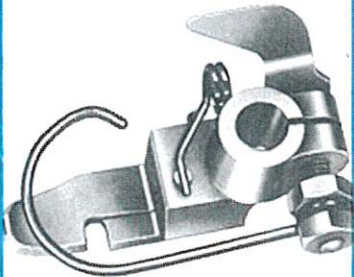
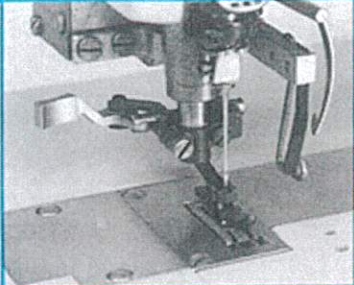
They serve for topstitching and for assembling operations on different thicknesses. They facilitate the sewing operation and permit a constant seam margin to be maintained.

Symbol	Machines	Characteristics	Presser foot
303783-3-01	264-00-1CA-08. 264-00-1CD-09 264-00-1MD-11 264-00-1MD-24 264-00-1MA-25	For topstitching operations. With compensating right shoe hollowed on the inner edge. 1.5 mm seam margin.	
303786-3-01		For topstitching operations. With compensating left shoe hollowed on the inner edge. 1.5 mm seam margin.	
303292-3-01		For topstitching operations. With compensating left shoe. With short foot to facilitate guiding of material close to the needle. 1.3 mm. seam margin.	
303777-3-01		For assembly seaming. With compensating right shoe.	
303780-3-01		For assembly seaming. With compensating left shoe.	
305480-3-11		For assembly seaming. With wide base and compensating left shoe.	

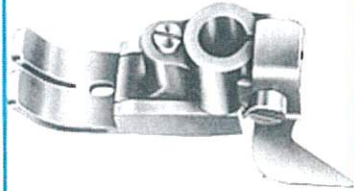
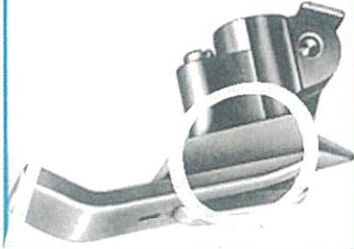
N.B. — Other presser feet can be supplied, on request, for topstitching with different seam margins from those specified above.

ZIPPER FEET

They are presser feet with very narrow shoe, to the left or to the right of the needle, for stitching close to the teeth of the zipper with or without slider.

Symbol	Machines	Characteristics	Presser foot
304952-3-01	264-00-1CA-08 264-00-1CD-09 264-00-1MD-11 264-00-1MD-24 264-00-1MA-25	With narrow shoe to the left of the needle for stitching at the left side of the zipper teeth. 1.5 - 2 mm. seam margin.	
304973-3-00		With narrow shoe to the right of the needle for stitching at the right side of the zipper teeth. 1.5 - 2 mm. seam margin.	
309440-3-00		With narrow shoe movable by lever to the right or left of the needle. 0.5 - 0.5 mm. seam margin.	

PRESSER FEET FOR DIFFERENT APPLICATIONS

306711-3-01	264-00-1CA-08 264-00-1CD-09 264-00-1MD-11 264-00-1MD-24 264-00-1MA-25	With narrow shoe and short forepart. For seaming on irregular and curved outlines.	
303770-3-11		With single shoe and teflon-covered base. For light or delicate fabrics.	

N.B. — All presser feet are supplied complete with finger-guard.

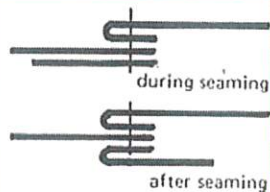
MACHINES FOR SPECIAL APPLICATIONS

They are machines fitted with folders and sewing parts which render them suitable for special applications.

MACHINE FOR ATTACHING SHIRT YOKE

264-00-1CA-19

For attaching double yoke on the back of shirts. With special folder for turning the edge of the top yoke fabric under and for felling with profile stitch only visible on the right side of the garment.
With feeding foot which ensures that the layers of fabric move along matched together.
Stitch length from 8 to 21 stitches per inch. RIM 64 needle system.
Speed up to 7000 stitches per minute.



MACHINES FOR MAKING SACKS

264-00-1CA-23

For making light and medium net sacks. Fitted with folder for turning the edges over. It is available on request with wide presser foot with compensating left shoe, symbol 305481-3-11.
4,2 mm. (approx. 5/32") maximum stitch length. RIM 64 needle system.
Speed up to 5200 stitches per minute.

264-00-1LA-01

For making jute and raffia sacks. Fitted with folder for turning the edges over.
Folder 310243-4-00 is available, on request, for double-folding the edges to ensure that the seam holds more firmly. 7 - 8 mm. (9/32"-5/16") maximum stitch length. UY 128 GAS needle system.
Speed up to 3500 stitches per minute.



Type of seam EFa-1
Type of stitch 401

GLOVE-MAKING MACHINES

264-00-1CN-32

For making-up gloves in interlock fabric and light material. Fitted with trimming knives, disengageable by turning knob, at the side of the needle. 7 mm. (5/64") seam margin. With very narrow, rigid presser foot for very tightly curved seams. It has a work plate with beveled corners for facilitating handling close to the sewing parts. Stitch length from 8 to 21 stitches per inch. RIM 64 needle system.
Speed up to 5200 stitches per minute.

264-00-1MA-15

For making-up gloves in medium-heavy material. Without trimming knives, with narrow presser foot for very tightly curved seams.
Stitch length from 8 to 21 stitches per inch. Rim 63 needle system.
Speed up to 5200 stitches per minute.

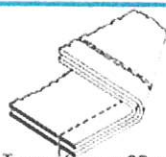


Type of seam SSa-1
Type of stitch 401

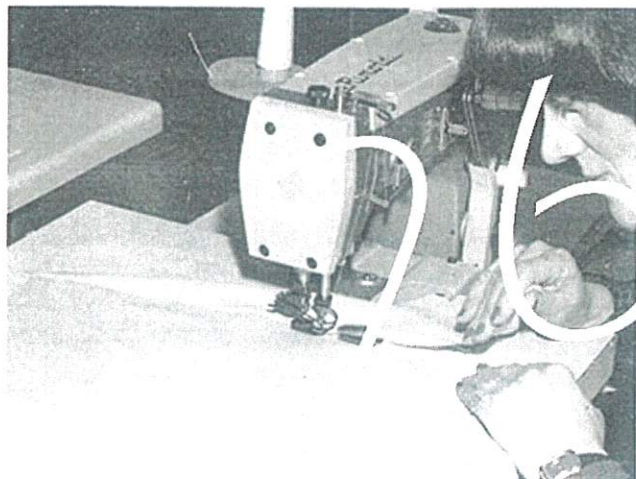
MACHINE WITH TRIMMING KNIVES

264-00-1MR-38

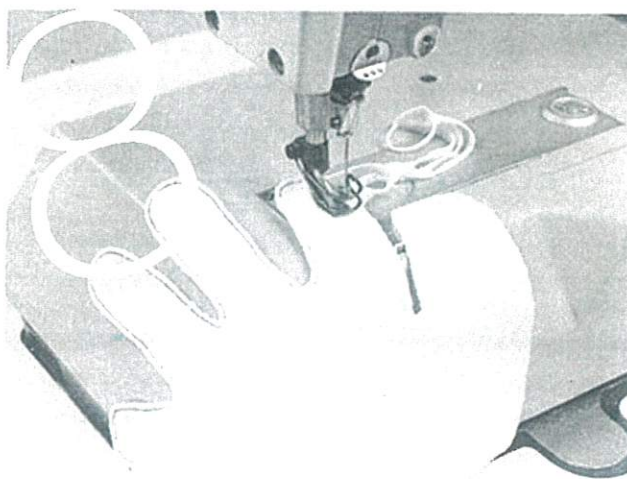
For assembly seaming of medium and heavy fabrics. With fixed trimming knives. Seam margin adjustable up to a maximum of 5 mm. (13/64"). With differential feed. Suitable for straight or widely curved seams.
Stitch length from 8 to 21 stitches per inch. RIM 63 needle system.
Speed up to 4700 stitches per minute.



Type of seam SSa-1
Type of stitch 401

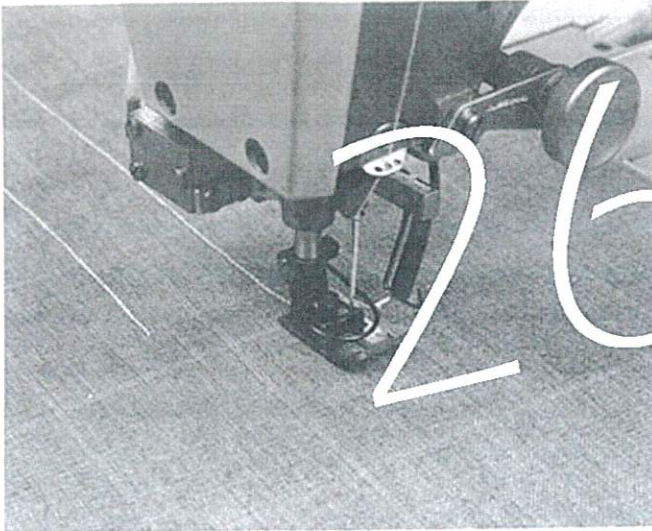


264-00-1CA-19

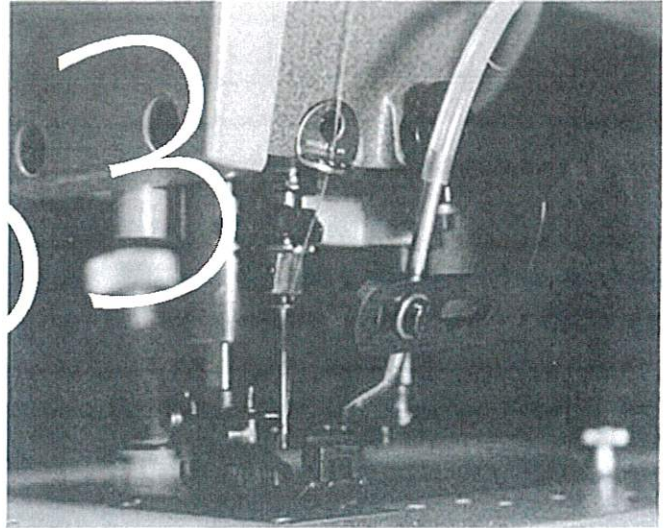


264-00-1CN-32

SPECIAL EQUIPMENT



Thread cutting device



Needle cooling device

Special devices for mechanizing some manual operations can be fitted on the machines described in this leaflet. They are:

- Pneumatically-operated presser foot lifter
- Chain cutter
- Needle cooling device
- Device for varying the differential feed while the machine is running
- Stitch condensing device
- Different types of underbed thread cutters, including those combined with stitch condensing device

Ask the Rimoldi Service personnel for more detailed information about special devices and their uses or request the relative descriptive leaflets from the Rockwell-Rimoldi Sales Promotion Department.

TECHNICAL SPECIFICATIONS

Three-phase electric motor: 0.75 HP (550 Watt)

Weight with machine only and accessories: 48 kgs. (106 lbs)

With packing in carton: 66 kgs. (145 lbs)

Size of carton: 47 x 72 x 67 cm. (18" x 28" x 26")

SINGLE THREAD CHAINSTITCH BASTING MACHINES

for the ready -to-wear clothing industry dye houses and making up various articles

- speed up to 3500 stitches/minutes
- 1 needle
- double locked chainstitch (punto tipo 101)
- pressure lubrication
- eccentric cam type stitch regulator
- needle system B64

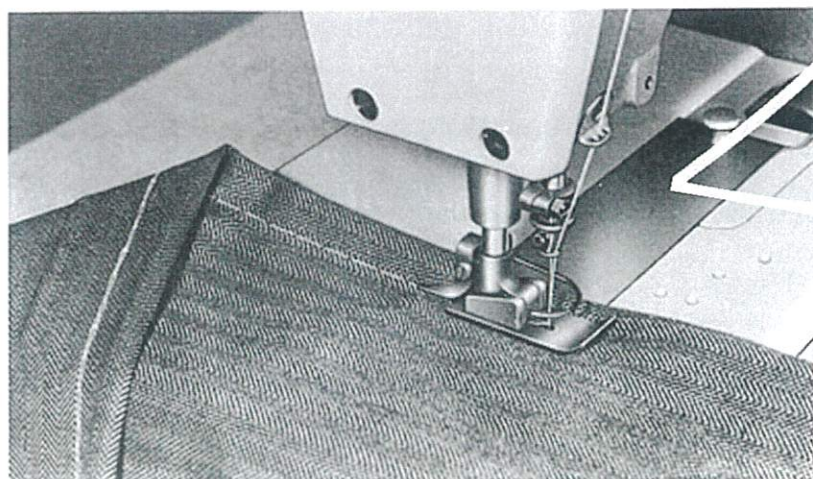


They are machines for making basting seams on jackets, dresses, coats and for joining fabric pieces in preparatory dye-house operations.

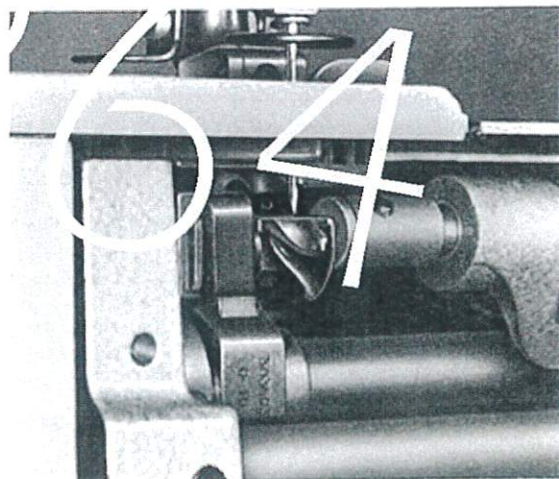
They make single-thread chainstitch seams, which are easily undone, and prepare the workpieces for subsequent operations. Other features: flat bed, eccentric-cam type stitch regulator, pressure lubrication. They do not have differential feed.

Free space to the right of the needle: 22 cm. (8.3/4").

DESCRIPTION	SKETCH OF SEAM
264-04-1MB-02 1-needle machine, 1-thread chainstitch, medium needle bar stroke. For basting light, medium or heavy fabrics; maximum stitch length: 12 mm. (15/32"). On request it is fitted with special compensated presser foot. Speed up to 3100 stitches per minute.	 Type of seam SSa-1 Type of stitch 101 (Edge guide on request)
264-04-1MB-04 1-needle machine, 1-thread chainstitch, medium needle bar stroke. Similar to 264-04-1MB-02 machine but equipped with a special looper with cutting blade for cutting the thread chain at the end of the seam. It is driven by a Quick Duo Stop motor which, when the operator puts heel pressure on the motor starting pedal, positions the needle and causes the looper to make half a turn backwards, thus allowing the looper blade to cut the thread. Speed up to 3100 stitches per minute.	
264-04-1MB-03 1-needle machine, 1-thread chainstitch, medium needle bar stroke. It has uncurling rollers and is suitable for closing the selvages of nylon warp knit pieces in preliminary dye-house operations. The rollers are for flattening the curled edges of the fabric piece before they are seamed. Speed up to 3500 stitches per minute.	



Basting operation done with Rimoldi 264-04-1MB-02 machine



Close-up of 264-04-1MB-04 machine looper with chain cutting blade

TECHNICAL DATA

Three phase electric motor: 0.5 HP

Weight of head only and accessories: 48 Kgs (106 lbs) — Weight with packing in carton: 66 Kgs (145 lbs)

Size of carton: 72 x 47 x 67 cm. (28" x 16 1/2" x 26")

SPECIAL EQUIPMENT

Special attachments for mechanizing some manual operations can be fitted on the machines described in this leaflet:

- Pneumatic presser foot lifters
- Pneumatic needle cooling devices

Rimoldi®

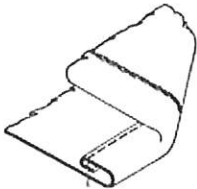
FOR HEMMING TOWELS AND SIMILAR ARTICLES

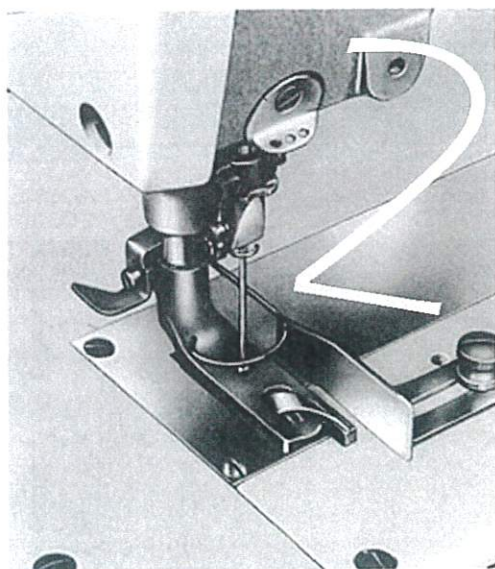
- speed up to 6200 stitches/minute
- 1 needle
- double locked chainstitch (punto tipo 401)
 - pressure lubrication
- eccentric-cam type stitch regulator
 - needle system B64



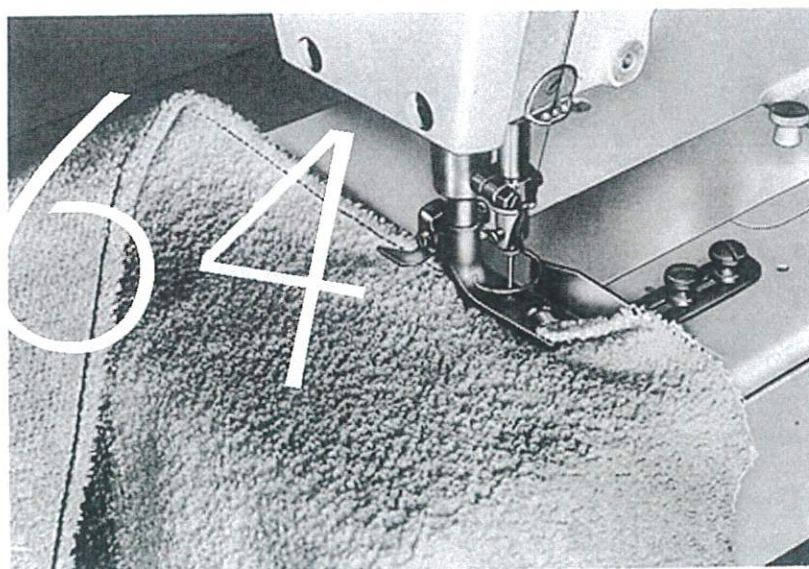
264-10 For hemming various articles.

They are equipped with hemming folders that simplify handling of the fabric during sewing. They make double locked chainstitch seams and have the following features: flat bed, eccentric-cam type stitch regulator adjustable by micrometer screw, pressure lubrication. They do not have differential feed. Free space to the right of the needle: 22 cm. (8.3/4").

DESCRIPTION	SKETCH OF SEAM
264-10-1CA-02 1-needle machine, double locked chainstitch, short needle bar and looper strokes, without differential feed. It is fitted with a special hemming presser foot that double-folds the edge upwards. Particularly suitable for hemming towels, aprons and other linen goods. Width of hem: 5 mm. (13/64"). Speed up to 6200 stitches per minute.	 Type of Seam Efb-1 Type of Stitch 401
264-10-1CA-03 1-needle machine, double locked chainstitch, short needle bar and looper strokes, without differential feed. It is equipped with funnel-shaped hemming folder; for hemming towels and similar articles in terry cloth. Width of hem: 8 mm. (5/16"). Speed up to 6200 stitches per minute.	



close-up of presser foot
on 264-10-1CA-02 machine



hemming towel with 264-10-1CA-02 machine

TECHNICAL DATA

Three phase electric motor: 0.75 HP

Weight of head only and accessories: approx. 48 Kgs (106 lbs) — Weight with packing in carton: approx. 66 Kgs (145 lbs)

Size of carton: 72 x 42 x 67 cm. (28" x 16" x 26")

SPECIAL EQUIPMENT

Special attachments for mechanizing some manual operations can be fitted, on request, on the machines described in this leaflet:

- Pneumatic presser foot lifters
- Mechanical presser foot lifters
- Electromagnetic chain cutters
- Needle cooling devices

Ask the Rimoldi Service personnel for detailed information about special services and their uses, or request the relative descriptive leaflets from "Servizio Pubblicità e Documentazione Tecnica"

Rimoldi®

FOR THE UNDERWEAR AND LINGERIE INDUSTRY

- double lockstitch chainstitch machines for attaching and inserting elastic - meter in
rollers and auxiliary feed roller
- speed up to 5200 stitches/minute
 - 4 needles
 - double locked chainstitch (punto tipo 401)
 - pressure lubrication
 - eccentric-cam stitch regulator
 - needle system B64



Rimoldi 264-11 Double locked chainstitch machines for inserting and attaching elastic

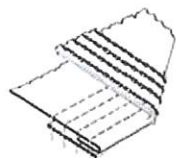
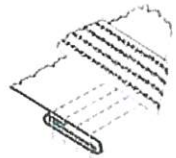
For hemming operations - inserting elastic or attaching it outside hem - on men's trunks, pyjama trousers and similar articles.

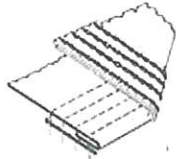
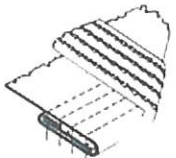
Some models have metering rollers under the work plate on the front of the machine. The run of the metering rollers can be easily adjusted to give the elastic the desired tension. Other models have a metering device instead of rollers. All these machines have feed rollers that, as well as helping in feeding the material, cause gathering of the fabric. They make double locked chainstitch seams and have the following features: flat base, front loopers, medium needle bar and looper strokes, eccentric-cam type stitch regulator adjustable by means of micrometer screw, pressure lubrication.

They do not have differential feed.

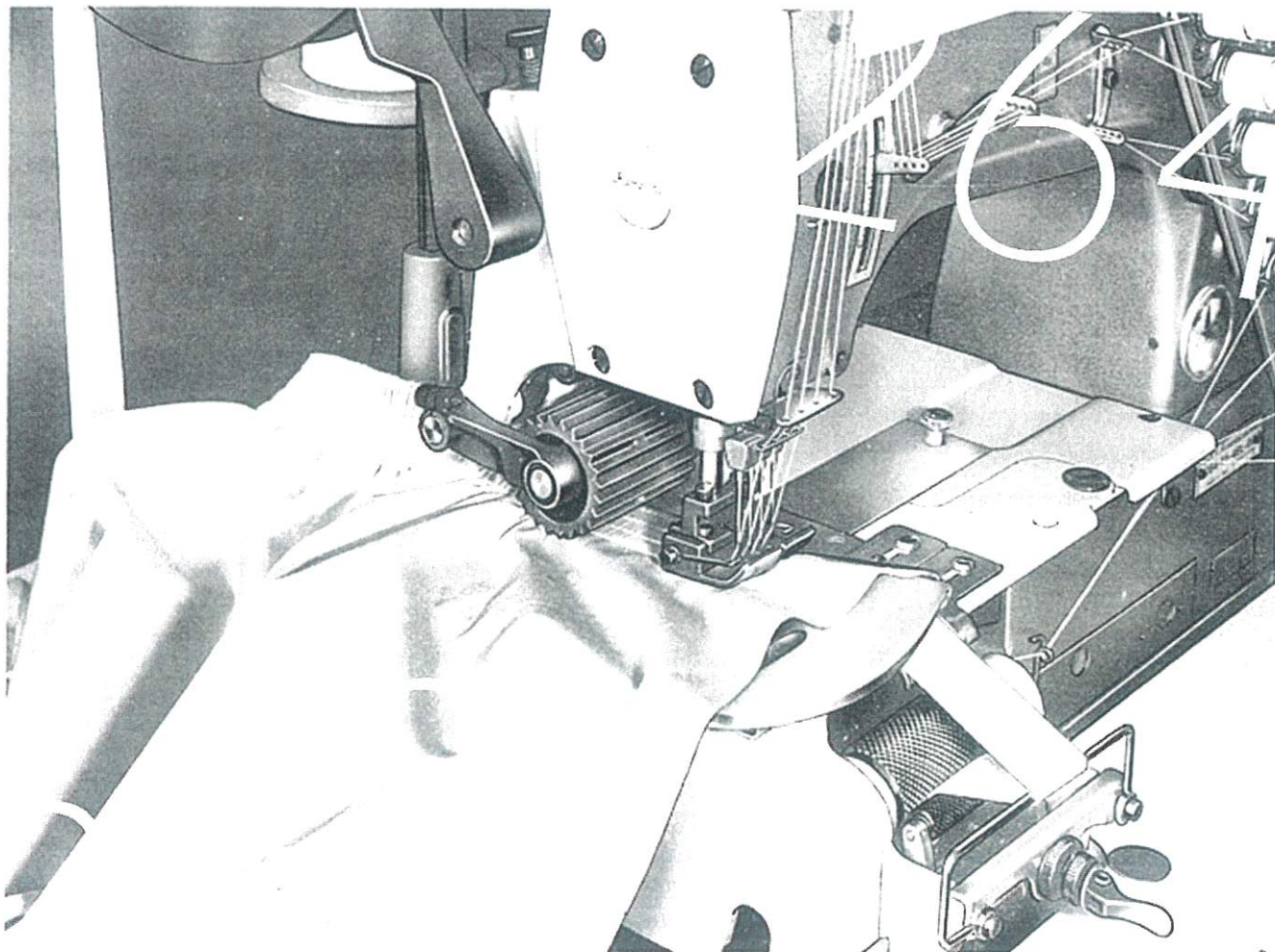
22 cm. (8.3/4") free space to right of needle.

WITH ELASTIC-METERING ROLLERS

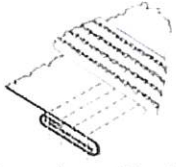
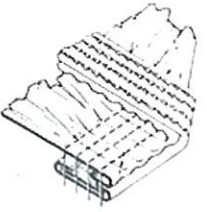
DESCRIPTION	SEAM
264-11-4EL-10 4-needle machine, 19.2 mm. (3/4") distance between outer needles, double locked chainstitch, without differential feed. For hemming at the waist of men's trunks, pyjama trousers, shorts and similar articles in woven fabric, simultaneously attaching elastic outside the waist hem or inserting it inside hem, as shown in sketches. The elastic is stitched down by the needles all along the seam. The machine can also be equipped for hemming with insertion of 2 or 3 flat elastics in the hem which are stitched down at the beginning and end of the seam by operating a knee press control that shifts the elastic guide rollers. The machine is equipped with toothed feed rollers that cause gathering of the hem and with a roll-holder for elastic which reaches the needles after passing under the work table. Speed up to 5200 stitches per minute. The folders are supplied on request. Folder for elastic attached outside hem: 304340-0-11, single fold, for woven fabrics, coupled with adjustable guide 304342-4-10 for elastic. 304341-0-11, single fold, for flannel, coupled with guide 304342-4-10. Folder for elastic inserted in hem: 305900-0-00 for woven fabrics, finished hem 24 mm. (15/16") wide.	 Type of seam SS-4 Type of stitch 401
264-11-4EL-09 Like 264-11-4EL-10 machine but with 25.2 mm. (1") between the outer needles. The machine is equipped with folder and roll-holder. Speed up to 5200 stitches per minute. The folders are supplied on request. Folders for elastic attached outside hem: see 264-11-4EL-10 Folders for elastic inserted in hem: 305902-0-00 for woven fabric - finished hem 30 mm. (1.3/16") wide 304280-0-10 for flannel - finished hem 32 mm. (1.1/4") wide Folder for two elastics inserted in hem: 304347-4-10 for woven fabric - elastic 6 mm. (15/64") wide - finished hem 22 mm (7/8") wide.	 Type of seam EFq-4 Type of stitch 401
264-11-4EL-11 Like 264-11-4EL-10 machine but with 28.5 mm. (1.1/8") between outer needles. Speed up to 5200 stitches per minute. The folders are supplied on request. Folders for elastic attached outside hem: see 264-11-4EL-10 Folder for elastic inserted in hem: 305903-0-00 for woven fabric - finished hem 33 mm. (1.5/16") wide It can also be equipped with folder for inserting 4 narrow elastics stitched down all along the seam - finished hem 40 mm. (1.9/16") wide.	

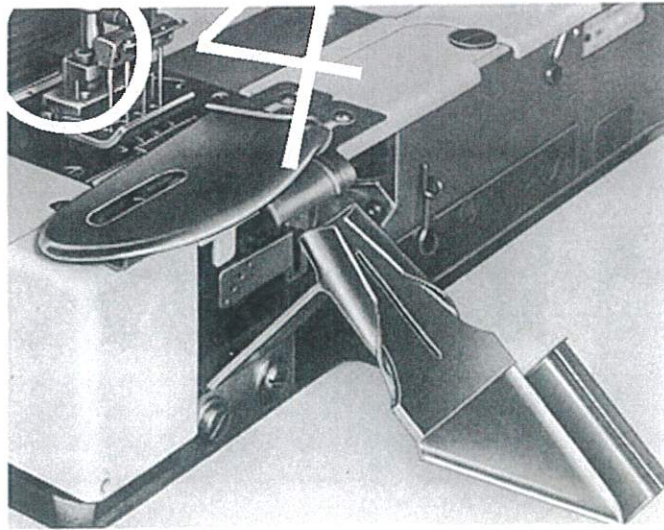
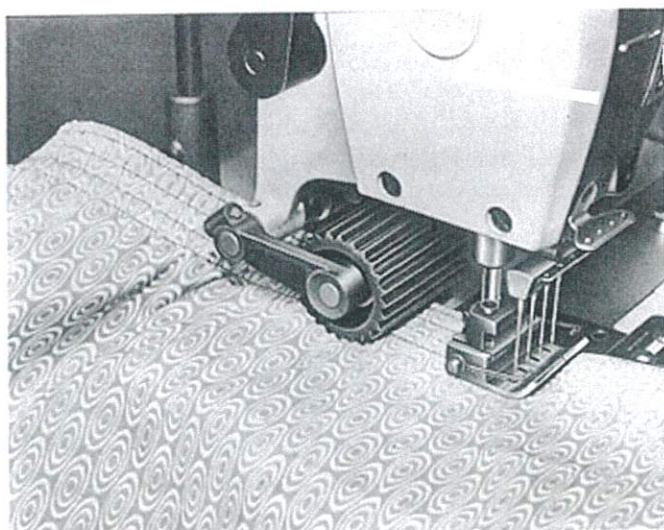
DESCRIPTION	SEAM
264-11-4EL-16 Like 264-11-4EL-10 machine but with 31.8 mm. (1.1/4") between outer needles (4.8 - 7.2 - 4.8 mm. - 3/16" - 7/8" - 3/16") Speed up to 5200 stitches per minute. The folders are supplied on request. Folder for elastic attached outside hem: 304340-0-11 (see 264-11-4EL-10) Folder for elastic inserted in hem: 305904-0-00 for woven fabric, elastic 34 mm. (1.11/32") wide - finished hem 37 mm. (1.29/64") wide.	 Type of seam SS1-4 Type of stitch 401
264-11-4EL-15 Like 264-11-4EL-10 machine but with 33 mm. (1.5/16") between outer needles. Speed up to 5200 stitches per minute. The folders are supplied on request. Folders for attaching elastic outside hem: see 264-11-4EL-10 Folder for elastic inserted in hem: 305904-0-00 for woven fabric - finished hem 37 mm. (1.15/32") wide.	 Type of seam EFq-4 Type of stitch 401
264-11-4EL-12 Like 264-11-4EL-10 machine but with 38.1 mm (1 1/8") between outer needles. Speed up to 5200 stitches per minute. The folders are supplied on request. Folders for attaching elastic outside hem: see 264-11-4EL-10 Folder for elastic inserted in hem: 305906-0-00 for woven fabric - finished hem 43 mm. (1.11/16") wide.	

Hemming of men's trunks done with Rimoldi 264-11-4EL-09 machine



WITH METERING DEVICE

DESCRIPTION	SI AM
264-11-4ML-13 4-needle machine, 25.2 mm (1") between outer needles, double locked chain stitch. Without differential feed. For hemming at the waist of men's trunks, pyjama trousers, shorts and similar articles in woven fabric, inserting elastic inside hem or attaching elastic outside hem, as shown in sketches. The elastic is stitched down by the needles all along the seam. The machine is equipped with toothed feed rollers that cause gathering of waistband. It is like 264-11-4EL-09 machine; it has no metering rollers - a metering device keeps the elastic tensioned. Speed up to 5200 stitches per minute. Folders on request as for 264-11-4EL-09 machine.	 Type of seam SSt-4 Type of stitch 401  Type of seam EEq-4 Type of stitch 401
264-11-4ML-14 4-needle machine, 25.2 (1") between outer needles, double locked chainstitch, without differential feed. It hems at the waist of men's trunks in woven fabric and attaches rubber strapping, covering this with knit strapping, as shown in sketch. It has two folders, one for hemming the waist and the other for turning in the edges of the knit strip. It is equipped with 2 roll-holders, for rubber strapping and for knit strapping. A metering device attached to the stand table tensions the rubber strapping. Speed up to 5200 stitches per minute.	 Type of seam LSM-4 rev. Type of stitch 401



Two close-ups of 264-11-4ML-14 machine

TECHNICAL DATA

Three phase electric motor: 0.5 HP

Weight of head only with accessories: 48 Kgs. (106 lbs) - With packing in carton: 66 Kgs. (145 lbs).

Size of carton: 72 x 47 x 67 cm. (28" x 18½" x 26")

SPECIAL EQUIPMENT

Special attachments for mechanizing some manual operations can be fitted on the machines described in this leaflet:

- Pneumatically operated presser foot lifters
- Attachment for cooling the needles

Rimoldi®

B64

FOR THE UNDERWEAR AND LINGERIE INDUSTRY

double lock chainstitch machines for attaching and inserting elastic - meter in
rollers and auxiliary feed roller

- speed up to 5200 stitches/minute
- 2 needles
- double locked chainstitch (punto tipo 401)
- pressure lubrication
- eccentric-cam stitch regulator
- needle system B64



A RICHIESTA

264-11 PASSAELASTICO A PUNTO CATENELLA DOPPIA

Per orlare inserendo un elastico all'interno dell'orlo - mutandine da donna, mutand da uomo, pigiama da uomo, pigiama e articoli simili. Alcuni modelli sono attrezzati per l'applicazione contemporanea di un pizzo. Sono dotate di rulli dosatori posti sotto il piano di lavoro sul davanti della macchina; la corsa dei rulli dosatori può essere facilmente regolata, per dare all'elastico la tensione voluta.

Sui vari modelli sono montati differenti tipi di rulli trasportatori posteriori che, oltre a favorire il trasporto del materiale, hanno la funzione di provocare l'arricciatura dell'orlo.

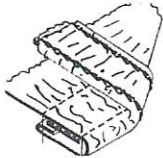
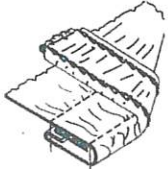
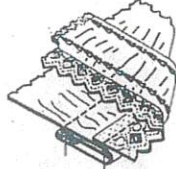
Eseguono cuciture a punto catenella doppia ed hanno le seguenti caratteristiche:

base piana, corchet laterali allungapunto ad eccentrico regolabile per mezzo di vite micrometrica, lubrificazione forzata a pompa.

Non hanno trasporto differenziale.

Spazio libero a destra dell'ago cm. 22.

CON RULLI DOSATORI DELL'ELASTICO POSTI SOTTO IL PIANO DI LAVORO SUL DAVANTI DELLA MACCHINA

DESCRIZIONE	SCHEMA CUCITURA
264-11-2RK-01 Macchina a 2 aghi - distanza tra gli aghi mm. 6 - punto catenella doppia - corsa corta della barra d'ago e del crochet. Per orlare la cintura di mutandine da donna in maglia costina o in felpato, inserendo un elastico piatto nell'orlo (larghezza massima 5 mm.). L'elastico viene impuntato all'inizio ed alla fine della cucitura, agendo su un comando a ginocchietto che sposta il tubetto guida-elastico. Dispone di rulli dosatori e di rulli trasportatori dentati, a dentatura grossa (16 denti). La macchina è attrezzata di guida orlatrice e di porta-rotolo per l'elastico che arriva agli aghi passando sotto il tavolo di lavoro. Velocità fino a 5200 punti al minuto. N.B. A corredo guida 301476-4-10 per costina: orlo finito largo 12 mm. ca. A richiesta guida 301477-4-10 per felpato: orlo finito largo 14 mm. ca. o guida 301478-4-10 per teleria: orlo finito largo 18 mm. ca.	 Cucitura tipo EFg-2 Punto tipo 401
264-11-2RK-02 Macchina a 2 aghi - distanza tra gli aghi mm. 6 punto catenella doppia - corsa corta della barra d'ago e del crochet. Per orlare le sgambature di mutandine da donna in maglia-costina, inserendo un elastico piatto nell'orlo. Può applicare contemporaneamente un pizzo che viene impuntato solo dall'ago di destra. Ha le stesse caratteristiche della 264-11-2RK-01 ma dispone di un secondo porta-rotolo, di un dispositivo di frenaggio a scatola e di un piedino speciale per il pizzo che viene alimentato dall'alto. Velocità fino a 5200 punti al minuto.	 Cucitura tipo EFg-2 Punto tipo 401
264-11-2RK-04 Macchina a 2 aghi - distanza tra gli aghi 6 mm. - punto catenella doppia - corsa corta della barra d'ago e del crochet. Simile alla 264-11-2RK-01 ma più indicata per tessuto indemagliabile; dispone di rulli trasportatori a dentatura più fitta (18 denti). Velocità fino a 5200 punti al minuto. N.B.: A corredo guida 310626-4-10 per indemagliabile 30 Den.: orlo finito largo mm. 11 ca. A richiesta guida 301627-4-10 per indemagliabile 15 Den: orlo finito largo mm. 10 ca.	 Cucitura tipo EFg-2 Punto tipo 401
264-11-2RK-05 Macchina a 2 aghi - distanza tra gli aghi mm. 6 - punto catenella doppia - corsa corta della barra d'ago e del crochet. Per orlare le sgambature di mutandine da donna in tessuto indemagliabile, inserendo un elastico piatto nell'orlo. Può inoltre applicare contemporaneamente un pizzo. Come la 264-11-2RK-02 ma con rulli trasportatori a dentatura fitta (18 denti). Velocità fino a 5200 punti al minuto. N.B. Guida a corredo e a richiesta come per la 264-11-2RK-04.	 Cucitura tipo EFg-2 Punto tipo 401

Rimoldi®

2828

FOR MAKING DECOTRATIVE GATHERING ON LADIES AND CHILDREN DRESSES AND VIARIOUS OTHER ARTICLES

- speed up to 4000 stitches/minute
- 4 needles - front loopers
- double locked chainstitch(punto tipo 401)
 - rear pullers
 - pressure lubrification
- cam-type stitch regulator
- needle system 113GS



A RICHIESTA

264-22 — for making decorative gathering

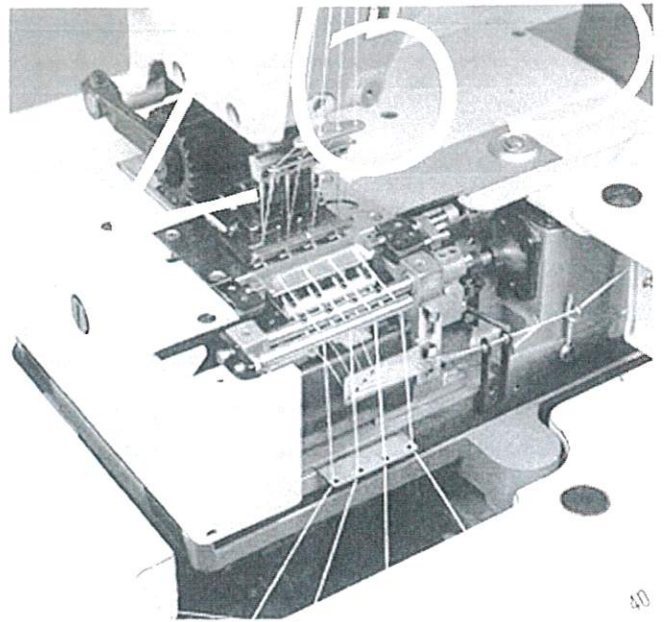
The machines make four rows of double locked chainstitching, simultaneously gathering the fabric.

The decorative gathering is obtained by inserting in the seams four elastic threads that are held by the threads of the respective needles and loopers.

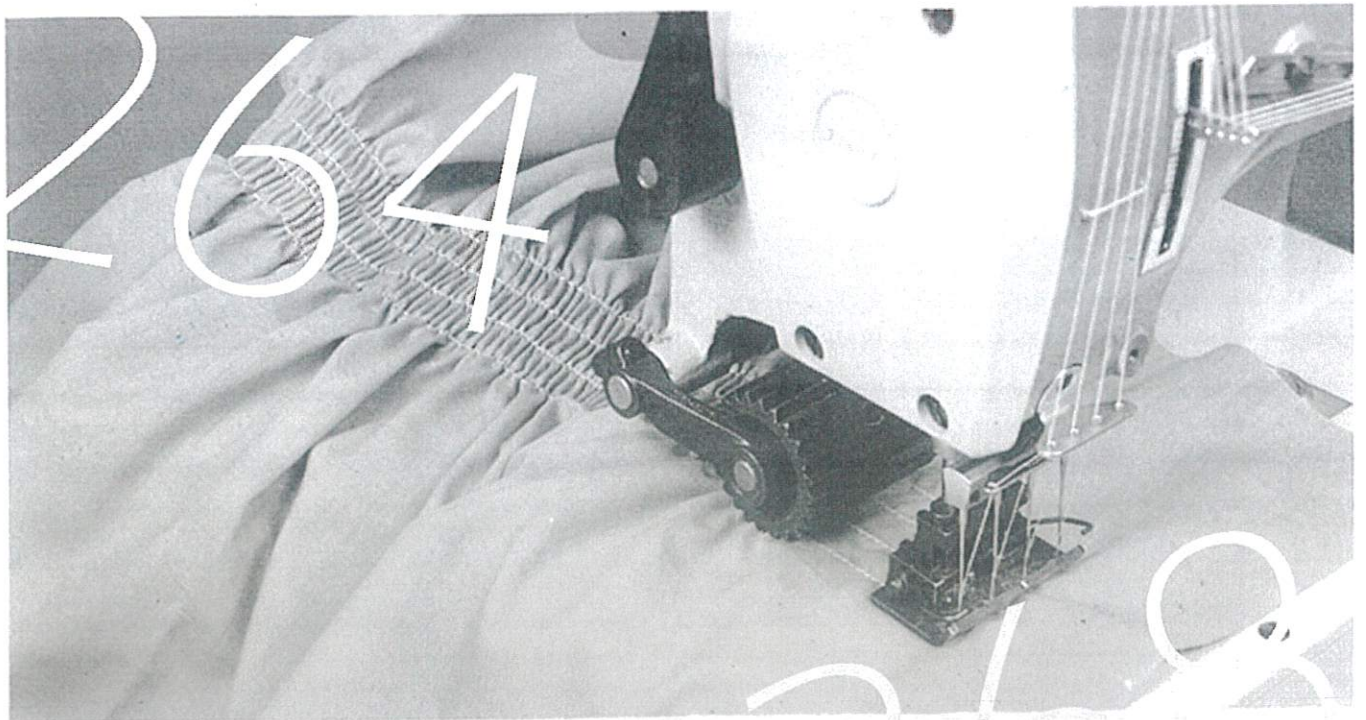
The four elastic threads, fed from below and suitably tensioned by four separate tensions, pass through a deflector before arriving at the needles which moves them alternately to the right and to the left of the needles as each stitch is formed.

The amount of gathering can be adjusted as required by means of the four separate elastic-thread tensions.

The machine are equipped with toothed rear puller rollers, the bottom one of which is driving.



Symbol	Needles	Threads	Needle gauge	Sketch of seam & Type of stitch	Applications and notes
264-22-4ML-01	4	8	38,1 (1 1/2") (12,7-12,7-12,7) (1/2" - 1/2" - 1/2")	 OSa seam 401 stitch	For light and medium fabric. 1 mm. max. diameter of elastic thread. Stitch length from 7 to 20 st. per inch.
264-22-4ML-02			28,5 (1.1/8") (9,5-9,5-9,5) (3/8"-3/8"-3/8")		



TECHNICAL SPECIFICATIONS

Three-phase electric motor: 0.5 HP (368 Watt)

Weight of machine with accessories: 50 kgs. (110 lbs) net - with packing in carton : 68 kgs. (150 lbs)

Size of carton: 47 x 72 x 67 cm. (18 1/2" x 28" x 26")

Rimoldi®

FOR KNIT UNDERWEAR

double locked chainstitch machines for attaching reinforcing strips on knit underwear

- speed up to 6200 stitches/minute
- 2 needles
- double locked chainstitch (punto tipo 401)
- pressure lubrication
- eccentric-cam type stitch regulator
- needle system B64



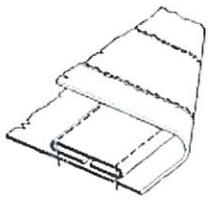
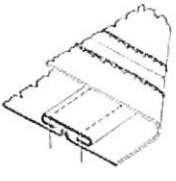
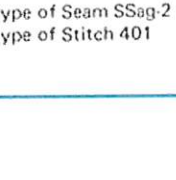
A RICHIESTA

264-38 - FOR KNIT UNDERWEAR

They are machines suitable for attaching one or two reinforcing strips - one on the right side and one on the wrong side - on knit undergarments. They can also be used when making up swim suits and knit outer garments.

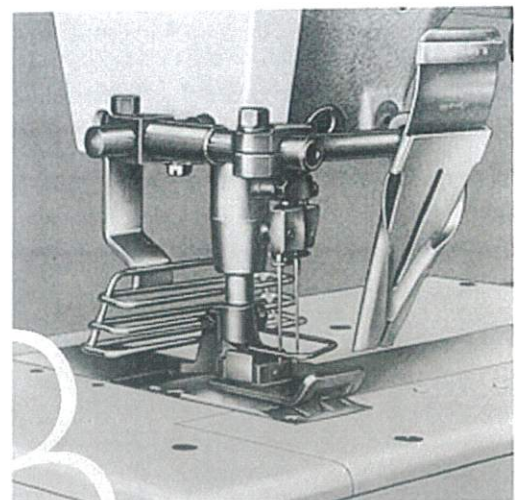
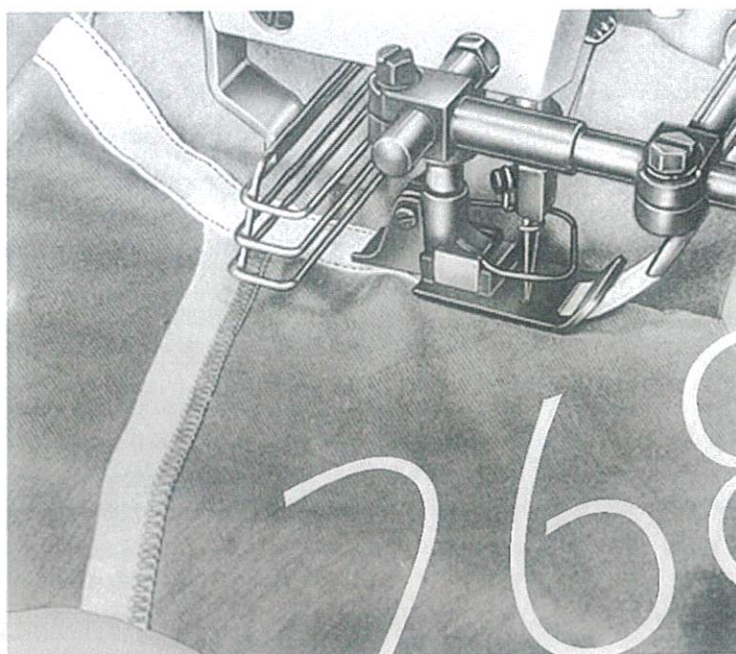
They make double locked chainstitch seams and have the following features in common: flat bed, eccentric-cam type stitch regulator adjustable by micrometer screw, pressure lubrication. They do not have differential feed.

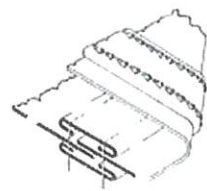
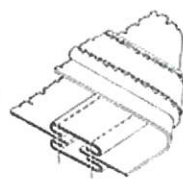
Free space to the right of the needles: 22 cm. (8.3/4").

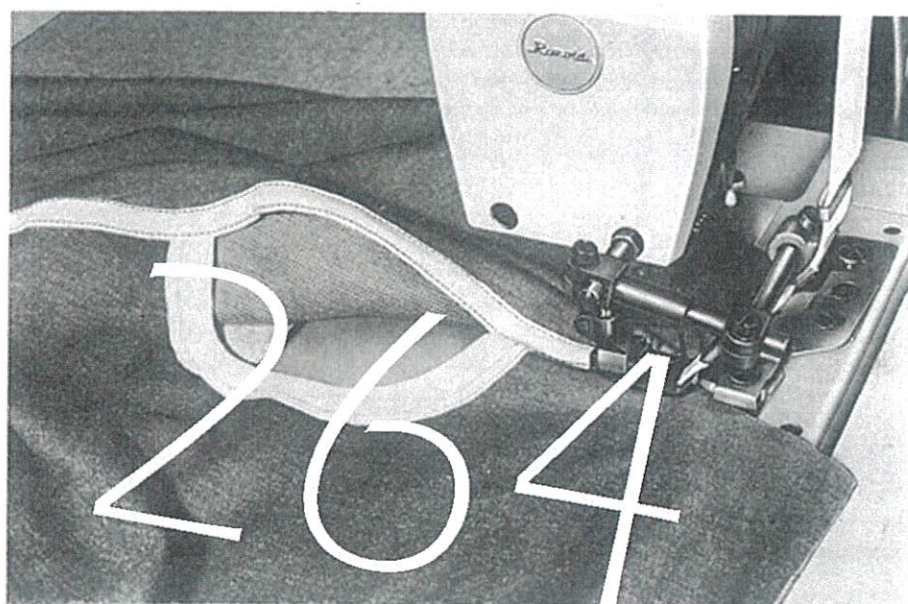
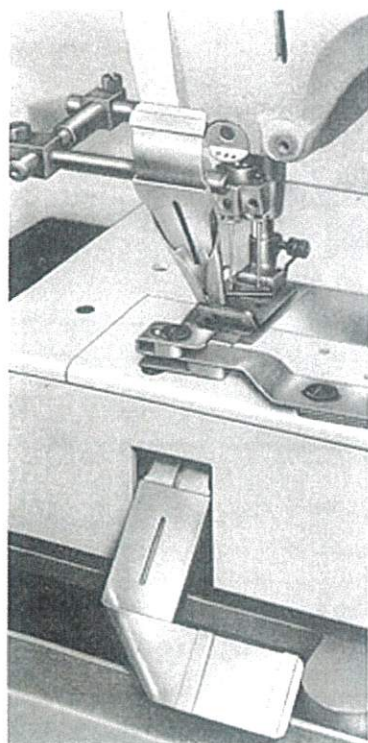
DESCRIPTION	SKETCH OF SEAM
264-38-2CA-13 2-needle machine, double locked chainstitch, 6 mm. (15/64") needle gauge, short needle bar and looper strokes. It is fitted with tensioning device and with folder that guides the knit strip, fed from above, under the presser foot, folding the two edges under. For attaching cut knit strips, turning in the edges, on the front reinforcing panel of men's briefs and trunks. Speed up to 6200 stitches per minute.	 Type of Seam SSat-2 Type of Stitch 401
264-38-2CA-04 2 needles, double locked chainstitch, 9 mm. (23/64") needle gauge, short needle bar and looper strokes. Other features as for 264-38-2CA-13 machine. Speed up to 6200 stitches per minute.	
264-38-2CA-09 2-needle machine, double locked chainstitch, 12 mm. (15/32") needle gauge, short needle bar and looper strokes. Other features as for 264-38-2CA-13 machine. Speed up to 6200 stitches per minute.	 Type of Seam SSag-2 rev. Type of Stitch 401

Rimoldi 264-38-2CA-09

Attaching the reinforcing strip on the front of men's briefs and (right) close-up of presser foot and needle plate guides; behind the presser foot there is the 146-10 tape cutter guard.



DESCRIPTION	SKETCH OF SEAM
264-38-2CA-05 2-needle machine, double locked chainstitch, 9 mm. (23/64") needle gauge, short needle bar and looper strokes. For simultaneously attaching two reinforcing or decorative strips, one above and the other underneath the fabric, on knit under and outer garments, swim suits, foundation garments, etc. The edges of the strips (one fed from above and the other from below), which can be cut crosswise or lengthwise, are folded in by two special folders supplied with the machine. Speed up to 5200 stitches per minute.	 Type of Seam: L-Sar-2 (mod.) Type of Stitch: 401
264-38-2CA-10 2-needle machine, double locked chainstitch, 12 mm. (15/32") needle gauge, short needle bar and looper strokes. Other features as for 264-38-2CA-05 machine. Speed up to 5200 stitches per minute.	



Rimoldi 264-38-2CA-05

(Above) Closing the shoulder of a knitted garment by attaching two reinforcing strips.

The top and bottom collarettie folders and edge guide for the pieces are shown in the close-up (left).

TECHNICAL DATA

Three phase electric motor: 0.75 HP - (0.5 HP for 264-38-2CA-05 and 264-38-2CA-10)

Weight of head only: 48 Kgs. (106 lbs) - With packing in carton: 66 Kgs. (145 lbs)

Size of carton: 72 x 42 x 67 cm. (28" x 16 1/2" x 26")

SPECIAL EQUIPMENT

Special attachments for mechanizing some manual operations can be fitted, on request, on the machines described in this leaflet:

- pneumatic presser foot lifters
- electromagnetic device for cutting the strip at the end of the seam
- pneumatic needle cooling device

Ask the Rimoldi Service personnel for detailed information about special devices and their uses, or request the relative descriptive leaflets from "Servizi Pubblicità e Documentazione Tecnica"

Rimoldi

264

ORIGINAL
RIMOLDI
PARTS

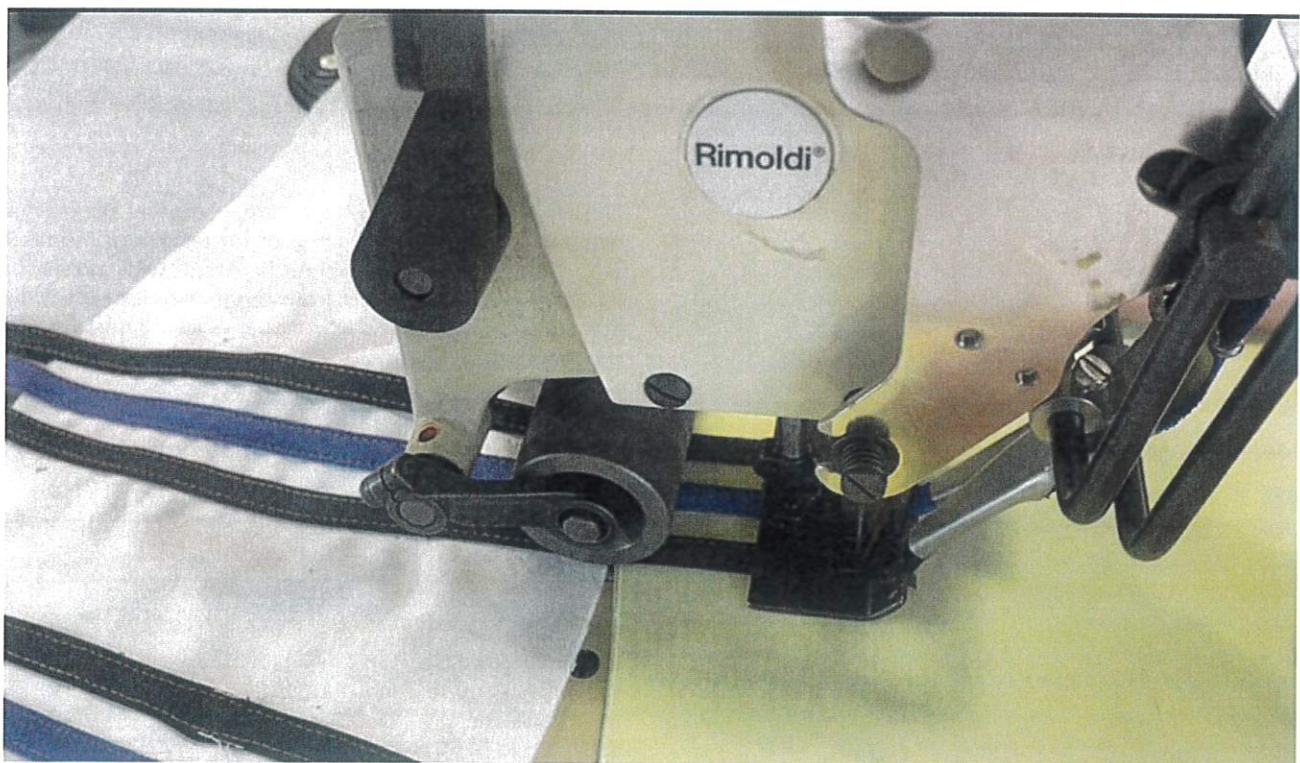
CLASS
CL 5

RIMOLDI
S.p.A.

... solo con pezzi originali RIMOLDI
... only with original RIMOLDI machines
... seuls pièces d'origine RIMOLDI
... Rimoldi, admet solamente le pièces de rechange originales RIMOLDI
... Rimoldi, akcepte ausschließlich Original-Ersatzteile RIMOLDI verwendet werden

FOR ATTACHING DECORATIVE STRIPS ON TRACK SUIT SLEEVES AND TRAUSERS

- speed up to 5200 stitches/minute
 - 12 needles
 - punto tipo 401
 - frontal looper
 - single drop feed
- stitch length up to 3 mm (8 punti per pollice)
- needle system 113GS



264-38-OML-02

Attaching decorative strips on track suit sleeves and trousers

12 needle flatbed machine for double locked chainstitch seams - 52.8 mm. (2.5/64") between outside needles - 4.8 mm. (3/16") between adjacent needles.

Particularly suitable for attaching selvaged and unselvaged strips on the sides of trousers and sleeves of track suits and sports clothing in general. The strips can be attached for decorative purposes on top of the fabric (see seam sketches A, B, C, F in the enclosed table), or they can also be an element in the assembly of the trouser or sleeves panels (see sketches D, E, G).

For doing the above applications perfectly the machine is fitted with:

- Rear pullers with top driving roller for more efficient feeding of the superimposed strip or the top fabric.
- Special presser foot with edge guides on the forepart, that are adjustable to suit the width of the strip, to guide the strip which is fed from above.

On request, at extra cost, the machine is equipped with guides and relative accessories, according to the type of application to be done.

The symbols of the guides and accessories to order in each case are given in the enclosed table. The guides marked * * will be made only if specially ordered.

This machine can be used for various applications that require a multi-needle machine for obtaining seams with distances variable from a minimum of 4.8 mm. to a maximum of 52.8 mm. (with multiples of 4.8 mm.), using only those needles needed for doing the seam desired. In this case too, the use of a machine with auxiliary feed, with top driving roller, ensures efficient feeding of the top layer of fabric.

N.B. It must be specified with order whether the machine will be used for attaching strips or for various operations. In the latter case, the machine is fitted with presserfoot 313409-3-00 which differs from the presser foot used when attaching strips in that it does not have edge guides fitted on the forepart.

TECHNICAL SPECIFICATIONS

12 needles - type 401 stitch

Total needle gauge: 52.8 mm. (2.5/64")

Distance between two adjacent needles: 4.8 mm (3/16")

Front loopers

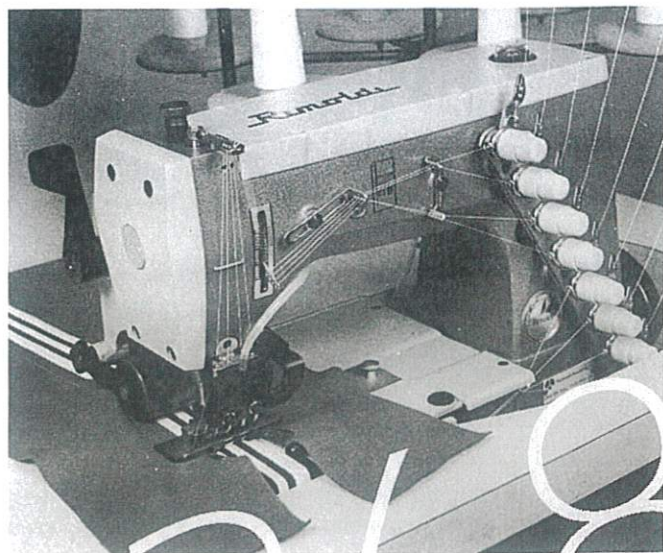
Single drop feed

Knurled rear pullers: top driving roller, bottom free roller

Stitch length up to 3 mm. - 1/8" (8 stitches per inch)

Needle system: UY 113 GS

Speed up to 5200 stitches per minute.



GRUPPI GUIDA - FRENAGGIO - PORTAROTOLO per testa 264-38-0ML-02
FOLDER - TENSIONER - HOLDER ASSEMBLIES for head 264-38-0ML-02
FÜHRUNGS - BREMS - ROLLENHALTENGRUPPEN für 264-38-0ML-02
GROUPES GUIDE - FREINAGE - PORTE-ROULEAU pour tête 264-38-0ML-02

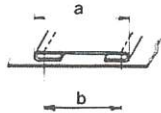
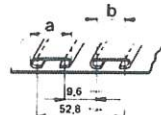
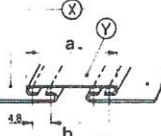
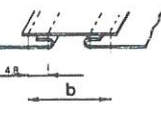
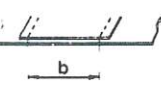
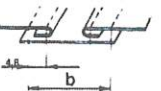
TIPO TYPE TYP TYPE	SCHEMA CUCITURA SKETCH OF SEAM NAHTSCHEMA SCHEMAS DE COUTURE	N. AGHI NEEDLE No. NADELNANZAHL AIGUILLES N.	a mm	Larghezza striscia Width of strip Band Breite Largeur de la bande mm	b Interasse aghi Needle gauge Nadel abstand Ecart aiguilles mm	SIMBOLI - SIMBOLS - SYMBOLE - SIMBOLES			
						GUIDA FOLDER FÜHRUNG SIMBOLES	N. pezzi N. of parts Teil anzahl N. pieces	PORTAROTOLO ROLL HOLDER ROLLER TRÄGER PORTE ROULEAU	SUPPORTO GUIDA FOLDER HOLDER FÜHRUNG HALTER SUPPORT GUIDE
A		2	13	23	9,6	303624-3-10	1	991330-4-00	310157-4-00
			23	43	19,2	304351-3-10			
			29	47	24	310196-2-00			
			42	59	33,4	310196-2-00			
49	66	43,2	310186-2-00						
B		4	13	23	9,6	303624-3-10	2	991330-4-00	310157-4-00
			23	43	19,2	304351-3-10			
C		6	13	23	9,6	303624-3-10	3	991330-4-00	310157-4-00
D		4	29	47	24	GUIDA per ottenere X - FOLDER to obtain X - FÜHRUNG zum Erhalten X - GUIDE pour obtenir X 310194-4-00	1	991330-4-00	310157-4-00
						GUIDA per ottenere Y - FOLDER to obtain Y - FÜHRUNG zum Erhalten Y - GUIDE pour obtenir Y 310196-2-00	1		
						310198-2-00			
						310186-2-00			
E		4	—	—	24 28,8 33,6 38,4 43,2 48 52,8	310194-4-00	1	991330-4-00	310157-4-00
F		2	—	—	da 4,8 a 52,8	—		991330-4-00	310157-4-00
G		4	—	—	24	GUIDA - FOLDER - FÜHRUNG - GUIDE 310195-4-00	1	991335-4-00	—
					28,8	FRENAGGIO - TENSIONER - BREMS-VORRICHTUNG - FREINAGE 310166-4-00	1		
					33,6				
					38,4				
43,2									
48									
52,8									

TABELLA GUIDE (a richiesta) E SCHEMI DI CUCITURA
TABLE OF FOLDERS (on request) AND SKETCHES OF SEAMS

Attrezzature varie Various items of equipment	Guide fisse * Fixed guides *	A	B	Calibro Gauge	N. Pezzi No. of parts	Posizione aghi e schemi cucitura Needle positions and sketch of seam
310157-4-00 (supporto guida) (guide bracket)						
991330-4-00 (porta rotolo) (roll holder)						
310157-4-00 (supporto guida) (guide bracket)	303375-3-10 303625-3-10 304351-3-10	10 17 23	20 32 43	6,35 (1/4") 12,7 (1/2") 19,05 (3/4")	1	
991330-4-00 (porta rotolo) (roll holder)	310196-2-00 310197-2-00 310198-2-00 310186-2-00 310184-2-00	29 36 42 49 55	47 53 59 66 73	25,4 (1") 31,75 (1-1/4") 38,1 (1-1/2") 44,45 (1-3/4") 50,8 (2")		
310157-4-00 (supporto guida) (guide bracket)	303375-3-10 303625-3-10 304351-3-10	10 17 23	20 32 43	6,35 (0-1/4") 12,7 (1/2") 19,5 (3/4")	2	
991330-4-00 (porta rotolo) (roll holder)						
310157-4-00 (supporto guida) (guide bracket)	303375-3-10 303625-3-10	10 17	20 32	6,35 (1/4") 12,7 (1/2")	3	
991330-4-00 (porta rotolo) (roll holder)						
310195-4-00 (guida regolabile superiore) (adjustable top folder)						
310166-4-00 (frenaggio inferiore) (bottom tensioner)						
991335-4-00 (porta rotolo) (roll holder)						
310194-4-00 (guida regolabile inferiore) (adjustable bottom folder)						
310157-4-00 (supporto guida) (guide bracket)	310196-2-00 310197-2-00 310198-2-00 310186-2-00 310184-2-00	29 36 42 49 55	47 53 59 66 73	25,4 (1") 31,75 (1-1/4") 38,1 (1-1/2") 44,45 (1-3/4") 50,8 (2")	1	
991330-4-00 (porta rotolo) (roll holder)						

* Per ciascun calibro ordinare la quantità di pezzi indicati nella colonna "N. Pezzi"

* For each gauge, order the number of parts specified in column headed "No. of parts".

A - Misura striscia ripiegata (in mm.)

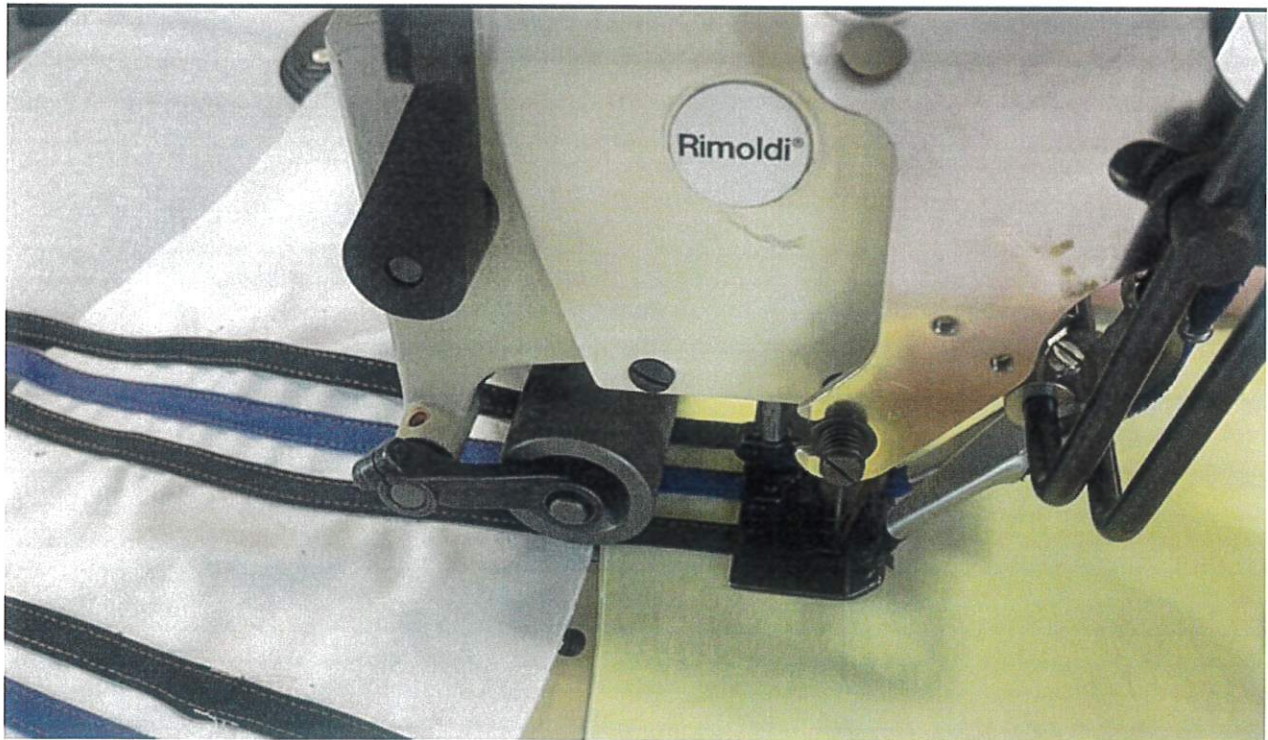
B - Misura striscia non ripiegata

A - Width of folded strip (in mm.)

B - Width of unfolded strip

FOR ATTACHING DECORATIVE STRIPS ON TRACK SUIT SLEEVES AND TRAUSERS

- speed up to 5200 stitches/minute
- 9 needles
- punto tipo 401
- frontal looper
- single drop feed
- needle distance 6,35mm 1/4" punti per pollice)
- needle system 113GS



Rimoldi 264-38-9ML-01/968-00

Flatbed machine - 9 aligned needles - 50.8 mm. (2") between outside needles - 6.35 mm. (1/4") between adjacent needles - type 401 double locked chainstitch.

With front loopers. Knurled rear pullers with bottom roller driving, top one free.

The machine can be equipped with different folder assemblies for various executions, some which are illustrated in the sketches. In each case the folders used and the needles chosen are indicated.

Technical characteristics

9 aligned needles

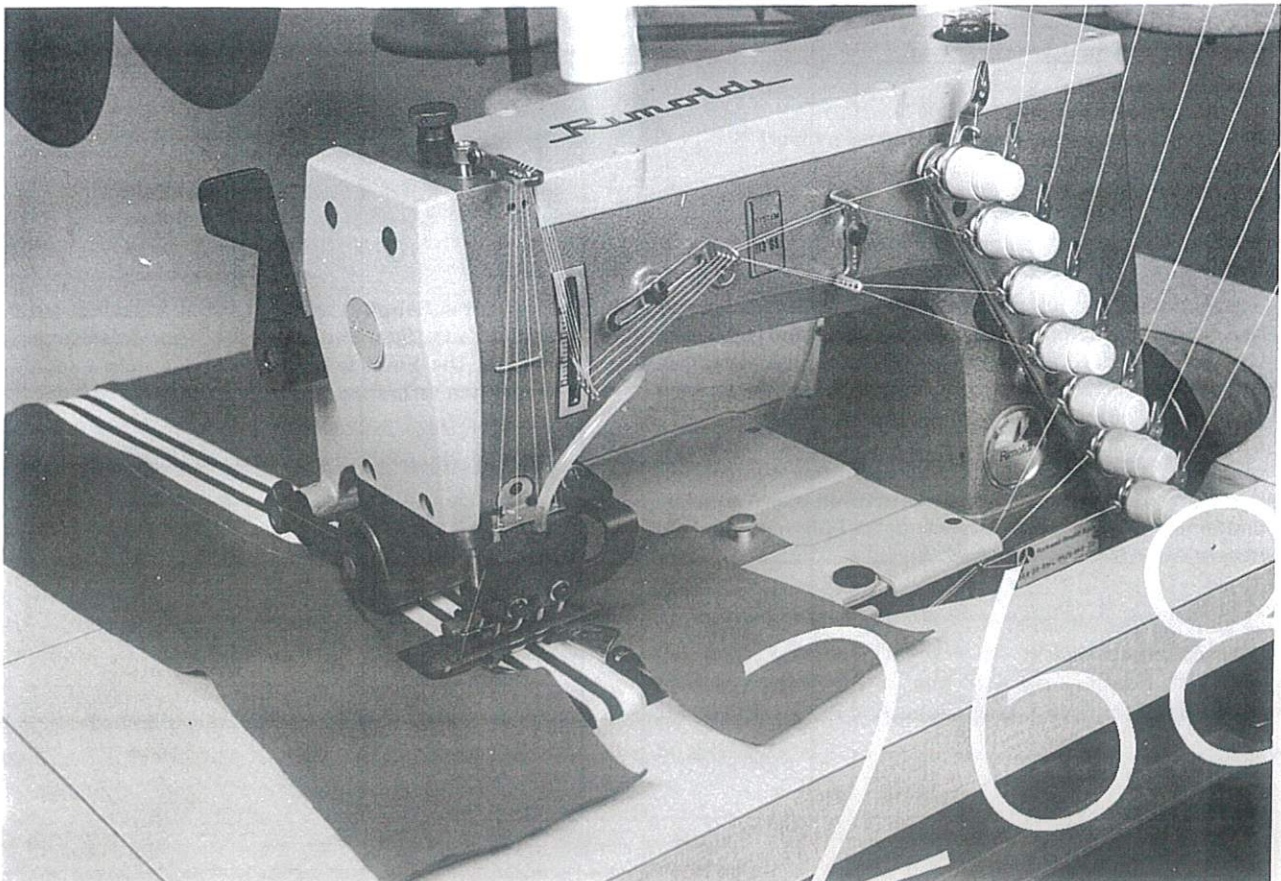
Distance between outside needles: 50.8 mm. (2") - 6.35 mm. (1/4") between adjacent needles

Double locked chainstitch (type 401)

Front loopers

Knurled rear pullers (bottom driving roller)

Speed up to 5200 stitches per minute



Flatbed machine - 9 aligned needles - 50.8 mm. (2") between outside needles - 6.35 mm. (1/4") between adjacent needles - type 401 double locked chainstitch.

With front loopers. Knurled rear pullers with bottom roller driving, top one free.

The machine can be equipped with different folder assemblies for various executions, some which are illustrated in the sketches. In each case the folders used and the needles chosen are indicated.

Technical characteristics

9 aligned needles

Distance between outside needles: 50.8 mm. (2") - 6.35 mm. (1/4") between adjacent needles

Double locked chainstitch (type 401)

Front loopers

Knurled rear pullers (bottom driving roller)

Speed up to 5200 stitches per minute

The examples illustrated refer mainly to making up track suits and sportswear generally. Applications can also be extended to other sectors of the making-up industry.

Machine à base plane - 9 aiguilles alignées - distance entre les aiguilles externes 50,8 mm. (2 pouces) - distances intermédiaires 6,35 mm. (1/4 pouce) - point de chaînette double type 401. Avec crochets frontaux. Rouleaux transporteurs postérieurs moletés, inférieur moteur, supérieur libre.

La machine peut être équipée avec différents groupes de guides pour différentes opérations.

Les schémas illustrent quelques unes de ces exécutions, pour chacune nous avons indiqué les guides utilisés et les aiguilles sélectionnées.

Les exemples illustrés se réfèrent pour la plupart à la confection des combinaisons et des vêtements sportifs en général. Les emplois peuvent être étendus aux autres secteurs de la confection.

Caractéristiques Techniques

9 aiguilles alignées

Distance entre les aiguilles externes 50,8 mm. (2 pouces) - intermédiaire 6,35 mm. (1/4 pouce)

Crochets frontaux

Point de chaînette double (type 401).

Rouleaux transporteurs moletés (inférieur moteur)

Vitesse jusqu'à 5200 points à la minute.

Flachbettmaschine, 9 ausgefluchtete Nadeln, äusserer Nadelabstand 50,8 mm (2"), Zwischenabstand 6,35 mm (1/4") - doppelter Kettenstich Typ 401. Mit Frontalgreifern. Hintere gerändelte Transportrollen, von denen die unteren Eigenantrieb haben und die oberen leerlaufend sind.

Die Maschine kann mit verschiedenen Führungsgruppen für verschiedene Arbeitsausführungen ausgerüstet werden. Auf den Skizzen sind verschiedene Arbeitsausführungen zu sehen und in allen Fällen sind die verwendeten Führungen und die ausgewählten Nadeln angegeben.

Die illustrierten Beispiele beziehen sich grösstenteils auf die Konfektion von Sportanzügen oder Sportbekleidung im allgemeinen. Die Einsätze können sich auf andere Sektoren der Konfektion verbreiten.

Technische Eigenschaften

9 ausgefluchtete Nadeln

Äusserer Nadelabstand 50,8 mm (2") - Zwischenabstand 6,35 mm (1/4")

Doppelter Kettenstich (Typ 401)

Frontalgreifer

Gerändelte Transportrollen (untere mit Motor)

Geschwindigkeit: bis zu 5200 Stichen in der Minute.

TABELLA GUIDE (a richiesta) E SCHEMI DI CUCITURA
TABLE OF FOLDERS (on request) AND SKETCHES OF SEAMS

Attrezzature varie Various items of equipment	Guide fisse * Fixed guides *	A	B	Calibro Gauge	N. Pezzi No. of parts	Posizione aghi e schemi cucitura Needle positions and sketch of seam
310157-4-00 (supporto guida) (guide bracket)						
310157-4-00 (supporto guida) (guide bracket)	303375-3-10 303625-3-10 304351-3-10 310196-2-00 310197-2-00 310198-2-00 310186-2-00 310184-2-00	10 17 23 29 36 42 49 55	20 32 43 47 53 59 66 73	6,35 (1/4") 12,7 (1/2") 19,05 (3/4") 25,4 (1") 31,75 (1-1/4") 38,1 (1-1/2") 44,45 (1-3/4") 50,8 (2")	1	
310157-4-00 (supporto guida) (guide bracket)	303375-3-10 303625-3-10 304351-3-10	10 17 23	20 32 43	6,35 (0-1/4") 12,7 (1/2") 19,5 (3/4")	2	
310157-4-00 (supporto guida) (guide bracket)	303375-3-10 303625-3-10	10 17	20 32	6,35 (1/4") 12,7 (1/2")	3	
310195-4-00 (guida regolabile superiore) (adjustable top folder)						
310166-4-00 (frenaggio inferiore) (bottom tensioner)						
991335-4-00 (porta rotolo) (roll holder)						
310194-4-00 (guida regolabile inferiore) (adjustable bottom folder)						
310157-4-00 (supporto guida) (guide bracket)	310196-2-00 310197-2-00 310198-2-00 310186-2-00 310184-2-00	29 36 42 49 55	47 53 59 66 73	25,4 (1") 31,75 (1-1/4") 38,1 (1-1/2") 44,45 (1-3/4") 50,8 (2")	1	

* Per ciascun calibro ordinare la quantità di pezzi indicati nella colonna "N. Pezzi"

* For each gauge, order the number of parts specified in column headed "No. of parts".

A — Misura striscia ripiegata (in mm.)

B — Misura striscia non ripiegata

A — Width of folded strip (in mm.)

B — Width of unfolded strip

NEW

Rimoldi®

268

We are glad to advise that we have renewed the production
of **Rimoldi 263-264-268 range**.

This evergreen model has always been one of the best sold and due the great demand, we decided to offer new machines ,
with a new colour and style

Siamo lieti di informarvi che abbiamo rinnovato la produzione
della gamma Rimoldi 263-264-268.

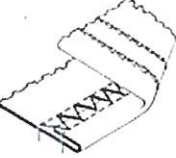
Questo modello evergreen è sempre stato uno dei più venduti
e vista la grande richiesta,
abbiamo deciso di riproporre macchine nuove,
con un nuovo stile e colore



da 140 anni *Made in Italy*

*Style and colour by
A. Pastorello*

268 Subclasses

DESCRIPTION	SKETCH OF SEAM
268-00-2MD-19 Flat bed, 2 needles, 4.8 mm. (3/16") needle gauge, chainstitch with top cover. With differential feed. It is suitable for assembly seaming with overlapping of two pieces (e.g. attaching facing strip on pocket lining, attaching reinforcing piece on men's briefs, women's panties, etc.) and for hemming operations. The machine is fitted with presser foot with edge guide movable so that it can be aligned with the right hand or left hand needle. During seaming the edge of the strip attached or of the hemmed fabric is covered by the top thread. Speed up to 5500 stitches per minute.	type of seam SSa-2   type of seam EFa-2 type of stitch 401
268-00-2MD-31 Like 268-00-2MD-19 but with 6 mm. (15/64") needle gauge.	

TECHNICAL DATA AND SPECIAL EQUIPMENT

electronic motor

Weight of machine head and accessories: 48 kgs. (106 lbs) net

With packing in carton: 66 Kgs. (145 lbs)

Size of carton: 47 x 72 x 67 cm. (18 1/2" x 28" x 26")

The following devices can be fitted on Class 268 machines:

Pneumatic presser foot lifter (symbol 127) controlled by knee press, by pedal or by heel pressure on motor pedal.

Electromagnetically operated chain cutter (symbol 134) controlled manually or by knee press.

Pneumatic needle cooling device (symbol 139)

Automatic air-blower chain cutter (symbol 183-80)

The special devices mechanize some operations and alleviate operator fatigue; using them therefore results in a notable increase in productivity.

Ask the Rimoldi Service personnel for detailed information about special devices and their uses, or request the relative descriptive leaflets from "Servizio Pubblicità e Documentazione Tecnica"





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