

**CATALOGO PEZZI DI RICAMBIO
SPARE PARTS CATALOGUE
CATALOGUE RECHANGES
ERSATZTEILELISTE**

CATALOGO PROVVISORIO

264-01-7ML-01

n.154

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UFFICIO CATALOGHI 5/76

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili scolti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrative richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.
3. Sulla tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base.
Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivata - il simbolo della testa da cui deriva).
I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.
I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole.
I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.

Per ogni testa viene sempre riportata interamente la tavola relativa agli organi di cucitura.

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precisare, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

AVVERTENZA

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

This spare parts catalogue is made up of two parts: in the first one, called "basic catalogue", all the details of most representative head are listed (the first head listed on the cover); the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue.

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that:

1. all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;

2. the references of the pictures of the parts making up the group are usually put in brackets.

In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.

3. In the tables of the other heads there are listed all the parts not fitted on the head in the basic catalogue.

These tables are marked at the top right-hand corner with the symbol of the head which the table refers to.

The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue.

The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue.

The parts which are common to all the heads in the catalogue are listed only in the first group of tables.

Parts marked "annulled part" are those not fitted on the head which the table refers to.

When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled.

For each head the table for sewing parts is always repeated completely.

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found.

NEEDLES

The needles are marked with system and size; the size indicates the average diameter in hundredths of a millimeter.

The system and size of the needle are shown on the packet as well as on the needle itself.

When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

Ce catalogue "pièces détachées" est formé de deux parties: la première appelée "catalogue base" comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture), la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base".

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées.

Lorsque l'on consulte le catalogue, se souvenir que:

1. Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.

2. Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui indique le groupe tout entier.

3. Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dernières.

Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses).

Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue.

Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base.

Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables.

Les pièces définies comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe, mais toutes les pièces qui forment ce groupe sont annulées.

Pour chaque tête est toujours indiquée la table se référant aux organes de couture.

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

AIGUILLES

Les aiguilles se différencient par le système et la grosseur, laquelle indique le diamètre moyen exprimé en centièmes de millimètre.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille.

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles désirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

ATTENTION

Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.

SIMBOLO SYMBOL SYMBOLE	CARATTERISTICHE TESTE	MACHINE HEAD FEATURES	CARACTERISTIQUES TETES
264-01-7ML-01	<p>Per la chiusura in tubolare di pancera in maglia elastica mediante l'applicazione di 2 strisce di rinforzo in tela (una superiore ed una inferiore) ripiegate con doppio risvolto mediante 2 guide. Dotata di rullo, a moto intermittente, posto davanti all'imbocco del piedino, al fine di alimentare il materiale evitando l'allungamento dello stesso. Dotata di 7 crochets frontali.</p> <p>Velocità max 4700 g/1' - N. punti per poll. 8+18</p>	<p>For tubular closing of body-belts in elasticized fabric with folder for attaching two woven reinforcement strips, one above and one underneath, folded in on both edges. With roller with intermittent movement placed at entrance to presserfoot, in order to feed the material without stretching it. Fitted with 7 frontal crochets.</p> <p>Max speed 4700 r.p.m. - Stitch per inch 8+18</p>	<p>Pour coudre en tubulaire les ventrières en tissu à mailles élastique par l'application de deux bandes de renfort en toile (une supérieure et une inférieure) repliées à double repli à l'aide de deux guides. Equipée de rouleau à mouvement intermittent, placé devant l'entrée du pied-presseur, de façon à alimenter le tissu en évitant son allongement. Dotée de 7 crochets frontaux.</p> <p>Vitesse max 4700 t.p.m. - N. point par pouce 8+18</p>

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309088-0-00	3	703005-0-00	9-20	720546-0-00	19	730054-2-00	5	744636-2-00	3	900920-0-00	18-19	990317-0-10	18
309132-3-00	3	703814-0-00	7	721411-0-00	7	731107-2-00	16-20	744656-2-00	3	900925-4-01	18-19	990474-0-11	17
309146-4-00	3	704009-4-00	18-19	721412-2-00	3	731263-0-00	16	744676-2-00	8	900926-0-00	18-19	990578-0-12	17
309161-0-00	3	704104-2-00	3	721424-2-00	7-14	733006-2-00	11	744730-0-00	3	900927-0-00	18-19	990587-0-10	17
309247-0-00	3	704210-4-00	9-11	721444-2-00	1-2	733008-2-00	18-19	745001-0-00	9	900928-0-00	18-19	990592-0-11	18
309248-4-00	3	704216-2-00	15	721456-0-00	2	733505-2-00	12	745126-2-00	12	900929-0-01	18-19	990594-2-00	16
309303-2-00	3	704236-2-00	7-10	721464-2-00	13	733507-0-00	14	745136-2-00	4	900931-0-00	18-19	990596-0-10	16
309323-0-00	3	704240-2-00	12	721485-2-00	1	733507-2-00	3	745800-2-00	7-9-11	901101-0-00	18-19	990628-2-10	16

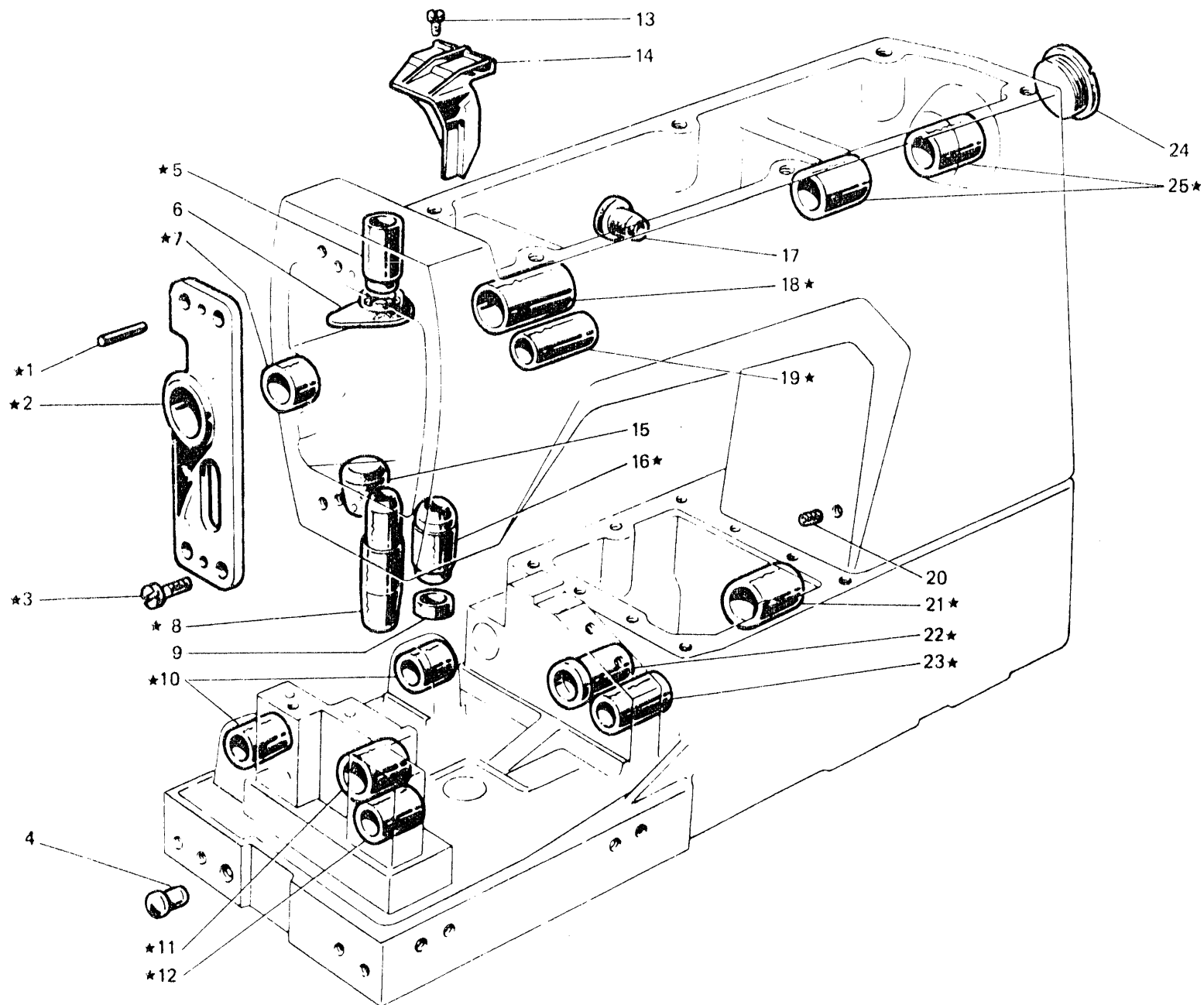


Fig. N. Abb. N.	Part. N. Piese N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308618-3-00	1	base e braccio con bussola	base and arm with bushes	base et bras avec bagues		
1	706454-0-00	2	spina	pin	goupille		
2	308859-2-00	1	supporto con bussola fig. 7	support avec bush fig. 7	support avec bague fig.7		
3	721485-2-00	4	vite	screw	vis		
4	202398-0-10	1	tappo	plug	bouchon		
5	308032-0-00	1	bussola	bush	bague		
6	308215-0-00	1	protezione olio	oil protection	protection huile		
7	308858-0-00	1	bussola	bush	bague		
8	308411-0-00	1	bussola	bush	bague		
9	308218-0-00	1	scodellino inferiore	lower cup	cuvette inférieure		
10	308296-0-00	2	bussola	bush	bague		
11	308293-0-01	1	bussola	bush	bague		
12	308733-0-00	1	bussola	bush	bague		
13	721444-2-00	1	vite	screw	vis		
14	308138-0-11	1	carter paraolio	oil retainer cover	carter protection huile		
15	308094-0-00	1	tappo foro bussola	plug	bouchon		
16	308031-0-00	1	bussola	bush	bague		
17	303501-0-10	1	tappo per foro tendifilo	plug	bouchon		
18	308852-0-00	1	bussola	bush	bague		
19	308232-0-00	1	bussola	bush	bague		
20	729032-2-00	1	vite	screw	vis		
21	308086-0-00	1	bussola	bush	bague		
22	308009-0-00	1	bussola	bush	bague		
23	304144-0-10	1	bussola	bush	bague		
24	302356-0-10	1	tappo	plug	bouchon		
25	308853-0-00	2	bussola	bush	bague		

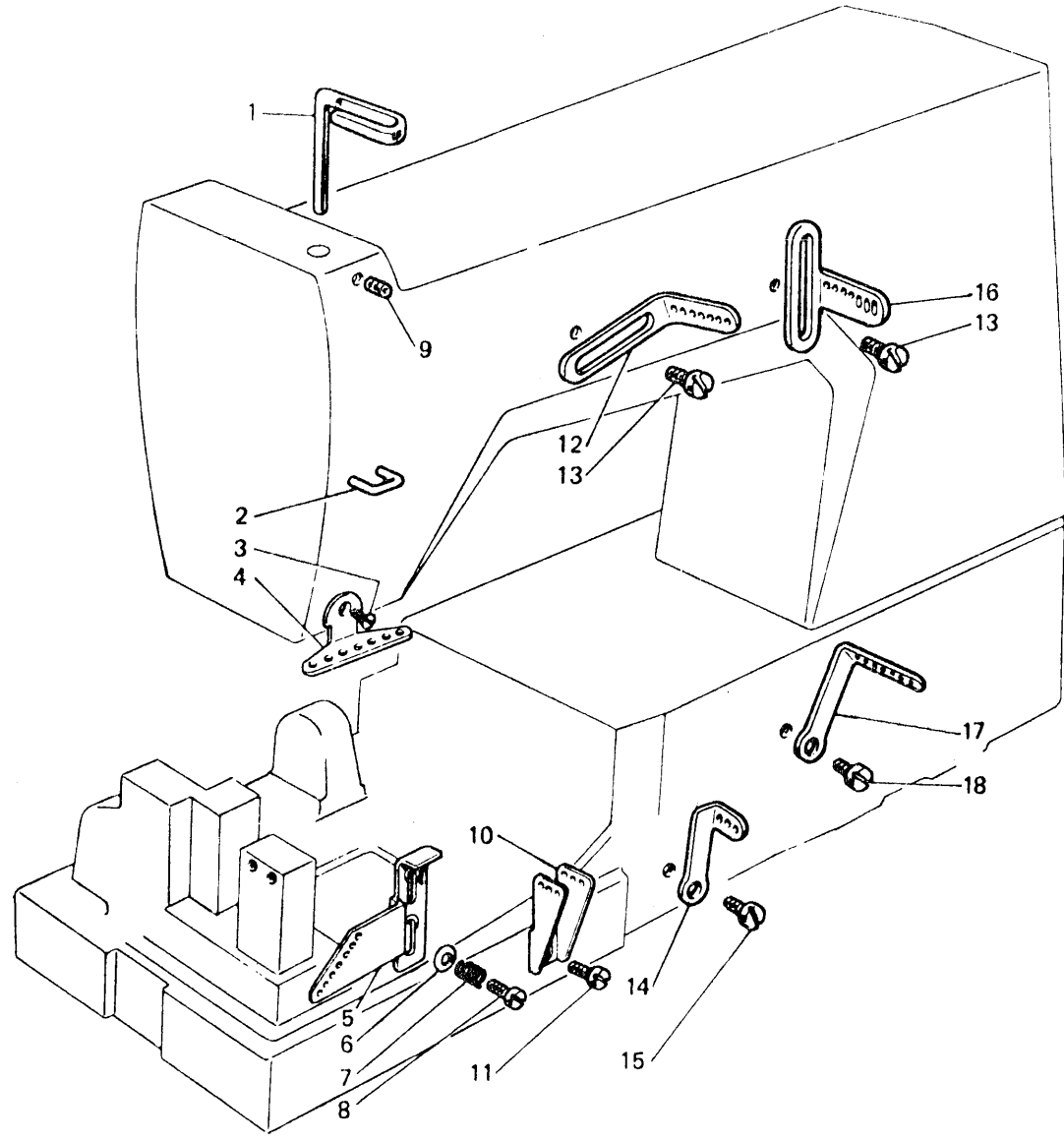


Fig. N. Abb. N.	Part. N. Pieza N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
1	303491-0-11	1	passafilo	thread guide	passé-fil		
2	308137-0-00	1	cavallotto	coupling	cavalier		
3	724420-2-00	1	vite	screw	vis		
4	308843-0-00	1	passafilo	thread guide	passé-fil		
5	306438-0-10	1	guidafilo	thread guide	guide-fil		
6	702402-0-00	2	molla a tazza	cup spring	ressort à tasse		
7	304249-0-10	2	molla	spring	ressort		
8	304330-0-10	2	vite	screw	vis		
9	729011-2-00	1	vite	screw	vis		
10	306455-0-10	1	passafilo	thread guide	passé-fil		
11	721444-2-00	1	vite	screw	vis		
12	306458-0-10	1	guidafilo	thread guide	guide-fil		
13	303045-0-10	2	vite	screw	vis		
14	308835-0-00	1	passafilo	thread guide	passé-fil		
15	300483-0-10	1	vite	screw	vis		
16	308844-0-00	1	guidafilo	thread guide	guide-fil		
17	306461-0-10	1	passafilo	thread guide	passé-fil		
18	721456-0-00	1	vite	screw	vis		

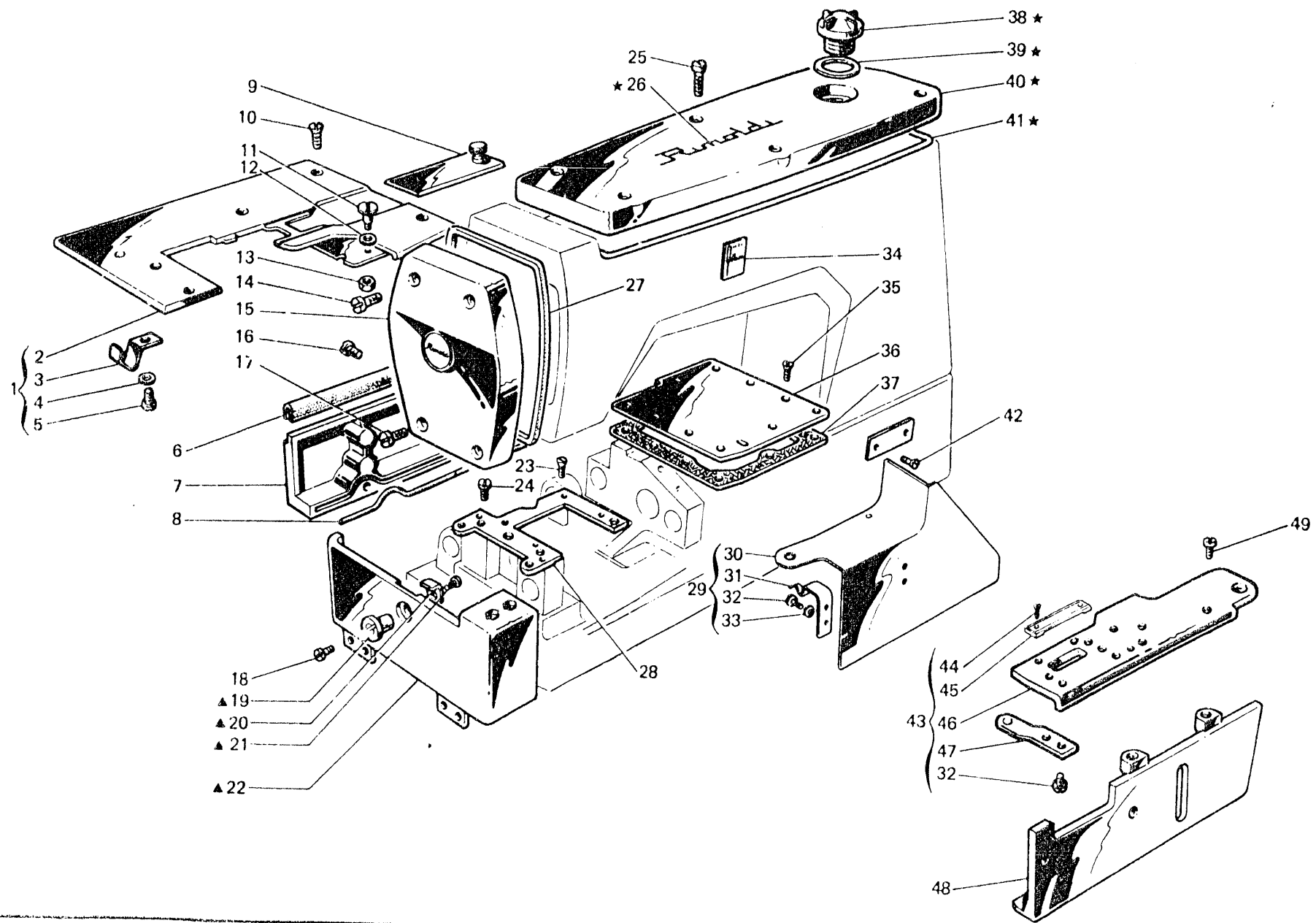


Fig. N. Abb. N.	Part. N. Pieca N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	309146-4-00	1	carter laterale completo	side cover assembly	carter latéral complet		
★	308103-4-10	1	coperchio sup. completo	upper cover assembly	couvercle sup. complet		
1	309066-4-00	1	piano di lavoro completo	working plate assembly	plan de travail complet		
2	309037-2-01	1	piano di lavoro	working plate	plan de travail		
3	309351-0-00	1	molla	spring	ressort		
4	704306-0-00	1	rondella	washer	rondelle		
5	720411-2-00	1	vite	screw	vis		
6	309088-0-00	1	guarnizione	gasket	garniture		
7	309086-0-01	1	carter posteriore	rear cover	carter arrière		
8	309084-0-00	1	guarnizione	gasket	garniture		
9	309303-2-00	1	coperchio scorrevole	sliding cover	couvercle coulissant		
10	744636-2-00	5	vite	screw	vis		
11	309365-0-00	1	vite	screw	vis		
12	704834-0-00	1	rondella	washer	rondelle		
13	733507-2-00	1	dado	nut	écrou		
14	302354-0-10	1	vite superiore	upper screw	vis supérieure		
15	308101-2-00	1	coperchio laterale	side cover	couvercle latéral		
16	741088-2-00	3	vite per carter posteriore	screw for rear cover	vis pour carter arrière		
17	302353-0-10	1	vite inferiore	lower screw	vis inférieure		
18	300483-0-10	4	vite per cerniera	screw for hinge	vis pour charnière		
19	309372-0-00	1	perno	pin	pivot		
20	309371-0-00	1	chiavistello	key	clé		
21	741658-2-00	1	vite	screw	vis		
22	309132-3-00	1	carter laterale	side cover	carter latéral		
23	744730-0-00	4	vite per placca ago	screw for needle plate	vis pour plaque à aiguille		
24	302355-0-10	3	vite per piastra	screw for plate	vis pour plaque		
25	742282-2-00	6	vite per coperchio	screw for cover	vis pour couvercle		
26	300066-0-11	2	dacalcomania	decalcomania	décalcomanie		
27	308128-0-00	1	guarnizione coperchio	cover gasket	garniture couvercle		
28	308738-2-00	1	piastra porta placca	plate	plaque		
29	309362-4-00	1	carter protezione fili compl.	cover assembly	carter complet		
30	309363-0-00	1	carter protezione fili	cover	carter		
31	309364-0-00	1	molla	spring	ressort		
32	721412-2-00	4	vite	screw	vis		
33	704104-2-00	2	rondella	washer	rondelle		
34	728120-0-01	1	dacalcomania sistema aghi	needles decalcomania	décalcomanie syst.aiguilles		
35	741936-2-00	10	vite per piastra	screw for plate	vis pour plaque		
36	309324-2-10	1	piastra superiore	upper plate	plaque supérieure		
37	309323-0-00	1	guarnizione	gasket	garniture		
38	202239-0-10	1	cupolina	cup	coupole		
39	705970-0-00	1	guarnizione per cupolina	gasket	garniture		
40	308102-0-00	1	coperchio superiore	upper cover	couvercle supérieur		
41	308129-0-00	1	guarnizione per coperchio	gasket for cover	garniture pour couvercle		
42	202165-0-10	2	vite per targhetta	screw for plate	vis pour plaquette		
43	309248-4-00	1	piastra piano lavoro compl.	plate assembly	plaque complète		
44	724420-0-00	2	vite	screw	vis		
45	306500-0-10	1	piastrina	plate	plaque		
46	309247-0-00	1	piano di lavoro	plate	plaque		
47	204188-0-10	1	molla	spring	ressort		

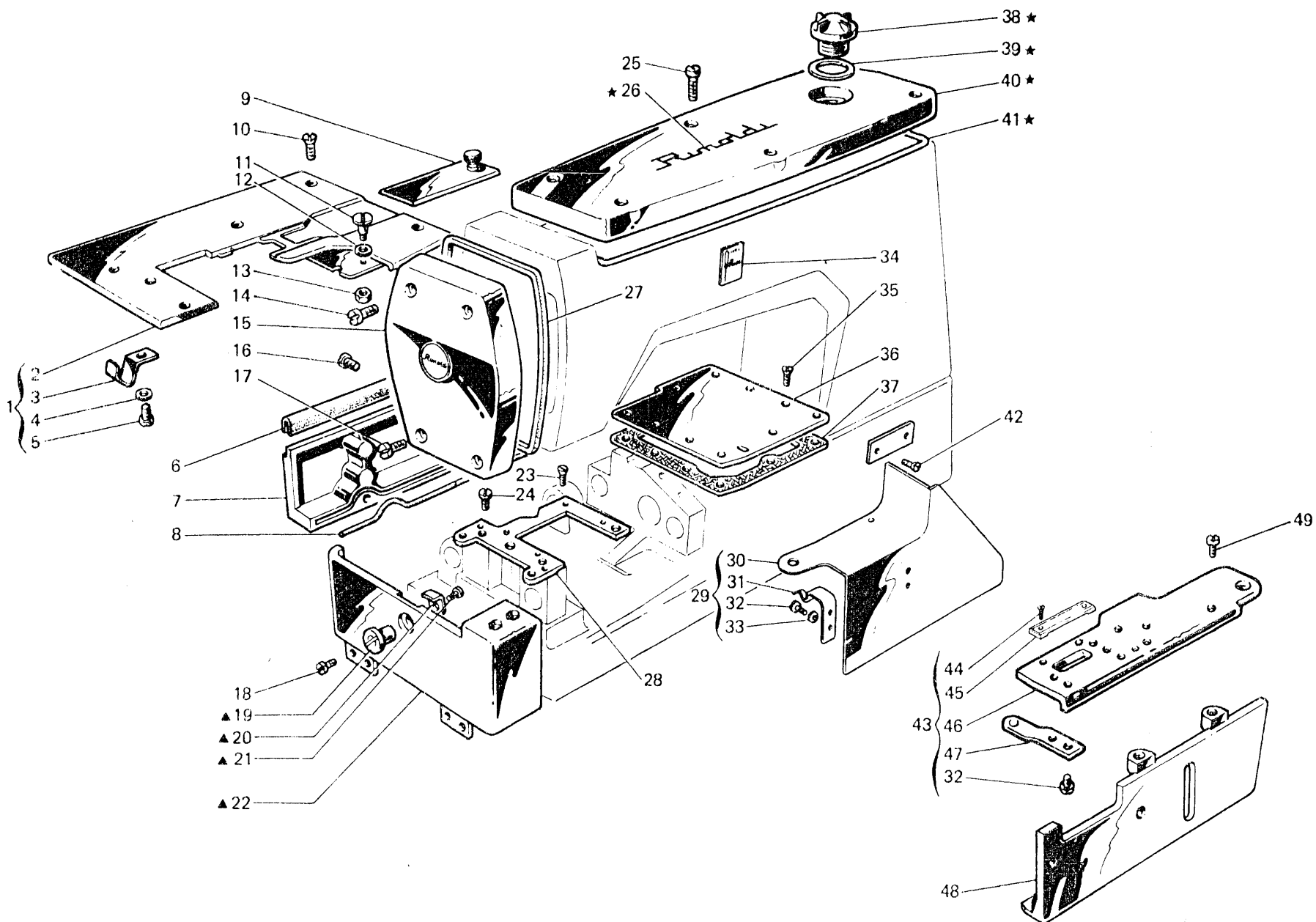


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
48	309161-0-00	1	carter anteriore	front cover	carter avant		
49	744656-2-00	2	vite	screw	vis		

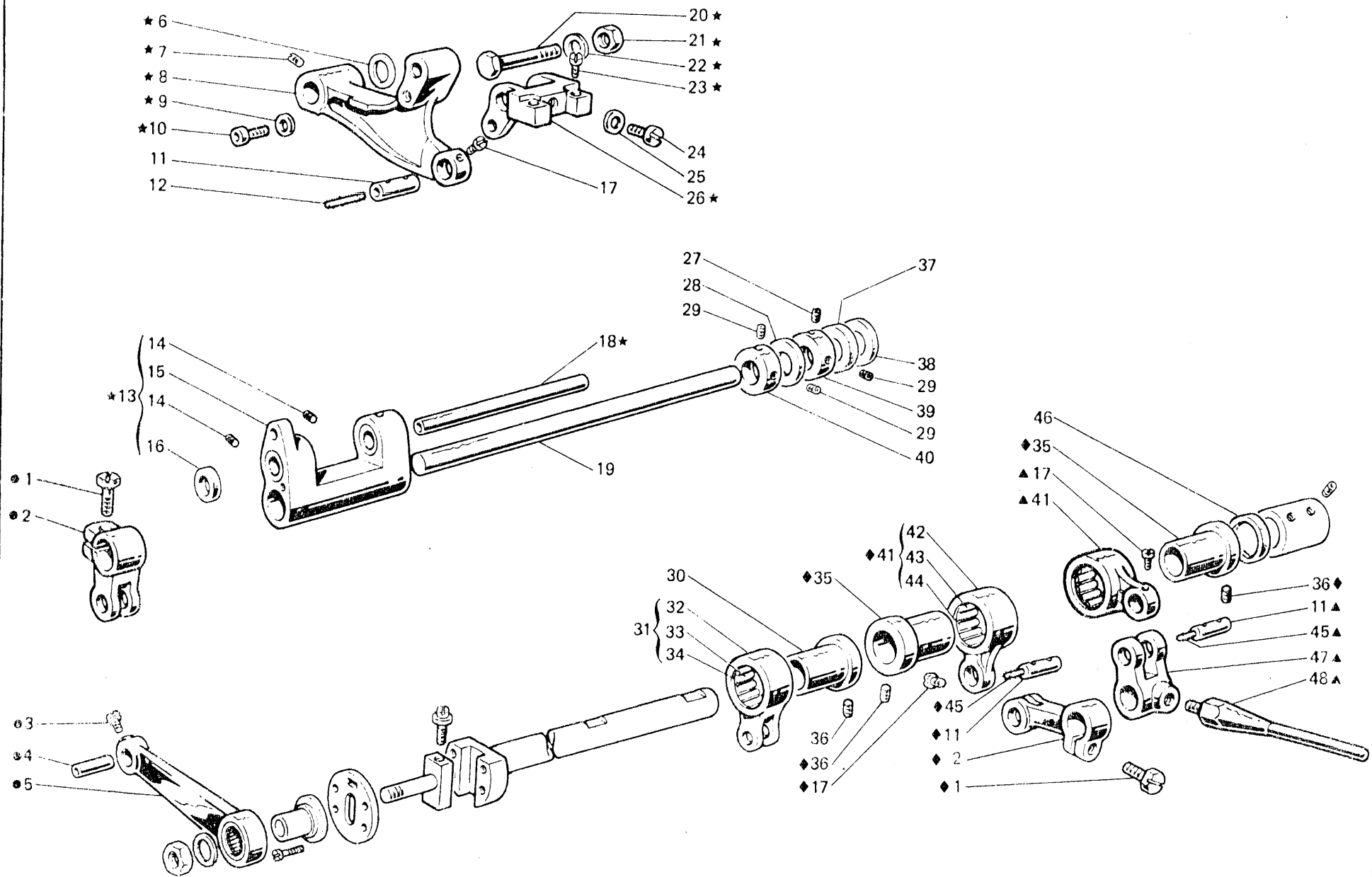


Fig. N. Abb. N.	Part. N. Piece N. Bestell. N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
—	307748-5-00	1	gruppo porta griffa completo (con fig.★11-12-17-30-31-36)	feed dog holder assembly (with fig.★11-12-17-30-31-36)	groupe porte griffe avec fig.★11-12-17-30-31-36)		
★	307747-4-00	1	gruppo porta griffa	feed dog holder group	groupe porte griffe		
●	308286-4-00	1	gruppo leva	lever group	groupe levier		
◆	304256-4-10	1	gruppo comando crochet	looper control assembly	groupe commande crochet		
▲	306475-4-00	1	gruppo comando tendifilo	thread take-up assembly	groupe tendeur du fil		
1	202486-0-10	2	vite	screw	vis		
2	301519-2-11	2	leva	lever	levier		
3	742813-0-00	1	vite	screw	vis		
4	308285-0-00	1	perno	pin	pivot		
5	308283-2-00	1	biella	con-rod	bielle		
6	309560-0-00	2	rondella	washer	rondelle		
7	745815-2-00	1	vite	screw	vis		
8	307740-0-00	1	supporto	support	support		
9	704306-0-00	1	rondella	washer	rondelle		
10	722411-2-00	1	vite	screw	vis		
11	300209-0-10	3	perno	pin	pivot		
12	778238-0-00	1	stoppino	wick	mèche		
13	308191-4-00	1	supporto oscillante compl.	oscillating support assembly	support coulissant complet		
14	729013-2-00	2	vite	screw	vis		
15	308193-2-00	1	supporto con viti	support with screws	support avec vis		
16	308190-0-00	2	anello di tenuta	retainer ring	bague d'étanchéité		
17	742811-0-00	3	vite	screw	vis		
18	308195-0-00	1	perno	pin	pivot		
19	308735-2-00	1	perno per supporto oscillante	pin for oscillating support	pivot pour support coulissant		
20	307749-0-00	1	perno	pin	pivot		
21	746021-2-00	1	dado	nut	écrou		
22	702406-0-00	1	molla a tazza	cup spring	ressort à tasse		
23	304332-0-10	2	vite	screw	vis		
24	302355-0-10	1	vite	screw	vis		
25	704409-0-00	1	rondella	washer	rondelle		
26	307741-0-00	1	attacco griffa	feed dog attachment	raccord griffe		
27	728232-0-00	1	vite	screw	vis		
28	704846-0-00	1	rondella	washer	rondelle		
29	745136-2-00	3	vite	screw	vis		
30	308028-2-00	1	eccentrico con vite fig.36	eccentric with screw fig.36	excentrique avec vis fig.36		
31	301459-4-10	1	giunto compl.per eccentrico	joint assembly for eccentric	joint compl. pour excentrique		
32	301458-0-10	1	giunto	joint	joint		
33	301579-0-10	1	gabbia a rullini	needles cage	cage à aiguilles		
34	201143-0-10	2	anello di tenuta	retainer ring	bague d'étanchéité		
35	308736-2-00	2	eccentrico con vite fig.36	eccentric with screw fig.36	excentrique avec vis fig.36		
36	727834-2-00	6	vite	screw	vis		
37	308287-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
38	704347-2-00	1	rondella	washer	rondelle		
39	309839-2-00	1	anello di registro	adjustment ring	bague de réglage		
40	309838-2-00	1	anello di registro	adjustment ring	bague de réglage		
41	304254-3-10	1	giunto completo	joint assembly	joint compl.		
42	304253-0-10	2	giunto	joint	joint		
43	302856-0-10	2	gabbia a rullini	needles cage	cage à aiguilles		

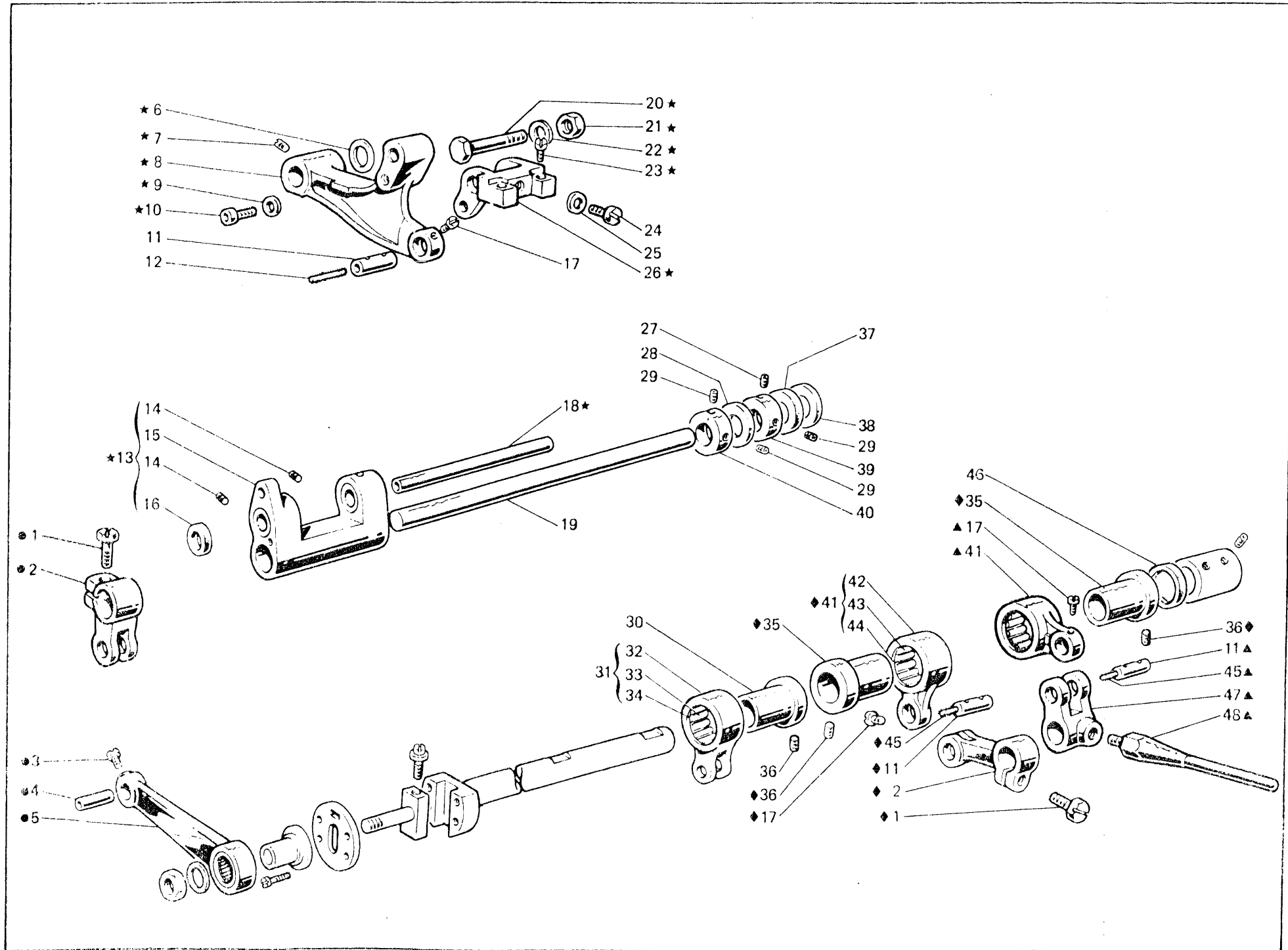


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Q. C. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
44	304255-0-10	4	anello di tenuta	retainer ring			
45	778216-0-00	2	stoppino	wick		bague d'étanchéité	
46	308119-0-00	1	anello di tenuta	retainer ring		mèche	
47	304261-0-10	1	attacco tendifilo	thread take-up attachment		bague d'étanchéité	
48	306453-0-10	1	tendifilo	thread take-up		raccord tendeur du fil	
						tendeur du fil	

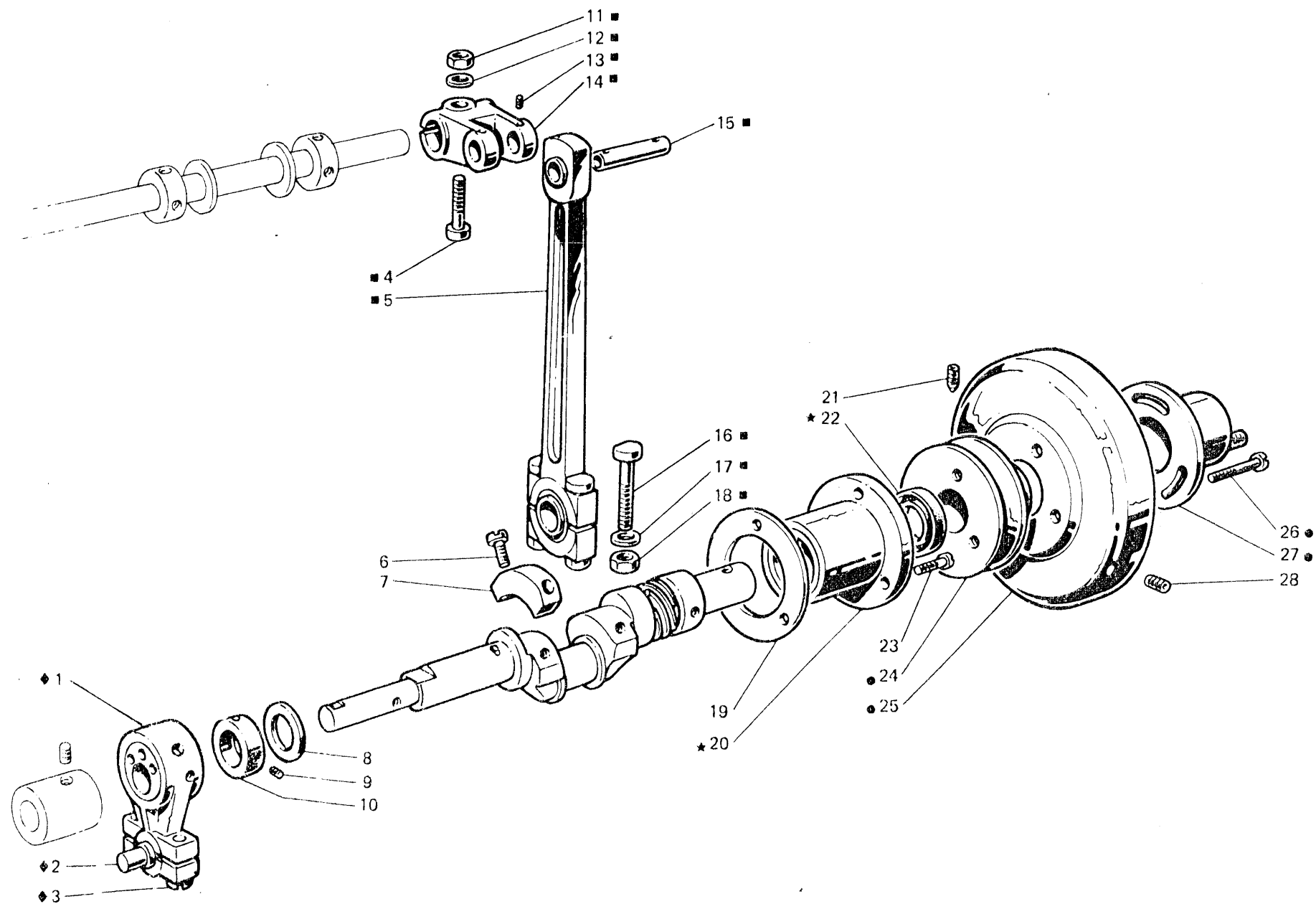


Fig. N. Abb. N.	Part. N. Pieco N. Bestell N. Pieza N.	Qt. Anzani	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308013-4-01	1	bussola destra completa	right bush assembly	bague droite complète		
●	308794-4-00	1	volantino completo	pulley assembly	volant complet		
■	308178-4-00	1	gruppo biella principale	main con-rod assembly	groupe bielle principale		
◆	310356-4-00	1	biella con eccentrici e viti compl.	con-rod and screw assembly	bielle avec excentr. et vis compl.		
1	308256-3-00	1	biella con eccentrico e viti	con-rod with cam and screw	bielle avec excentrique et vis		
2	308310-0-00	1	perno a sfera	ball-joint	pivot à sphère		
3	308802-0-00	2	vite per biella	screw for con-rod	vis pour bielle		
4	308855-0-00	1	vite	screw	vis		
5	308174-3-00	1	biella principale compl.	main con-rod assembly	bielle principale complète		
6	741056-0-00	4	vite	screw	vis		
7	302272-0-10	2	settore	sector	secteur		
8	704869-0-00	1	rondella	washer	rondelle		
9	745815-2-00	2	vite	screw	vis		
10	308084-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		
11	746408-2-00	1	dado	nut	écrou		
12	705013-0-00	1	rondella	washer	rondelle		
13	745812-2-00	2	vite	screw	vis		
14	308159-2-01	1	manovella	crank	manivelle		
15	308166-0-00	1	perno	pin	pivot		
16	308161-0-00	2	vite	screw	vis		
17	308149-0-01	2	rondella	washer	rondelle		
18	308162-0-00	2	dado	nut	écrou		
19	308127-0-00	1	guarnizione	gasket	garniture		
20	308012-2-01	1	bussola	bush	bague		
21	730054-2-00	1	vite per volantino	screw for pulley	vis pour volant		
22	700596-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
23	742222-2-00	3	vite	screw	vis		
24	308197-0-00	1	puleggia	pulley	poulie		
25	308410-0-00	1	colonna	column	colonne		
26	741984-2-00	3	vite	screw	vis		
27	308795-0-00	1	eccentrico	eccentric	excentrique		
28	729044-2-00	1	vite	screw	vis		

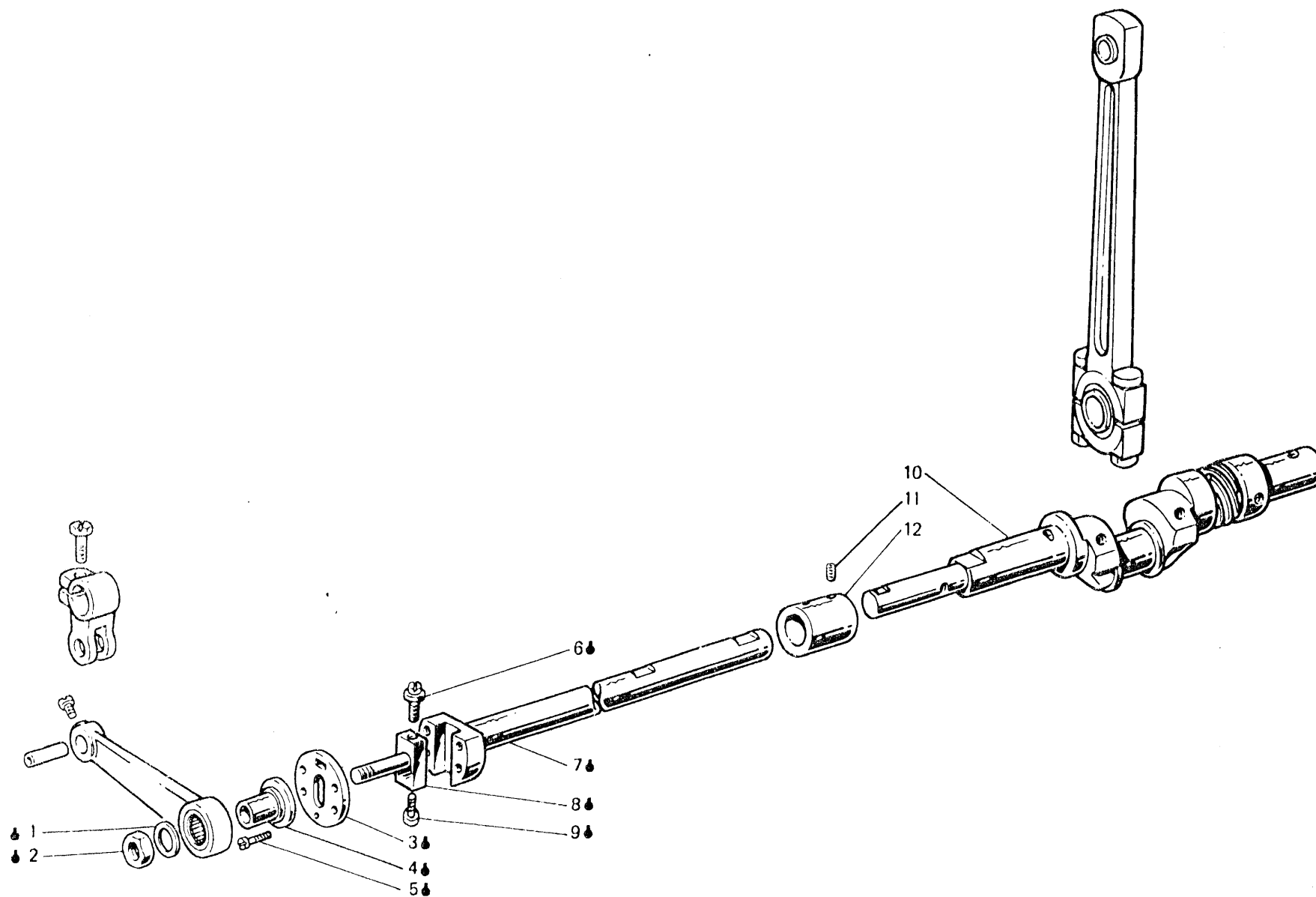


Fig. N. Abb. P.	Part. N. Pezzi N. Sezioni N. Pieze N.	Qt. Anzani	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
--	309703-4-01	1	gruppo albero inf.compl.	lower shaft assembly	arbre inférieur complet		
A	308357-4-01	1	semialbero inf.sinistro compl.	left lower half-shaft assembly	semi-arbre inf.gauche compl.		
1	704814-0-00	1	rondella	washer	rondelle		
2	746612-2-00	1	dado	nut	écrou		
3	308774-2-00	1	piastra disco	disc plate	plaque		
4	303458-0-12	1	bussola	bush	bague		
5	720441-0-00	4	vite	screw	vis		
6	308281-0-00	1	vite di registro	screw	vis		
7	308300-2-01	1	semialbero	half-shaft	semi-arbre		
8	308278-0-01	1	perno	pin	pivot		
9	308780-2-00	1	vite di registro	adjustment screw	vis de réglage		
10	308719-3-01	1	semialbero inf.destro	right lower half-shaft	semi-arbre inf. droite		
11	745827-2-00	4	vite per manicotto	screw for coupling	vis pour manchon		
12	3081015-0-00	1	manicotto	coupling	manchon		

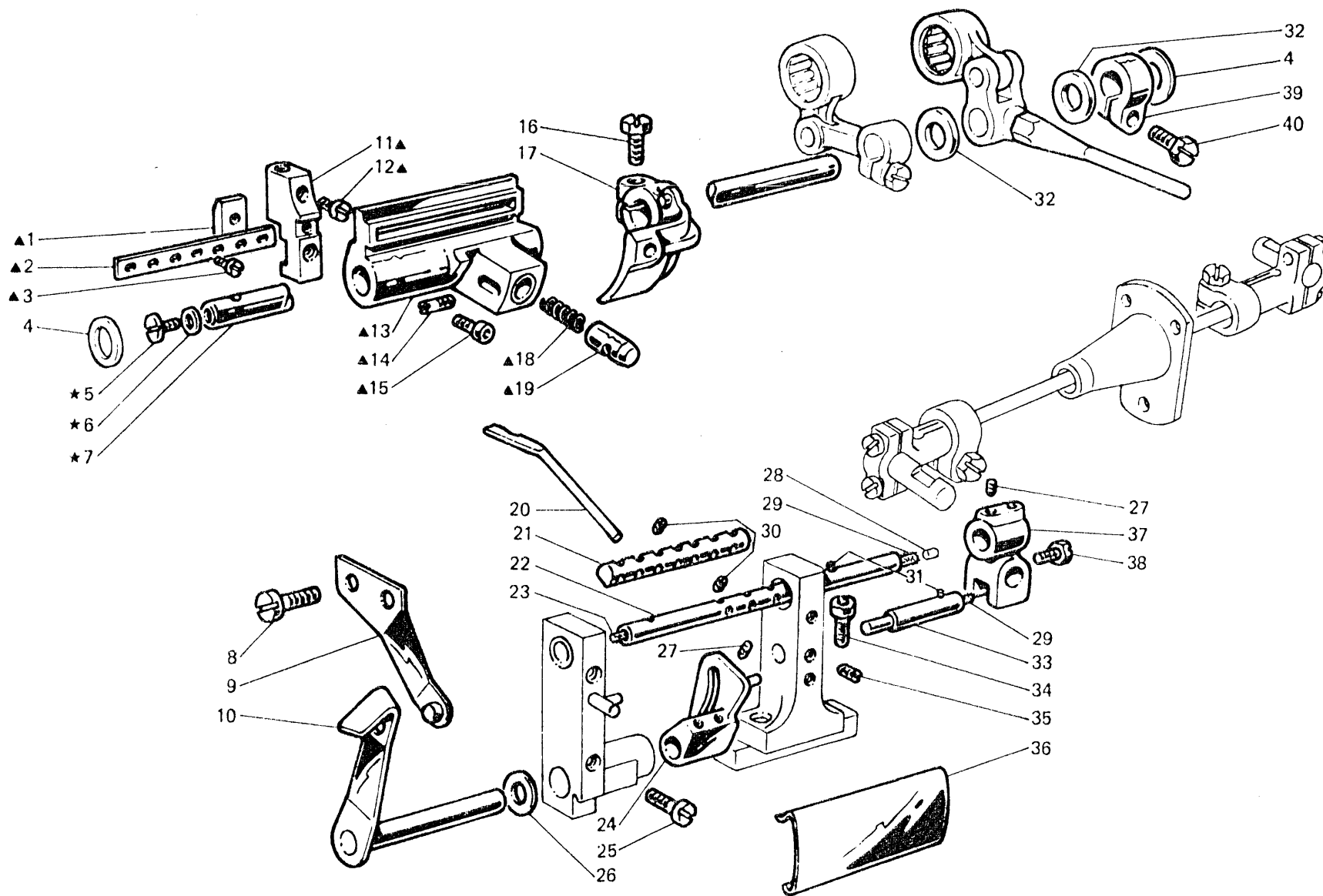


Fig. N. Abb. N.	Part. N. Pezce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
A	309785-4-00	1	gruppo porta crochet inf.	holder lower looper assembly	groupe porte crochet inf.		
*	308747-4-00	1	contralbero completo	countershaft assembly	axe complet		
1	304394-0-00	7	dado	nut	écrou		
2	306435-0-10	1	piastrina	plate	plaque		
3	721411-0-00	7	vite	screw	vis		
4	704846-0-00	2	rondella	washer	rondelle		
5	742214-2-00	1	vite	screw	vis		
6	705734-0-00	1	guarnizione	gasket	garniture		
7	308746-0-01	1	contralbero	countershaft	axe		
8	721424-2-00	2	vite	screw	vis		
9	304287-0-10	1	molla per leva disinnesto	spring for lever	ressort pour levier		
10	304310-2-10	1	leva comando disinnesto	lever	levier		
11	304170-0-20	7	porta crochet	looper holder	porte crochet		
12	741520-2-00	7	vite	screw	vis		
13	304166-2-20	1	supporto	support	support		
14	304153-0-00	1	perno	pin	pivot		
15	722430-2-00	7	vite	screw	vis		
16	202486-0-10	1	vite	screw	vis		
17	304171-0-10	1	attacco com. crochet	looper control attachment	raccord commande crochet		
18	304195-0-10	1	molla	spring	ressort		
19	304172-0-10	1	nottolino	pawl	axe		
20	304187-0-11	7	deragliatore	device	déviateur		
21	306439-0-10	1	blocchetto	block	bloc		
22	306437-2-10	1	barra con tappi e stoppini	bar with plug and wick	barre avec bouchon et mèche		
23	778222-0-00	1	stoppino	wick	mèche		
24	304323-2-01	1	supporto com. disinnesto	support	support		
25	722452-2-00	2	vite fissa supporto	support screw	vis blocage support		
26	704236-2-00	1	rondella	washer	rondelle		
27	745812-2-00	4	vite	screw	vis		
28	301586-0-10	2	tappo	plug	bouchon		
29	778225-0-00	2	stoppino	wick	mèche		
30	745800-2-00	14	vite	screw	vis		
31	778208-0-00	3	stoppino	wick	mèche		
32	703814-0-00	2	rondella	washer	rondelle		
33	304197-2-10	1	spina con stoppino	pin with wick	goupille avec mèche		
34	722442-2-00	2	vite fissa supporto	support screw	vis blocage support		
35	727023-0-00	1	vite	screw	vis		
36	304194-0-10	1	carterino	cover	carter		
37	304165-2-00	1	giunto	joint	joint		
38	740632-2-00	1	vite	screw	vis		
39	300469-2-11	1	fascetta con vite	clamp with screw	bride avec vis		
40	300482-0-10	1	vite	screw	vis		

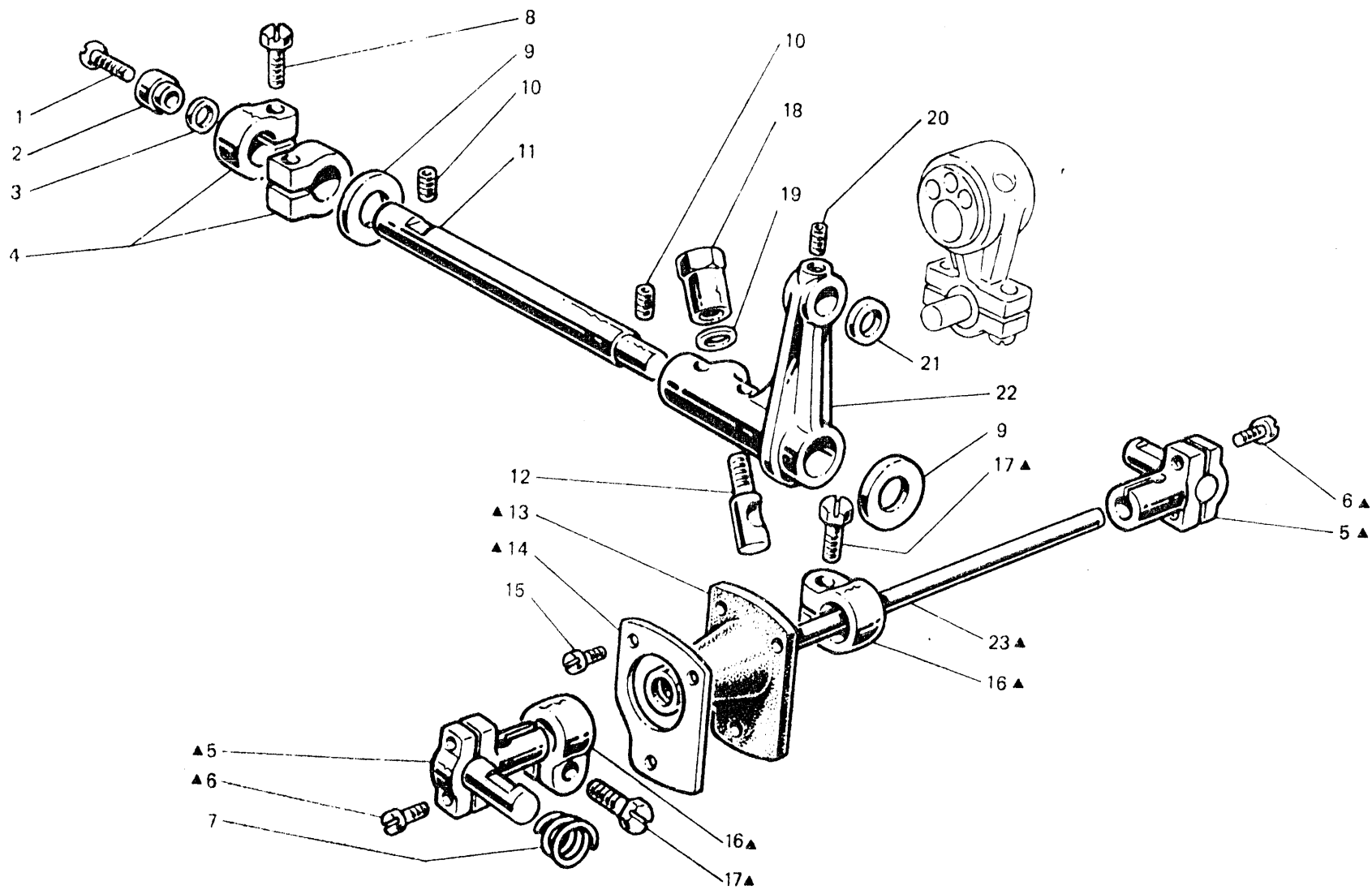


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzani	DESCRIZIONI	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
4	308732-4-00	1	gruppo comando crochet inf.	lower looper control assembly	groupe com. crochet inférieur		
1	744676-2-00	1	vite	screw	vis		
2	308047-0-00	1	scodellino	cup	cuvette		
3	701009-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
4	308046-2-01	2	fascetta	clamp	bride		
5	305825-3-00	2	testa di biella con viti	con-rod big end with screws	tête de bielle avec vis		
6	744040-2-00	4	vite	screw	vis		
7	302289-0-10	1	molla	spring	ressort		
8	300482-0-10	2	vite	screw	vis		
9	704849-0-00	2	rondella	washer	rondelle		
10	729434-2-00	2	vite fissa perno	screw	vis		
11	308044-0-00	1	perno per supporto	pin	pivot		
12	300352-0-10	1	spina filettata	pin	goupille		
13	308731-3-00	1	manicotto para olio	oil protection	manchon para huile		
14	308327-0-00	1	mascherina per manicotto	flange	flasque		
15	741675-2-00	3	vite	screw	vis		
16	308326-2-01	2	fascetta per biella con vite	clamp with screw	bride avec vis		
17	305194-0-00	2	vite	screw	vis		
18	300351-0-11	1	dado	nut	écrou		
19	704309-4-00	1	rondella	washer	rondelle		
20	745815-2-00	1	vite	screw	vis		
21	705834-0-00	1	rondella in fibra	washer	rondelle		
22	308045-0-01	1	supporto oscillante	oscillating support	support coulissant		
23	308335-0-00	1	tirante per biella	tie-rod	tirant pour bielle		

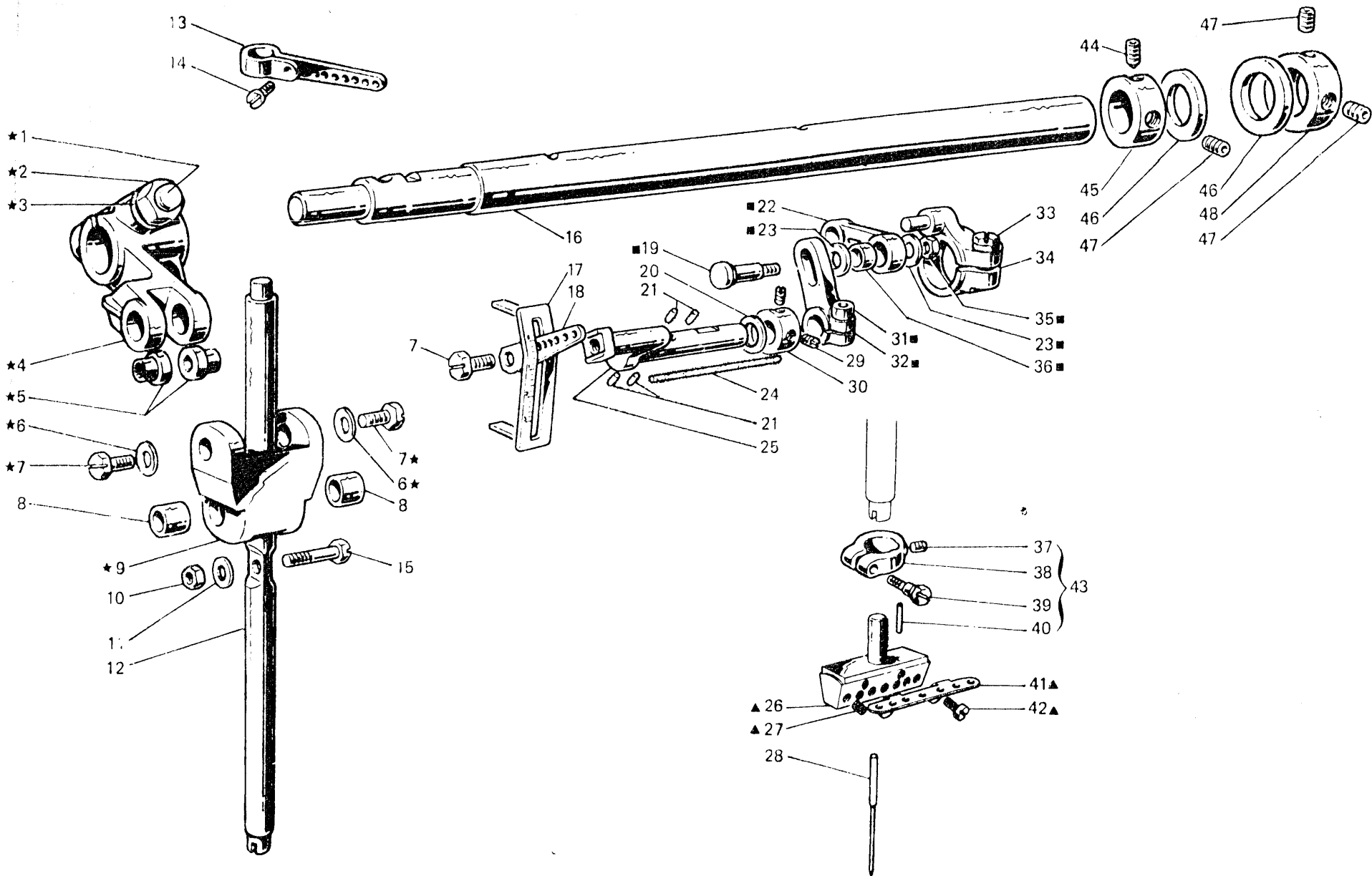


Fig. N. Abb. N.	Part. N. Piec. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308006-4-00	1	gruppo manov.giunto barra ago	crank and joint asseby	groupe maniv.joint barre-aiguille		
▲	306431-4-10	1	morsetto porta aghi compl.	needles clamp assembly	porte-aiguilles complet		
■	308244-4-00	1	gruppo settore tendit.articol.	sector assembly	groupe secteur		
1	308855-0-00	1	perno a vite	threaded pin	pivot à vis		
2	746408-2-00	1	dado	nut	écrou		
3	705013-0-00	1	rondella	washer	rondelle		
4	308036-2-00	1	manovella completa	crank assembly	manivelle compl.		
5	308037-0-00	2	perno superiore	upper pin	pivot supérieur		
6	704210-4-00	2	rondella	washer	rondelle		
7	308039-0-01	3	vite	screw	vis		
8	308041-0-00	2	bussola inferiore	lower bush	bague inférieure		
9	308038-0-10	1	giunto barra ago	needle bar joint	joint barre-aiguille		
10	302338-0-10	1	dado	nut	écrou		
11	703005-0-00	1	rondella	washer	rondelle		
12	308220-0-00	1	barra ago	needle bar	barre aiguille		
13	308841-2-00	1	tendifilo superiore	upper thread take-up	tendeur supérieur		
14	742311-2-00	1	vite	screw	vis		
15	308042-0-00	1	perno per barra ago	pin for needle bar	pivot pour barre-aiguille		
16	308851-2-01	1	albero superiore	upper shaft	arbre supérieur		
17	308005-0-00	1	targhetta	plate	plaque		
18	308842-0-00	1	tendifilo inferiore	lower thread guide	tendeur du fil inférieur		
19	308235-0-00	1	perno	pin	pivot		
20	704828-0-00	1	rondella	washer	rondelle		
21	778203-0-00	4	stoppino	wick	mèche		
22	206583-0-00	1	biellino	con-rod	petite bielle		
23	705208-0-00	2	rondella	washer	rondelle		
24	778407-0-00	1	stoppino	wick	mèche		
25	308238-4-00	1	braccio con stoppini	arm with wick	bras avec mèches		
26	306430-0-10	1	morsetto porta aghi	needles clamp	porte-aiguilles		
27	745800-2-00	7	vite	screw	vis		
28	960350-0-10	7	ago sist.UY113GS fin.100	needle syst.UY113GS size 100	aiguille syst.UY113GS jauge 100		
29	745812-2-00	2	vite	screw	vis		
30	303899-0-10	1	anello	ring	anneau		
31	722422-2-00	1	vite	screw	vis		
32	308234-2-00	1	settore con vite	sector with screw	secteur avec vis		
33	*744334-2-00	1	vite	screw	vis		
34	308236-2-01	1	braccio con vite	arm with screw	bras avec vis		
35	746008-0-00	1	dado	nut	écrou		
36	202032-0-11	1	bussolina	bush	bague		
37	745001-0-00	1	vite	screw	vis		
38	302591-0-10	1	fascetta per barra ago	clamp for needle bar	bride pour barre-aiguille		
39	302352-0-10	1	vite	screw	vis		
40	302292-0-10	1	spinetta	pin	goupille		
41	306460-0-10	1	passafilo	thread guide	passé-fil		
42	100458-0-10	2	vite	screw	vis		
43	302590-4-10	1	fascetta completa	clamp assembly	bride complète		
44	730033-2-00	1	vite	screw	vis		
45	309831-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		
46	704869-0-00	2	rondella	washer	rondelle		

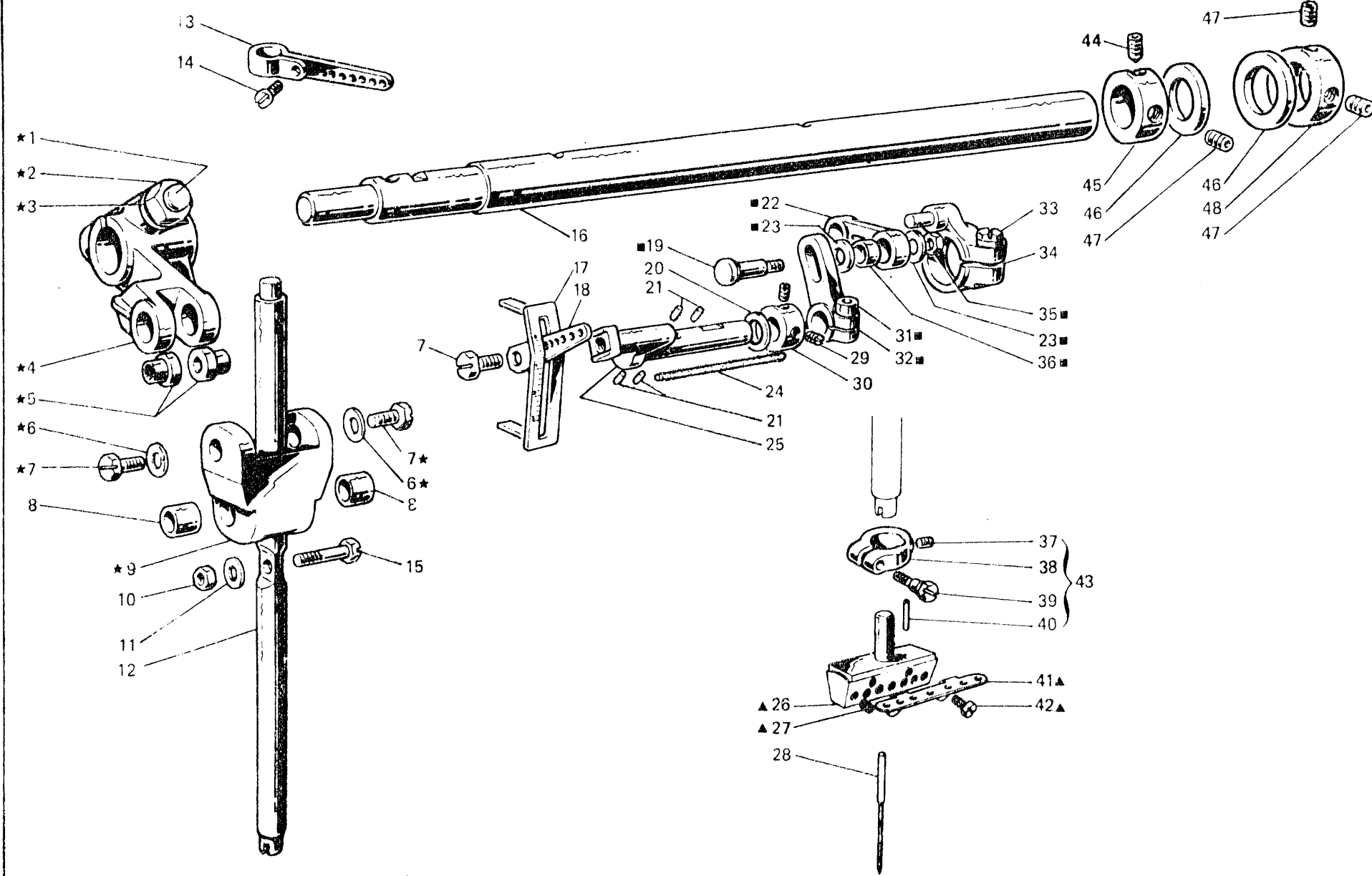


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
47 48	729013-2-00 309830-2-00	3 1	vite anello di registro con viti	screw adjustment ring with screws	vis baque de réglage avec vis		

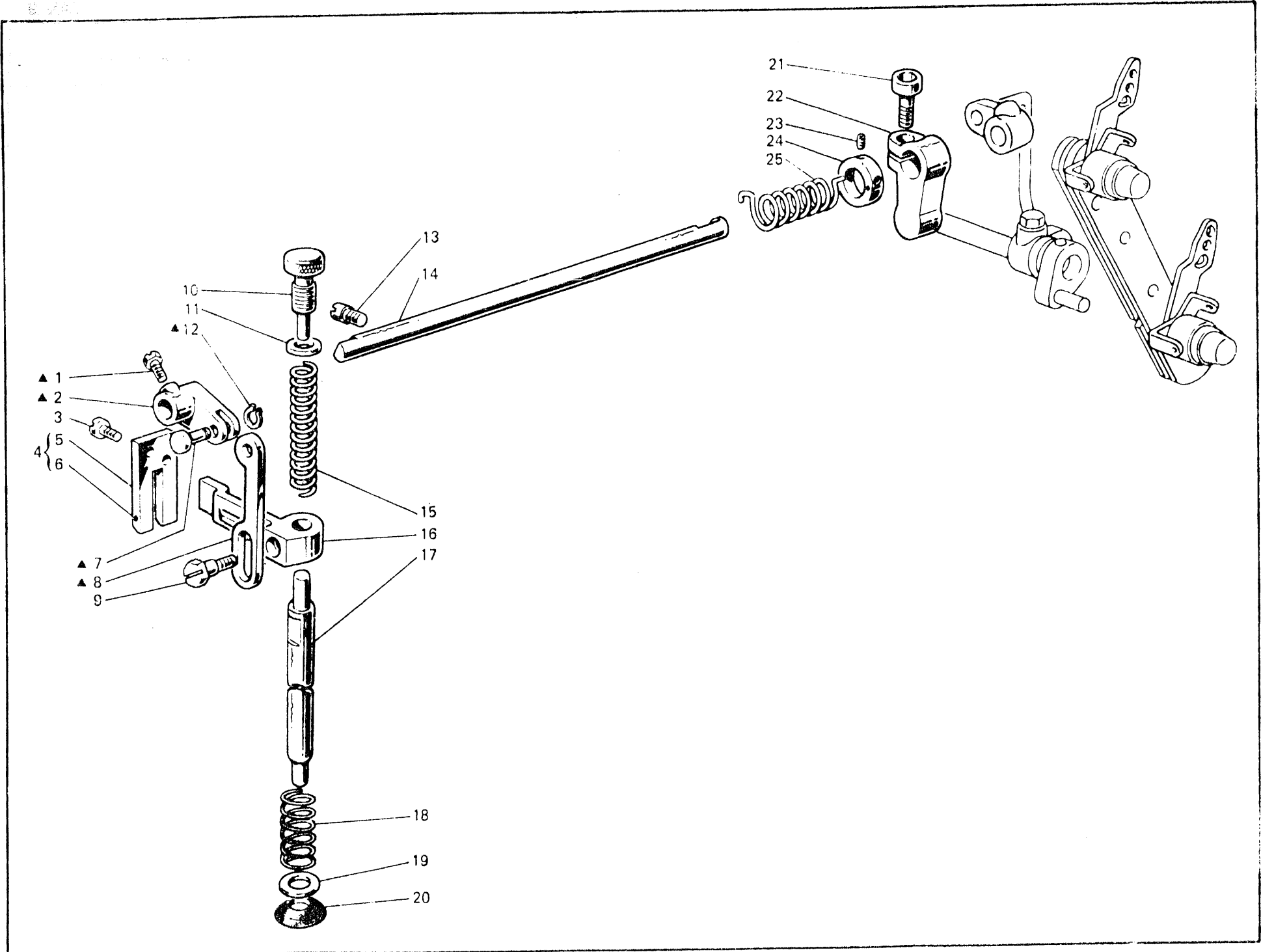


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Ct. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	308060-4-00	1	gruppo manov.tirante premist.	presser crank assembly	groupe maniv.tirant presseur		
1	740632-2-00	1	vite	screw	vis		
2	308059-0-00	1	manovella	crank	manivelle		
3	721494-2-00	2	vite fissa piastra	plate screw	vis blocage plaque		
4	308052-4-00	1	piastra guida barra compl.	plate assembly	plaque complète		
5	308056-0-01	1	piastra guida barra	plate	plaque		
6	707240-0-00	1	spina elastica	split pin	goupille réglable		
7	308058-0-00	1	spina	pin	goupille		
8	308057-0-00	1	tirante per alza piedino	presserfoot tie-rod	tirant soulèvement pied-presseur		
9	740444-2-00	1	vite fissa slitta	screw	vis		
10	302060-0-11	1	pomolo di regolazione	adjustment knob	pommeau de réglage		
11	302344-0-10	1	rondella	washer	rondelle		
12	700205-0-00	1	anello elastico	spring ring	anneau ressort		
13	308007-0-00	1	perno filettato	threaded pin	pivot fileté		
14	302234-0-10	1	albero	shaft	arbre		
15	302059-0-10	1	molla premi piedino	spring	ressort		
16	308055-2-00	1	guida a forcella	forket guide	guide à fourchette		
17	308061-0-01	1	barra porta piedino	presserfoot bar	barre porte pied-presseur		
18	308148-0-00	1	molla	spring	ressort		
19	704236-2-00	1	rondella	washer	rondelle		
20	308054-0-01	1	paraolio	oil retainer	pare-huile		
21	744332-2-00	1	vite	screw	vis		
22	308412-2-02	1	fascetta di fermo con vite	clamp with screw	bride de fixation avec vis		
23	745827-2-00	2	vite	screw	vis		
24	304767-2-10	1	anello per molla	ring	bague		
25	308098-0-00	1	molla di torsione	spring	ressort de torsion		

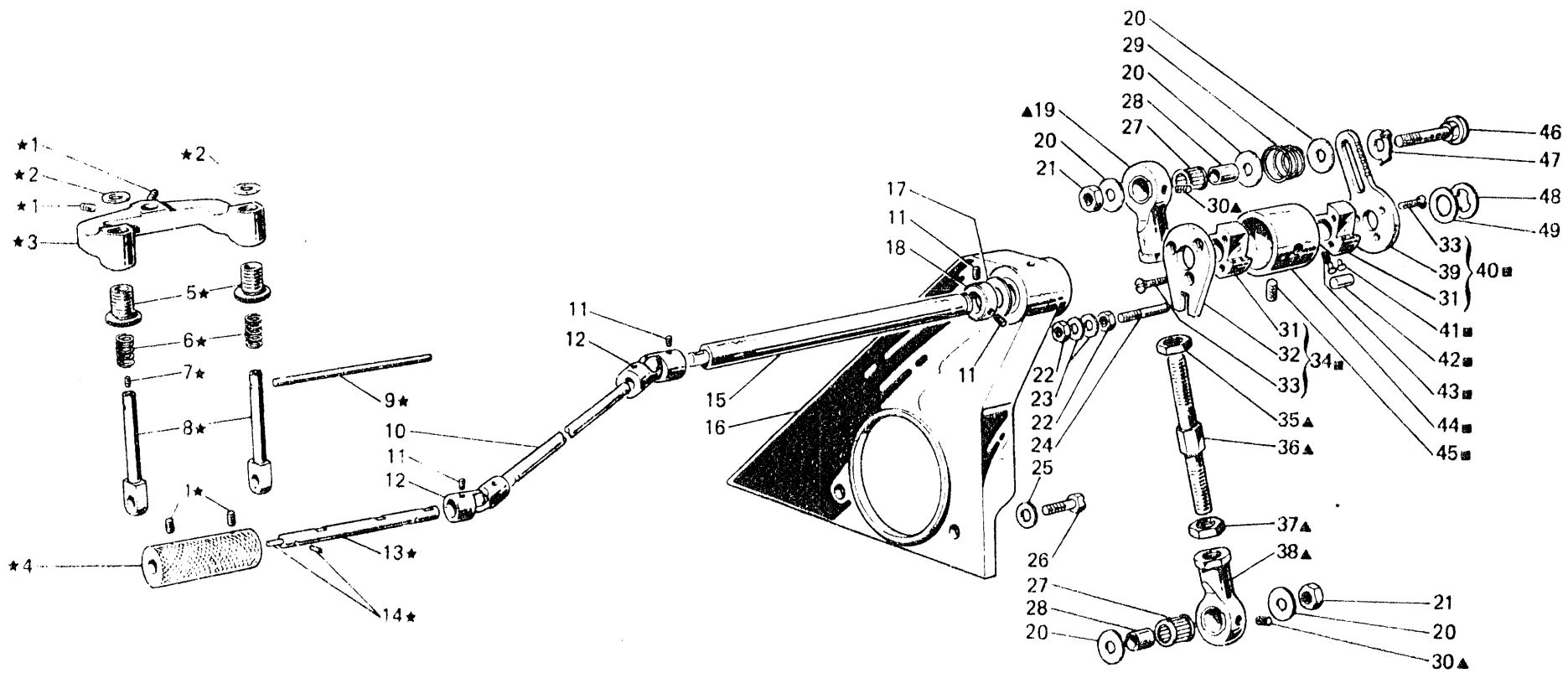


Fig. N. Abb. N.	Part. N. Piec. N. Bestell. N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	306489-4-10	1	supporto con rullo completo	support with roller assembly	support avec rouleau compl.		
▲	308793-4-00	1	biella comando rullo compl.	con-rod control roller assembly	bielle comm.rouleau compl.		
■	304431-4-11	1	frizione completa	clutch assembly	friction complète		
1	729012-2-00	4	vite	screw	vis		
2	704316-2-00	2	rondella	washer	rondelle		
3	306488-0-10	1	supporto	support	support		
4	306497-0-10	1	rullo	roller	rouleau		
5	306494-0-10	2	bussola	bush	bague		
6	306496-0-10	2	molla	spring	ressort		
7	745800-2-00	1	vite	screw	vis		
8	306493-0-10	2	sostegno	support	support		
9	306495-0-10	1	astina	rod	tige		
10	308799-0-00	1	albero di trasmissione	shaft	arbre		
11	745812-2-00	10	vite	screw	vis		
12	305032-0-10	2	giunto sferico	joint	joint		
13	306499-4-10	1	alberino con stoppini	shaft with wicks	arbre avec méches		
14	778404-0-00	1	stoppino	wick	mèche		
15	308798-0-00	1	albero frizione	clutch shaft	arbre friction		
16	308796-2-01	1	supporto completo	support assembly	support complet		
17	704842-0-00	1	rondella	washer	rondelle		
18	206606-2-00	1	anello di registro con viti	adjustment ring with screws	anneau de réglage avec vis		
19	303490-2-10	1	testa di biella con vite	con-rod big end with screw	tête de bielle avec vis		
20	704805-0-00	5	rondella	washer	rondelle		
21	746021-2-00	2	dado	nut	écrou		
22	746007-2-00	2	dado	nut	écrou		
23	704210-4-00	2	rondella	washer	rondelle		
24	202476-0-10	1	perno a vite	threaded pin	pivot à vis		
25	704412-0-00	2	rondella	washer	rondelle		
26	740267-0-00	2	vite	screw	vis		
27	201358-0-10	2	gabbietta a rullini	needles cage	cage à aiguilles		
28	304436-0-10	2	anello	ring	anneau		
29	303497-0-10	1	molla	spring	ressort		
30	100670-0-10	2	vite	screw	vis		
31	301523-0-10	2	settore	sector	secteur		
32	203928-0-10	1	flangia	flange	flasque		
33	724471-0-00	6	vite	screw	vis		
34	304432-4-10	1	settore con flangia destra	sector with right flange	secteur avec flasque droite		
35	733006-2-00	1	dado	nut	écrou		
36	303505-0-10	1	tirante	tie-rod	tirant		
37	746615-2-00	1	dado	nut	écrou		
38	303521-2-10	1	testa di biella con viti	con-rod big end with screws	tête de bielle avec vis		
39	304084-0-10	1	flangia	flange	flasque		
40	304085-4-10	1	settore con flangia sinistra	sector with left flange	secteur avec flasque gauche		
41	304478-0-00	12	pernetto	pin	pivot		
42	301527-0-10	6	rullino	roller	rouleau		
43	304477-0-01	12	molletta	spring	ressort		
44	304430-0-10	1	corpo frizione	clutch body	corps friction		
45	729043-2-00	2	vite	screw	vis		
46	304086-0-10	1	perno	pin	pivot		

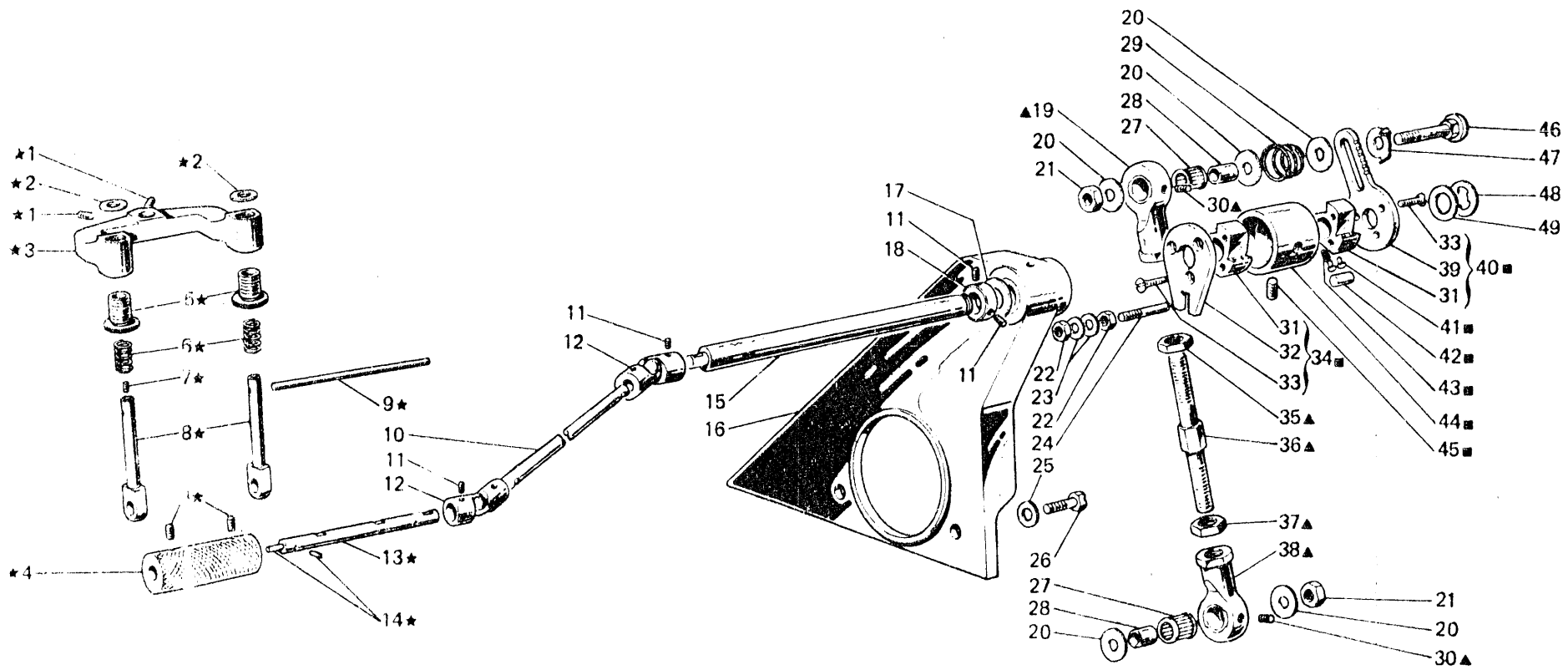


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
17	304073-0-10	1	indice	index	indice		
48	700212-0-00	1	anello elastico	spring ring	anneau ressort		
49	704841-0-00	1	rondella	washer	rondelle		

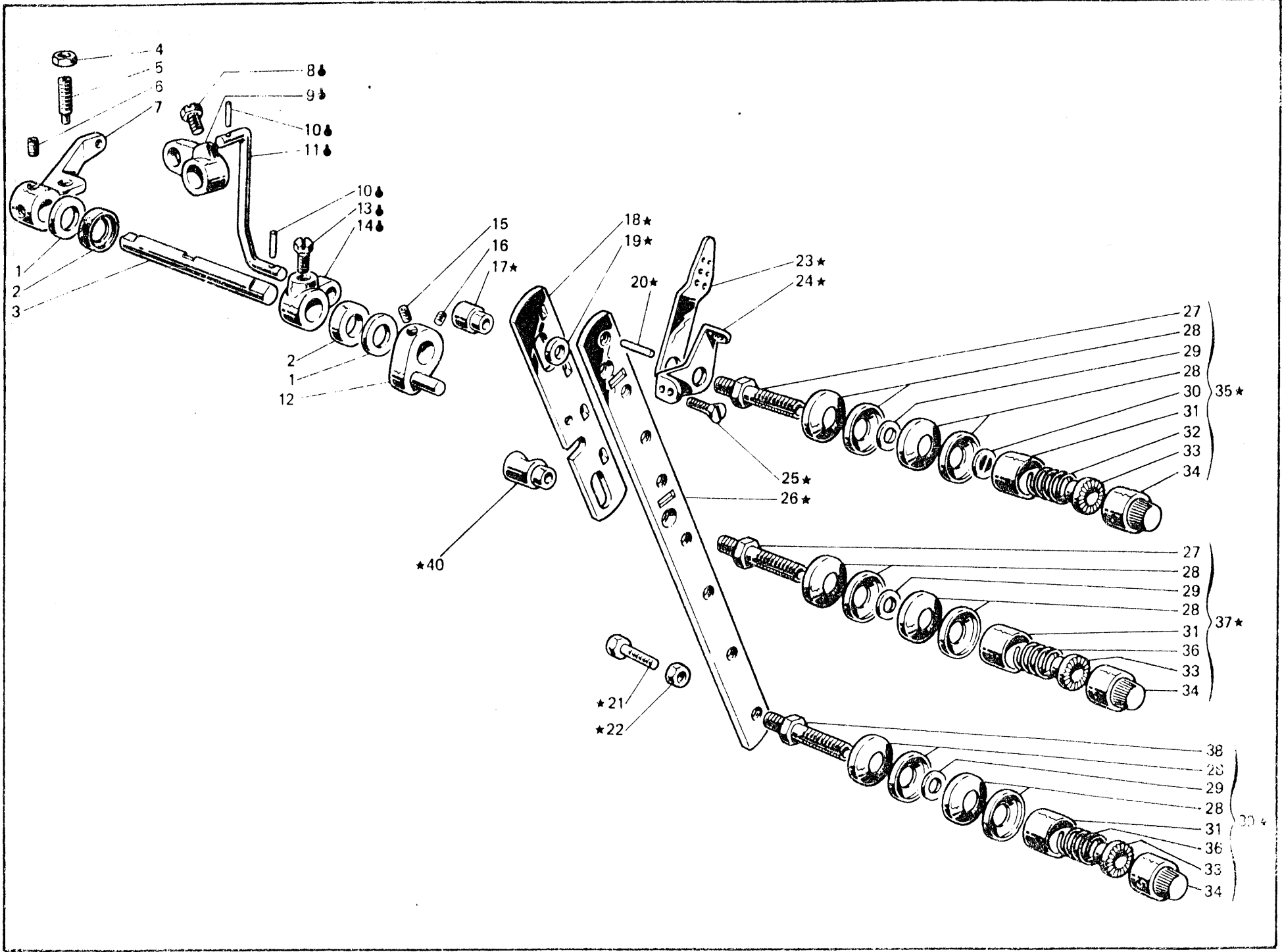


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
*	308540-4-00	1	gruppo tensioni	tension assembly	groupe tensions		
⊕	308320-4-00	1	tirante con leva	tie-rod with lever	tirant avec levier		
1	704240-2-00	2	rondella	washer	rondelle		
2	304763-0-10	2	anello di tenuta	retainer ring	bague d'étanchéité		
3	308996-0-01	1	albero comando alza piedino	shaft	arbre		
4	746204-0-00	1	dado	nut	écrou		
5	729884-2-00	1	vite	screw	vis		
6	729034-2-00	2	vite per leva	screw for lever	vis pour levier		
7	308062-2-00	1	leva comando alza piedino	presserfoot control lever	levier soulèv.pied-presseur		
8	740632-2-00	1	vite	screw	vis		
9	302232-0-10	1	leva superiore	upper lever	levier supérieur		
10	707241-0-00	2	spina elastica	split pin	goupille réglable		
11	308321-0-00	1	tirante	tie-rod	tirant		
12	308497-2-00	1	leva sblocca tensione	lever	levier		
13	740034-2-00	1	vite per leva	screw for lever	vis pour levier		
14	302238-0-10	1	leva per tirante	tie-rod lever	levier pour tirant		
15	745126-2-00	1	vite	screw	vis		
16	727834-2-00	1	vite	screw	vis		
17	308514-0-00	1	distanziale	spacer	entretoise		
18	308502-0-00	1	slitta per tensione	slide for tension	glissière pour tension		
19	701007-0-00	2	anello	ring	anneau		
20	308560-0-00	4	pernetto	pin	pivot		
21	304655-0-10	1	vite	screw	vis		
22	733505-2-00	1	dado	nut	écrou		
23	308562-0-00	8	passafile	thread guide	passe-fil		
24	308563-0-00	8	guidafile	thread guide	guide-fil		
25	744597-2-00	2	vite	screw	vis		
26	308548-0-00	1	supporto	support	support		
27	308561-0-00	7	perno a vite	threaded pin	pivot à vis		
28	300218-0-10	32	disco tensione	tension disc	disque tension		
29	704821-0-00	8	rondella	washer	rondelle		
30	308507-0-00	4	rondella	washer	rondelle		
31	202556-0-00	8	scodellino	cup	cuvette		
32	200710-0-10	4	molla	spring	ressort		
33	202229-0-10	8	bussola superiore	upper bush	bague supérieure		
34	202558-2-00	8	pomolo	knob	pommeau		
35	308516-4-00	4	tensione superiore	upper tension	tension supérieure		
36	200714-0-10	4	molla	spring	ressort		
37	308517-4-00	3	tensione inferiore	lower tension	tension inférieure		
38	308515-0-00	1	perno	pin	pivot		
39	308541-4-00	1	tensione inferiore	lower tension	tension inférieure		
40	308508-0-00	1	distanziale	spacer	entretoise		

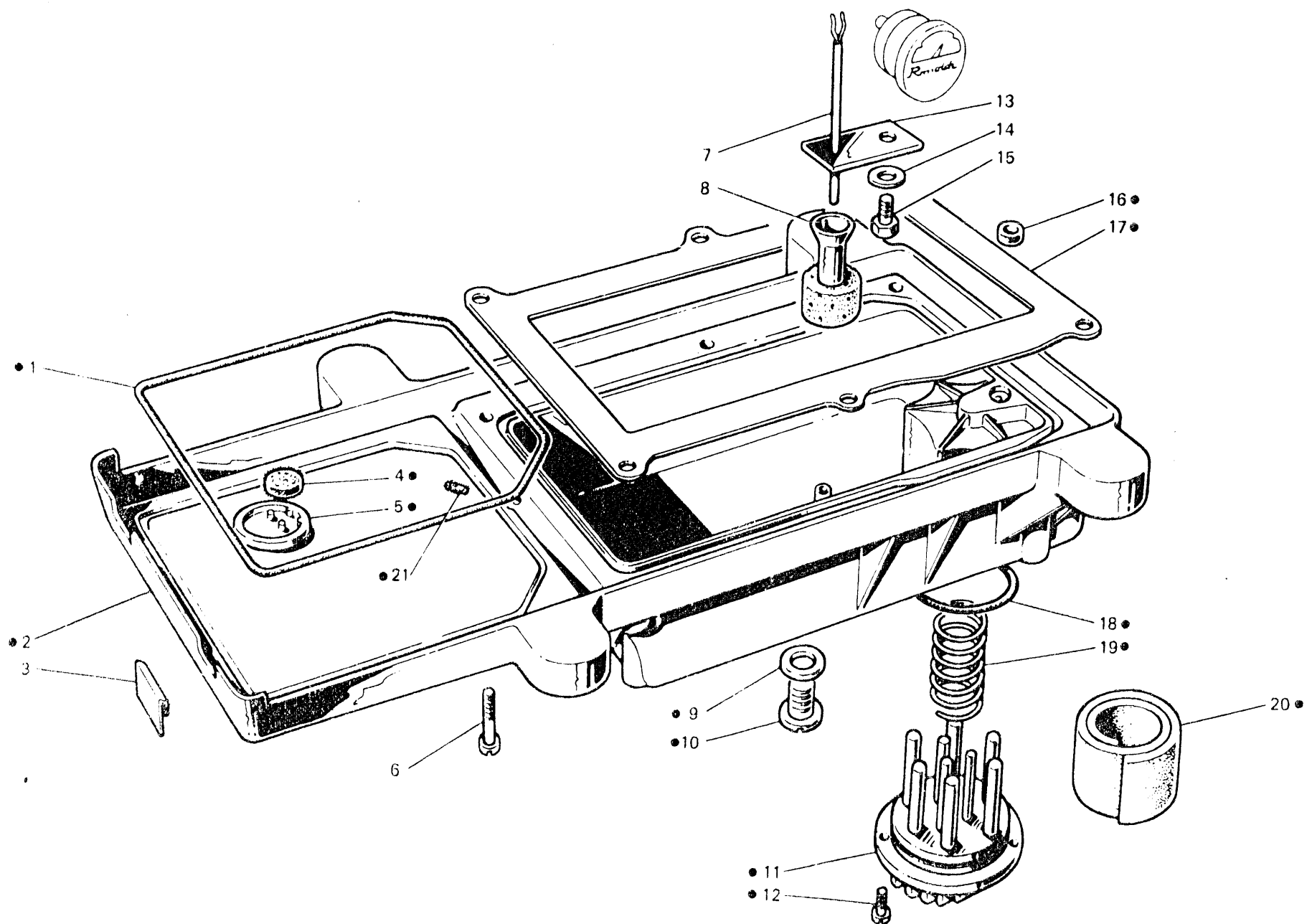


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	308588-4-03	1	bacinella olio completa	oil sump assembly	reservoir huile complet		
1	308125-0-00	1	guarnizione	gasket	garniture		
2	308576-2-10	1	bacinella	sump	reservoir		
3	308002-0-00	2	piastrina per bacinella	sheet for sump	plaquette pour reservoir		
4	308151-0-00	1	filtro	filter	filtre		
5	308150-0-10	1	scodellino recupero olio	cup	cuvette		
6	722453-2-00	6	vite per fiss. bacinella	sump fixing screw	vis blocage reservoir		
7	308231-2-01	1	astina livello olio	sump fixing screw	vis blocage reservoir		
8	308228-2-00	1	galleggiante	float	flotteur		
9	705977-0-00	1	rondella	washer	rondelle		
10	206564-0-00	1	tappo	plug	bouchon		
11	206560-0-10	1	coperchio	cover	couvercle		
12	721464-2-00	2	vite	screw	vis		
13	308226-0-02	1	guida astina	guide	guide		
14	703003-0-00	1	rondella elastica	spring washer	rondelle élastique		
15	740240-0-00	1	vite	screw	vis		
16	308113-0-00	1	anello	oil ring	bague d'étanchéité		
17	311395-0-00	1	guarnizione	gasket	garniture		
18	701051-0-00	1	guarnizione	gasket	garniture		
19	206545-0-00	1	molla a spirale	spring	ressort		
20	206559-0-00	1	filtro	filter	filtre		
21	778461-0-00	1	stoppino	wick	mèche		

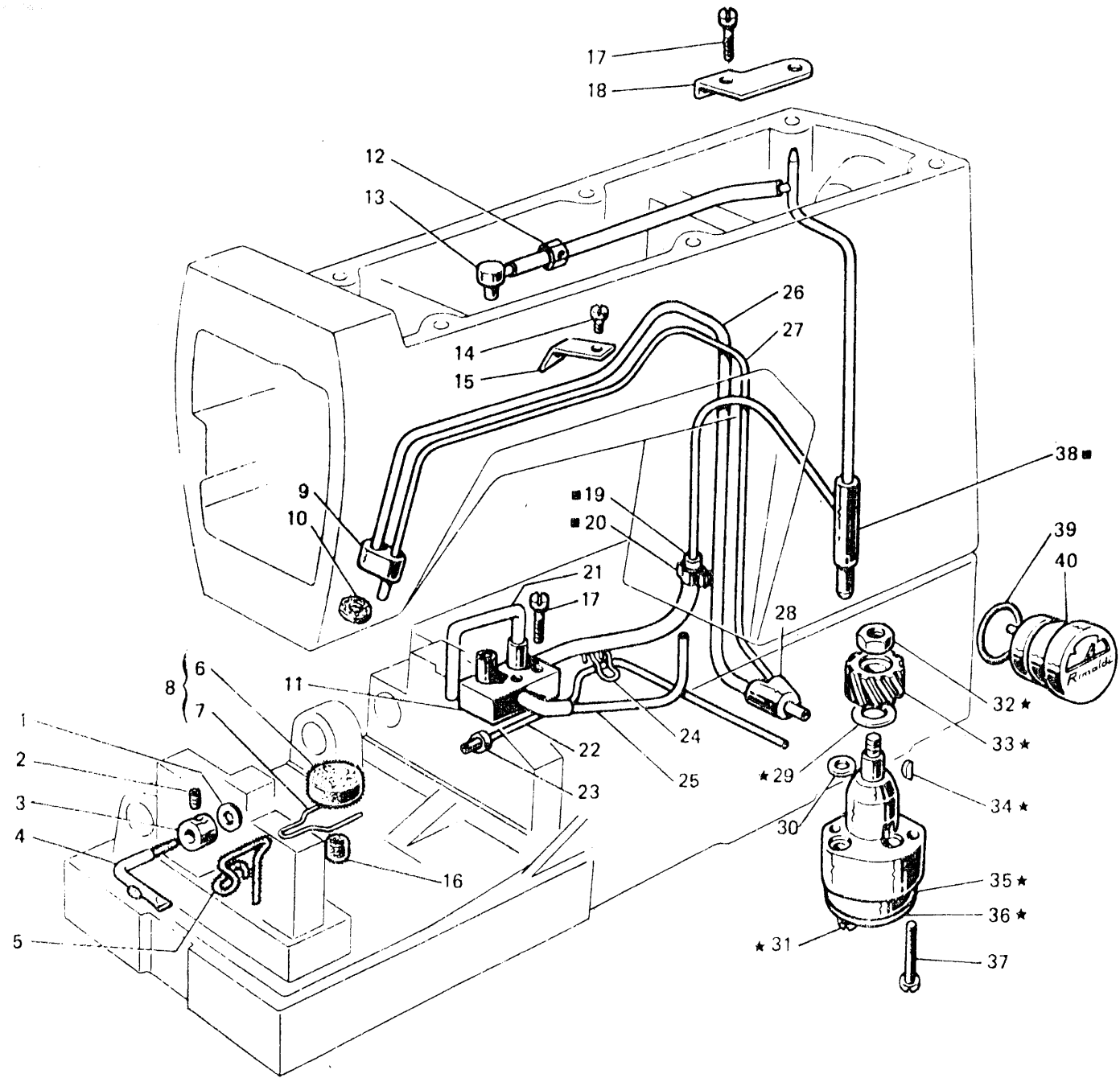


Fig. N. Abb. N.	Part. N. Pezce N. Bestei N. Pieza N.	Qt. Anzani	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	310500-4-00	1	raccordo mandata olio compl.	pipe connection assembly	raccord envoi huile compl.		
★	308105-4-01	1	pompa olio completa	oil pump assembly	pumpe huile complète		
1	300420-0-10	1	rondella	washer	rondella		
2	730011-2-00	1	vite	screw	vis		
3	300419-0-10	1	raccordo	raccord	raccord		
4	308243-3-00	1	tubetto e stoppino	pipe and wick	tube et mèche		
5	778240-0-00	1	stoppino	wick	mèche		
6	308153-0-00	1	filtro	filter	filtre		
7	308154-0-00	1	molletta	spring	ressort		
8	308155-4-01	1	gruppo molletta con filtro	spring with filter assembly	groupe ressort avec filtre		
9	308123-0-00	1	raccordo superiore	upper pipe union	raccord supérieur		
10	308219-0-00	1	feltro	felt	feutre		
11	308114-2-01	1	distributore	distributor	distributeur		
12	308040-2-00	1	tubetto	pipe	tube		
13	308214-0-00	1	raccordo mandata olio	pipe union	raccord		
14	721424-2-00	1	vite	screw	vis		
15	308184-0-00	1	fascetta	clamp	bride		
16	308295-0-00	1	filtro	filter	filtre		
17	721514-0-00	3	vite	screw	vis		
18	308104-0-00	1	piastrina	plate	plaquette		
19	308207-0-00	1	tubetto	pipe	tube		
20	308043-0-00	1	fascetta	clamp	bride		
21	790307-0-00	1	tubetto	pipe	tube		
22	790325-0-00	1	tubetto	pipe	tube		
23	308212-0-00	1	bussolina olio	bush	bague		
24	308211-0-00	2	clip	clip	clip		
25	790315-0-00	1	tubetto	pipe	tube		
26	790342-0-00	1	tubetto recupero olio	pipe	tube		
27	790242-0-00	1	tubetto recupero olio	pipe	tube		
28	308185-0-00	1	raccordo inferiore	lower pipe union	raccord inférieur		
29	704813-0-00	1	rondella	washer	rondelle		
30	701004-0-00	1	anello di tenuta	oil ring	bague d'étanchéité		
31	741082-2-00	2	vite	screw	vis		
32	733507-0-00	1	dado	nut	écrou		
33	206555-0-01	1	ingranaggio	gear	engrenage		
34	206557-0-00	1	chiavetta	key	clavette		
35	308110-3-01	1	corpo pompa aspirante	suction pump body	corps pompe admission		
36	308111-0-00	1	coperchio pompa	pump cover	couvercle pompe		
37	741092-0-00	2	vite fissaggio pompa	pump fixing screw	vis fixation pompe		
38	308180-2-00	1	raccordo mandata olio	pipe union	raccord		
39	701032-0-00	1	anello di tenuta	oil ring	bague d'étanchéité		
40	206669-2-02	1	indicatore livello olio	oil level gauge	indicateur niveau huile		

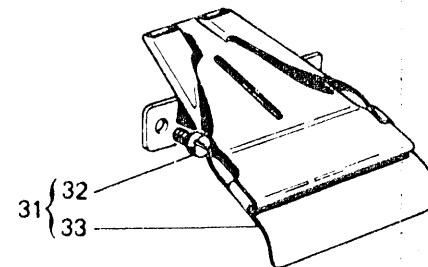
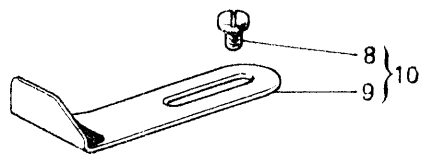
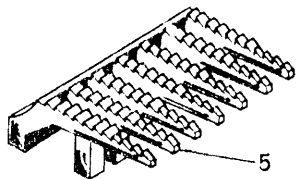
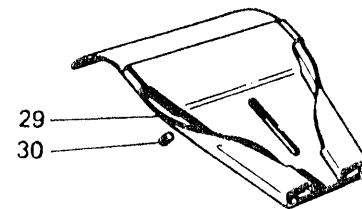
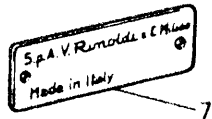
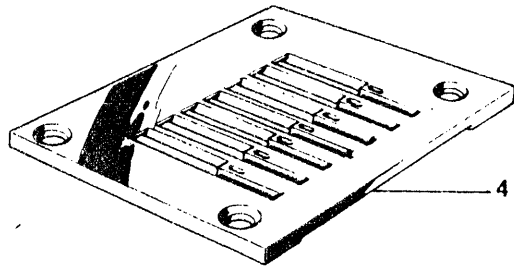
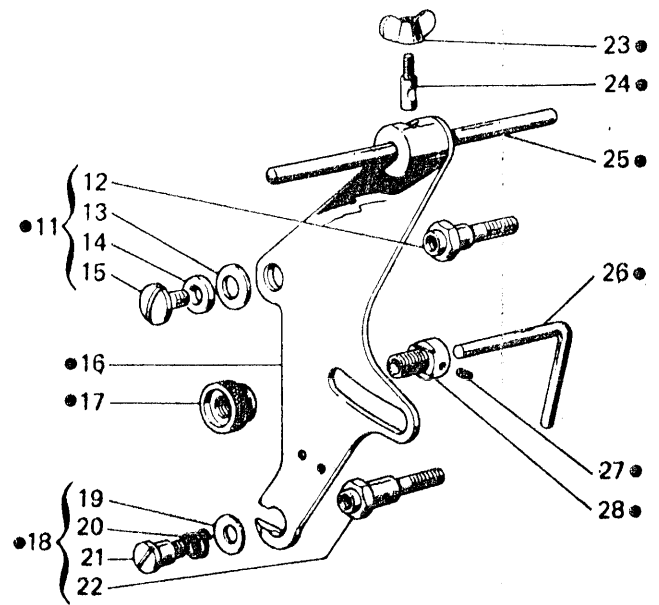
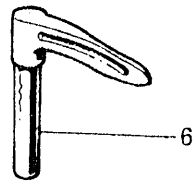
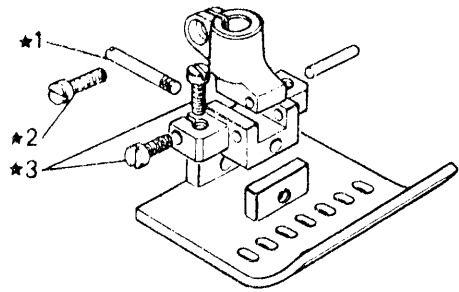


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
9	930805-4-01	1	piastra ribaltabile compl.	plate assembly	plaque complète		
★	306441-3-11	1	piédino completo	presserfoot assembly	pied-presseur complet		
1	306447-0-10	1	spina filettata	pin	pivot		
2	741721-2-00	1	vite	screw	vis		
3	741579-0-00	4	vite	screw	vis		
4	306440-0-11	1	placca ago	needle plate	plaque à aiguille		
5	306434-0-10	1	griffa	feed dog	griffe		
6	304186-0-11	7	crochet inferiore	lower looper	crochet inférieur		
7	785360-0-20	1	targhetta classe testa	head class plate	plaque classe tête		
8	200356-0-10	2	vite	screw	vis		
9	306484-0-10	1	guida	guide	guide		
10	310039-4-00	1	guida completa	guide assembly	guide complet		
11	930298-4-10	1	perno superiore completo	upper pin assembly	pivot supérieur complet		
12	930297-0-10	1	perno filettato	pin	pivot		
13	702437-0-00	1	molla a tazza	cup spring	ressort à tasse		
14	704216-2-00	1	rondella	washer	rondelle		
15	300406-0-10	1	vite	screw	vis		
16	930804-2-01	1	piastra	plate	plaque		
17	930120-0-10	1	pomolo	knob	pommeau		
18	930291-4-10	1	perno inferiore completo	lower pin assembly	pivot inférieur compl.		
19	302151-0-10	1	scodellino	cup	reservoir		
20	302150-0-10	1	molla	spring	ressort		
21	302349-0-10	1	vite	screw	vis		
22	930290-0-10	1	perno filettato	pin	pivot		
23	930136-0-10	1	dado con alette	nut	écrou		
24	930067-0-10	1	spina filettata	pin	pivot		
25	930646-0-10	1	asta per frenaggio	rod	tige		
26	930645-0-10	1	asta per guida	rod	tige		
27	727026-0-00	1	vite	screw	vis		
28	930092-0-10	1	cursore	slider	courseur		
29	306485-3-10	1	guida superiore	upper guide	guide supérieur		
30	729013-2-00	1	vite	screw	vis		
31	310065-4-00	1	guida inferiore	lower guide	guide inférieur		
32	742036-2-00	2	vite	screw	vis		
33	306486-3-10	1	guida	guide	guide		

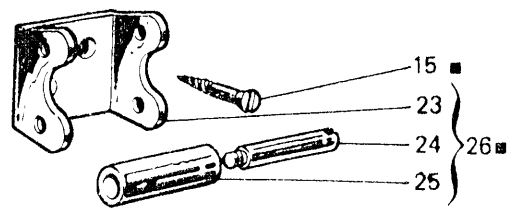
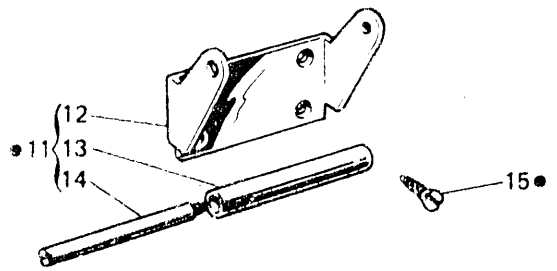
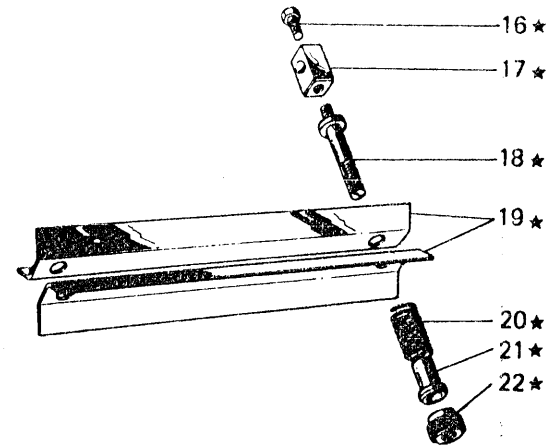
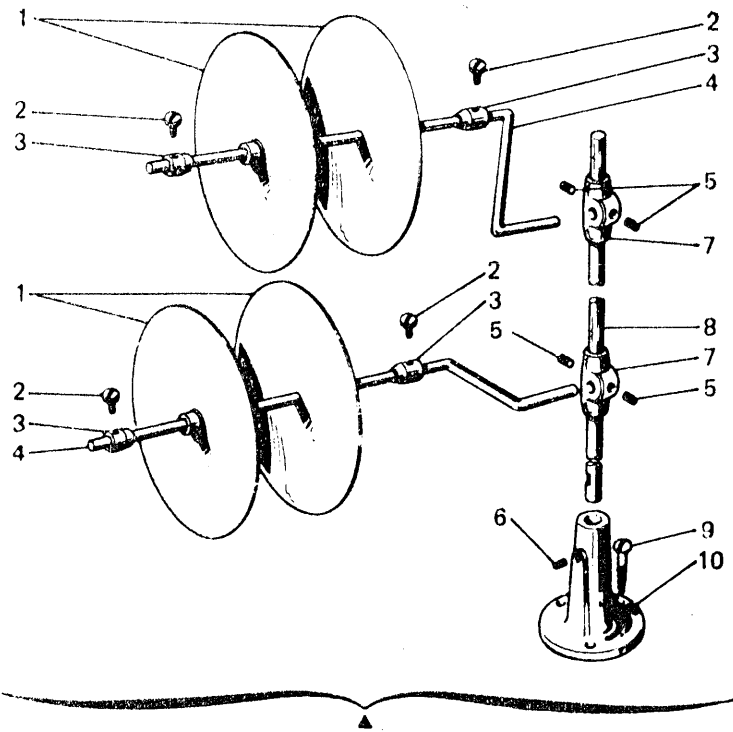


Fig. N. Abb. N.	Part. N. Piecce N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	991230-4-00	1	porta rotolo completo	roll carrier assembly	porte rouleau complet		
●	930743-4-00	1	staffa completa con viti	bracket assembly with screws	bride compl. avec vis		
★	930643-4-10	1	frenaggio superiore compl.	upper breakage assembly	freinage supérieur compl.		
■	930742-4-00	1	staffa completa con viti	bracket assembly with screws	bride compl.avec vis		
1	990628-2-10	4	disco	disc	disque		
2	990596-0-10	4	pomolo	knob	pommeau		
3	990594-2-00	4	anello conico	ring cone	bague conique		
4	990704-0-11	2	spina	pin	pivot		
5	729024-2-00	4	vite	screw	vis		
6	729054-2-00	1	vite	screw	vis		
7	991153-2-00	2	supporto con viti	support with screws	support avec vis		
8	990592-0-11	1	asta	rod	tige		
9	731107-2-00	3	vite da legno	screw	vis		
10	991114-2-00	1	basetta con viti	base with screws	base avec vis		
11	990697-4-10	1	staffa anteriore	front bracket	bride avant		
12	990696-0-10	1	staffa	bracket	bride		
13	301479-0-10	1	rullo	roller	rouleau		
14	301480-0-10	1	perno	pin	pivot		
15	731263-0-00	6	vite da legno	screw	vis		
16	740245-2-00	2	vite	screw	vis		
17	990850-0-10	2	blocchetto	block	bloc		
18	200698-0-10	2	perno	pin	pivot		
19	930062-0-10	2	lamina	sheet	plaque		
20	200713-0-10	2	molla	spring	ring		
21	200074-0-10	2	bussola	bush	bague		
22	200699-0-10	2	pomolo	knob	pommeau		
23	930250-0-10	1	staffa	bracket	bride		
24	930253-0-10	2	perno	pin	pivot		
25	930252-0-10	2	rullo	roller	rouleau		
26	930251-4-10	1	staffa posteriore	rear bracket	brider arrière		

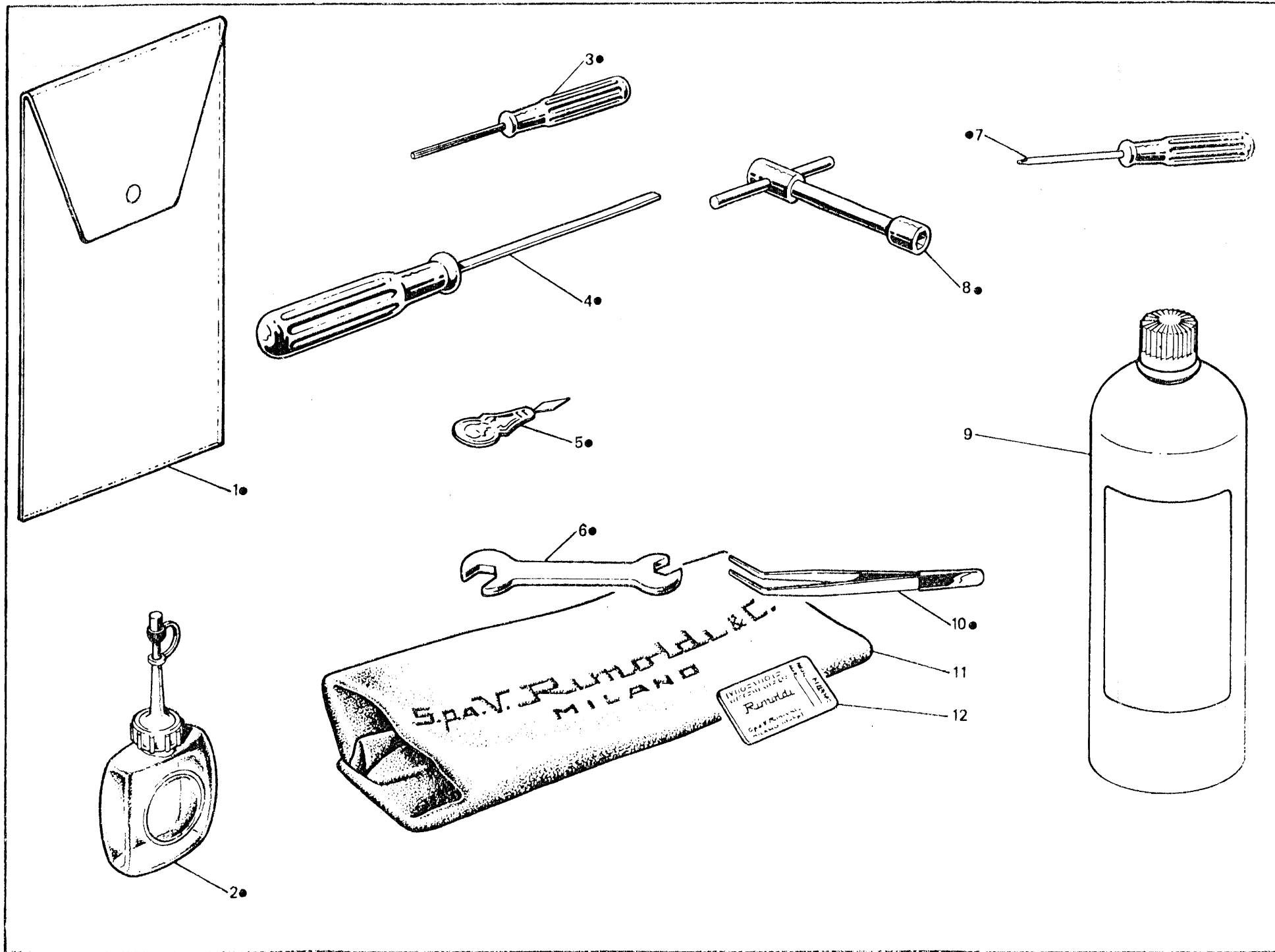


Fig. N. Abb. N.	Part. N. Piese N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
*	991408-4-00	1	busta accessori completa	accessories envelope assembly	envelope accessoires complète		
1	991415-0-00	1	busta accessori	accessories envelope	envelope accessoires		
2	990175-0-10	1	oliatore	oiler	graisseur		
3	990474-0-11	1	chiave esagonale da 1,5 mm	1,5 mm hexagonal key	clé hexagonale da 1,5 mm		
.	990181-0-10	1	cacciavite medio	screw-driver	tournevis moyen		
5	990188-0-10	1	infila aghi	needle threading	enfiles aiguilles		
6	990193-0-00	1	chiave da 5-7 mm	5-7 mm key	clé da 5-7 mm		
7	990182-0-10	1	cacciavite piccolo	screw driver	petite tournevis		
8	990587-0-10	1	chiave a tubo da 9 mm	9 mm key	clé à tube de 9 mm		
9	990075-1-13	1	lattina olio kg.1	oil container (1kg.)	bidon huile de 1 kg.		
10	990176-0-10	1	pinza per infilatura	threading tweezers	pince pour infilage		
11	990578-0-12	1	cuffia protez.macchina	machine cover	couverture protection machine		
12	*	1	bustina aghi	needle packet	paquette aiguille		
			★ per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa	★ to order packet of needles please specify symbol of needle fitted on machine	★ pour commander un sachet d'aiguilles donner le symbol de l'aiguille montée sur la tête		

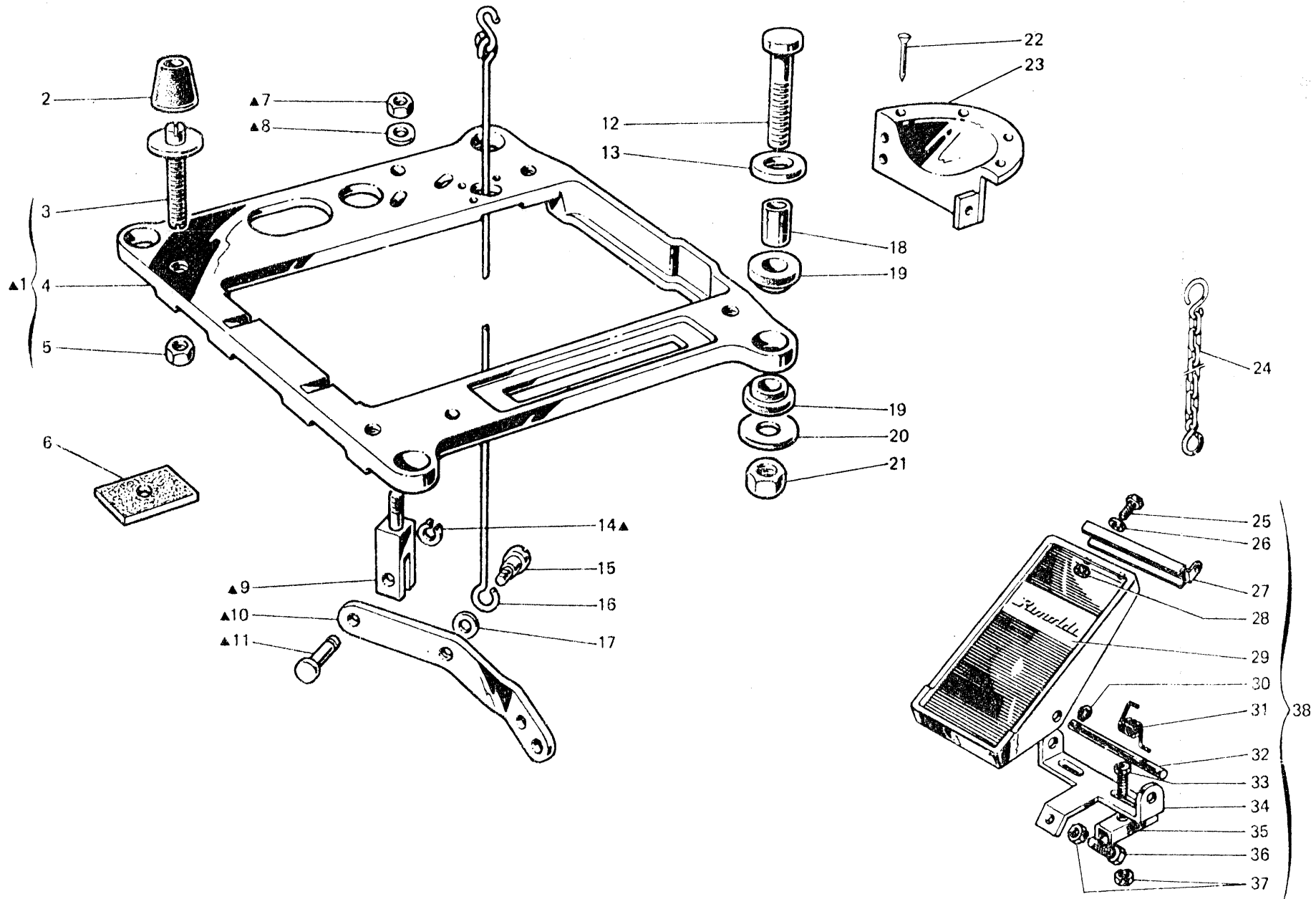


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
			PIAZZAMENTO NORMALE	NORMAL SETTING	INSTALLATION NORMAL		
▲	991253-4-00	1	supporto testa completo	head support assembly	support tête complet		
1	991251-4-00	1	supporto testa con perno	head support with pin	support tête avec pivot		
2	990982-0-00	4	ammortizzatore	shock absorber	amortisseur		
3	900694-0-11	4	perno	pin	pivot		
4	991250-0-00	1	supporto testa	head support	support tête		
5	733008-2-00	4	dado	nut	écrou		
6	900203-0-10	4	ammortizzatore per tavola	shock absorber	amortisseur pour table		
7	746409-2-00	1	dado	nut	écrou		
8	704316-2-00	1	rondella	washer	rondelle		
9	991256-0-00	1	supportino per leva	support for lever	support pour levier		
10	991255-0-00	1	leva	lever	levier		
11	991257-0-00	1	perno	pin	pivot		
12	722905-2-00	4	vite	screw	vis		
13	704346-2-00	4	rondella	washer	rondelle		
14	700208-0-00	1	anello elastico	spring ring	anneau ressort		
15	743541-2-00	1	vite	screw	vis		
16	991259-3-00	1	tirante	tie-rod	tirant		
17	704310-2-00	1	rondella	washer	rondelle		
18	901102-0-00	4	distanziale	spacer	entretoise		
19	901101-0-00	8	ammortizzatore	shock absorber	amortisseur		
20	704345-2-00	4	rondella	washer	rondelle		
21	733813-0-00	4	dado	nut	écrou		
22	900201-0-10	7	chiodini	rivets	clous		
23	990317-0-10	1	protezione volantino	handwheel protection	protection volant		
24	990179-4-11	1	catenella	chain	chaînette		
25	720464-4-00	2	vite	screw	vis		
26	704009-4-00	2	rondella	washer	rondelle		
27	900926-0-00	1	attacco	coupling	raccord		
28	733508-4-00	2	dado	nut	écrou		
29	900931-0-00	1	copertura	cover, g	couverture		
30	900918-0-00	2	anello elastico	spring ring	anneau ressort		
31	900927-0-00	1	molla	spring	ressort		
32	900928-0-00	1	perno	pin	pivot		
33	720505-4-00	2	vite	screw	vis		
34	900929-0-01	1	supporto	support	support		
35	900920-0-00	2	piastrina	plate	plaquette		
36	720545-4-00	1	vite	screw	vis		
37	733510-4-00	3	dado	nut	écrou		
38	900925-4-01	1	pedalina completa	pedal assembly	pédale complète		

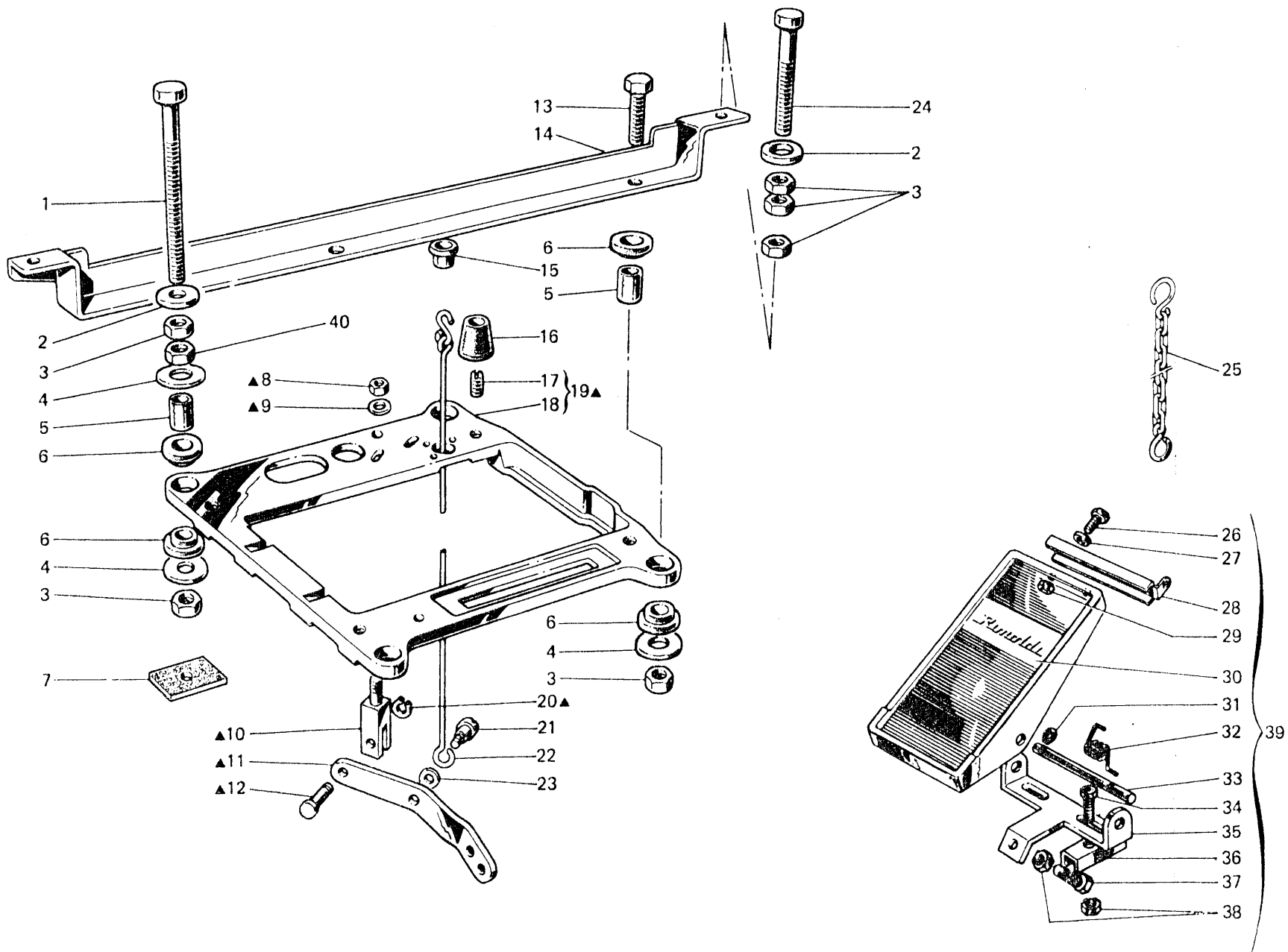
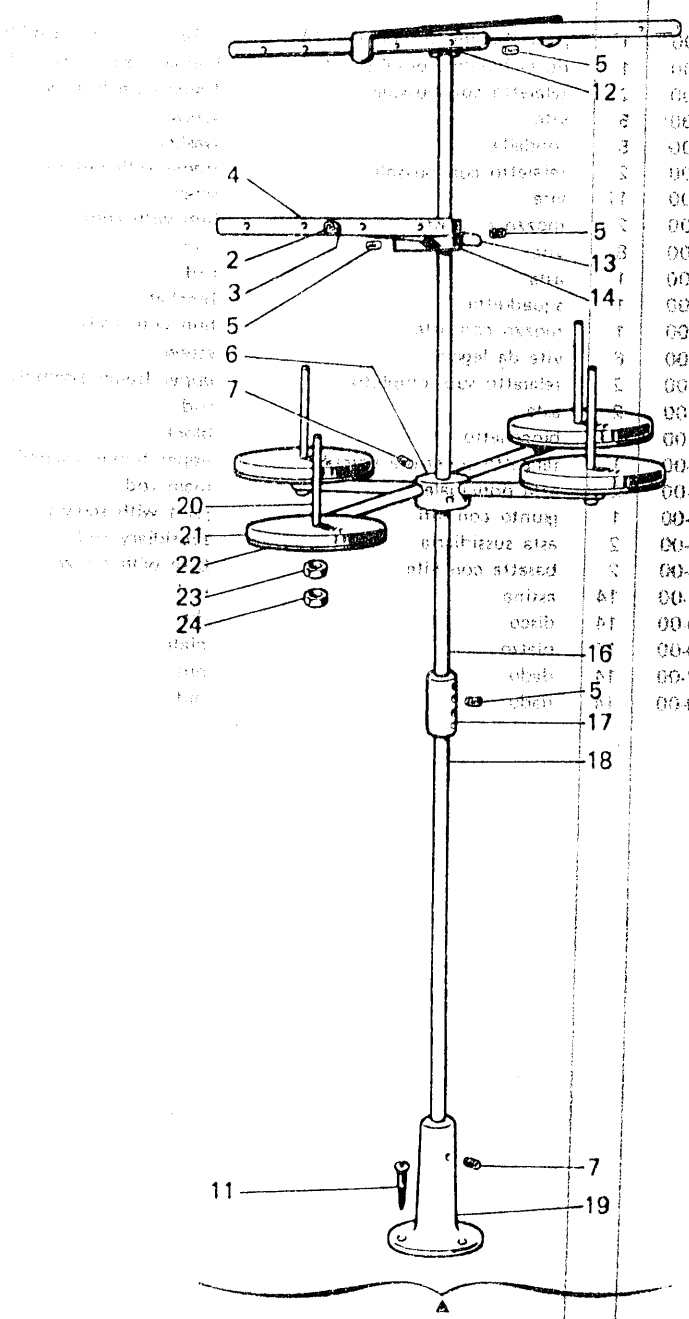
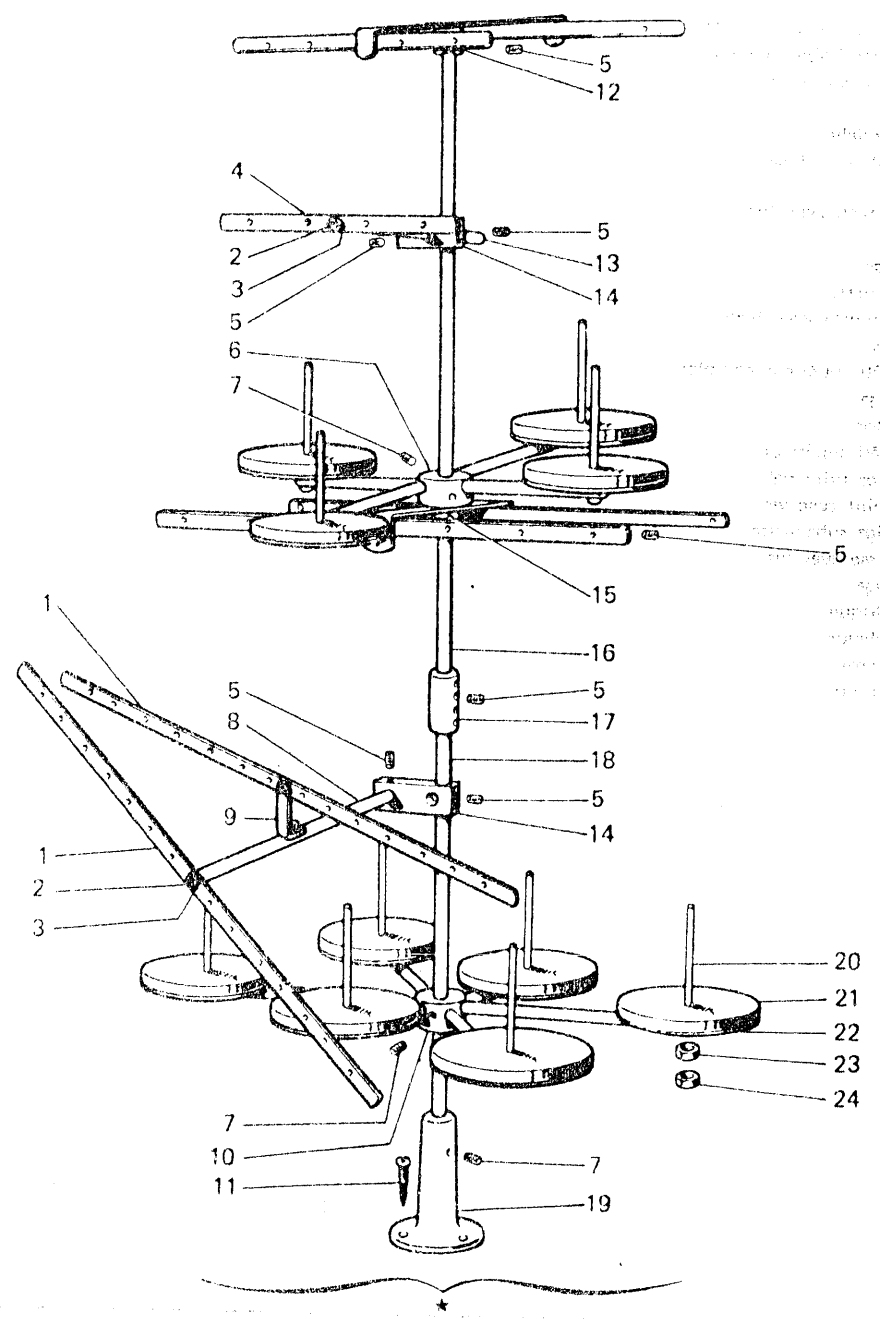


Fig. N. Abb. N.	Part. N. Pieça N. Bestall N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
			PIAZZAMENTO INCASSATO	SUBMERGED SETTING	INSTALLATION ENCASTREE		
▲	991254-4-00	1	supporto testa completo	head support assembly	support tête complet		
1	722920-2-00	2	vite	screw	vis		
2	704346-2-00	4	rondella	washer	rondelle		
3	733813-0-00	10	dado	nut	écrou		
4	704345-2-00	6	rondella	washer	rondelle		
5	901102-0-00	4	distanziale	spacer	entretoise		
6	901101-0-00	8	ammortizzatore	shock absorber	amortisseur		
7	900203-0-10	4	ammortizzatore per tavola	shock absorber	amortisseur pour table		
8	746409-2-00	1	dado	nut	écrou		
9	704316-2-00	1	rondella	washer	rondelle		
10	991256-0-00	1	supportino per leva	support for lever	support pour levier		
11	991255-0-00	1	leva	lever	levier		
12	991257-0-00	1	perno	pin	pivot		
13	720546-0-00	2	vite	screw	vis		
14	901251-2-00	1	staffa	bracket	bride		
15	900204-0-10	1	bussola	bush	bague		
16	990982-0-00	4	ammortizzatore	shock absorber	amortisseur		
17	901253-0-00	4	vite	screw	vis		
18	991250-0-00	1	supporto testa	head support	support tête		
19	991252-4-00	1	supporto testa con viti	head support with screws	aupport tête avec vis		
20	700208-0-00	1	anello elastico	spring ring	anneau ressort		
21	743541-2-00	1	vite	screw	vis		
22	991259-3-00	1	tirante	tie-rod	tirant		
23	704310-2-00	1	rondella	washer	rondelle		
24	722907-2-00	2	vite	screw	vis		
25	990179-4-11	1	catenella	chain	chafnette		
26	720464-4-00	2	vite	screw	vis		
27	704009-4-00	2	rondella	washer	rondelle		
28	900926-0-00	1	attacco	coupling	raccord		
29	733508-4-00	2	dado	nut	écrou		
30	900931-0-00	1	copertura	covering	couverture		
31	900918-0-00	2	anello elastico	spring ring	anneau ressort		
32	900927-0-00	1	molla	spring	ressort		
33	900828-0-00	1	perno	pin	pivot		
34	720505-4-00	2	vite	screw	vis		
35	900929-0-01	1	supporto	support	support		
36	900920-0-00	2	piastrina	plate	plaquette		
37	720545-4-00	1	vite	screw	vis		
38	733510-4-00	3	dado	nut	écrou		
39	900925-4-01	1	pedalina completa	pedal assembly	pédale complète		
40	733008-2-00	4	dado	nut	écrou		



1	00-0-00-00	1
2	00-0-00-00	2
3	00-0-00-00	3
4	00-0-00-00	4
5	00-0-00-00	5
6	00-0-00-00	6
7	00-0-00-00	7
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32	00-0-00-00	32
33	00-0-00-00	33
34	00-0-00-00	34

Fig. N. Abb. N.	Part. N. Piece N. Bestell. N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
* 1	991175-5-00	1	porta bobine compl.(10 fili)	bobbin carrier assembly	porte bobine complet		
▲ 1	991170-5-00	1	porta bobine compl.(4 fili)	bobbin carrier assembly	porte bobine complet		
1	991177-2-00	2	telaio con bussole	frame with bushes	bâti avec bagues		
2	722431-2-00	5	vite	screw	vis		
3	703005-0-00	5	rondella	washer	rondelle		
4	991108-2-00	2	telaio con bussole	frame with bushes	bâti avec bagues		
5	729034-2-00	17	vite	screw	vis		
6	991129-3-00	2	mozzo con aste	hub with rods	moyeu avec tiges		
7	729054-2-00	8	vite	screw	vis		
8	991165-2-00	1	asta	rod	tige		
9	991107-2-00	1	squadretta	bracket	équerre		
10	991144-3-00	1	mozzo con aste	hub with rods	moyeu avec tiges		
11	731107-2-00	6	vite da legno	screw	vis		
12	991121-3-00	2	telaio sup.completo	upper frame assembly	bâti supérieur complet		
13	991162-2-00	2	asta	rod	tige		
14	991128-2-00	2	blocchetto	block	bloc		
15	991139-3-00	1	telaio superiore compl.	upper frame assembly	bâti supérieur		
16	991113-0-00	2	asta principale	main rod	tige principal		
17	991163-2-00	1	giunto con viti	joint with screws	joint avec vis		
18	991168-0-00	2	asta sussidiaria	subsidiary rod	tige subsidiaire		
19	991114-2-00	2	basetta con vite	base with screw	base avec vis		
20	991111-2-00	14	astina	rod	tige		
21	991179-0-00	14	disco	disc	disque		
22	991112-0-00	14	piatto	plate	plaque		
23	733508-2-00	14	dado	nut	écrou		
24	925433-0-00	14	dado	nut	écrou		