

1a EDIZIONE - EDITION 6/81 **n.246**

527-00-2MD-20  
527-00-2MD-21  
~~527-00-2MD-36~~  
527-01-2MD-07  
527-01-2MD-11

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili sciolti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrative richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.
3. Sulle tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base. Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivata - il simbolo della testa da cui deriva).  
I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.  
I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.  
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole.  
I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.  
Per ogni testa viene sempre riportata interamente la tavola relativa agli organi di cucitura.

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

#### AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precisare, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

#### AVVERTENZA

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

This spare parts catalogue is made up of two parts: in the first one, called "basic catalogue", all the details of most representative head are listed (the first head listed on the cover); the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue.

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that:

1. all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;
2. the references of the pictures of the parts making up the group are usually put in brackets.  
In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.
3. In the tables of the other heads there are listed all the parts not fitted on the head in the basic catalogue.  
These tables are marked at the top right hand corner with the symbol of the head which the table refers to.  
The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue.  
The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue.  
The parts which are common to all the heads in the catalogue are listed only in the first group of tables.  
Parts marked "annulled part" are those not fitted on the head which the table refers to.  
When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled.  
For each head the table for sewing parts is always repeated completely.

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found.

#### NEEDLES

The needles are marked with system and size; the size indicates the average diameter in hundredths of a millimeter.

The system and size of the needle are shown on the packet as well as on the needle itself.

When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

#### ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

Ce catalogue "pièces détachées" est formé de deux parties: la première appelée "catalogue base" comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture), la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base".

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées.

Lorsque l'on consulte le catalogue, se souvenir que:

1. Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.
2. Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui indique le groupe tout entier.
3. Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dernières. Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses).  
Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue.  
Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base.  
Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables.  
Les pièces définies comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe, mais toutes les pièces qui forment ce groupe sont annulées.  
Pour chaque tête est toujours indiquée la table se référant aux organes de couture.

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

#### AIGUILLES

Les aiguilles se différencient par le système et la grosseur, laquelle indique le diamètre moyen exprimé en centièmes de millimètre.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille.

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles désirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

#### ATTENTION

Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.

**AGGIORNAMENTO CATALOGO PEZZI DI RICAMBIO N. 246**  
Specifico per 527-00-2MD-02

**AVVERTENZE**

- 1) I fogli allegati indicano solo i pezzi di ricambio specifici della testa in oggetto.  
Per la ricerca di tutti gli altri pezzi di ricambio vedere il catalogo N. 246.
- 2) I pezzi di ricambio indicati sotto Tav. 3 e Tav. 8 non sono illustrati e annullano e sostituiscono i pezzi corrispondenti illustrati con gli stessi riferimenti a Tav. 3 e Tav. 8 del catalogo N. 246.

**UPDATING OF THE SPARE PARTS CATALOGUE Nr. 246**  
Specific for 527-00-2MD-02

**NOTE**

- 1) The enclosed table indicate only the spare parts specific to the head mentioned above.  
While looking for any other spare part please refer to the catalogue Nr. 246.
- 2) The spare parts included in table 3 and in table 8 are not illustrated and cancel and substitute.  
The parts illustrated with the same numbers in table 3 and 8 of catalogue Nr. 246

TAV.

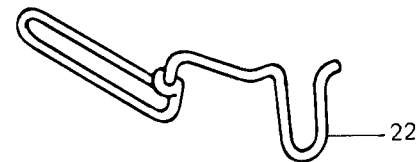
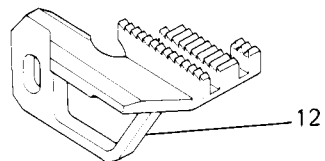
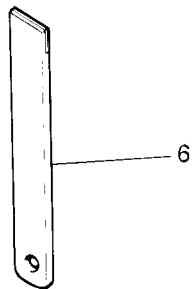
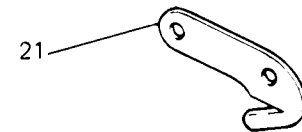
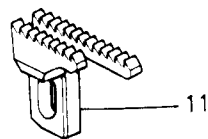
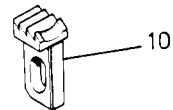
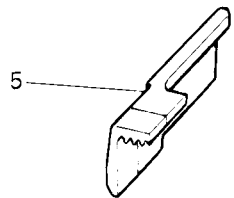
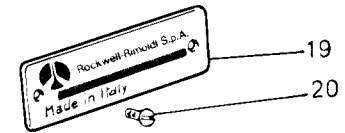
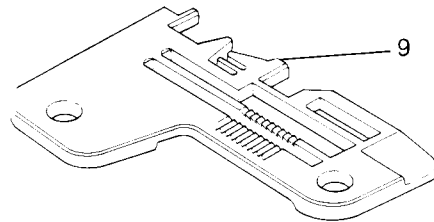
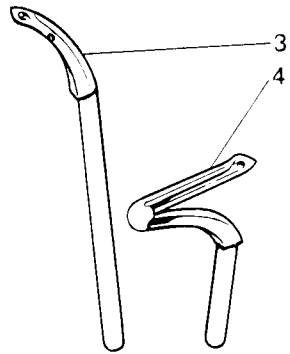
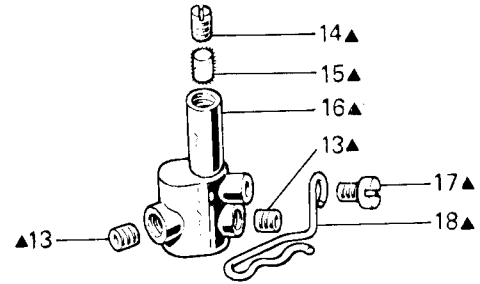
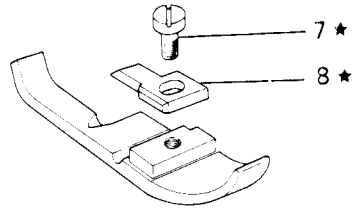
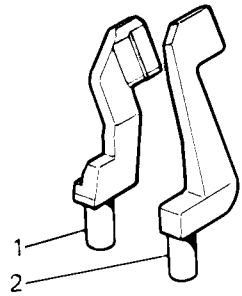


Fig. N. Abb. N.	Part. N. Bestell N. Pieca N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	208334-3-00	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	207512-4-00	1	morsetto porta aghi completo	needles clamp assembly	porte-aiguilles complet		
1	207994-0-00	1	salva ago	rear needle guard	protège-aiguille		
2	207997-0-00	1	spingi asola	front needle guard	pare-boucle		
3	208011-0-01	1	crochet superiore foro $\varnothing$ 1 mm.	upper looper hole $\varnothing$ 1 mm.	crochet supérieur trou $\varnothing$ 1 mm.		
4	202095-0-11	1	crochet inferiore foro $\varnothing$ 1,1 mm.	lower looper hole $\varnothing$ 1,1 mm.	crochet inférieur trou $\varnothing$ 1,1 mm.		
5	208335-2-00	1	coltello superiore	upper knife	couteau supérieur		
6	207015-2-00	1	coltello inferiore	lower knife	couteau inférieur		
7	741675-2-00	1	vite	screw	vis		
8	203772-0-11	1	staffa	bracket	bride		
9	208332-0-00	1	placca ago largh. costa 5,5 mm.	needle plate width bight 5,5 mm.	plaque à aiguille larg. surjet 5,5 mm.		
10	203003-0-10	1	griffino	chaining feed dog	petite griffe		
11	207243-0-00	1	griffa sussidiaria passo 1,5 mm.	subsidiary feed dog distance 1,5 mm	griffe subsidiaire distance 1,5 mm.		
12	208330-0-00	1	griffa principale passo 1,5 mm.	main feed dog distance 1,5 mm.	griffe principale distance 1,5 mm.		
13	745810-2-00	2	vite	screw	vis		
14	727021-0-00	1	vite	screw	vis		
15	778206-0-00	1	stoppino	wick	mèche		
16	207522-2-00	1	morsetto porta aghi	needles clamp	porte-aiguilles		
17	741415-2-00	1	vite	screw	vis		
18	207542-0-00	1	guidafilo	thread guide	guide-fil		
19	780200-0-40	1	targhetta classe testa	head class plate	plaque-classe tête		
20	202165-0-10	2	vite	screw	vis		
21	202194-0-11	1	piastrina	sheet	plaquette		
22	990694-0-01	1	salvadita	protection	protection		

Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
	<u>Tav. 3</u>						
21	207895-0-01	1	tendifilo	thread take-up	tendeur du fil		
29	207600-0-00	1	passafilo crochet sup.	thread guide for upper looper	passe-fil crochet sup.		
34	300827-0-10	1	tendifilo crochet sup.	thread take-up	tendeur du fil crochet sup.		
	<u>Tav. 8</u>						
19	208336-2-00	1	attacco a morsetto premistoffa	coupling	collier		





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208091-0-00	3	701124-0-00	10	721475-2-00	15	741415-0-00	6	746402-2-00	14-15	901104-0-00	15	990985-0-00	12
208097-4-00	5	701133-0-00	4	721484-2-00	3-10	741415-2-00	11	746409-2-00	14-15	901105-0-00	15	990986-4-00	14-15
208105-4-00	3	701151-0-00	10	721494-2-00	10	741453-0-00	8	748086-2-00	10	920103-0-10	13	991106-2-00	16
208133-2-00	8	702415-0-00	1	721524-2-00	8	741535-0-00	10	765200-6-10	7	920105-0-10	13	991107-2-00	16
208136-4-00	8	703005-0-00	16	721883-0-00	6	741546-2-00	5	778202-0-00	6	920106-0-10	13	991108-2-00	16
208140-4-01	7	703405-0-00	2	722031-2-00	1	741552-0-00	7	778204-0-00	7-8	920113-0-10	13	991111-2-00	16
208142-3-01	7	704004-0-00	8	722063-2-00	2-4-5-8-10	741558-0-00	3	778206-0-00	11	920114-0-10	13	991112-0-00	16
208161-4-01	7	704009-4-00	14-15	722431-2-00	16	741657-0-00	3	778208-0-00	7	920128-0-00	13	991113-0-00	16
208163-4-00	7	704314-2-00	5	722471-2-00	9	741658-2-00	1-8	778236-0-00	6	920230-0-00	13	991114-2-00	16
208164-0-00	2	704345-2-00	14-15	722480-2-00	7	741675-2-00	11	778241-0-00	1	920231-0-00	13	991120-5-00	16
208165-0-00	1	704346-2-00	14	722511-2-00	10	741724-0-00	2	778401-0-00	6	920232-2-00	13	991121-3-00	16
208169-0-00	3	704406-0-00	9	722905-2-00	14-15	741745-2-00	5	778403-0-00	6	920235-0-00	13	991128-2-00	16
208172-4-00	3	704409-0-00	9	722917-2-00	15	741936-2-00	1	778405-0-00	6	920236-0-01	13	991129-3-00	16
208179-2-00	3	704409-2-00	14-15	724032-0-00	5-7	741956-2-00	3-4	778410-0-00	6	920237-0-01	13	991179-0-00	16
208184-2-00	3	704424-2-00	14-15	724895-2-00	2	741963-0-00	1	778414-0-00	7	920241-0-00	13	991186-0-00	14-15
208185-2-00	3	704428-2-00	1	727014-2-00	7	742068-2-00	14-15	778417-0-00	2-5-7	920242-2-00	13	991186-1-00	14-15
208197-3-00	3	704536-0-00	15	727021-0-00	11	742457-2-00	9	778419-0-00	7	920245-4-01	13	991187-0-00	14
208204-2-00	3	704630-0-00	3	727096-0-00	8	742758-0-00	9	778503-0-00	7	920246-4-01	13	991188-0-00	15
208220-0-00	3	704808-0-00	5	727884-0-00	5	742838-2-00	2	778511-0-00	7	920490-0-10	13	991189-0-00	14-15
208221-0-00	3	704813-0-00	10	729012-2-00	7	743243-2-00	6	778522-0-00	8	925433-0-00	16	991400-4-00	12
208222-0-00	3	704829-0-00	5	729013-2-00	13	743471-2-00	7-9	778832-0-00	2	990075-0-13	12	991415-0-00	12
208224-0-00	3	704840-0-00	6	729022-2-00	1-10	744332-2-00	5-8	778833-0-00	2	990176-0-10	12		
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301586-0-10	8-10	705008-0-00	5	729051-2-00	5-7-8	744533-0-00	9	780220-0-40	11	990181-0-10	12		
301608-0-00	2	705029-0-00	7-9	729054-2-00	16	744631-2-00	3	788001-0-01	3	990183-0-12	12		
307137-0-00	1	705208-0-00	5	730011-2-00	5	744634-2-00	2	900201-0-10	14	990310-0-10	14-15		
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310167-0-00	7	705408-0-00	5	731107-2-00	16	745002-0-00	3-6-7	900204-0-10	14-15	990314-0-10	14-15		
700205-0-10	14-15	705970-0-00	10	733008-2-00	13-14-15	745114-0-00	8	900694-0-11	14-15	990316-0-10	14-15		
700206-0-00	5-13	705975-0-00	1	733503-0-00	3	745168-0-00	6	900918-0-00	14-15	990324-0-10	12		
700207-0-00	5	705977-0-00	10	733505-2-00	8	745421-0-00	7	900920-0-00	14-15	990325-0-10	12		
700630-0-00	4	705982-0-00	1	733507-0-00	10	745800-2-00	2-3-6	900925-4-01	14-15	990335-0-10	10		
701002-0-00	10	720411-2-00	10	733507-2-00	14-15	745810-2-00	6-11	900926-0-00	14-15	990474-0-11	12		
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701007-0-00	5	720545-4-00	14-15	733510-4-00	14-15	745815-2-00	5	900929-0-01	14-15	990694-0-00	11		

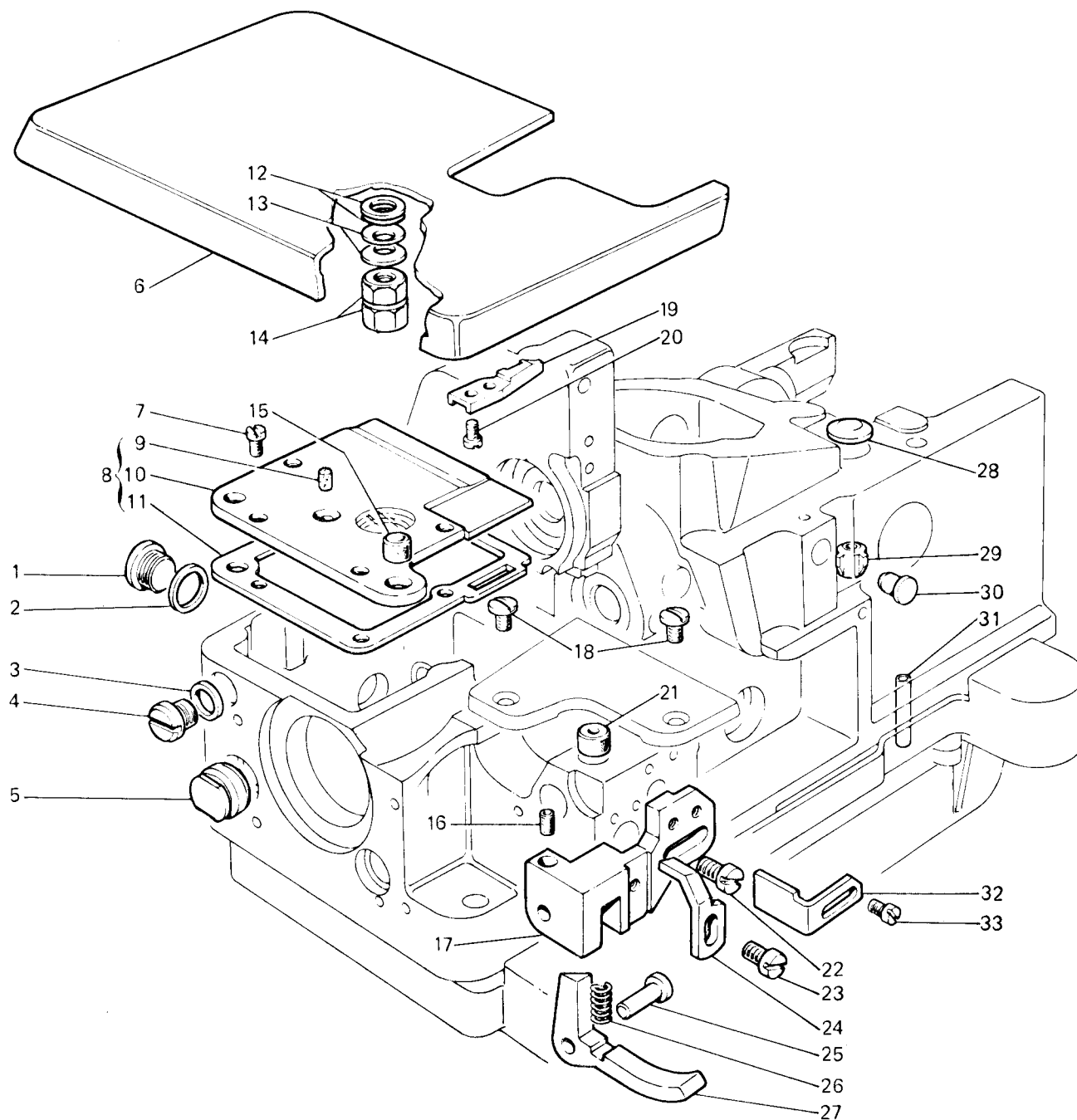


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
1	202026-0-10	1	tappo	plug	bouchon		
2	705982-0-00	1	guarnizione	gasket	garniture		
3	705975-0-00	1	guarnizione	gasket	garniture		
4	202480-0-10	1	tappo	plug	bouchon		
5	202027-0-10	1	tappo	plug	bouchon		
6	207955-2-01	1	piano di lavoro	working plate	plan de travail		
7	722031-2-00	4	vite	screw	vis		
8	207951-4-00	1	coperchio completo	cover assembly	couvercle complet		
9	778241-0-00	1	stoppino	wick	mèche		
10	207952-2-00	1	coperchio	cover	couvercle		
11	207953-0-00	1	guarnizione	gasket	garniture		
12	704428-2-00	2	rondella	washer	rondelle		
13	702415-0-00	2	molla a tazza	cup spring	ressort à tasse		
14	208165-0-00	2	dado	nut	écrou		
15	207954-0-00	1	tappo	plug	bouchon		
16	729022-2-00	1	vite	screw	vis		
17	207981-0-00	1	supporto sgancio piano di lavoro	support	support		
18	744742-0-00	2	vite fissa placca ago	screw	vis		
19	207985-0-00	1	gancio arresto piano di lavoro	hook	crochet		
20	741936-2-00	2	vite	screw	vis		
21	207958-0-00	1	tappo	plug	bouchon		
22	741963-0-00	2	vite	screw	vis		
23	741658-2-00	1	vite	screw	vis		
24	207988-0-00	1	squadretta	bracket	équerre		
25	207980-0-00	1	perno	pin	pivot		
26	307137-0-00	1	molla	spring	ressort		
27	207983-0-00	1	leva per sgancio	lever	levier		
28	206748-0-00	1	tappo espansione	plug	bouchon		
29	206296-0-00	1	tubetto scarico olio	pipe	tube		
30	202398-0-10	1	tappo	plug	bouchon		
31	207758-0-01	1	bussola guida astina	bush	bague		
32	207984-0-00	1	squadretta	bracket	équerre		
33	721412-2-00	2	vite	screw	vis		

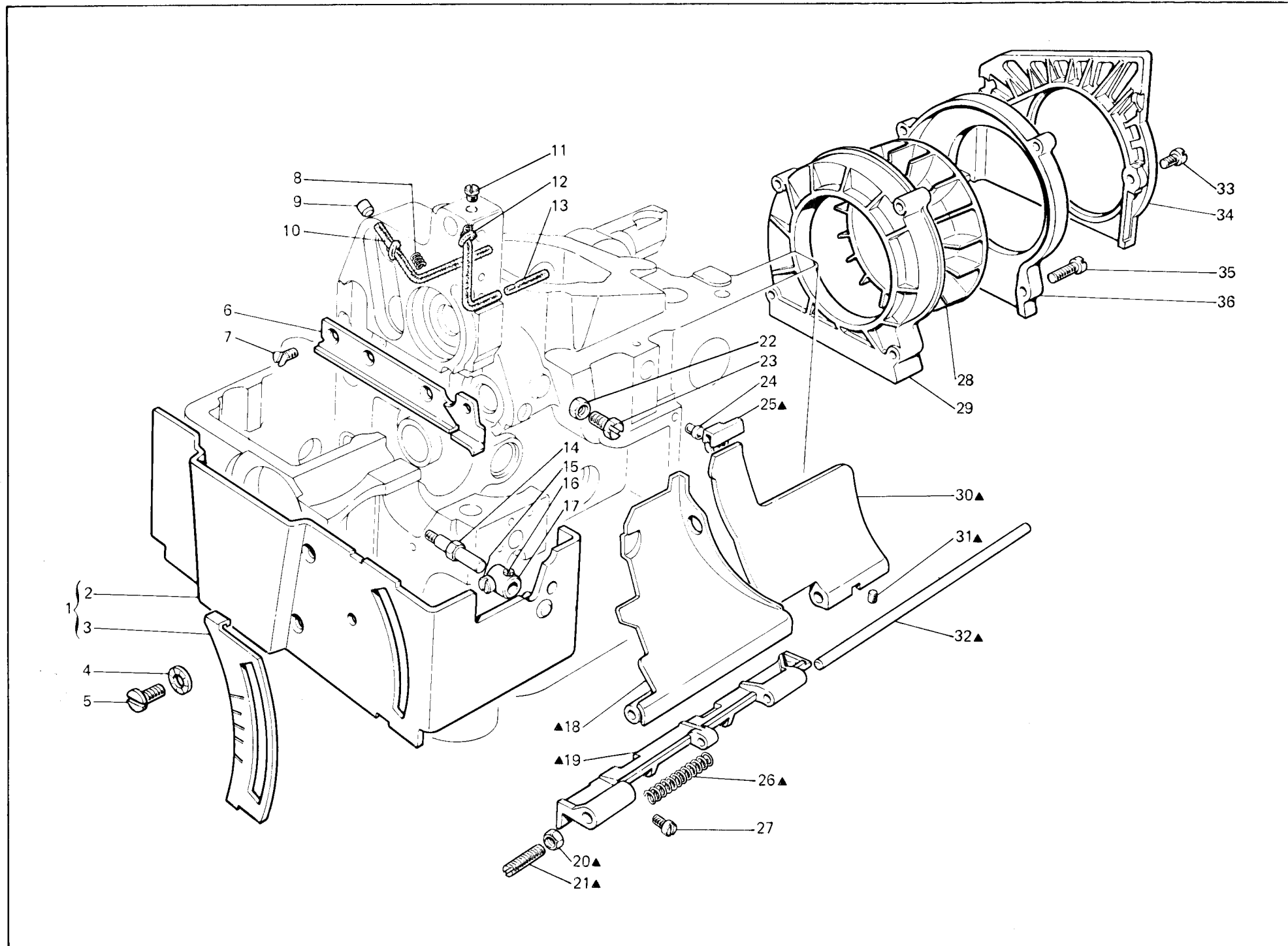


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	208060-4-00	1	sportello anteriore completo	front cover assembly		carter avant complet	
1	208023-4-00	1	carter laterale completo	side cover assembly		carter latéral complet	
2	208022-2-00	1	carter laterale	side cover		carter latéral	
3	206797-0-00	1	piastrina	plate		plaque	
4	703405-0-00	4	rondella elastica	spring washer		rondelle élastique	
5	724895-2-00	4	vite	screw		vis	
6	207961-0-00	1	carterino	cover		carter	
7	744634-2-00	3	vite	screw		vis	
8	208164-0-00	1	molla	spring		ressort	
9	301608-0-00	1	tappo	plug		bouchon	
10	778832-0-00	1	stoppino	wick		mèche	
11	742838-2-00	1	vite	screw		vis	
12	778833-0-00	1	stoppino	wick		mèche	
13	778417-0-00	1	stoppino	wick		mèche	
14	206733-0-01	1	vite per carter laterale	screw		vis	
15	721435-2-00	1	vite	screw		vis	
16	730023-2-00	1	vite	screw		vis	
17	206734-2-00	1	morsetto con viti	clamp with screws		collier de serrage avec vis	
18	208080-2-00	1	sportello scorrevole	sliding cover		carter coulissant	
19	206756-0-01	1	cerniera	hinge		charnière	
20	746208-2-00	1	dado	nut		écrou	
21	206769-0-10	1	vite di regolazione	adjustment screw		vis de réglage	
22	746007-2-00	1	dado	nut		écrou	
23	202214-0-11	1	vite	screw		vis	
24	207856-0-00	1	gommino	dumper		caoutchouc	
25	206764-0-00	1	zoccolo	block		socle	
26	206768-0-00	1	molla	spring		ressort	
27	741724-0-00	4	vite	screw		vis	
28	206690-2-00	1	ventola di raffreddamento	cooling fan		ventilateur	
29	206688-0-00	1	coclea per ventola	scroll		palier	
30	207858-0-00	1	sportello ribaltabile	tipping cover		carter amovible	
31	745800-2-00	1	vite	screw		vis	
32	206767-0-00	1	perno	pin		pivot	
33	722063-2-00	1	vite per coperchio	screw		vis	
34	206685-0-00	1	coperchio cinghia	cover		couvercle	
35	202484-0-10	4	vite	screw		vis	
36	206687-2-00	1	coperchio coclea	scroll cover		couvercle palier	

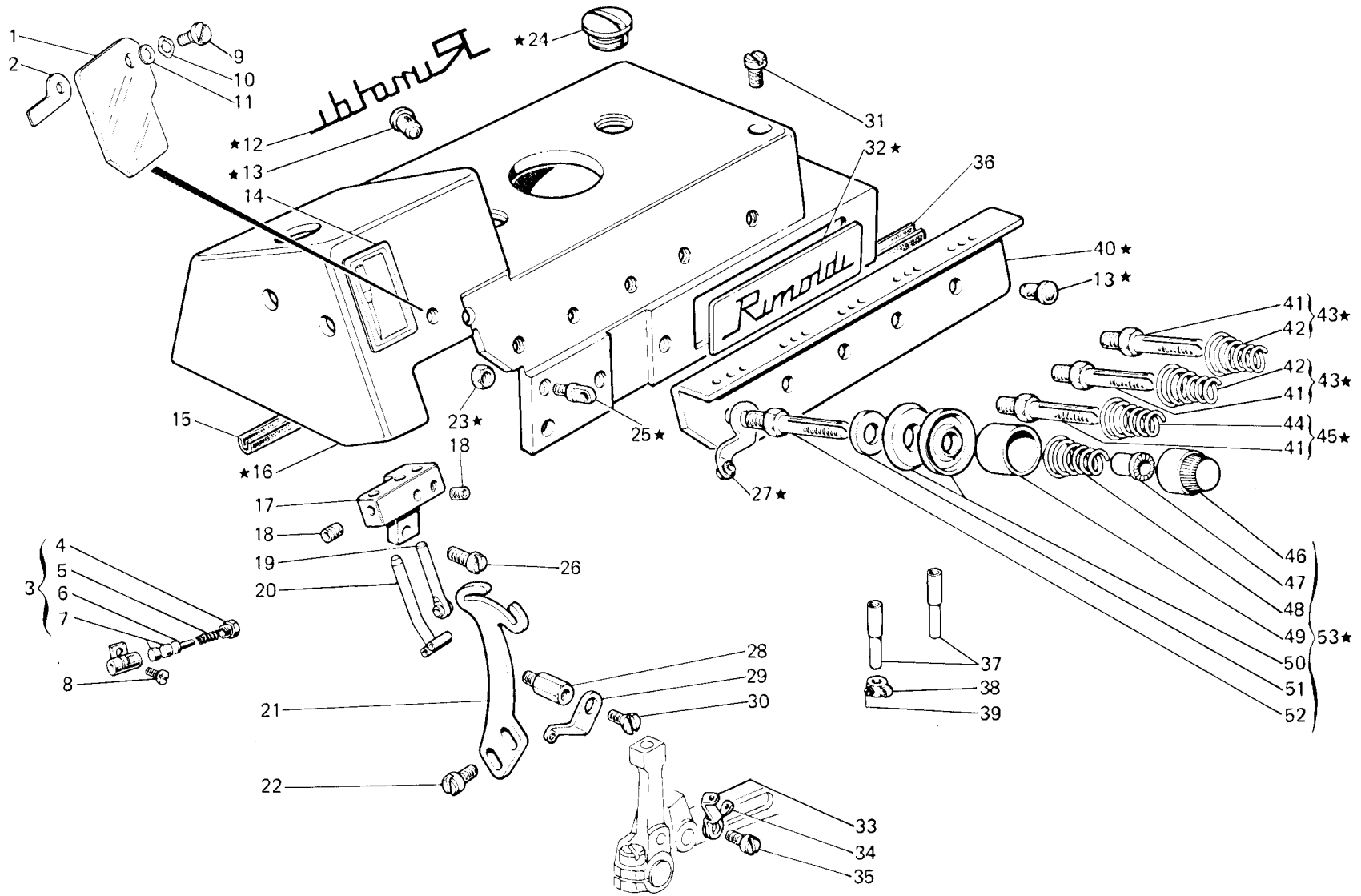


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	208105-4-00	1	coperchio superiore completo	upper cover assembly	couvercle supérieur complet		
1	208221-0-00	1	piastrina protezione	plate	plaquette		
2	208222-0-00	1	piastrina	plate	plaquette		
3	207551-4-00	1	pressafilo completo	thread presser assembly	presse-fil complet		
4	202260-0-10	1	tappo	plug	bouchon		
5	202257-0-10	1	molla	spring	ressort		
6	202258-0-10	1	perno	pin	pivot		
7	203635-0-10	2	pastiglia	plug	bouchon		
8	207562-0-00	1	vite	screw	vis		
9	208224-0-00	1	vite	screw	vis		
10	208220-0-00	1	anello elastico	spring ring	anneau ressort		
11	704630-0-00	1	rondella	washer	rondelle		
12	100305-0-10	1	decalcomania	decalcomania	décalcomanie		
13	207893-0-00	3	tappo	plug	bouchon		
14	788001-0-01	1	decalcomania sist. aghi	needles syst. decalcomania	décalcomanie syst. aiguilles		
15	208091-0-00	1	guarnizione	gasket	garniture		
16	207910-0-00	1	coperchio superiore	upper cover	couvercle supérieur		
17	207916-0-00	1	supporto passafili aghi	needles thread guide support	support passe-fil aiguilles		
18	745800-2-00	2	vite	screw	vis		
19	208184-2-00	1	passafilo	thread guide	passe-fil		
20	203647-2-13	1	passafilo	thread guide	passe-fil		
21	207871-0-00	1	tendifilo	thread take-up	tendeur du fil		
22	741558-0-00	2	vite	screw	vis		
23	733503-0-00	3	dado	nut	écrou		
24	207968-0-00	2	tappo	plug	bouchon		
25	206711-0-00	3	passafilo	thread guide	passe-fil		
26	741956-2-00	2	vite	screw	vis		
27	206713-2-00	1	passafilo	thread guide	passe-fil		
28	206755-0-00	1	colonnina	column	colonne		
29	204035-0-10	1	passafilo crochet sup.	upper looper thread guide	passe-fil crochet sup.		
30	744631-2-00	2	vite	screw	vis		
31	721484-2-00	3	vite fissa coperchio sup.	screw	vis		
32	207918-0-00	1	targhetta	plate	plaque		
33	202279-0-10	1	tendifilo crochet inf.	thread take-up	tendeur du fil		
34	202281-0-10	1	tendifilo crochet sup.	thread take-up	tendeur du fil		
35	741657-0-00	1	vite	screw	vis		
36	208090-0-00	1	guarnizione	gasket	garniture		
37	206740-0-00	2	tubetto passafilo	thread guide pipe	tube passe-fil		
38	203135-2-10	1	passafilo con vite	thread guide with screw	passe-fil avec vis		
39	745002-0-00	1	vite	screw	vis		
40	207919-0-00	1	piastra passafilo	plate	plaque		
41	206747-0-01	3	perno	pin	pivot		
42	202681-0-10	2	molla	spring	ressort		
43	206343-4-00	2	tensione completa	tension assembly	tension complète		
44	202228-0-10	1	molla	spring	ressort		
45	206342-4-00	1	tensione completa	tension assembly	tension complète		
46	202558-2-01	4	pomolo	knob	pommeau		
47	202229-0-10	4	bussola	bush	bague		
48	202227-0-10	1	molla	spring	ressort		



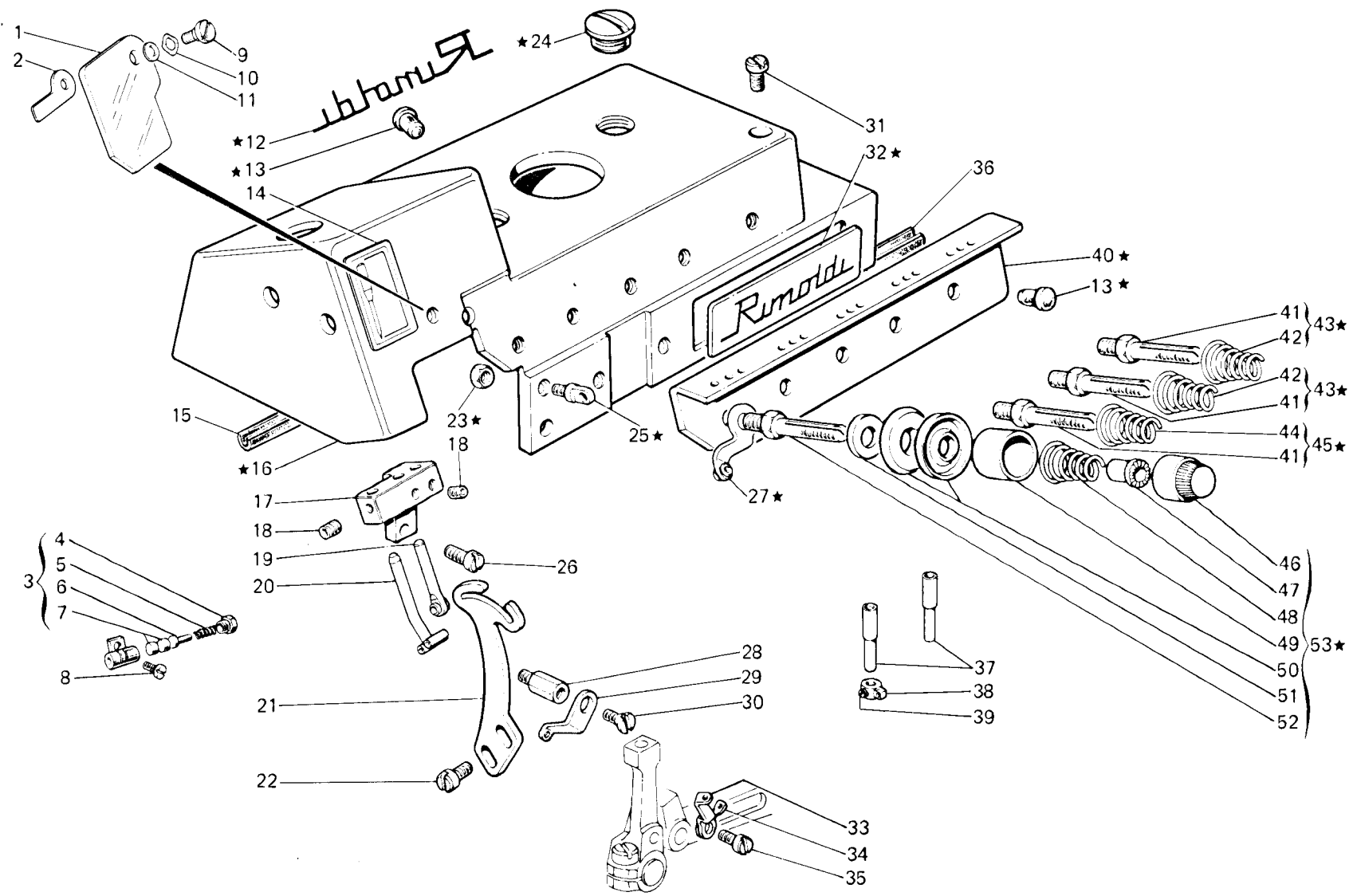


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
49	202556-0-01	4	scodellino	cup	cuvette		
50	300218-0-10	8	disco tensione	tension disc	disque tension		
51	206754-0-00	4	rondella	washer	rondelle		
52	208169-0-00	1	perno	pin	pivot		
53	208172-4-00	1	tensione completa	tension assembly	tension complète		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
-	208311-4-00	1	gruppo passafili	thread guide assembly	groupe passe-fils		
19	208179-2-00	1	passafilo	thread guide	passe-fil		
20	208197-3-00	1	passafilo	thread guide	passe-fil		
23	733503-0-00	3	dado	nut	écrou		
25	208204-2-00	3	passafilo	thread guide	passe-fil		
27	208185-2-00	1	passafilo	thread guide	passe-fil		

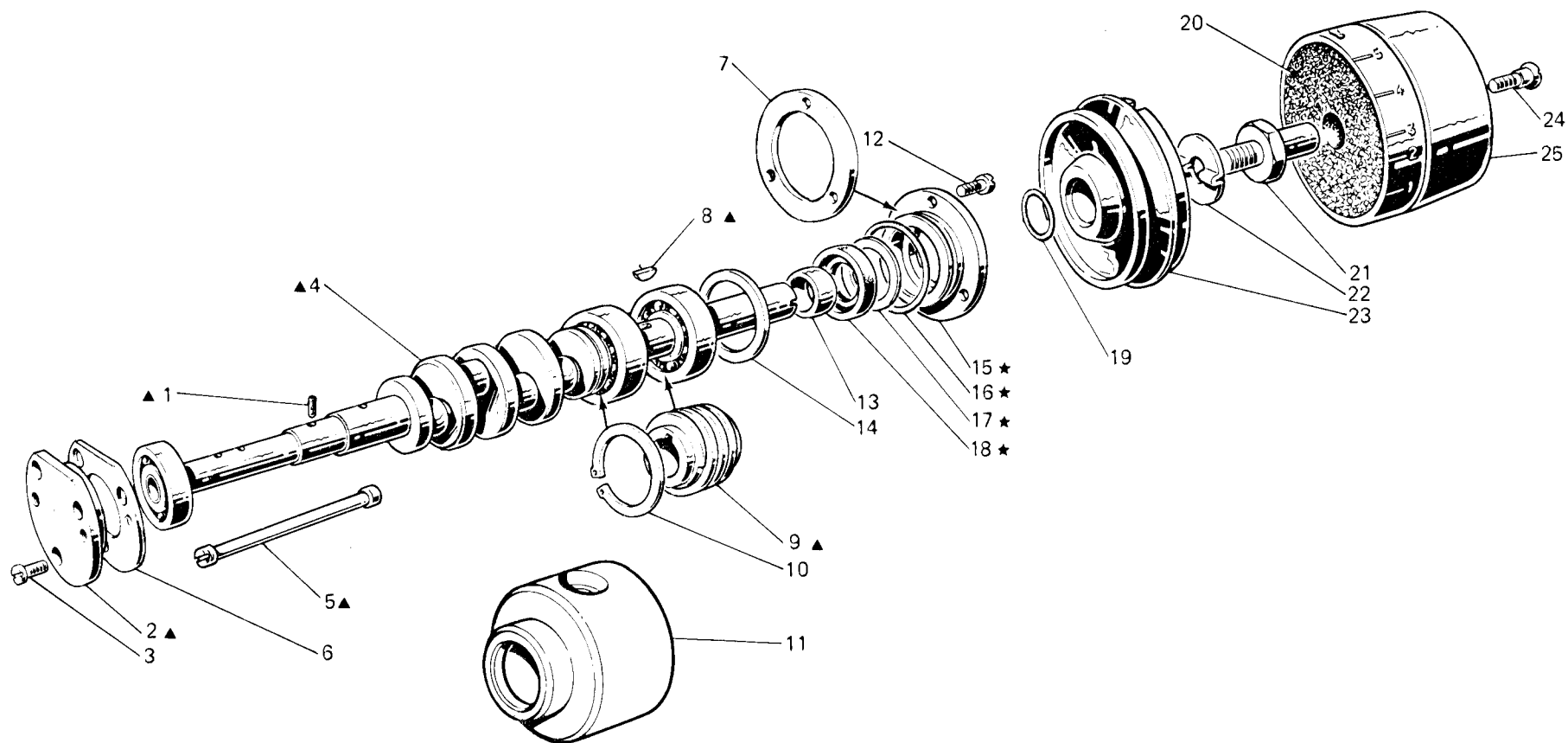


Fig. N. Abb. N.	Part. N. Bestell N. Pieca N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	206703-4-01	1	albero princ. con cuscinetti	main shaft	arbre principale		
★	206697-4-01	1	gruppo flangia con anelli	flange with ring assembly	groupe flasque avec anneau		
1	206708-0-00	1	stoppino	wick	mèche		
2	206680-0-01	1	flangia sinistra	left flange	flasque gauche		
3	741956-2-00	3	vite	screw	vis		
4	206700-2-01	1	albero principale	main shaft	arbre principal		
5	206974-0-00	1	limitatore olio	oil limiter	limiteur huile		
6	206543-0-01	1	guarnizione	gasket	garniture		
7	206544-0-00	1	guarnizione	gasket	garniture		
8	204122-0-10	1	chiavetta	key	clavette		
9	206556-0-01	1	vite senza fine	worm screw	vis sans fin		
10	202386-0-10	1	anello elastico	spring ring	anneau ressort		
11	206682-0-01	1	bussola	bush	bague		
12	722063-2-00	3	vite	screw	vis		
13	206692-0-00	1	distanziale albero principale	spacer	entretoise		
14	206689-0-01	1	anello compensazione	ring	anneau		
15	206699-0-01	1	flangia	flange	flasque		
16	701133-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
17	206693-0-00	1	rondella	washer	rondelle		
18	700630-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
19	701116-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
20	206507-0-00	1	tampone per volante	pad	tampon		
21	206683-0-00	1	perno volante	pin	pivot		
22	206684-0-00	1	chiavetta albero principale	key	clavette		
23	206508-0-00	1	volantino	handwheel	volant		
24	202492-0-10	1	vite	screw	vis		
25	206679-0-00	1	coperchio volante	handwheel cover	couvercle volant		

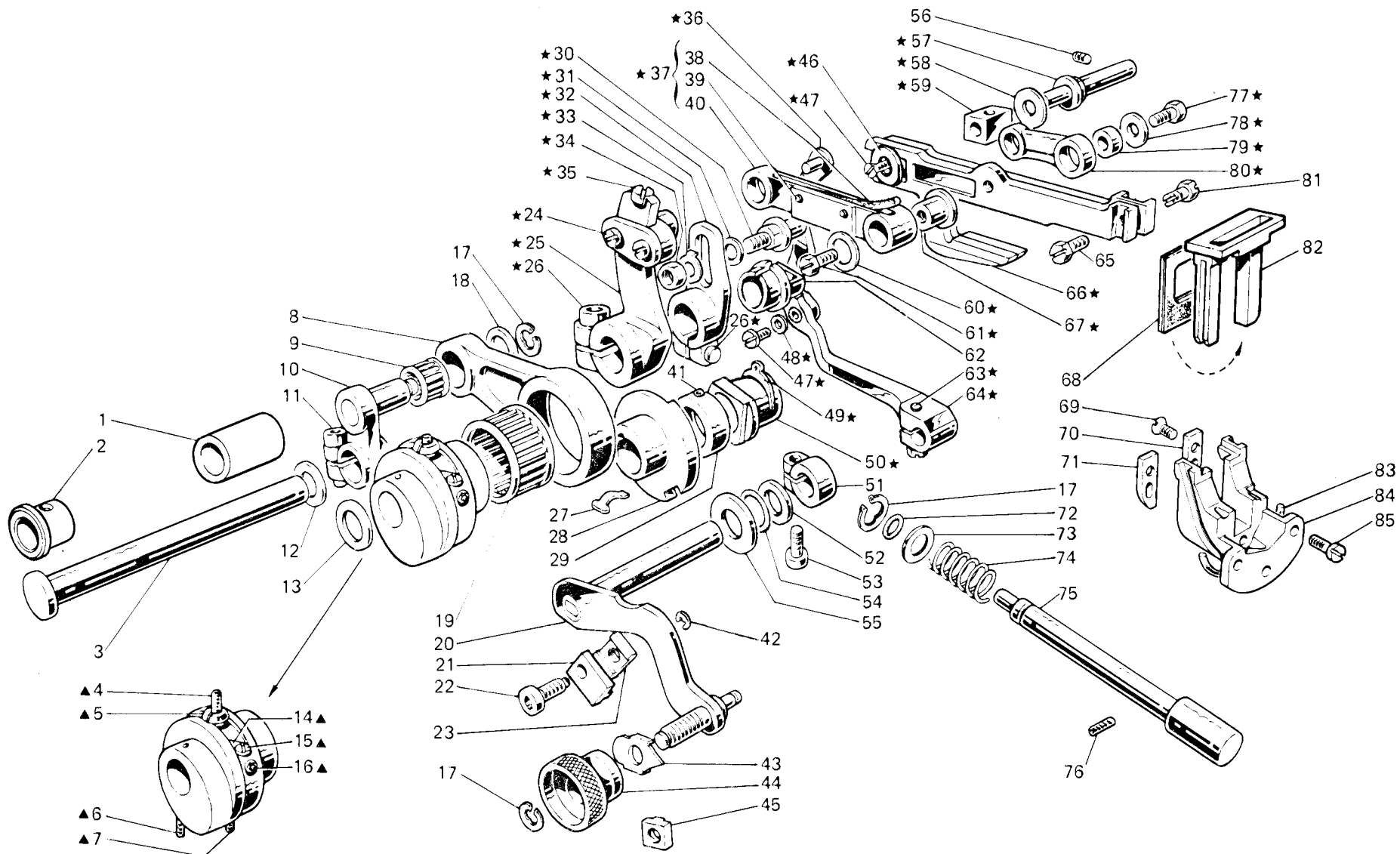


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	208097-4-00	1	gruppo comando slitta	slide control assembly	groupe commande glissière		
▲	207950-4-00	1	gruppo eccentr. regol. trasporto	eccentric group	groupe excentrique		
1	206594-0-00	1	bussola	bush	bague		
2	206595-0-00	1	bussola	bush	bague		
3	206593-0-00	1	contralbero trasporto	transport countershaft	axe transport		
4	729051-2-00	1	vite	screw	vis		
5	206603-0-10	1	fermo eccentrico	eccentric retainer	pièce blocage excentrique		
6	745815-2-00	1	vite	screw	vis		
7	727884-0-00	1	vite	screw	vis		
8	206599-0-01	1	biella comando trasporto	transport con-rod	bielle commande transport		
9	201358-0-10	1	gabbia a rullini	needles cage	cage à aiguilles		
10	206598-2-00	1	braccio a manov. con vite	crank arm with screw	bras à manivelle avec vis		
11	744334-2-00	1	vite	screw	vis		
12	704841-0-00	1	rondella	washer	rondelle		
13	206602-0-00	1	rondella	washer	rondelle		
14	202412-0-11	1	lardone	gib	lardon		
15	202473-0-11	2	vite	screw	vis		
16	730011-2-00	2	vite	screw	vis		
17	700207-0-00	3	anello elastico	spring ring	anneau ressort		
18	206546-0-00	1	rondella	washer	rondelle		
19	202385-0-10	1	gabbia a rullini	needles cage	cage à aiguilles		
20	206790-2-10	1	leva	lever	levier		
21	206799-0-00	1	arresto reg. esterno	stopping	butée		
22	206875-0-00	2	vite	screw	vis		
23	206795-0-00	2	arresto reg. interno	stopping	butée		
24	741546-2-00	2	vite	screw	vis		
25	206592-3-00	1	manovella trasp. con viti	transport crank with screw	manivelle transport avec vis		
26	744332-2-00	2	vite	screw	vis		
27	206872-0-00	1	molla	spring	ressort		
28	206605-0-01	1	eccentrico	eccentric	excentrique		
29	206606-2-00	1	anello di rasamento	shim	bague		
30	202063-0-10	1	spina	pin	goupille		
31	704808-0-00	1	rondella	washer	rondelle		
32	206584-2-00	1	braccio manovella	crank arm	bras manivelle		
33	206580-2-00	1	rondella con spina	washer with pin	rondelle avec goupille		
34	746008-0-00	1	dado	nut	écrou		
35	741413-0-00	1	vite	screw	vis		
36	207724-2-00	1	giunto	joint	joint		
37	206615-4-00	1	biellino completo	con-rod assembly	petite-bielle complète		
38	778417-0-00	1	stoppino	wick	mèche		
39	200490-0-00	2	spillo	needle	épingle		
40	206587-0-01	1	biellino	con-rod	petite-bielle		
41	745812-2-00	2	vite	screw	vis		
42	700206-0-00	2	anello elastico	spring ring	anneau ressort		
43	206796-0-00	1	indice	index	indice		
44	206798-0-00	1	bottone	button	bouton		
45	206794-0-00	1	arresto regolabile esterno	external retainer	butée réglable externe		
46	202475-0-10	1	rondella	washer	rondelle		
47	724032-0-00	2	vite	screw	vis		

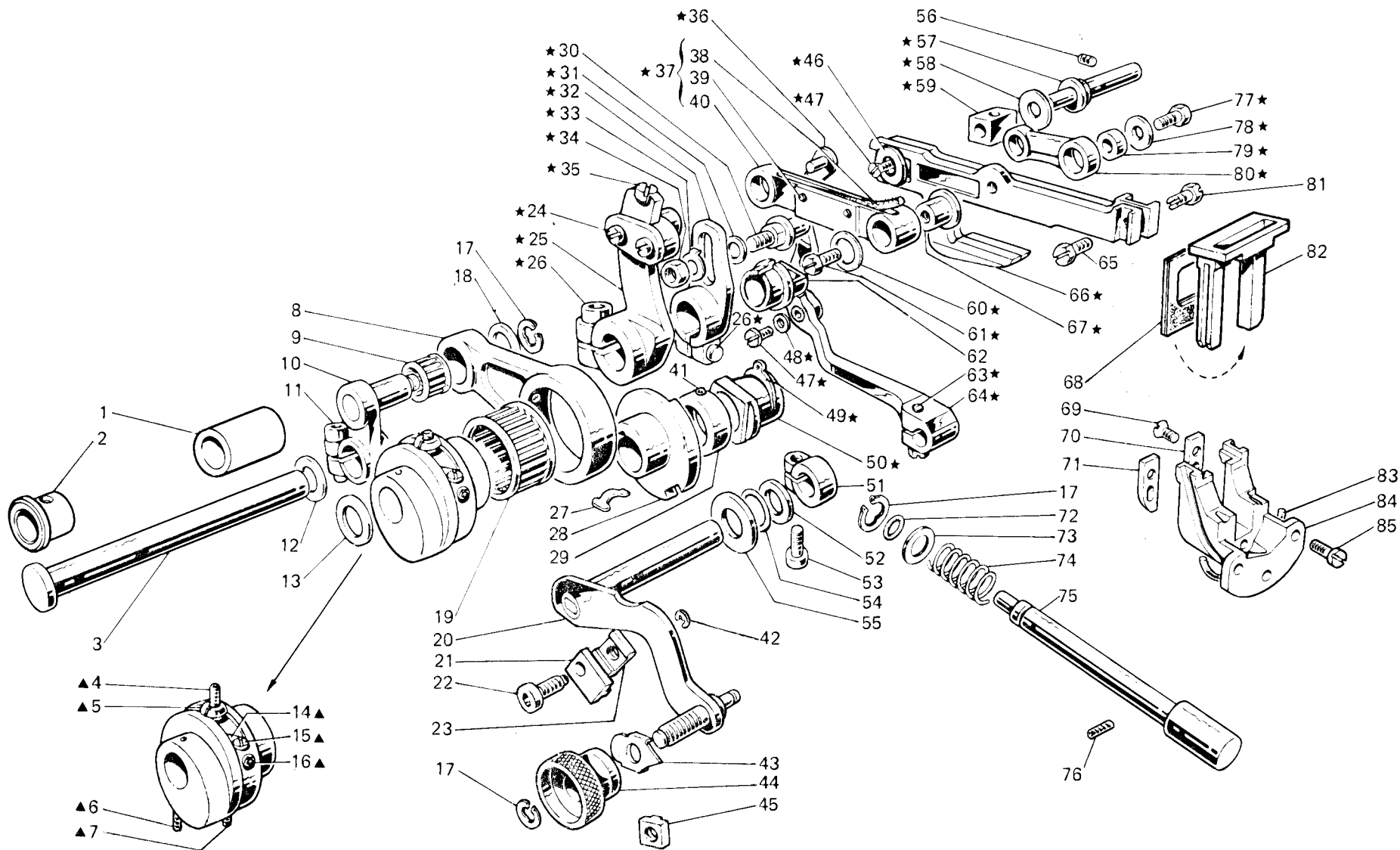


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahi	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
48	207719-0-00	1	rondella	washer	rondelle		
49	201610-0-01	1	anello elastico	spring ring	anneau ressort		
50	206617-0-00	1	blocchetto	block	bloc		
51	100620-2-10	1	morsetto con vite	clamp with screw	collier de serrage avec vis		
52	704829-0-00	1	rondella	washer	rondelle		
53	741745-2-00	1	vite	screw	vis		
54	701007-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
55	705230-0-00	1	rondella	washer	rondelle		
56	202478-0-10	1	vite	screw	vis		
57	206613-0-00	1	perno eccentrico	eccentric pin	pivot excentrique		
58	705408-0-00	1	rondella	washer	rondelle		
59	202033-0-10	1	blocchetto	block	bloc		
60	705008-0-00	1	rondella	washer	rondelle		
61	206588-0-00	1	vite	screw	vis		
62	206619-0-00	1	vaschetta olio	oil sump	cuvette huile		
63	740053-2-00	1	vite	screw	vis		
64	207711-2-10	1	braccio reg. differenz.	differential arm	bras regl. différentiel		
65	202489-0-10	1	vite	screw	vis		
66	207942-3-00	1	gruppo slitta	slide assembly	groupe glissière		
67	206586-0-01	1	bussola per biellino	bush	bague		
68	207944-0-00	2	guarnizione raschia olio	gasket	garniture		
69	744512-4-00	2	vite	screw	vis		
70	207947-0-00	1	piastrina	plate	plaque		
71	207945-0-00	1	piastrina	plate	plaque		
72	701004-0-00	1	anello	ring	anneau		
73	704314-2-00	1	rondella	washer	rondelle		
74	202408-0-10	1	molla	spring	ressort		
75	206618-0-10	1	pulsante reg. punto	push-button	poussoir		
76	729032-2-00	1	vite	screw	vis		
77	202490-0-10	1	vite	screw	vis		
78	705208-0-00	1	rondella	washer	rondelle		
79	202032-0-11	1	bussolina	bush	bague		
80	206583-0-00	1	biellino	con-rod	petite bielle		
81	202488-0-10	1	vite	screw	vis		
82	207946-0-00	1	telaio raschia olio	oil scraper frame	râcheur huile		
83	207948-0-00	1	guarnizione	gasket	garniture		
84	207943-2-00	1	guida slitta	slide guide	guide coulissant		
85	722063-2-00	3	vite	screw	vis		



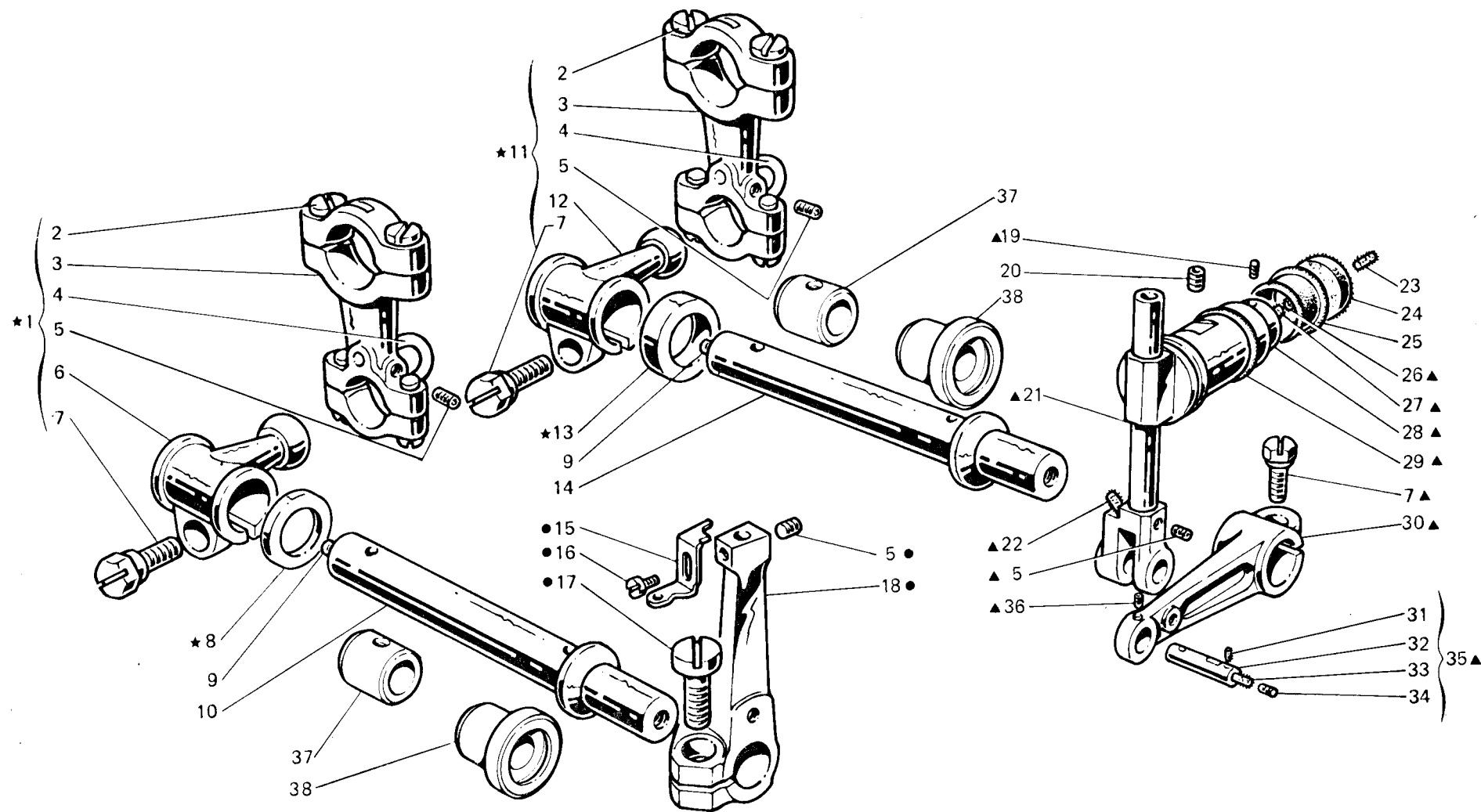


Fig. N. Abb. N.	Part. N. Bestell. N. Pieca N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	206394-4-00	1	gruppo manicotti com. crochet	looper control coupling ass.	groupe manchon comm. crochet		
▲	206418-4-00	1	gruppo comando crochet sup.	upper looper control assembly	groupe commande crochet sup.		
●	208039-4-00	1	gruppo porta crochet inferiore	lower looper assembly	groupe porte crochet inférieur		
1	206452-4-00	1	gruppo manicotto con biella	coupling assembly with con-rod	groupe manchon avec bielle		
2	743243-2-00	8	vite per biella	screw	vis		
3	202071-2-20	2	biella con viti	con-rod with screw	bielle avec vis		
4	206643-0-01	2	cavallotto	coupling	cavalier		
5	745812-2-00	4	vite	screw	vis		
6	206658-2-01	1	manicotto	coupling	manchon		
7	201128-0-10	3	vite	screw	vis		
8	704848-0-00	1	rondella	washer	rondelle		
9	206695-0-00	2	tappo per albero	plug for shaft	bouchon pour arbre		
10	207096-2-00	1	albero crochet inferiore	shaft lower looper	arbre crochet inférieur		
11	206450-4-00	1	gruppo manicotto con biella	coupling with con-rod	groupe manchon avec bielle		
12	206648-2-02	1	manicotto	coupling	manchon		
13	704840-0-00	1	rondella	washer	rondelle		
14	207095-2-00	1	albero crochet superiore	upper looper shaft	arbre crochet supérieur		
15	208015-0-00	1	squadretta	bracket	équerre		
16	741415-0-00	1	vite	screw	vis		
17	721883-0-00	1	vite	screw	vis		
18	206654-2-10	1	porta crochet inf.	lower looper holder	porte crochet inférieur		
19	745800-2-00	1	vite	screw	vis		
20	745168-0-00	1	vite	screw	vis		
21	206412-3-00	1	guida oscillante	oscillating guide	guide oscillant		
22	778403-0-00	1	stoppino	wick	mèche		
23	778236-0-00	1	stoppino	wick	mèche		
24	206686-0-00	1	disco lubrificazione guida	disc	disque		
25	202720-0-00	1	paraolio	oil retainer	pare-huile		
26	778405-0-00	1	stoppino	wick	mèche		
27	778410-0-00	1	stoppino	wick	mèche		
28	202062-2-10	1	anello con vite	ring with screw	anneau avec vis		
29	701113-0-00	1	anello di tenuta	circlip	circlip		
30	206653-2-01	1	braccio	arm	bras		
31	778202-0-00	4	stoppino	wick	mèche		
32	202086-0-11	1	spina	pin	goupille		
33	778401-0-00	1	stoppino	wick	mèche		
34	745002-0-00	1	vite	screw	vis		
35	206645-4-01	1	spina completa	pin assembly	goupille compl.		
36	745810-2-00	1	vite	screw	vis		
37	206651-0-00	2	bussola	bush	bague		
38	202065-0-20	2	bussola	bush	bague		

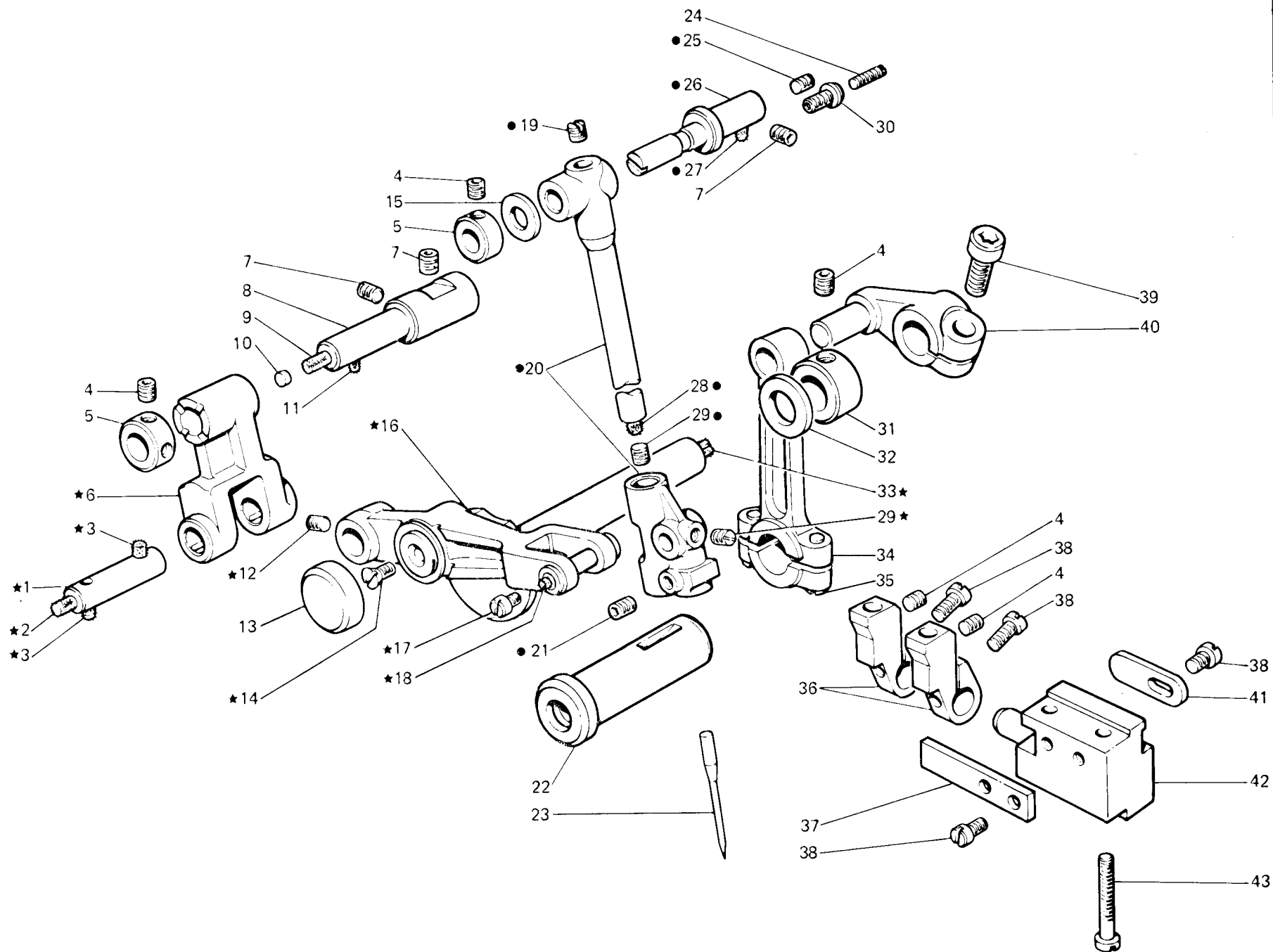


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	208140-4-01	1	cinematismo comando ago (con fig. ●)	needle control assembly (with fig. ●)	cinématisme comm. aiguille (avec fig. ●)		
●	208161-4-01	1	slitta con barra completa	slide with bar assembly	glissière avec barre complète		
1	207930-0-00	1	spina	pin	goupille		
2	778414-0-00	1	stoppino	wick	mèche		
3	778204-0-00	3	stoppino	wick	mèche		
4	745812-0-00	7	vite	screw	vis		
5	207692-2-00	2	anello di rasamento con viti	ring with screw	anneau avec vis		
6	207932-0-00	1	leva	lever	levier		
7	729034-2-00	3	vite	screw	vis		
8	208163-4-00	1	perno con stoppini e tappo	pin with wick and plug	pivot avec mèche et bouchon		
9	778417-0-00	1	stoppino	wick	mèche		
10	206521-0-00	1	tappo	plug	bouchon		
11	778511-0-00	2	stoppino	wick	mèche		
12	745421-0-00	1	vite	screw	vis		
13	206533-0-00	1	coperchio per leva	cover for lever	couvercle pour levier		
14	724032-0-00	1	vite	screw	vis		
15	309562-0-00	1	rondella	washer	rondelle		
16	208142-3-01	1	gruppo leva con spina	lever with pin assembly	groupe levier avec goupille		
17	741405-0-00	1	vite	screw	vis		
18	778208-0-00	1	stoppino	wick	mèche		
19	310167-0-00	1	vite	screw	vis		
20	207922-3-10	1	slitta con barra	slide with bar	glissière avec barre		
21	729012-2-00	1	vite	screw	vis		
22	206538-0-00	1	bussola	bush	bague		
23	765200-6-10	2	ago RIM 27 fin. 100	needle RIM 27 size 100	aiguille RIM 27 jauge 100		
24	729051-2-00	1	vite	screw	vis		
25	727014-2-00	1	vite	screw	vis		
26	207927-0-01	1	perno	pin	pivot		
27	778419-0-00	1	stoppino	wick	mèche		
28	778503-0-00	1	stoppino	wick	mèche		
29	745002-0-00	2	vite	screw	vis		
30	206603-0-10	1	vite di fermo	screw	vis		
31	206606-2-00	1	anello di rasamento con vite	ring	anneau		
32	705029-0-00	1	rondella	washer	rondelle		
33	778837-0-00	1	stoppino	wick	mèche		
34	206549-2-00	1	biella con viti	con-rod with screw	bielle avec vis		
35	743471-2-00	2	vite	screw	vis		
36	207998-2-00	2	porta salva ago e spingi asola	front and rear needle guard holder	porte protège-aiguille et pare-boucle		
37	207991-0-00	1	piastrina	plate	plaque		
38	741552-0-00	5	vite	screw	vis		
39	744334-2-00	1	vite	screw	vis		
40	206542-2-00	1	manovella alb. sup. con vite	crank	manivelle		
41	207999-0-00	1	piastrina	plate	plaque		
42	207990-0-00	1	supporto salva ago	rear needle guard support	support protège-aiguille		
43	722480-2-00	2	vite	screw	vis		

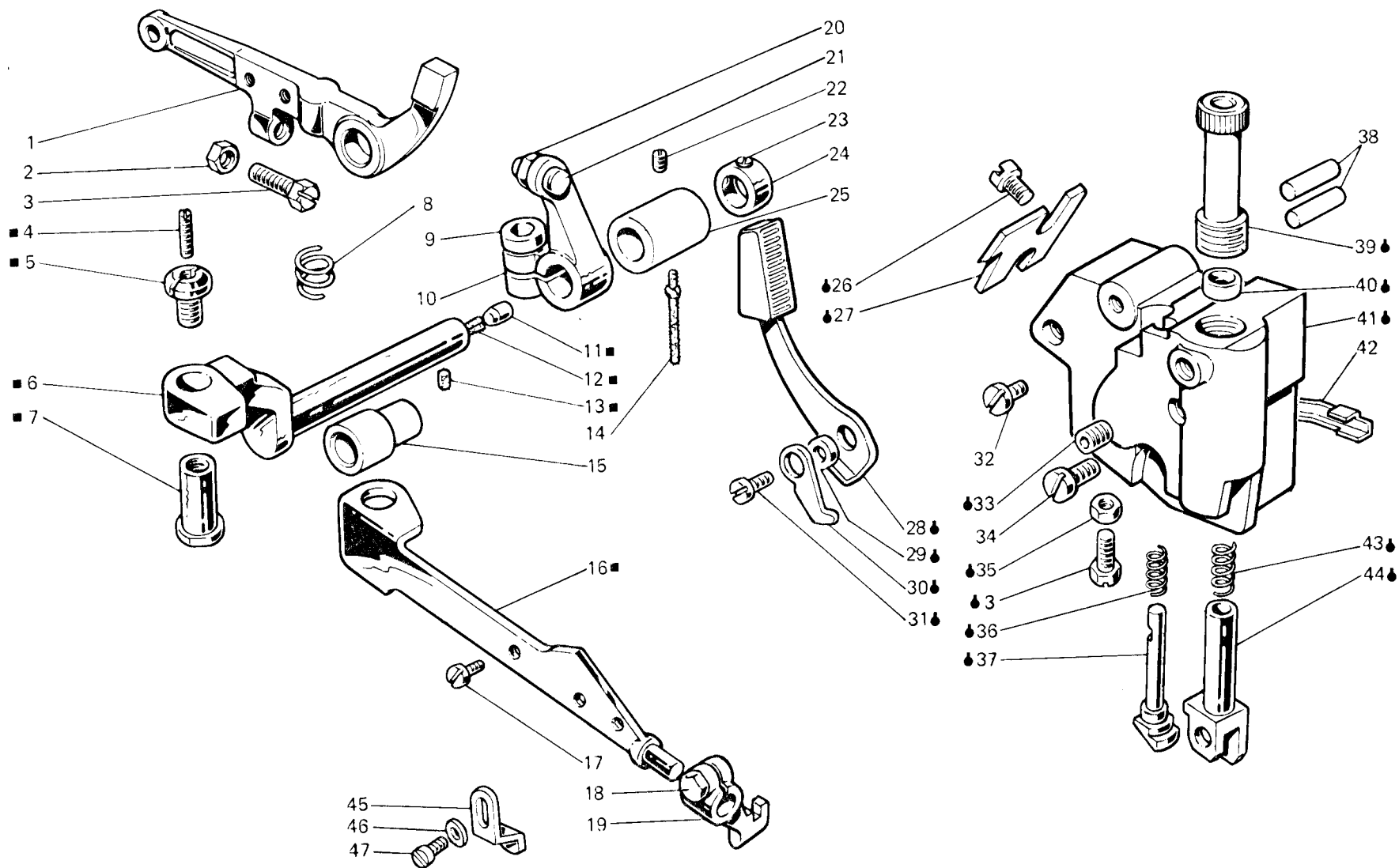
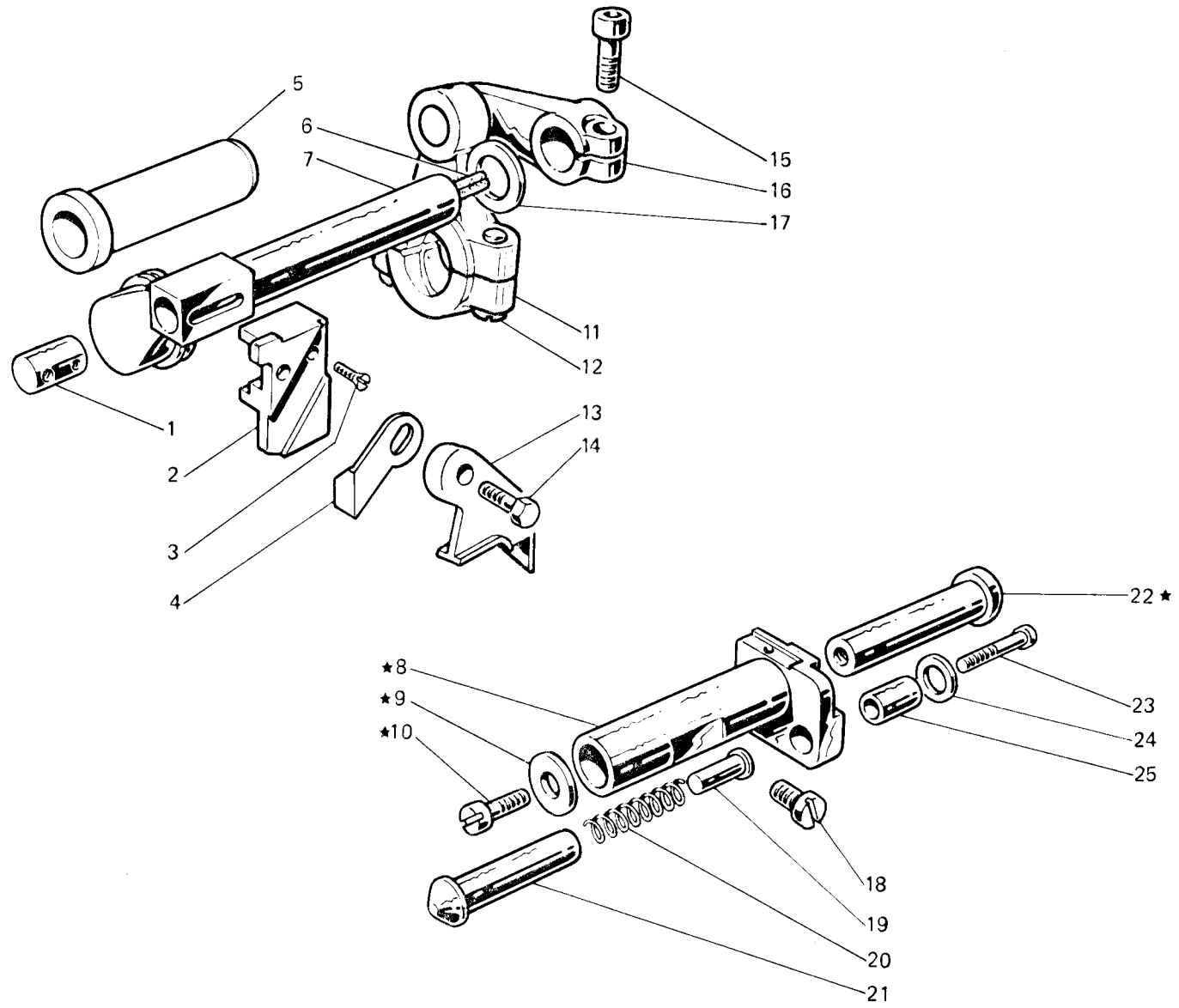


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
◆	208136-4-00	1	gruppo supporto premistoffa	presser support assembly			
■	207887-4-00	1	leva premistoffa con perno	presser lever			
1	207881-2-00	1	leva alza premistoffa	lever			
2	733505-2-00	1	dado	nut			
3	202214-0-11	2	vite	screw			
4	729051-2-00	1	vite	screw			
5	202529-0-10	1	perno di fermo	pin			
6	207878-3-00	1	perno con tappo e stoppini	pin with plug and wicks			
7	206622-0-00	1	spina	pin			
8	206621-0-00	1	molla richiamo leva alza premist.	spring			
9	744332-2-00	1	vite	screw			
10	207876-2-00	1	leva arresto prest. con viti	lever			
11	301586-0-10	1	pastiglia	plug			
12	778522-0-00	1	stoppino	wick			
13	778204-0-00	1	stoppino	wick			
14	206620-0-00	1	stoppino	wick			
15	207880-0-00	1	bussola	bush			
16	206808-0-01	1	leva	lever			
17	741453-0-00	2	vite	screw			
18	204947-0-10	1	vite	screw			
19	206810-2-00	1	attacco a morsetto premist.	coupling			
20	746020-2-00	1	dado	nut			
21	727096-0-00	1	vite	screw			
22	745812-2-00	1	vite	screw			
23	745114-0-00	2	vite	screw			
24	207882-2-00	1	anello con viti	ring			
25	207879-0-00	1	bussola	bush			
26	721434-2-00	2	vite	screw			
27	207965-0-00	1	arresto	stopping			
28	208133-2-00	1	leva	lever			
29	206637-0-00	1	distanziale	spacer			
30	206635-0-00	1	nasello	snug			
31	722063-2-00	1	vite	screw			
32	721524-2-00	1	vite	screw			
33	202391-0-11	1	vite	screw			
34	206642-0-00	1	vite	screw			
35	746007-2-00	1	dado	nut			
36	202110-0-10	1	molla	spring			
37	207959-0-00	1	tirante	tie-rod			
38	202371-0-10	2	spina	pin			
39	207967-0-00	1	vite	screw			
40	206882-0-00	1	distanziale	spacer			
41	207960-0-00	1	supporto	support			
42	207962-0-00	1	guarnizione	gasket			
43	205021-0-10	1	molla	spring			
44	206632-2-00	1	cannotto	column			
45	206771-0-12	1	squadretta fermo piedino	bracker			
46	704004-0-00	1	rondella	washer			
47	741658-2-00	1	vite	screw			







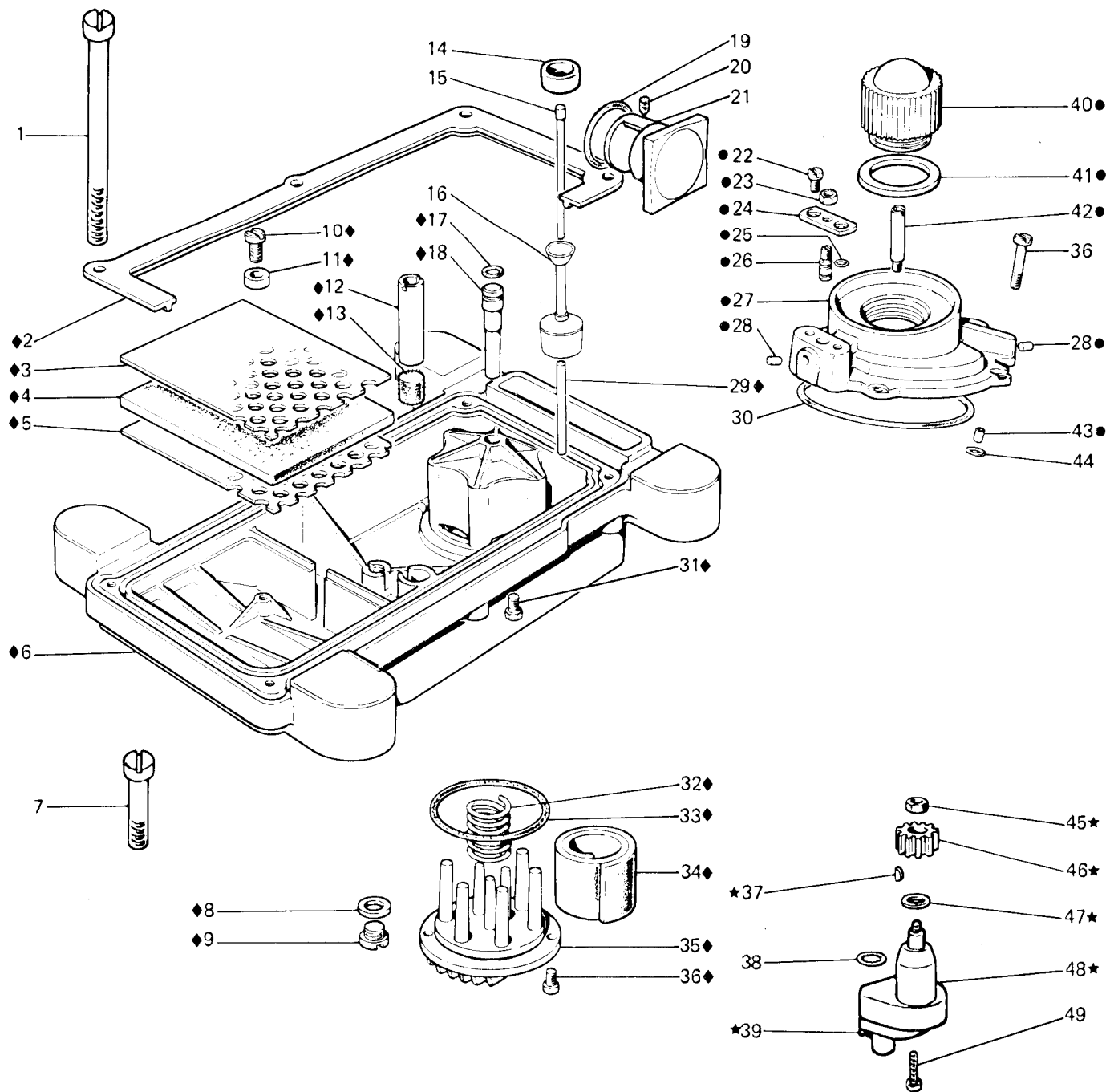


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	207972-4-01	1	coperchio distrib. olio compl.	cover assembly	couvercle complet		
★	206550-4-03	1	gruppo pompa olio	oil pump assembly	groupe pompe à huile		
◆	208012-4-01	1	bacinella olio completa	oil sump assembly	réservoir huile complet		
1	207917-0-00	4	vite fissa bacinella	screw	vis		
2	207909-0-00	1	guarnizione bacinella	gasket	garniture		
3	206567-0-01	1	lamiera forata superiore	upper sheet	plaque perforée sup.		
4	206566-0-00	1	filtro	filter	filtre		
5	206565-0-01	1	lamiera forata inferiore	lower sheet	plaque perforée inf.		
6	207901-0-01	1	bacinella	oil sump	réservoir		
7	748086-2-00	1	vite fissa bacinella	screw	vis		
8	705977-0-00	1	rondella	washer	rondelle		
9	206564-0-00	1	tappo	plug	bouchon		
10	721484-2-00	1	vite	screw	vis		
11	990335-0-10	1	distanziale	spacer	entretoise		
12	206568-0-01	1	tubetto	pipe	tube		
13	206569-0-01	1	filtro	filter	filtre		
14	206667-0-00	1	tappo decompressione	plug	bouchon		
15	207975-0-00	1	astina indicat. liv. olio	stick	jauge niveau huile		
16	206665-2-00	1	galleggiante completo	float assembly	flotteur complet		
17	701005-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
18	206558-0-01	1	tubo aspirante	pipe	tube		
19	701124-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
20	729022-2-00	1	vite	screw	vis		
21	208087-3-00	1	indicatore livello olio	oil level gauge	indicateur niveau huile		
22	741535-0-00	2	vite	screw	vis		
23	746007-2-00	1	dado	nut	écrou		
24	207979-0-00	1	piastrina	plate	plaque		
25	701002-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
26	207978-0-00	1	pistoncino	piston	piston		
27	207970-2-01	1	coperchio con tappo	cover with plug	couvercle with bouchon		
28	301586-0-10	2	tappo	plug	bouchon		
29	206662-0-00	1	spina	pin	goupille		
30	701151-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
31	720411-2-00	1	vite	screw	vis		
32	206545-0-00	1	spirale per coperchio	spiral for cover	spirale pour couvercle		
33	701051-0-00	1	guarnizione	gasket	garniture		
34	206559-0-01	1	filtro	filter	filtre		
35	206560-0-20	1	coperchio	cover	couvercle		
36	722063-2-00	6	vite	screw	vis		
37	206557-0-00	1	chiavetta	key	clavette		
38	701004-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
39	721494-2-00	2	vite	screw	vis		
40	207973-0-00	1	cupolina	cup	coupole		
41	705970-0-00	1	guarnizione	gasket	garniture		
42	207971-0-00	1	ugello	nozzle	gicieur		
43	207977-0-00	1	bussolina	bush	bague		
44	701106-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
45	733507-0-00	1	dado	nut	écrou		
46	206555-0-01	1	ruota	wheel	roue		
47	704813-0-00	1	rondella	washer	rondelle		
48	206554-0-02	1	coperchio	cover	couvercle		
49	722511-2-00	2	vite	screw	vis		

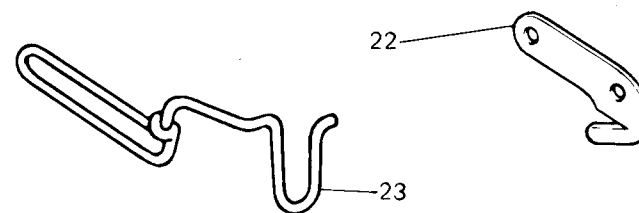
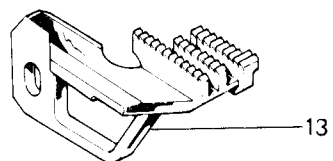
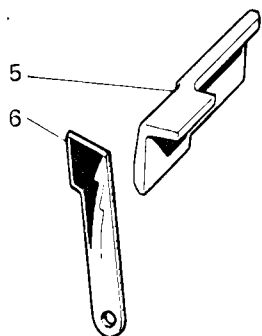
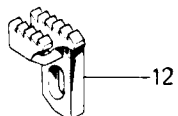
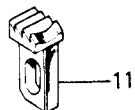
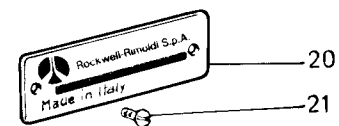
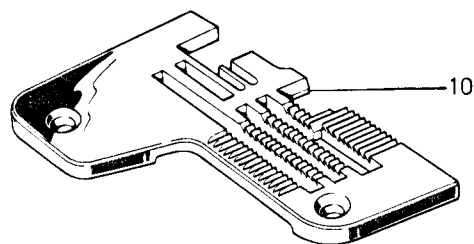
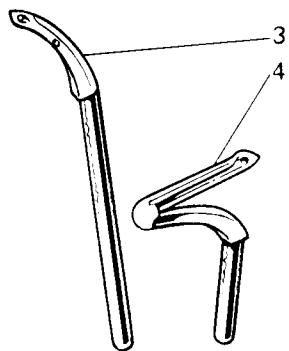
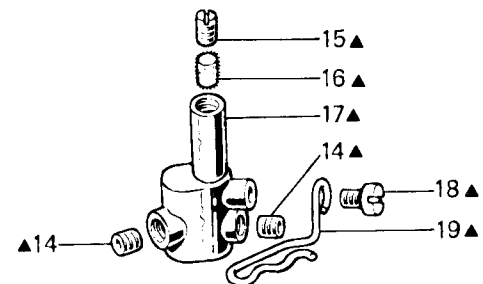
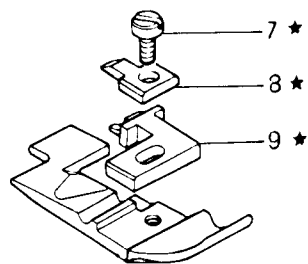
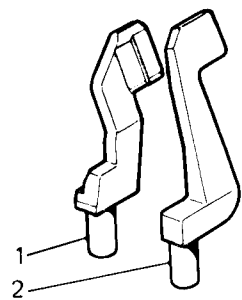


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	204037-3-11	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	207512-4-00	1	morsetto porta aghi completo	needles clamp assembly	porte-aiguilles complet		
1	207994-0-00	1	salva ago	rear needle guard	protège-aiguille		
2	207997-0-00	1	spingi asola	front needle guard	pare-boucle		
3	204022-0-10	1	crochet superiore	upper looper	crochet supérieur		
4	202095-0-11	1	crochet inferiore	lower looper	crochet inférieur		
5	207004-2-00	1	coltello superiore	upper knife	couteau supérieur		
6	207016-2-00	1	coltello inferiore	lower knife	couteau inférieur		
7	741675-2-00	1	vite	screw	vis		
8	203772-0-11	1	staffa	bracket	bride		
9	203569-0-11	1	linguetta	tongue	languette		
10	204026-0-11	1	placca ago largh. costa 7 mm	needle plate width bight 7 mm	plaque à aiguille larg. surjet 7 mm		
11	203612-0-10	1	griffino	feed dog	petite griffe		
12	203609-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
13	206298-0-00	1	griffa principale	main feed dog	griffe principale		
14	745810-2-00	2	vite	screw	vis		
15	727021-0-00	1	vite	screw	vis		
16	778206-0-00	1	stoppino	wick	mèche		
17	207522-2-00	1	morsetto porta aghi	needles clamp	porte-aiguilles		
18	741415-2-00	1	vite	screw	vis		
19	207542-0-00	1	guidafilo	thread guide	guide-fil		
20	780220-0-40	1	targhetta classe testa	head class plate	plaque classe tête		
21	202165-0-10	2	vite	screw	vis		
22	202194-0-10	1	piastrina	plate	plaque		
23	990694-0-00	1	salvadita	protection	protection		
			<b>SOLO A RICHIESTA</b>	<b>ONLY ON REQUEST</b>	<b>SEULEMENT SUR DEMANDE</b>		
4	202094-0-11	1	crochet inferiore	lower looper	crochet inférieur		
5	203759-0-10	1	coltello superiore	upper looper	crochet supérieur		
	203783-0-10	1	coltello superiore	upper looper	crochet supérieur		
	207003-2-00	1	coltello superiore	upper looper	crochet supérieur		
6	203012-0-10	1	coltello inferiore	lower looper	crochet inférieur		
12	203540-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
13	203651-0-11	1	griffa principale	main feed dog	griffe principale		

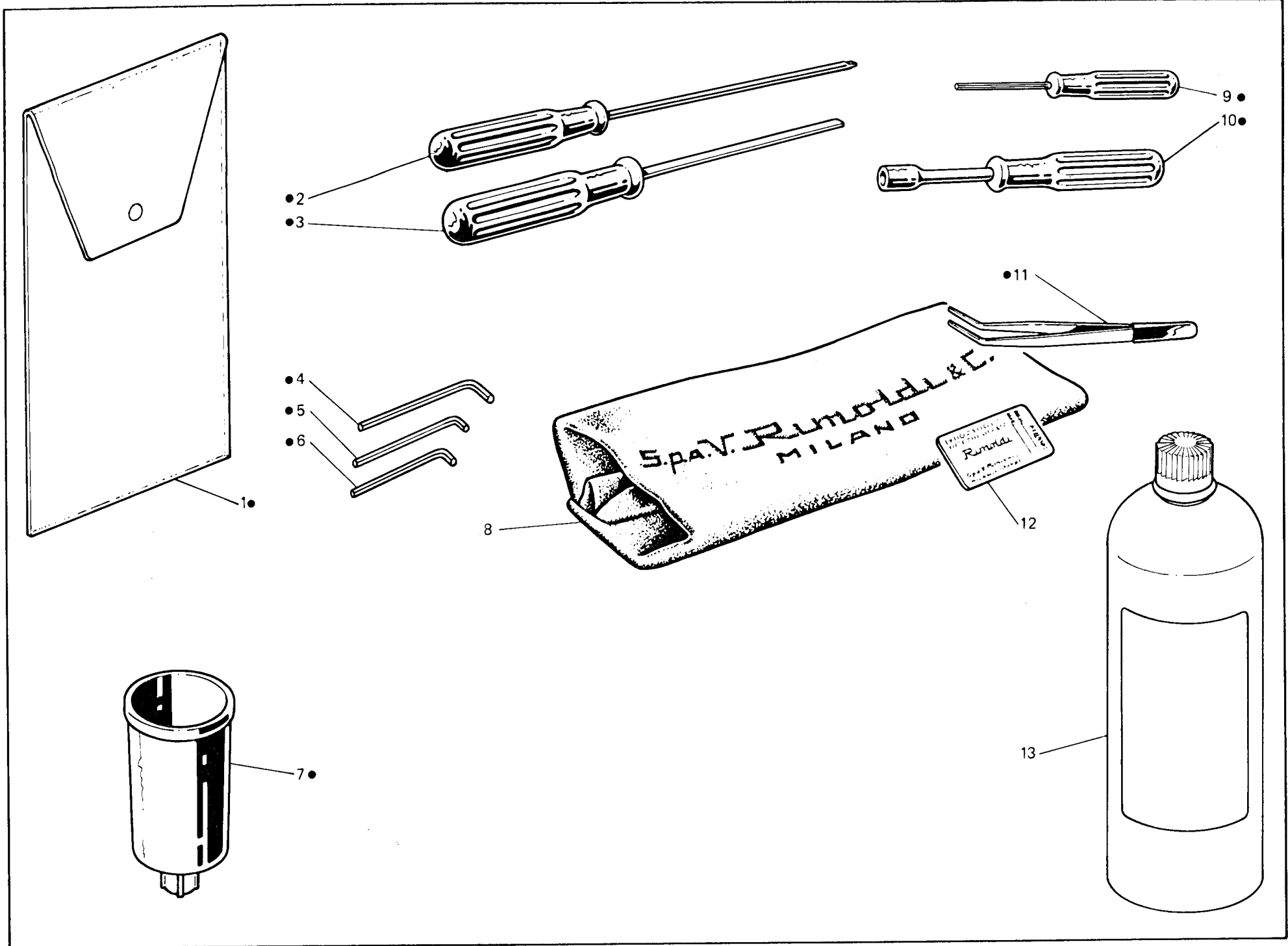
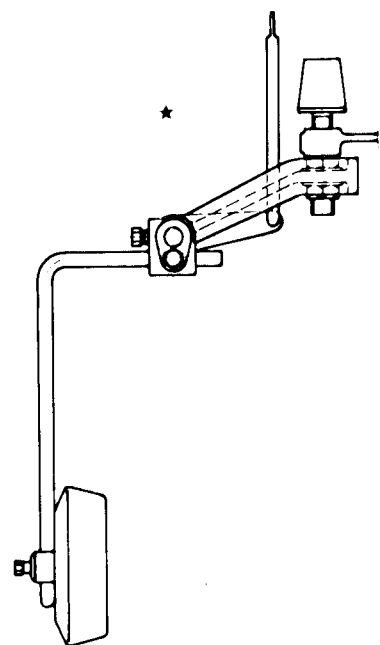


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	991400-4-00	1	busta accessori completa	accessories envelope assembly	envelope accessoires complète		
1	991415-0-00	1	busta accessori	accessoires envelope	envelope accessoires		
2	990180-0-10	1	cacciavite grande	screw driver	gros tournevis		
3	990181-0-10	1	cacciavite medio	screw driver	tournevis moyen		
4	990639-0-10	1	chiave esag.da 3 mm	3 mm. ehexagonal key	clé hexagonale de 3 mm		
5	990685-0-10	1	chiave esag.da 2,5 mm	2,5 mm ehexagonal key	clé hexagonal de 2,5 mm		
6	990325-0-10	1	chiave esag.da 2 mm.	2 mm ehexagonal key	clé hexagonale de 2 mm		
7	990985-0-00	1	imbuto	oil funnel	entonnoir		
8	990183-0-12	1	cuffia protezione testa	machine cover	couverture protection tête		
9	990474-0-11	1	chiave esag. da 1,5 mm.	1,5 mm ehexagonal key	clé hexagonale de 1,5 mm		
10	990324-0-10	1	chiave a tuboda 7 mm	7 mm key	clé de 7 mm		
11	990176-0-10	1	pinza per infilatura	threading clers	pince pour enfilage		
12	★	1	bustina aghi	needles packet	paquette aiguilles		
13	990075-0-13	1	lattina olio da 1 kg.	oil container 1 Kg	bidon huile de 1 Kg		
			★ per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa	to order packet of needles pleasi specify symbol of needle fitted on machine	pour commander un sachet d'aiguille donner le symbol de l'aiguille montée sur la tête		

PIAZZAMENTO NORMALE  
NORMAL SETTING



PIAZZAMENTO INCASSATO  
SUBMERGED SETTING

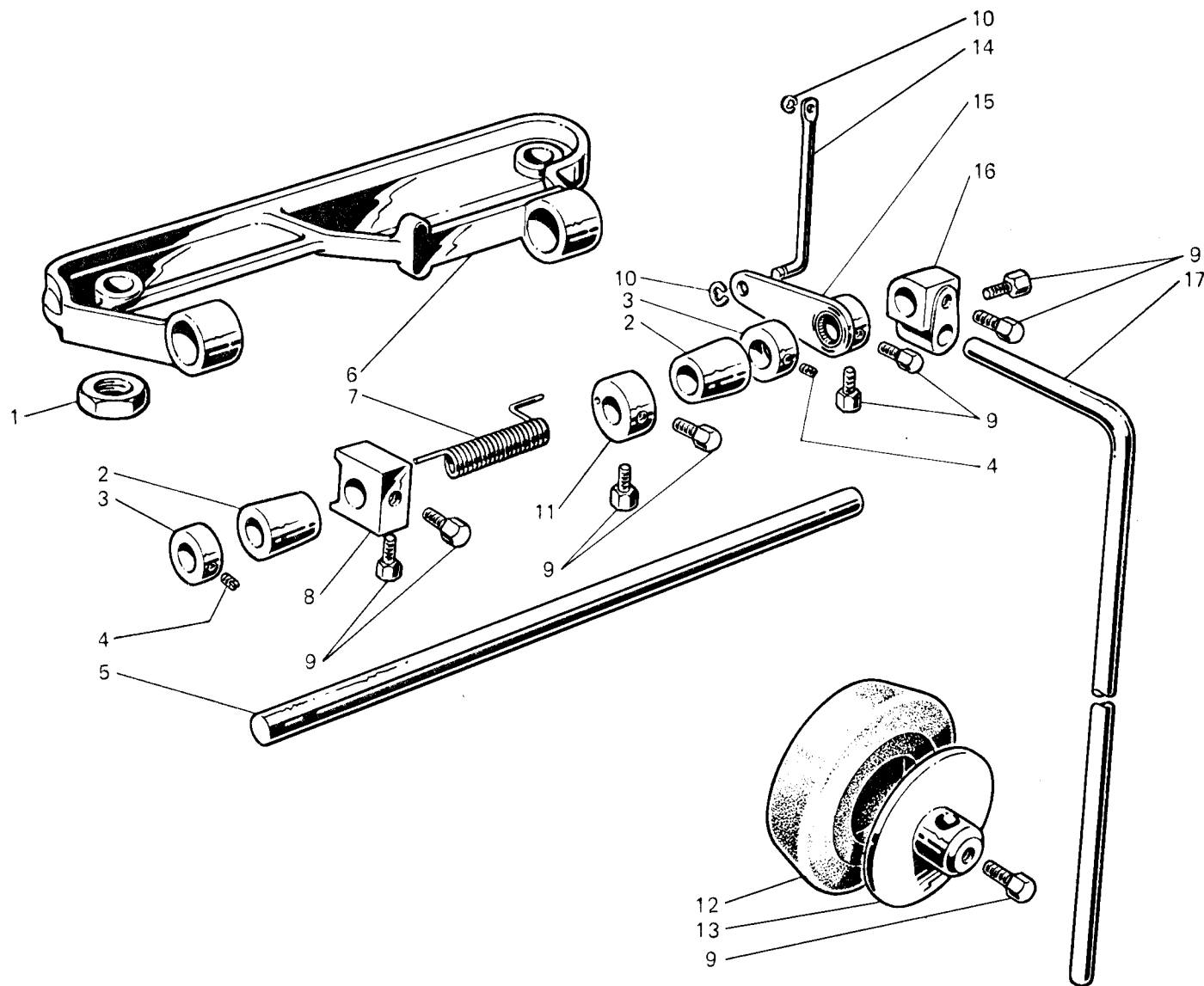
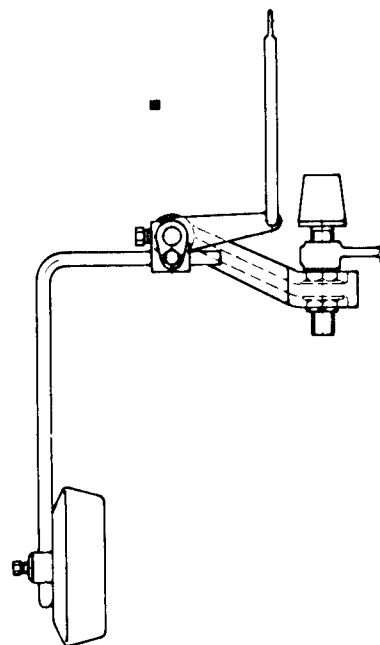


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	920245-4-01	1	ginocchietto completo (piazzamento normale)	knee-press assembly (normal setting)	genouillère complète (installation normale)		
■	920246-4-01	1	ginocchietto completo (piazzamento incassato)	knee-press assembly (submerged setting)	genouillère complète (installation encastrée)		
1	733008-2-00	2	dado	nut	écrou		
2	920231-0-00	2	bussola	bush	bague		
3	920242-2-00	2	anello	ring	anneau		
4	729013-2-00	2	vite	screw	vis		
5	920230-0-00	1	albero	shaft	arbre		
6	920241-0-00	1	supporto	support	support		
7	920235-0-00	1	molla (piazz. normale)	spring (normal setting)	ressort (installation normale)		
	920106-0-10	1	molla (piazz. incassato)	spring (submerged setting)	ressort (installation encastrée)		
8	920128-0-00	1	ancora	anchoring	butée		
9	740035-0-00	9	vite	screw	vis		
10	700206-0-00	2	anello elastico	spring ring	anneau ressort		
11	920114-0-10	1	anello	ring	anneau		
12	920113-0-10	1	cuscinio	pad	coussin		
13	920105-0-10	1	disco	disc	disque		
14	920236-0-01	1	tirante (piazz. normale)	tie-rod (normal setting)	tirant (installation normale)		
	920237-0-01	1	tirante (piazz. incassato)	tie-rod (submerged setting)	tirant (installation encastrée)		
15	920232-2-00	1	leva	lever	levier		
16	920103-0-10	1	attacco	coupling	raccord		
17	920490-0-10	1	asta	rod	tige		



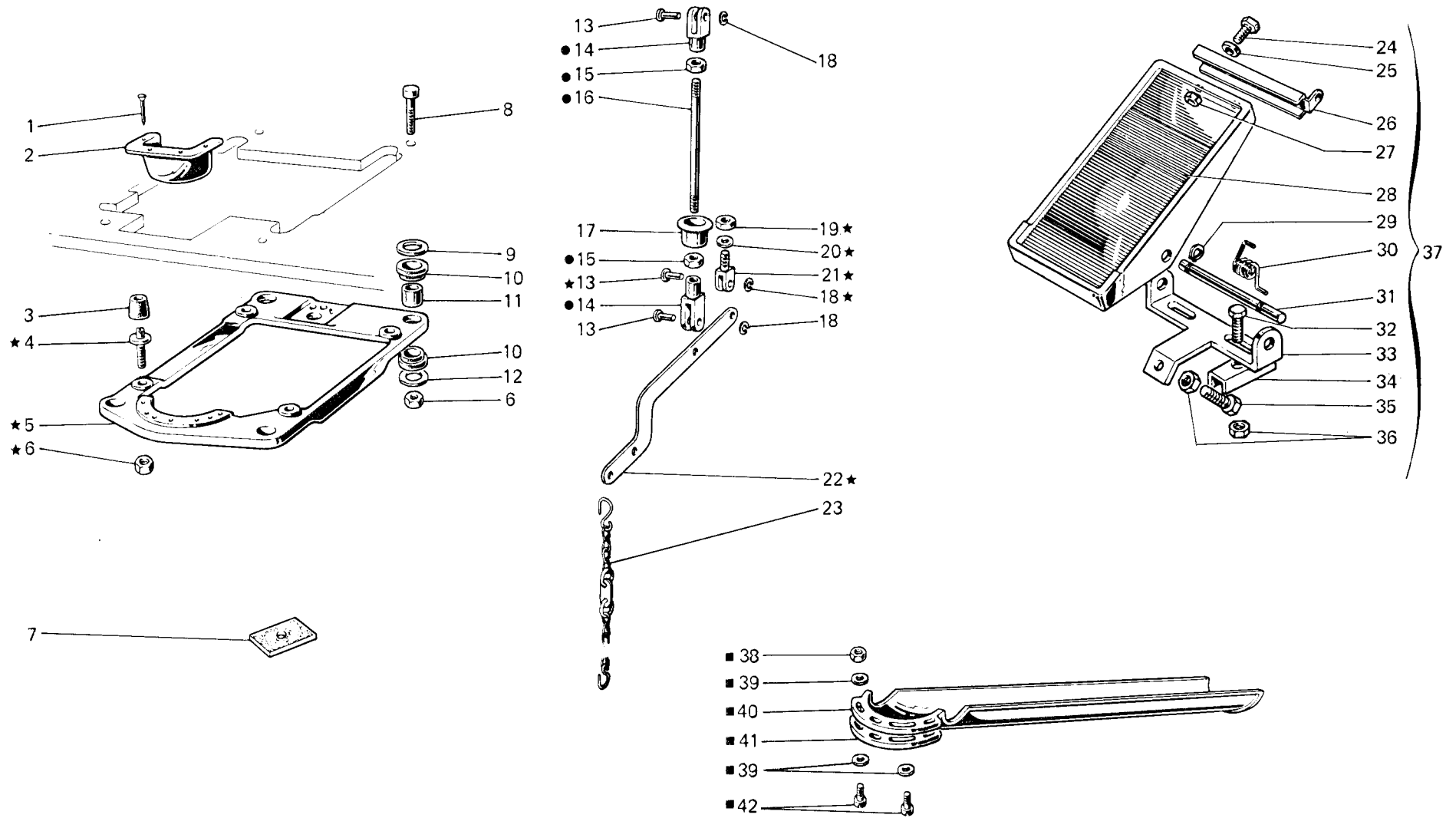


Fig. N. Abb. N.	Part. N. Bestell N. Piec N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	990986-4-00	1	PIAZZAMENTO NORMALE supporto testa completo	NORMAL SETTING head support assembly	INSTALLATION NORMAL support tête complet		
●	990984-4-00	1	tirante alza piedino completo	presser tie rod assembly	tirant pour soulèvement pied-presseur		
1	900201-0-10	4	chiodino	rivet	clou		
2	991187-0-00	1	bocchetta	cup	bouche		
3	990982-0-00	4	ammortizzatore	shock absorber	amortisseur		
4	900694-0-11	4	perno	pin	pivot		
5	990981-0-00	1	supporto testa	head support	support tête		
6	733008-2-00	8	dado	nut	écrou		
7	900203-0-10	4	ammortizzatori per tavola	shock absorber	amortisseur		
8	722905-2-00	4	vite	screw	vis		
9	704346-2-00	4	rondella	washer	rondelle		
10	901101-0-00	8	ammortizzatore	shock absorber	amortisseur		
11	901102-0-00	4	distanziale	spacer	entretoise		
12	704345-2-00	4	rondella	washer	rondelle		
13	990311-0-10	3	perno	pin	pivot		
14	990310-0-10	2	giunto	joint	joint		
15	746402-2-00	2	dado	nut	écrou		
16	990983-0-00	1	tirante	tie-rod	tirant		
17	900204-0-10	1	bussola	bush	bague		
18	700205-0-00	3	anello elastico	spring ring	anneau ressort		
19	746409-2-00	1	dado	nut	écrou		
20	704424-2-00	1	rondella	washer	rondelle		
21	990314-0-10	1	supportino	support	support		
22	990316-0-10	1	leva	lever	levier		
23	990179-4-11	1	catenella completa	chain assembly	chainette complète		
24	720464-4-00	2	vite	screw	vis		
25	704009-4-00	2	rondella	washer	rondelle		
26	900926-0-00	1	attacco	coupling	raccord		
27	733508-4-00	2	dado	nut	écrou		
28	900931-0-00	1	copertura	covering	couverture		
29	900918-0-00	2	anello elastico	spring ring	anneau ressort		
30	900927-0-00	1	molla	spring	anneau		
31	900928-0-00	1	perno	pin	pivot		
32	720505-4-00	2	vite	screw	vis		
33	900929-0-01	1	supporto	support	support		
34	900920-0-00	2	piastrina	plate	plaque		
35	720545-4-00	1	vite	screw	vis		
36	733510-4-00	3	dado	nut	écrou		
37	900925-4-01	1	pedalina completa	pedal assembly	pédale complète		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
■	991186-1-00	1	gruppo canale scarico ritagli	offlet assembly	groupe décharge chutes		
38	733507-2-00	1	dado	nut	écrou		
39	704409-2-00	4	rondella	washer	rondelle		
40	991186-0-00	1	canale scarico ritagli	offlet	décharge chutes		
41	991189-0-00	1	piastra di rinforzo	plate	plaque		
42	742068-2-00	3	vite	screw	vis		

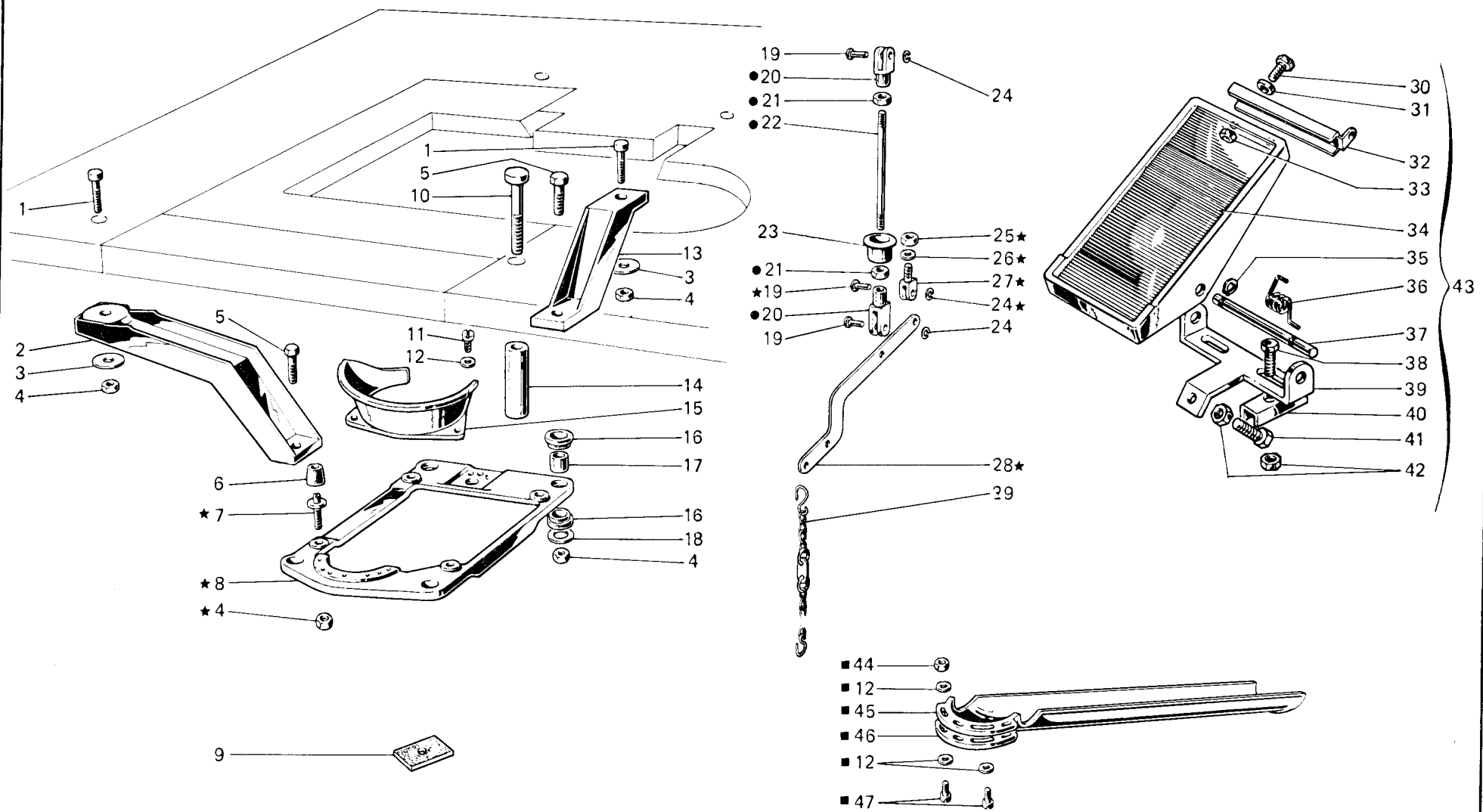


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
			<b>PIAZZAMENTO INCASSATO</b>	<b>SUBMERGED SETTING</b>	<b>INSTALLATION ENCASTREE</b>		
★	990986-4-00	1	supporto testa completo	head support assembly	support tête complet		
●	990984-4-00	1	tirante alza piedino completo	presser tie-rod assembly	tirant pour soulèvement pied-presseur		
1	722905-2-00	2	vite	screw	vis		
2	901105-0-00	1	staffa laterale	side bracket	bride latéral		
3	704536-0-00	2	rondella	washer	rondelle		
4	733008-2-00	6	dado	nut	écrou		
5	720566-2-00	2	vite	screw	vis		
6	990982-0-00	4	ammortizzatore	shock absorber	amortisseur		
7	900694-0-11	4	perno	pin	pivot		
8	990981-0-00	1	supporto testa	head support	support tête		
9	900203-0-10	4	ammortizzatore per tavola	shock absorber	amortisseur		
10	722917-2-00	2	vite	screw	vis		
11	721475-2-00	2	vite	screw	vis		
12	704409-2-00	2	rondella	washer	rondelle		
13	901104-0-00	1	staffa posteriore	bracket	bride		
14	901103-0-10	2	distanziale	spacer	entretoise		
15	991188-0-00	1	bocchetta	cup	bouche		
16	901101-0-00	8	ammortizzatore	shock absorber	amortisseur		
17	901102-0-00	4	distanziale	spacer	entretoise		
18	704345-2-00	4	rondella	washer	rondelle		
19	990311-0-10	3	perno	pin	pivot		
20	990310-0-10	2	giunto	joint	joint		
21	746402-2-00	2	dado	nut	écrou		
22	990983-0-00	1	tirante	tie-rod	tirante		
23	900204-0-10	1	bussola	bush	bague		
24	700205-0-00	3	anello elastico	spring ring	anneau ressort		
25	746409-2-00	1	dado	nut	écrou		
26	704424-2-00	1	rondella	washer	rondelle		
27	990314-0-10	1	supportino	support	support		
28	990316-0-10	1	leva	lever	levier		
29	990179-4-11	1	catenella completa	chain assembly	chafnette complète		
30	720464-4-00	2	vite	screw	vis		
31	704009-4-00	2	rondella	washer	rondelle		
32	900926-0-00	1	attacco	coupling	raccord		
33	733508-4-00	2	dado	nut	écrou		
34	900931-0-00	1	copertura	covering	couverture		
35	900918-0-00	2	anello elastico	spring ring	anneau ressort		
36	900927-0-00	1	molla	spring	ressort		
37	900928-0-00	1	perno	pin	pivot		
38	720505-4-00	2	vite	screw	vis		
39	900929-0-01	1	supporto	support	support		
40	900920-0-00	2	piastrina	plate	plaque		
41	720545-4-00	1	vite	screw	vis		
42	733510-4-00	3	dado	nut	écrou		
43	900925-4-01	1	pedalina completa	pedal assembly	pédale complète		
			<b>SOLO A RICHIESTA</b>	<b>ONLY ON REQUEST</b>	<b>SEULEMENT SUR DEMANDE</b>		
■	991186-1-00	1	gruppo canale scarica ritagli	offlet assembly	groupe décharge chutes		
12	704409-2-00	4	rondella	washer	rondelle		
44	733507-2-00	1	dado	nut	écrou		
45	991186-0-00	1	canale scarica ritagli	offlet	décharge chutes		
46	991189-0-00	1	piastra di rinforzo	plate	plaque		
47	742068-2-00	3	vite	screw	vis		

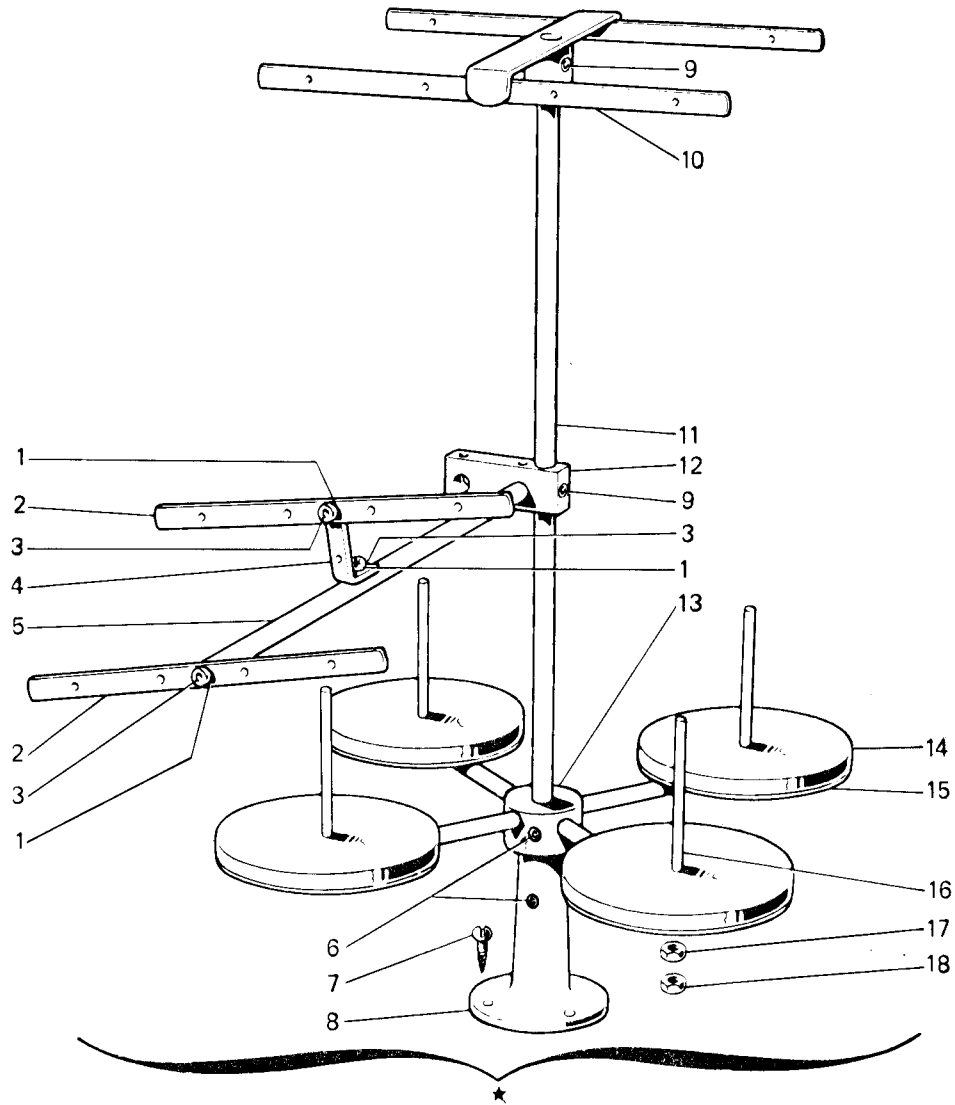
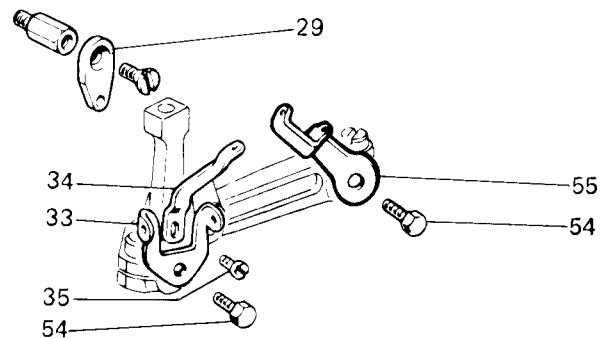


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	991120-5-00	1	porta bobine compl. (4-3 fili)	bobbin carrier ass.(4-3 threads)	porte bobine compl.(4-3 fils)		
1	703005-0-00	3	rondella	washer	rondelle		
2	991108-2-00	2	tubetto con bussole	frame with bushes	bâti avec bagues		
3	722431-2-00	3	vite	screw	vis		
4	991107-2-00	1	squadretta con viti e rondelle	bracket with screws and washers	équerre avec vis et rondelles		
5	991106-2-00	1	asta con rondelle e viti	rod with washers and screws	tige avec rondelles et vis		
6	729054-2-00	3	vite	screw	vis		
7	731107-2-00	3	vite	screw	vis		
8	991114-2-00	1	basetta	base	base		
9	729034-2-00	3	vite	screw	vis		
10	991121-3-00	1	telaio superiore	upper frame	bâti supérieur		
11	991113-0-00	1	asta principale	main rod	tige principale		
12	991128-2-00	1	blocchetto con viti	block with screws	bloc avec vis		
13	991129-3-00	1	mozzo con aste e viti	hub with rod and screws	moyeau avec tiges et vis		
14	991179-0-00	4	disco	disc	disque		
15	991112-0-00	4	piatto	disc	plateau		
16	991111-2-00	4	astina con dadi	rod with nuts	tige avec écrous		
17	733508-2-00	4	dado	nut	écrou		
18	925433-0-00	4	dado	nut	écrou		

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
29	Tav. 3 206812-0-00	1	passafilo crochet sup.	upper looper thread guide			
33	203133-0-10	1	tendifilo crochet inf.	lower looper thread take-up			
34	203027-0-10	1	tendifilo crochet sup.	upper looper thread take-up			
54	720431-2-00	2	vite	screw			
55	203136-0-10	1	tendifilo crochet inf.	lower looper thread take-up			
★	Tav. 6 206395-4-00	1	gruppo manicotti com. crochet	coupling assembly			
13	704847-0-00	1	rondella	washer			

TAV. 3



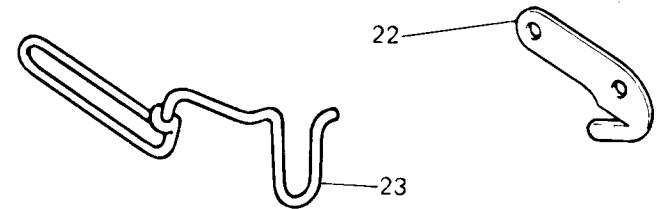
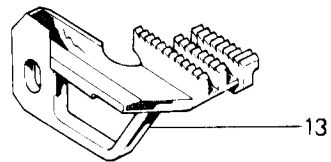
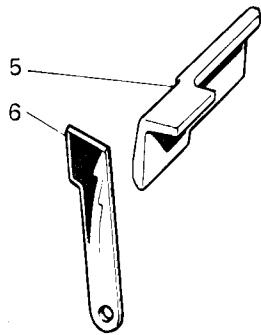
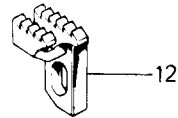
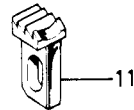
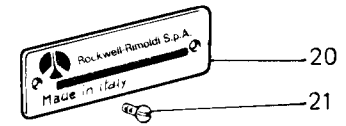
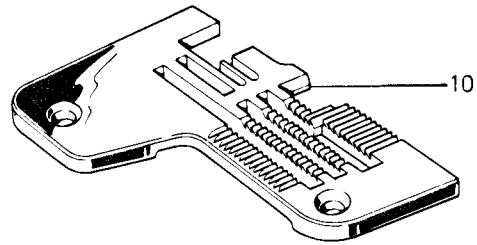
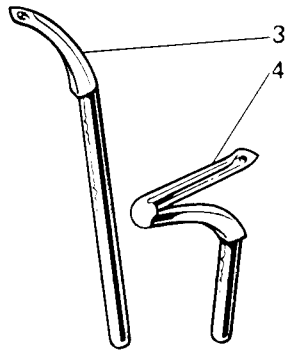
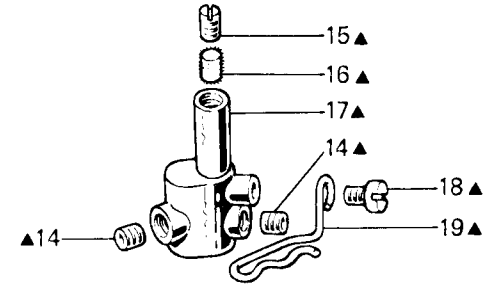
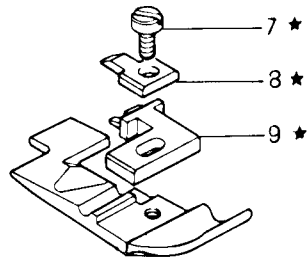
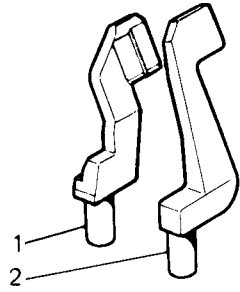




Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	204037-3-11	1	piedino completo	presserfoot assembly			
▲	207512-4-00	1	morsetto porta aghi completo	needles clamp assembly	pied-presseur complet		
1	207994-0-00	1	salva ago	rear needle guard	porte-aiguilles complet		
2	207997-0-00	1	spingi asola	front needle guard	protège-aiguille		
3	206209-0-00	1	crochet superiore	upper looper	pare-boucle		
4	202095-0-11	1	crochet inferiore	lower looper	crochet supérieur		
5	207004-2-00	1	coltello superiore	upper knife	crochet inférieur		
6	207016-2-00	1	coltello inferiore	lower knife	couteau supérieur		
7	741675-2-00	1	vite	screw	couteau inférieur		
8	203772-0-11	1	staffa	bracket	vis		
9	203569-0-11	1	linguetta	tongue	bride		
10	204026-0-11	1	placca ago largh. costa 7 mm	needle plate width bight 7 mm	languette		
11	203612-0-10	1	griffino	feed dog	plaque à aiguille larg. surjet 7 mm		
12	203609-0-10	1	griffa sussidiaria	subsidiary feed dog	petite griffe		
13	206298-0-00	1	griffa principale	main feed dog	griffe subsidiaire		
14	745810-2-00	2	vite	screw	griffe principale		
15	727021-0-00	1	vite	screw	vis		
16	778206-0-00	1	stoppino	wick	vis		
17	207522-2-00	1	morsetto porta aghi	needles clamp	mèche		
18	741415-2-00	1	vite	screw	porte-aiguilles		
19	207542-0-00	1	guidafilo	thread guide	vis		
20	780221-0-40	1	targhetta classe testa	head class plate	guide-fil		
21	202165-0-10	2	vite	screw	plaque classe tête		
22	202194-0-10	1	piastrina	plate	vis		
23	990694-0-00	1	salvadita	protection	plaque		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
3	206208-0-00	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper	crochet supérieur		
5	203759-0-10	1	coltello superiore	upper knife	crochet inférieur		
	203783-0-10	1	coltello superiore	upper knife	couteau supérieur		
	207003-2-00	1	coltello superiore	upper knife	couteau supérieur		
10	203014-0-11	1	placca ago largh. costa 7 mm	needle plate width bight 7 mm	couteau supérieur		
12	203540-0-10	1	griffa sussidiaria	subsidiary feed dog	plaque à aiguille larg. surjet 7 mm		
13	203651-0-11	1	griffa principale	main feed dog	griffe subsidiaire		
					griffe principale		

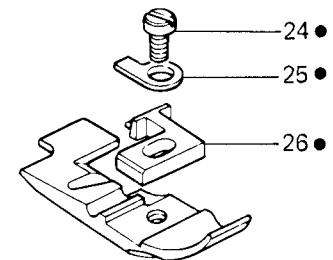
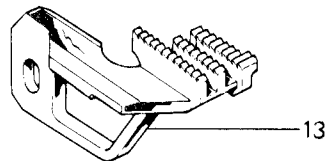
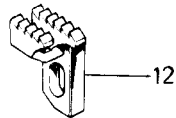
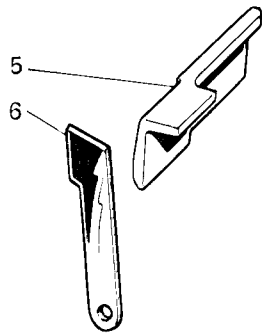
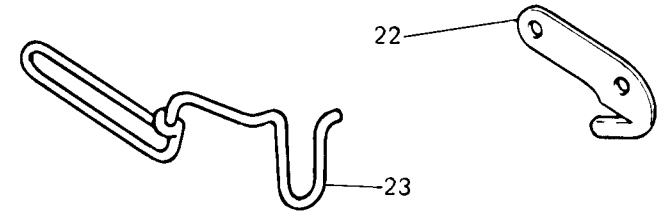
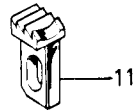
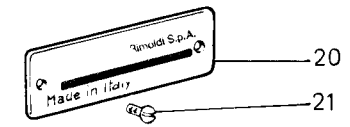
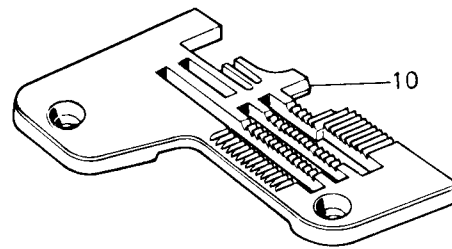
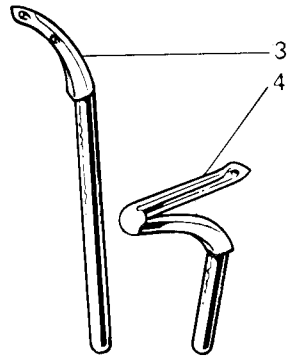
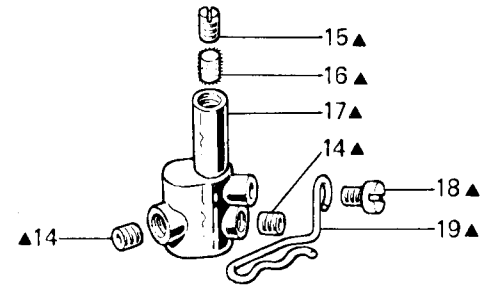
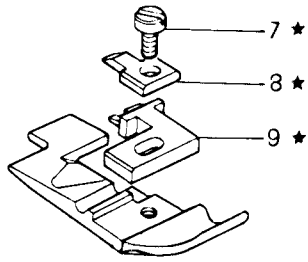
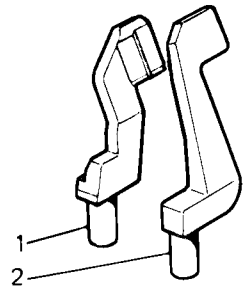


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	204009-3-12	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	207513-4-00	1	morsetto porta aghi completo	needles clamp assembly	porte-aiguilles complet		
1	207993-0-00	1	salva ago	rear needle guard	protège-aiguille		
2	207996-0-00	1	spingi asola	front needle guard	pare-bouclie		
3	204022-0-10	1	crochet superiore	upper looper	crochet supérieur		
4	202095-0-11	1	crochet inferiore	lower looper	crochet inférieur		
5	203759-0-10	2	coltello superiore	upper knife	couteau supérieur		
6	203012-0-10	2	coltello inferiore	lower knife	couteau inférieur		
7	741675-2-00	1	vite	screw	vis		
8	203772-0-11	1	staffa	bracket	équerre		
9	204011-0-11	1	linguetta	tongue	languette		
10	204006-0-11	1	placca ago largh. costa 5,5 mm	needle plate width bight 5,5 mm	plaque à aiguille larg. surjet 5,5 mm		
11	203612-0-10	1	griffino	feed dog	petite griffe		
12	203609-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
13	206298-0-00	1	griffa principale	main feed dog	griffe principale		
14	745810-2-00	2	vite	screw	vis		
15	727021-0-00	1	vite	screw	vis		
16	778206-0-00	1	stoppino	wick	mèche		
17	207523-2-00	1	morsetto porta aghi	needles clamp	porte-aiguilles		
18	741415-2-00	1	vite	screw	vis		
19	207542-0-00	1	guidafilo	thread guide	guide-fil		
20	780236-0-40	1	targhetta classe testa	head class plate	plaque classe tête		
21	202165-0-10	2	vite	screw	vis		
22	202194-0-10	1	piastrina	plate	plaque		
23	990694-0-00	1	salvadita	protection	protection		
			SOLO A RICHIESTA	ONLY ON REQUEST	SEULEMENT SUR DEMANDE		
●	204017-3-11	1	piedino completo	presserfoot assembly	pied-presseur complet		
3	204034-0-10	1	crochet superiore	upper looper	crochet supérieur		
4	202094-0-11	1	crochet inferiore	lower looper	crochet inférieur		
5	203783-0-10	1	coltello superiore	upper knife	couteau supérieur		
	207003-2-00	1	coltello superiore	upper knife	couteau supérieur		
	207004-2-00	1	coltello superiore	upper knife	couteau supérieur		
6	207016-2-00	1	coltello inferiore	lower knife	couteau inférieur		
10	204007-0-11	1	placca ago largh. costa 6,5 mm	needle plate width bight 6,5 mm	plaque à aiguille larg. surjet 6,5 mm		
	204012-0-11	1	placca ago largh. costa 4 mm	needle plate width bight 4 mm	plaque à aiguille larg. surjet 4 mm		
	205650-0-01	1	placca ago largh. costa 7,5 mm	needle plate width bight 7,5 mm	plaque à aiguille larg. surjet 7,5 mm		
12	203540-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
	203611-2-11	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
13	203607-2-11	1	griffa principale	main feed dog	griffe principale		
	203651-0-11	1	griffa principale	main feed dog	griffe principale		
	203668-0-11	1	griffa principale	main feed dog	griffe principale		
24	741665-2-00	1	vite	screw	vis		
25	202201-0-11	1	staffa	bracket	bride		
26	204018-0-11	1	linguetta	tongue	languette		
14	<u>Tav. 3</u> 788000-0-01	1	dealcomania sist. aghi	needles syst. dealcomania	décalcomanie syst. aiguilles		
23	<u>Tav. 7</u> 765000-6-90	2	ago Rim 26 fin. 90	needle Rim 26 size 90	aiguille Rim 26 jauge 90		

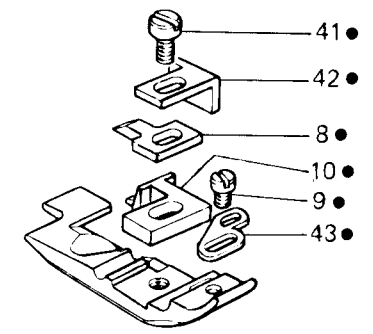
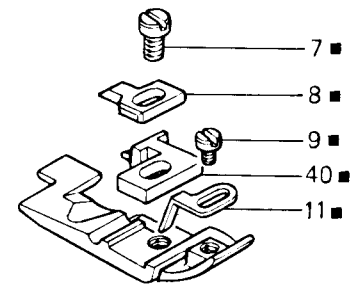
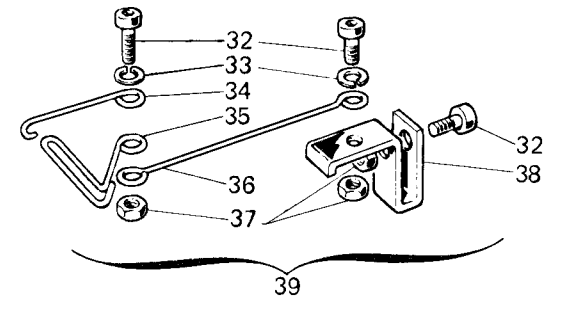
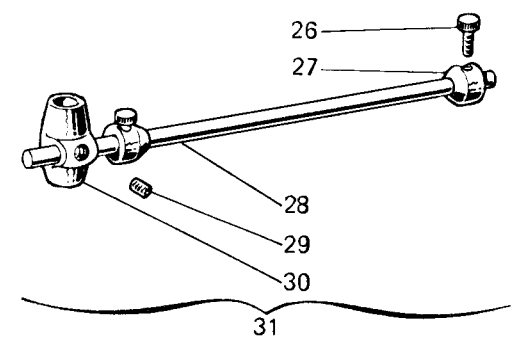
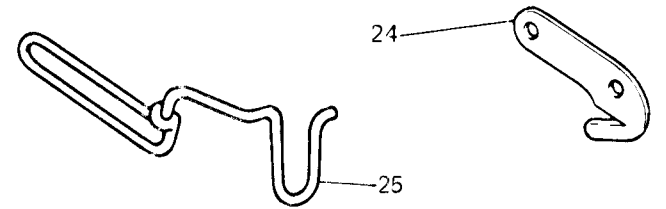
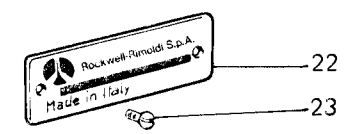
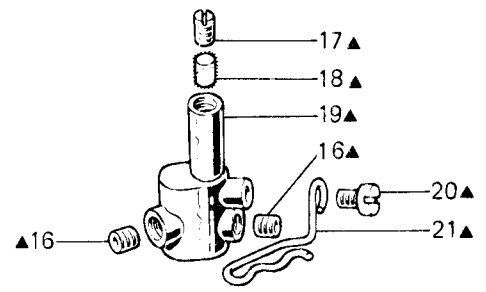
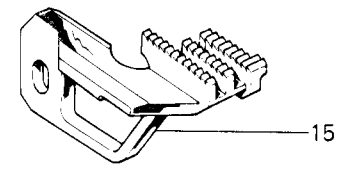
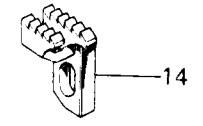
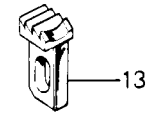
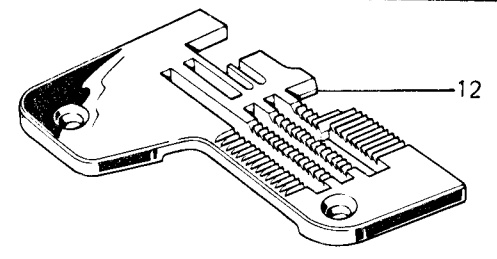
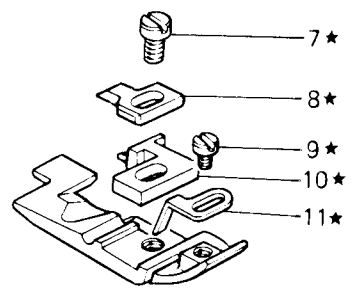
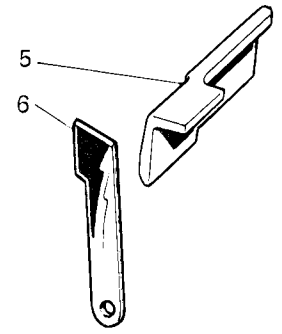
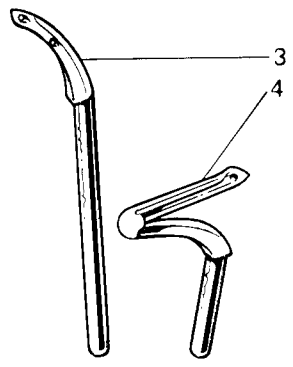
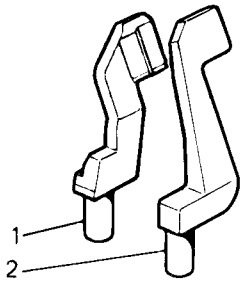


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	204028-3-11	1	piedino completo	presserfoot assembly			
▲	207512-4-00	1	morsetto porta aghi completo	needles clamp assembly			
1	207994-0-00	1	salva ago	rear needle guard			
2	207997-0-00	1	spingi asola	front needle guard			
3	204022-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
5	203759-0-10	1	coltello superiore	upper knife			
6	203012-0-10	1	coltello inferiore	lower knife			
7	741675-2-00	1	vite	screw			
8	203772-0-11	1	staffa	bracket			
9	741519-2-00	1	vite	screw			
10	203569-0-11	1	linguetta	tongue			
11	204020-0-11	1	piastrina	plate			
12	204026-0-11	1	placca ago larg. costa 7 mm	needle plate width bight 7 mm			
13	203612-0-10	1	griffino	feed dog			
14	203609-0-10	1	griffa sussidiaria	subsidiary feed dog			
15	206298-0-00	1	griffa principale	main feed dog			
16	745810-2-00	2	vite	screw			
17	727021-0-00	1	vite	screw			
18	778206-0-00	1	stoppino	wick			
19	207522-2-00	1	morsetto porta aghi	needles clamp			
20	741415-2-00	1	vite	screw			
21	207542-0-00	1	guidafilo	thread guide			
22	780200-0-40	1	targhetta classe testa	head class plate			
23	202165-0-10	2	vite	screw			
24	202194-0-10	1	piastrina	plate			
25	990694-0-00	1	salvadita	protection			
26	990596-0-10	2	vite	screw			
27	990594-2-00	2	anello di registro	adjustment ring			
28	991226-0-00	1	asta	rod			
29	729024-2-00	2	vite	screw			
30	991153-2-00	1	supporto	support			
31	991228-4-00	1	porta rotolo completo	roll carrier assembly			
32	722420-2-00	3	vite	screw			
33	703003-0-00	2	rondella elastica	spring washer			
34	991222-0-00	1	asta di regolazione	adjustment rod			
35	991221-0-00	1	guida fettuccia	guide			
36	991220-0-00	1	asta centrale	central rod			
37	746003-0-00	3	dado	nut			
38	991223-0-00	1	supporto	support			
39	991225-4-00	1	guida fettuccia completa	guide assembly			
			<b>SOLO A RICHIESTA</b>	<b>ONLY ON REQUEST</b>			<b>SEULEMENT SUR DEMANDE</b>
■	204038-3-01	1	piedino completo	presserfoot assembly			
●	204057-3-11	1	piedino completo	presserfoot assembly			
5	203783-0-10	1	coltello superiore	upper knife			
	207003-2-00	1	coltello superiore	upper knife			
	207004-2-00	1	coltello superiore	upper knife			
6	207016-2-00	1	coltello inferiore	lower knife			
12	204055-0-11	1	placca ago larg. costa 7,5 mm	needle plate width bight 7,5 mm			
14	203540-0-10	1	griffa sussidiaria	subsidiary feed dog			
15	203651-0-11	1	griffa principale	main feed dog			
40	204039-0-01	1	linguetta	tongue			
41	741685-2-00	1	vite	screw			
42	203768-0-11	1	piastrina	plate			
43	204056-0-11	1	piastrina	plate			

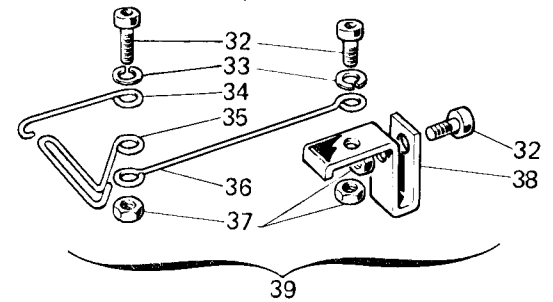
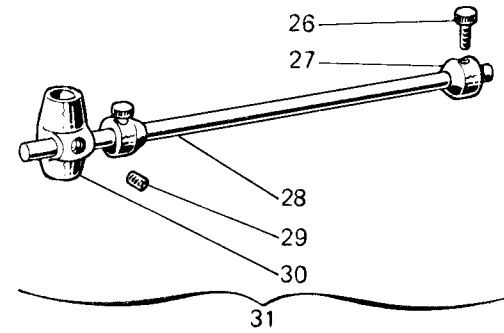
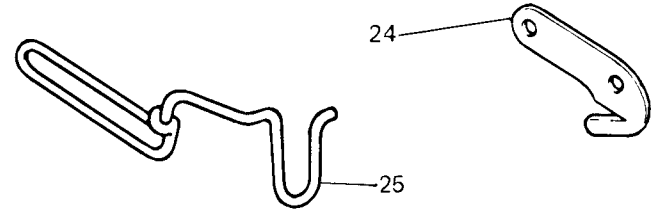
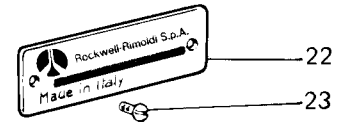
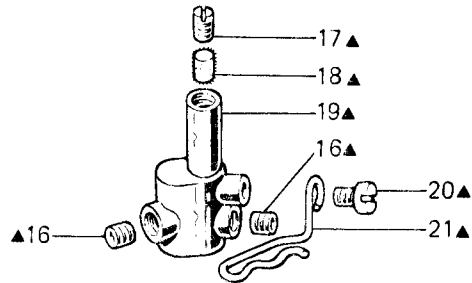
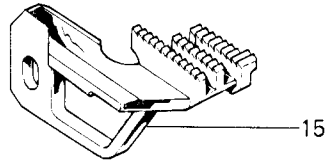
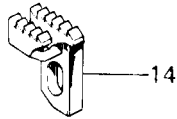
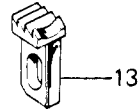
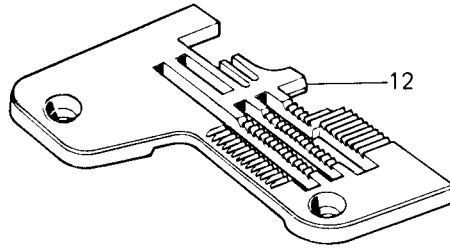
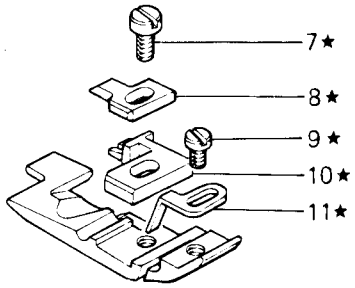
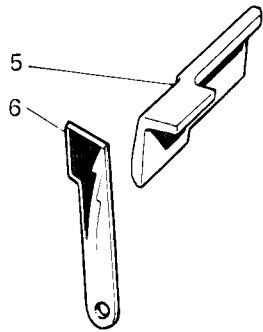
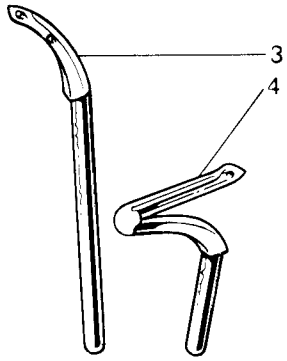
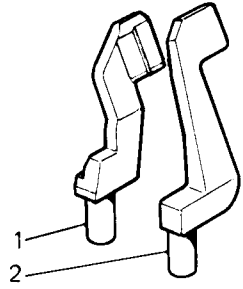


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	204010-3-11	1	piedino completo	presserfoot assembly	pied-presseur complet		
▲	207513-4-00	1	morsetto porta aghi completo	needles clamp assembly	porte aiguilles complet		
1	207993-0-00	1	salva ago	rear needle guard	protège-aiguille		
2	207996-0-00	1	spingi asola	front needle guard	pare-boucle		
3	204022-0-10	1	crochet superiore	upper looper	crochet supérieur		
4	202095-0-11	1	crochet inferiore	lower looper	crochet inférieur		
5	203759-0-10	1	coltello superiore	upper knife	couteau supérieur		
6	203012-0-10	1	coltello inferiore	lower knife	couteau inférieur		
7	741675-2-00	1	vite	screw	vis		
8	203772-0-11	1	staffa	bracket	bride		
9	741519-2-00	1	vite	screw	vis		
10	204011-0-11	1	linguetta	tongue	languette		
11	204020-0-11	1	piastrina	plate	plaque		
12	204006-0-11	1	placca ago largh. costa 5,5 mm	needle plate width bight 5,5 mm	plaque à aiguille larg. surjet 5,5 mm		
13	203612-0-10	1	griffino	feed dog	petite griffe		
14	203609-0-10	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
15	206298-0-00	1	griffa principale	main feed dog	griffe principale		
16	745810-2-00	2	vite	screw	vis		
17	727021-0-00	1	vite	screw	vis		
18	778206-0-00	1	stoppino	wick	mèche		
19	207523-2-00	1	morsetto porta aghi	needles clamp	porte aiguilles		
20	741415-2-00	1	vite	screw	vis		
21	207542-0-00	1	guidafilo	thread guide	guide-fil		
22	780200-0-40	1	targhetta classe testa	head class plate	plaque classe tête		
23	202165-0-10	2	vite	screw	vis		
24	202194-0-10	1	piastrina	plate	plaque		
25	990694-0-00	1	salvadita	protection	protection		
26	990596-0-10	2	vite	screw	vis		
27	990594-2-00	2	anello di registro	adjustment ring	bague de réglage		
28	991229-0-00	1	asta	rod	tige		
29	729024-2-00	2	vite	screw	vis		
30	991153-2-00	1	supporto	support	support		
31	991228-4-00	1	portarotolo completo	roll carrier assembly	porte-rouleau complet		
32	722420-2-00	3	vite	screw	vis		
33	703003-0-00	2	rondella elastica	spring washer	rondelle élastique		
34	991222-0-00	1	asta di regolazione	adjustment rod	tige de réglage		
35	991221-0-00	1	guida fettuccia	guide	guide		
36	991220-0-00	1	asta centrale	central rod	tige centrale		
37	746003-0-00	3	dado	nut	écrou		
38	991223-0-00	1	supporto	support	support		
39	991225-4-00	1	guida fettuccia completa	guide assembly	guide complet		
			<b>SOLO A RICHIESTA</b>	<b>ONLY ON REQUEST</b>	<b>SEULEMENT SUR DEMANDE</b>		
5	203783-0-10	1	coltello superiore	upper knife	couteau supérieur		
	207003-2-00	1	coltello superiore	upper knife	couteau supérieur		
	207004-2-00	1	coltello superiore	upper knife	couteau supérieur		
6	207016-2-00	1	coltello inferiore	lower knife	couteau inférieur		
12	204007-0-11	1	placca ago largh. costa 6,5 mm	needle plate width bight 6,5 mm	plaque à aiguille larg. surjet 6,5 mm		
	204012-0-11	1	placca ago largh. costa 4 mm	needle plate width bight 4 mm	plaque à aiguille larg. surjet 4 mm		
	205650-0-01	1	placca ago largh. costa 7,5 mm	needle plate width bight 7,5 mm	plaque à aiguille larg. surjet 7,5 mm		

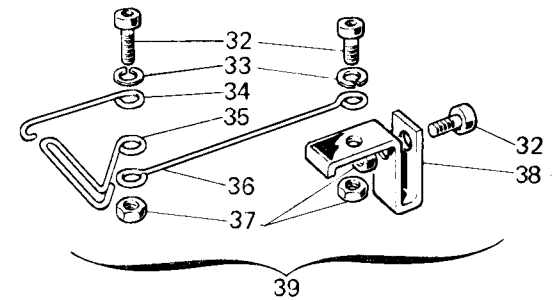
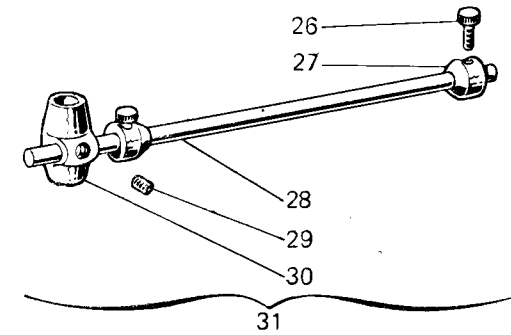
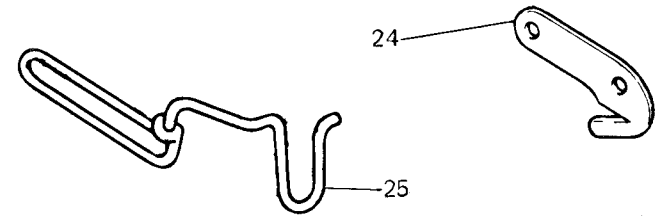
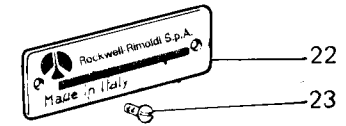
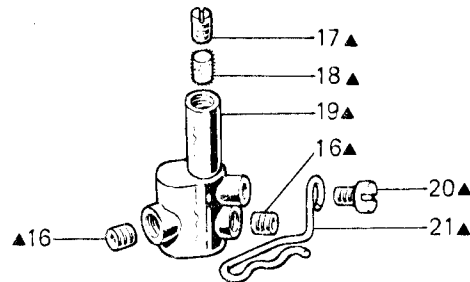
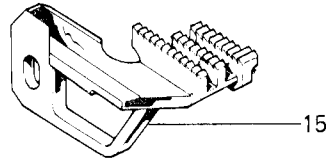
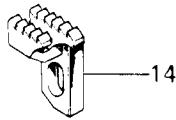
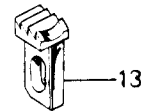
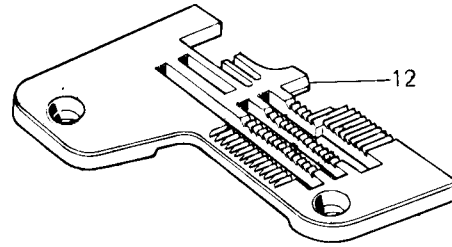
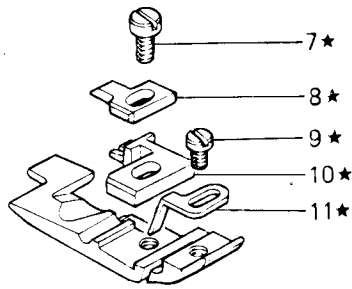
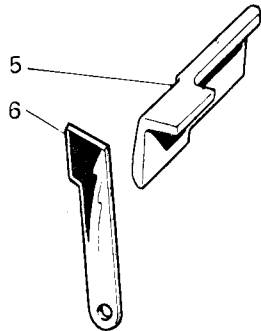
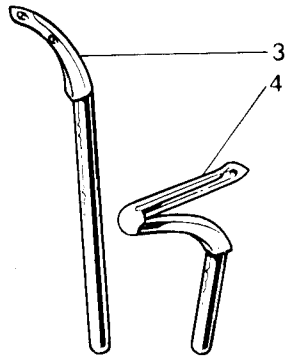
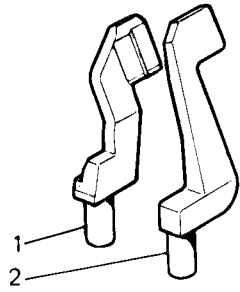




Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
14	203540-0-10	1	griffa sussidiaria	subsidiary feed dog			
	203611-2-11	1	griffa sussidiaria	subsidiary feed dog	griffe subsidiaire		
15	203607-2-11	1	griffa principale	main feed dog	griffe subsidiaire		
	203651-0-11	1	griffa principale	main feed dog	griffe principale		
	203668-0-11	1	griffa principale	main feed dog	griffz peincipale		
					griffe principale		
14	<u>Tav. 3</u> 788000-0-01	1	decalcomania sist. aghi	needles syst. decalcomania	décalcomanie syst. aiguilles		
23	<u>Tav. 7</u> 765000-6-90	2	ago Rim 26 fin. 90	needle Rim 26 size 90	aiguille Rim 26 jauge 90		