

CATALOGO PEZZI DI RICAMBIO
SPARE PARTS CATALOGUE
CATALOGUE RECHANGES
ERSATZTEILELISTE

CATALOGO PROVVISORIO

264-01-7ML-04

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UFFICIO CATALOGHI 5/76

This spare parts catalogue is made up of two parts: the first one, called "basic catalogue", lists the details of most representative heads; the first head listed on the cover; the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue.

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue, we would please note that:

1) The parts which cannot be supplied by themselves are not indicated alone, but shown in connection with the group to which they belong.

2) The references of the pictures of the parts, belonging to the group are usually put in brackets.

In some cases, however, when their grouping is not possible, the numbers of the various parts on the tables are marked with the same particular sign with reference to the whole group concerned.

3) In the tables of the other heads, there are listed all the parts not fitting on the head in the previous table.

The particular sign of the particular part is given by the symbol of the head which the part refers to.

The drawings of this particular tables, showing the parts shown are based on basic drawings different from those of the most representative head listed on the catalogue.

The parts which are represented only by the symbol and not illustrated keep the same type of drawing as that of the similar parts appearing in the basic catalogue.

The parts present in comparison to all the other parts of the catalogue are indicated in the first group of tables.

The parts marked with a particular sign are not fitted on the head shown in the table referred to. When this assembly has not been made only the symbol is shown, except for that of the parts forming the assembly itself as an independent part.

The symbol of the particular sign is particularly marked in many cases.

For your convenience, to facilitate the search, the references are placed at the top of the pages in the form of an index, and the number of the tables is given in the margin of the cover of the catalogue.

NEEDLES

The needles are characterized by their length and by the size of their eye; the overall diameter is indicated in the table of the drawings.

The width of the eye and of the needle are shown on the drawings as well as on the needle size. To know more about the state of the systems and size, if you have to order, enclose a sample card to the company requesting the system.

ATTENTION

When you consult the parts of this state, the size number of the machine, the symbol of the particular sign and the description given in the catalogue.

Ce catalogue "pièces détachées" est formé de deux parties: la première appelée "catalogue base" comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture); la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base".

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées.

Lorsque l'on consulte le catalogue, se souvenir que:

1) Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.

2) Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui marque le groupe tout entier.

3) Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dernières.

Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses).

Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue.

Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base.

Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables.

Les pièces indiquées comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe, mais toutes les pièces qui forment ce groupe sont indiquées.

Pour chaque tête est toujours indiquée la table se référant aux organes de couture.

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

AIGUILLES

Les aiguilles se différencient par le système et la grosseur, laquelle indique le diamètre moyen exprimé en centièmes de millimètre.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille.

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles desirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

ATTENTION

Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non formati speciali non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti alle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrative richiamano i singoli pezzi sono affiancati dallo stesso segno multivolare, con cui è indicato l'intero gruppo.
3. Sulle tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base. Dette tavole portano in alto a destra il simbolo nella testa cui si riferiscono (con indicato fra parentesi il caso di derivata) il simbolo della testa da cui deriva.
Esempio: in questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.
I particolari denominati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.
I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole.
I particolari indicati come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene sempre indicata la tavola del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.
Per ogni testa viene sempre riportata, anzitutto, la tavola relativa agli organi di cambio.

Per facilitare il riferimento è riportato l'elenco numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola, in cui gli stessi sono indicati.

NOTA

Quali siano i criteri di misura dal sistema metrico di lunghezza, si spiega meglio in diametro (milli) espresso in centesimi di millimetro.

Il sistema di misura di lunghezza sono uguali oltre che sulla testa, anche sul loro stesso.

Nelle parti di cambio usate, il riferimento al sistema di misura degli organi desiderati. In caso di dubbio, allegare, un ago campione con una scala di misura.

AVVERTENZA

Nelle richieste di parti si raccomanda fare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

TAV. N. TAB. N.	DESCRIZIONE	DESCRIPTION	DESCRIPTION
1	BASE E BRACCIO CON BUSSOLE	BASE AND ARM WITH BUSHES	BASE E BRAS AVEC BAGUES
2	PASSAFILI E TENSIONE CROCHET INF.	THREAD GUIDE AND TANSION	PASSE FIL ET TENSION
3	COPERCHI E PIANO DI LAVORO	COVER AND WORKING PLATE	CARTERS ET PLAN DE TRAVAIL
4	GRUPPO PORTA GRIFFA	FEED DOG HOLDER ASSEMBLY	GROUPE PORTE GRIFFE
5	GRUPPO BIELLA	CON ROD ASSEMBLY	GROUPE BIELLE
6	GRUPPO ALBERO INFERIORE	LOWER SHAFT ASSEMBLY	GROUPE ARBRE INFERIEUR
7	GRUPPO CROCHET INFERIORE	LOWER LOOPER ASSEMBLY	GROUPE CROCHET INFERIEUR
8	GRUPPO COMANDO CROCHET INF.	LOWER LOOPER CONTROL ASSEMBLY	GROUPE COMMANDE CROCHET INF.
9	ALBERO SUPERIORE E BARRA AGO	UPPER SHAFT AND NEEDLE BAR	ARBRE SUP. ET BARRE AIGUILLE
10	GRUPPO PRESSISTOFFA	PRESSER ASSEMBLY	GROUPE PRESSEUR
11	GRUPPO SUPPORTO RULLO SUPERIORE	UPPER ROLLER SUPPORT ASSEMBLY	GROUPE SUPPORT ROULEAU SUP.
12	COMANDO FRIZIONE POSTERIORE	REAR CLUTCH CONTROL	COMMANDE FRICTION ARRIERE
13	GRUPPO TENSIONI ANTERIORI	FRONT TENSION ASSEMBLY	GROUPE TENSION AVANT
14	BACINELLA OLIO	OIL SUMP	RESERVOIR
15	LUBRIFICAZIONE E POMPA OLIO	LUBRICATION AND OIL PUMP	LUBRIFICATION ET POMPE A HUILE
16	ORGANI DI CUCITURA	SEWING PARTS	ORGANES COUTURE
17	ACCESSORI IN DOTAZIONE	AUXILIARY EQUIPMENT	ACCESSOIRES IN DOTATION
18	PIAZZAMENTO NORMALE	NORMAL SETTING	INSTALLATION NORMALE
19	PIAZZAMENTO INCASSATO	SUBMERGED SETTING	INSTALLATION ENCASTREE
20	PORTA BOBINE	BOBBIN CARRIER	PORTE BOBINE

SIMBOLO SYMBOL SYMBOLE	CARATTERISTICHE TESTE	MACHINE HEAD FEATURES	CARACTERISTIQUES TETES
264-01-7ML-04	<p>Per la chiusura in tubolare di pancera in tessuto elasticizzato, mediante l'applicazione di 2 strisce di rinforzo in gros-grain, una superiore ed una inferiore. Particolarmente adatta per tessuti non estensibili nel senso della cucitura.</p> <p>Con rulli trasportatori posteriori, senza guida del materiale. E' particolarmente adatta per essere attrezzata dal cliente per impieghi vari.</p>	<p>For tubular closing of body-belts in elasticised fabric, by attaching two peter sham strips one above and one underneath. Particularly suitable for fabrics which do not stretch in the direction of seaming. With rear puller feed rollers, without fabric folder. Specially designed to be fitted with different attachments to be suitable for other uses.</p>	<p>Pour coudre en tubulaire les ventrières en tissu élastique, par l'application de deux bandes de renfort en gros-grain, une supérieure et une inférieure. Particulièrement employée pour coudre sur des tissus qui ne sont pas extensibles dans le sens de la couture.</p> <p>Equipée de rouleau transporteurs postérieurs, sans guide du matériel. Tête spécialement destinée à être spécialisée par le client pour emplois divers.</p>

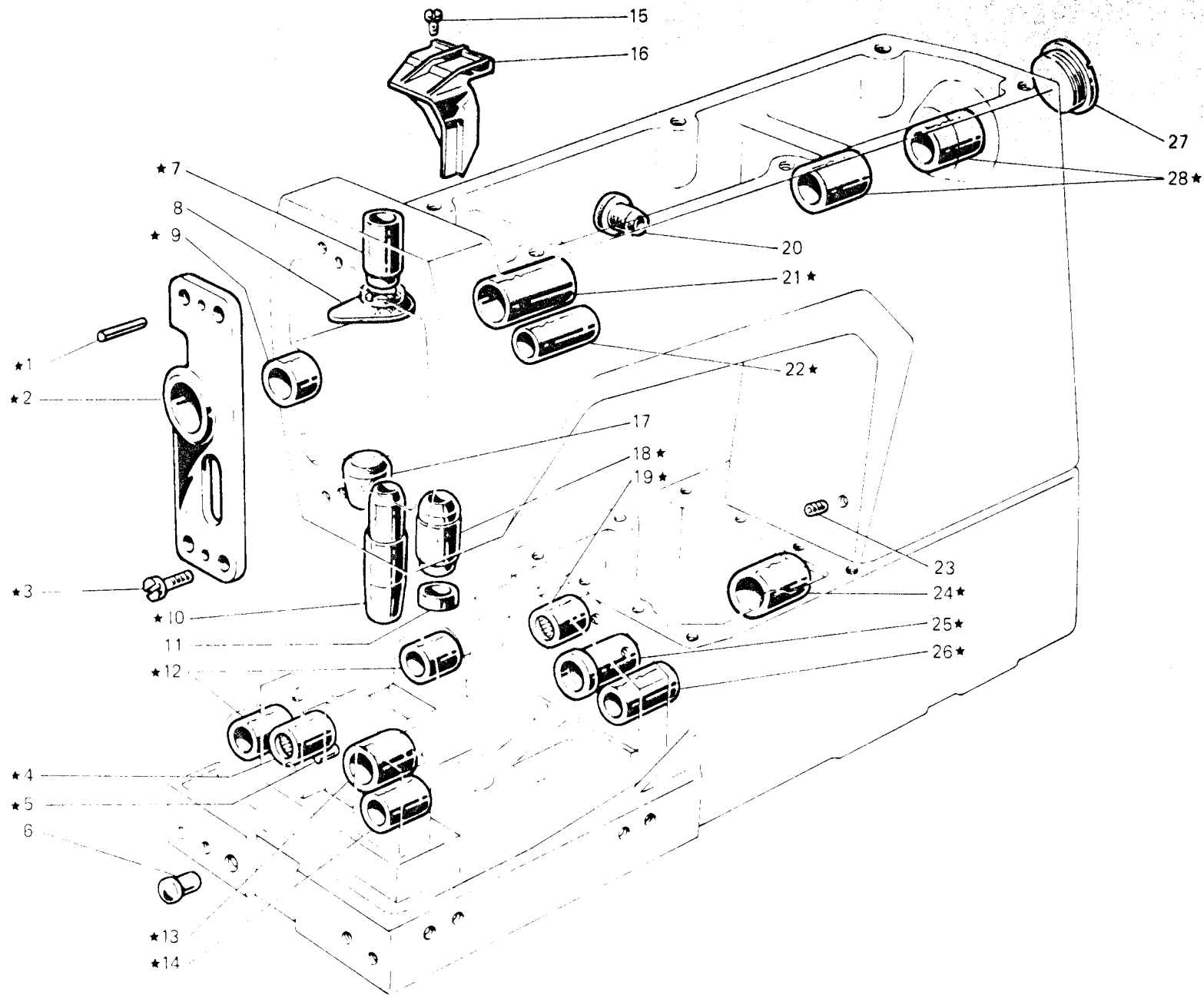


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzani	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308612-3-00	1	base e braccio con bussola	base and arm with bushes	base et bras avec bagues		
1	706454-0-00	2	spina	pin	goupille		
2	308859-2-00	1	supporto con bussola fig. 9	support with bush fig. 9	support avec bague fig. 9		
3	721485-2-00	4	vite	screw	vis		
4	307664-0-00	1	boccola a rullini	bearing	roulements		
5	706285-0-00	1	spina	pin	goupille		
6	202398-0-10	1	tappo	plug	bouchon		
7	308032-0-00	1	bussola	bush	bague		
8	308215-0-00	1	protezione olio	oil protection	protection huile		
9	308858-0-00	1	bussola	bush	bague		
10	308737-0-00	1	bussola	bush	bague		
11	308218-0-00	1	scodellino inferiore	lower cup	cuvette inférieure		
12	308296-0-00	2	bussola	bush	bague		
13	308293-0-01	1	bussola	bush	bague		
14	308733-0-00	1	bussola	bush	bague		
15	721444-2-00	1	vite	screw	vis		
16	308138-0-11	1	carter paraolio	oil retainer cover	carter protection huile		
17	308094-0-00	1	tappo foro bussola	plug	bouchon		
18	308031-0-00	1	bussola	bush	bague		
19	307739-0-00	1	boccola a rullini	bearing	roulements		
20	303501-0-10	1	tappo per foro tendifilo	plug	bouchon		
21	308852-0-00	1	bussola	bush	bague		
22	308232-0-00	1	bussola	bush	bague		
23	729032-2-00	1	vite	screw	vis		
24	308086-0-00	1	bussola	bush	bague		
25	308009-0-00	1	bussola	bush	bague		
26	304144-0-10	1	bussola	bush	bague		
27	302356-0-10	1	tappo	plug	bouchon		
28	308853-0-00	2	bussola	bush	bague		

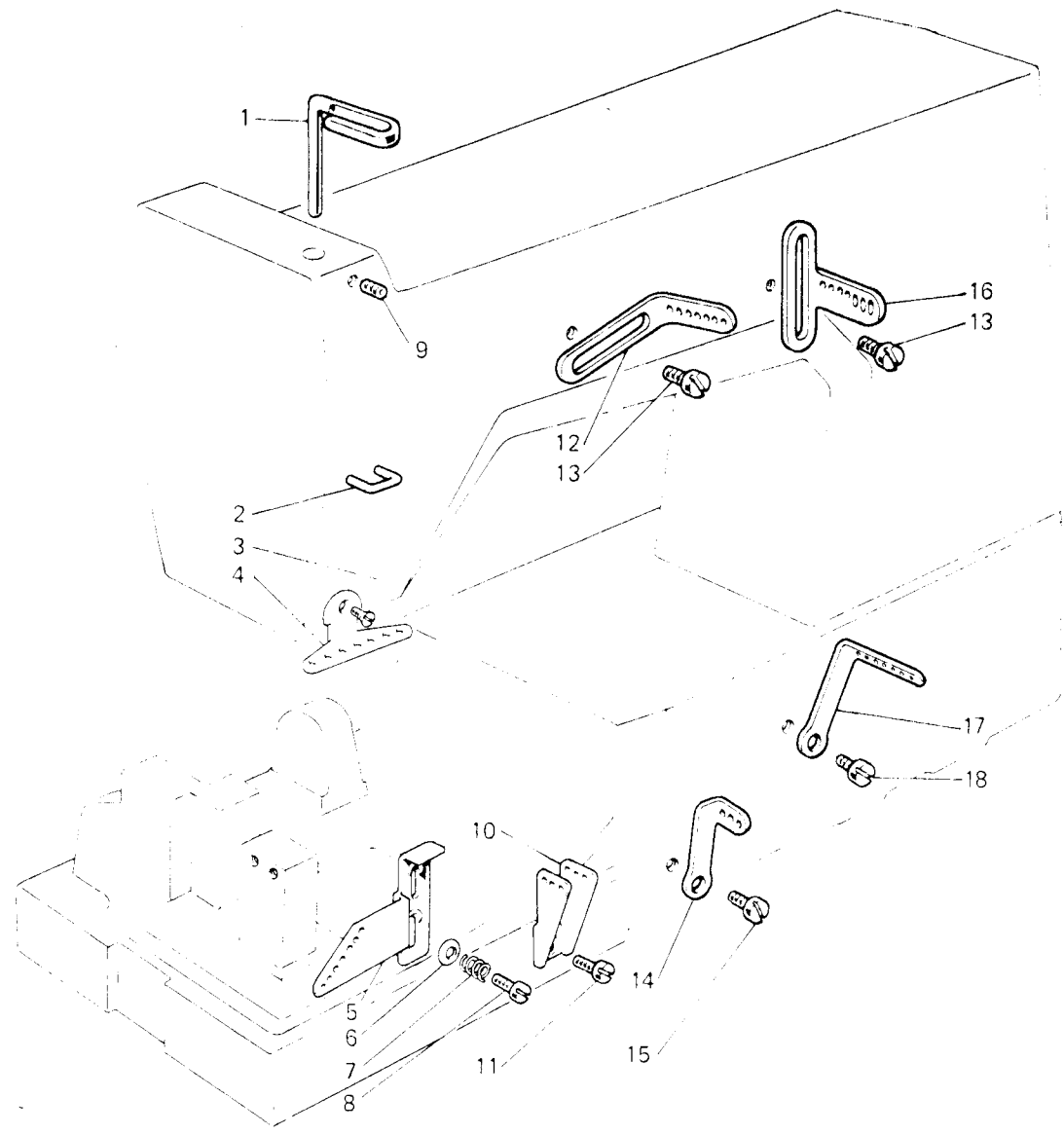


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
1	303451-0-11	1	passafilo	thread guide	passe-fil		
2	308137-0-00	1	cavallotto	coupling	cavalier		
3	724420-2-00	1	vite	screw	vis		
4	308843-0-00	1	passafilo	thread guide	passe-fil		
5	306438-0-10	1	guidafilo	thread guide	guide-fil		
6	702402-0-00	2	molla a tazza	cup spring	ressort à tasse		
7	304249-0-10	2	molla	spring	ressort		
8	304330-0-10	2	vite	screw	vis		
9	729011-2-00	1	vite	screw	vis		
10	306455-0-10	1	passafilo	thread guide	passe-fil		
11	721444-2-00	1	vite	screw	vis		
12	306458-0-10	1	guidafilo	thread guide	guide-fil		
13	303045-0-10	2	vite	screw	vis		
14	308835-0-00	1	passafilo	thread guide	passe-fil		
15	300483-0-10	1	vite	screw	vis		
16	308844-0-00	1	guidafilo	thread guide	guide-fil		
17	306461-0-10	1	passafilo	thread guide	passe-fil		
18	721456-0-00	1	vite	screw	vis		

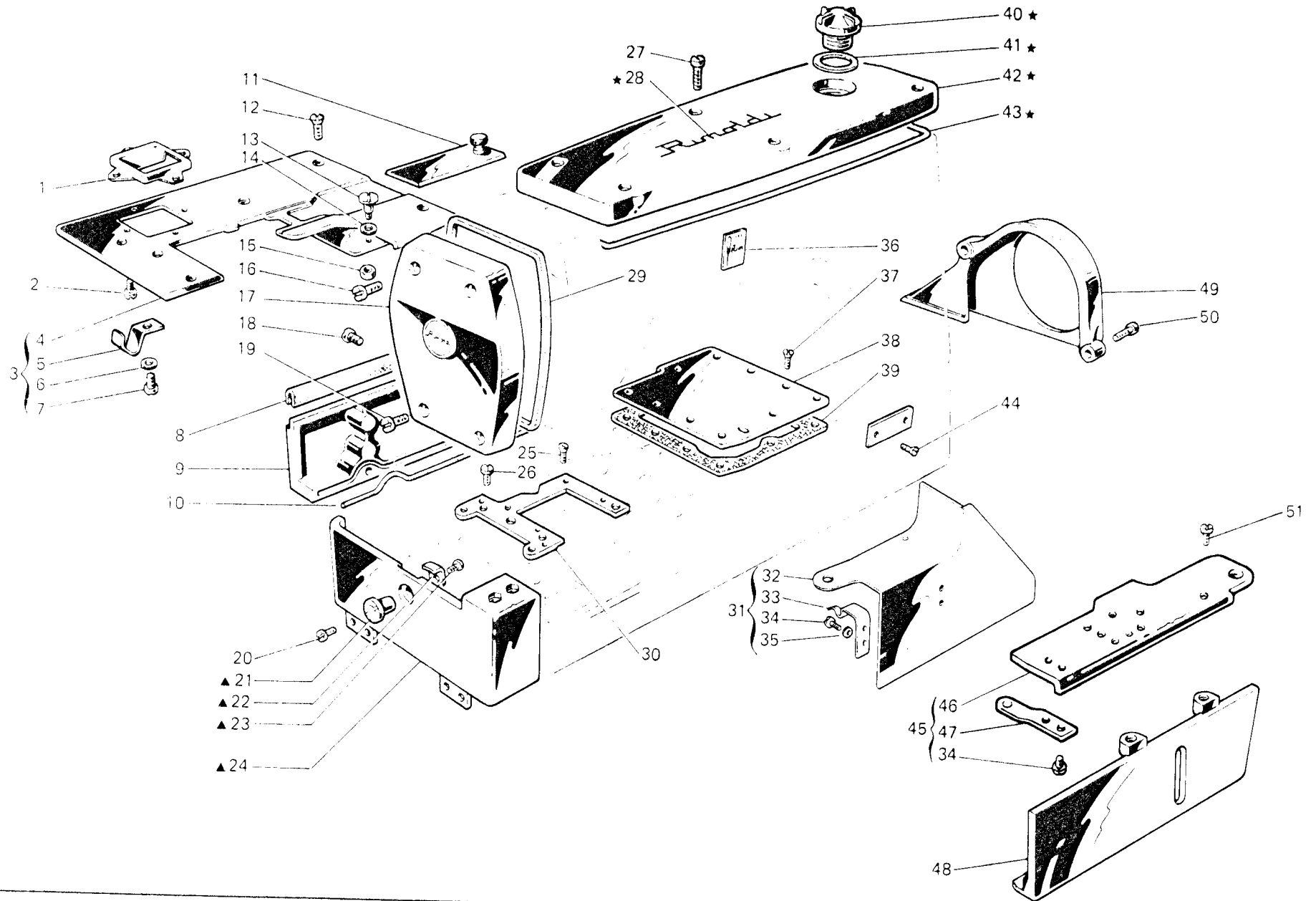


Fig. N. Abb. N.	Part. N. Bestell N. Piec N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	309146-4-00	1	carter laterale completo	side cover assembly	carter latéral complet		
★	308103-4-10	1	coperchio sup. completo	upper cover assembly	couvercle sup. complet		
1	309077-0-10	1	carterino	cover	carter		
2	741520-2-00	4	vite	screw	vis		
3	309061-4-00	1	piano di lavoro completo	working plate assembly	plan de travail complet		
4	309035-2-00	1	piano di lavoro	working plate	plan de travail		
5	309351-0-00	1	molla	spring	ressort		
6	704306-0-00	1	rondella	washer	rondelle		
7	720411-2-00	2	vite	screw	vis		
8	309088-0-00	1	guarnizione	gasket	garniture		
9	309086-0-01	1	carter posteriore	rear cover	carter arrière		
10	309084-0-00	1	guarnizione	gasket	garniture		
11	309303-2-00	1	coperchio scorrevole	sliding cover	couvercle coulissant		
12	744636-2-00	5	vite	screw	vis		
13	309365-0-00	1	vite	screw	vis		
14	704834-0-00	1	rondella	washer	rondelle		
15	733507-2-00	1	dado	nut	écrou		
16	302354-0-10	2	vite superiore	upper screw	vis supérieure		
17	308101-2-00	1	coperchio laterale	side cover	couvercle latéral		
18	741088-2-00	3	vite per carter posteriore	screw for rear cover	vis pour carter arrière		
19	302353-0-10	1	vite inferiore	lower screw	vis inférieure		
20	300483-0-10	4	vite per cerniera	screw for hinge	vis pour charnière		
21	309372-0-00	1	perno	pin	pivot		
22	309371-0-00	1	chiavistello	key	clé		
23	741658-2-00	1	vite	screw	vis		
24	309132-3-00	1	carter laterale	side cover	carter latéral		
25	744730-0-00	4	vite per placca ago	screw for needle plate	vis pour plaque à aiguille		
26	302355-0-10	3	vite per piastra	screw for plate	vis pour plaque		
27	742282-2-00	6	vite per coperchio	screw for cover	vis pour couvercle		
28	300006-0-11	2	decalcomania	decalcomania	décalcomanie		
29	308128-0-00	1	guarnizione coperchio	cover gasket	garniture couvercle		
30	308738-2-00	1	piastra porta placca	plate	plaque		
31	309362-4-00	1	carter protezione fili compl.	cover assembly	carter complet		
32	309363-0-00	1	carter protezione fili	cover	carter		
33	309364-0-00	1	molla	spring	ressort		
34	721412-2-00	4	vite	screw	vis		
35	704104-2-00	2	rondella	washer	rondelle		
36	788120-0-01	1	decalcomania sistema aghi	needles decalcomania	décalcomanie syst. aiguille		
37	724442-2-00	10	vite per piastra	screw for plate	vis pour plaque		
38	309324-2-00	1	piastra superiore	upper plate	plaque supérieure		
39	309323-0-00	1	guarnizione	gasket	garniture		
40	202239-0-10	1	cupolina	cup	coupole		
41	705970-0-00	1	guarnizione per cupolina	gasket	garniture		
42	308102-0-10	1	coperchio superiore	upper cover	couvercle supérieur		
43	308129-0-00	1	guarnizione per coperchio	gasket for cover	garniture pour couvercle		
44	202165-0-10	2	vite per targhetta	screw for plate	vis pour plaquette		
45	309273-4-00	1	piastra piano lavoro compl.	plate assembly	plaque complète		
46	309246-0-00	1	piastra piano lavoro	plate	plaque		
47	204188-0-10	1	molla	spring	ressort		

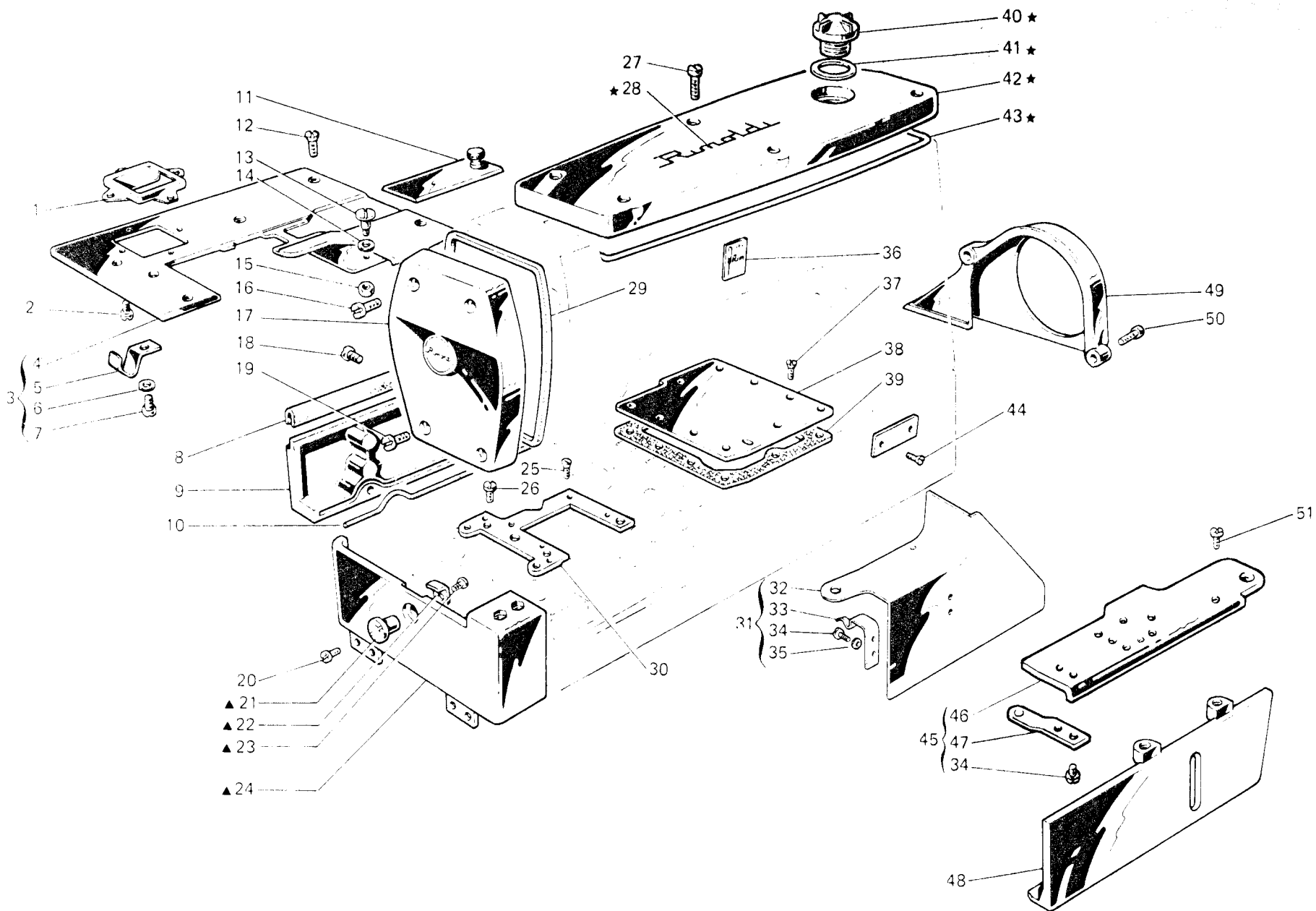


Fig. N. Abb. N.	Part. N. Bestell N. Pieca N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
48	309168-0-00	1	carter anteriore	front cover			
49	308462-0-00	1	copricinghia per volantino Ø 85	belt cover for handwheel Ø 85	carter avant		
50	721475-2-00	2	vite	screw	couvre-courroie pour volant Ø 85		
51	744656-2-00	2	vite	screw	vis		
				screw	vis		

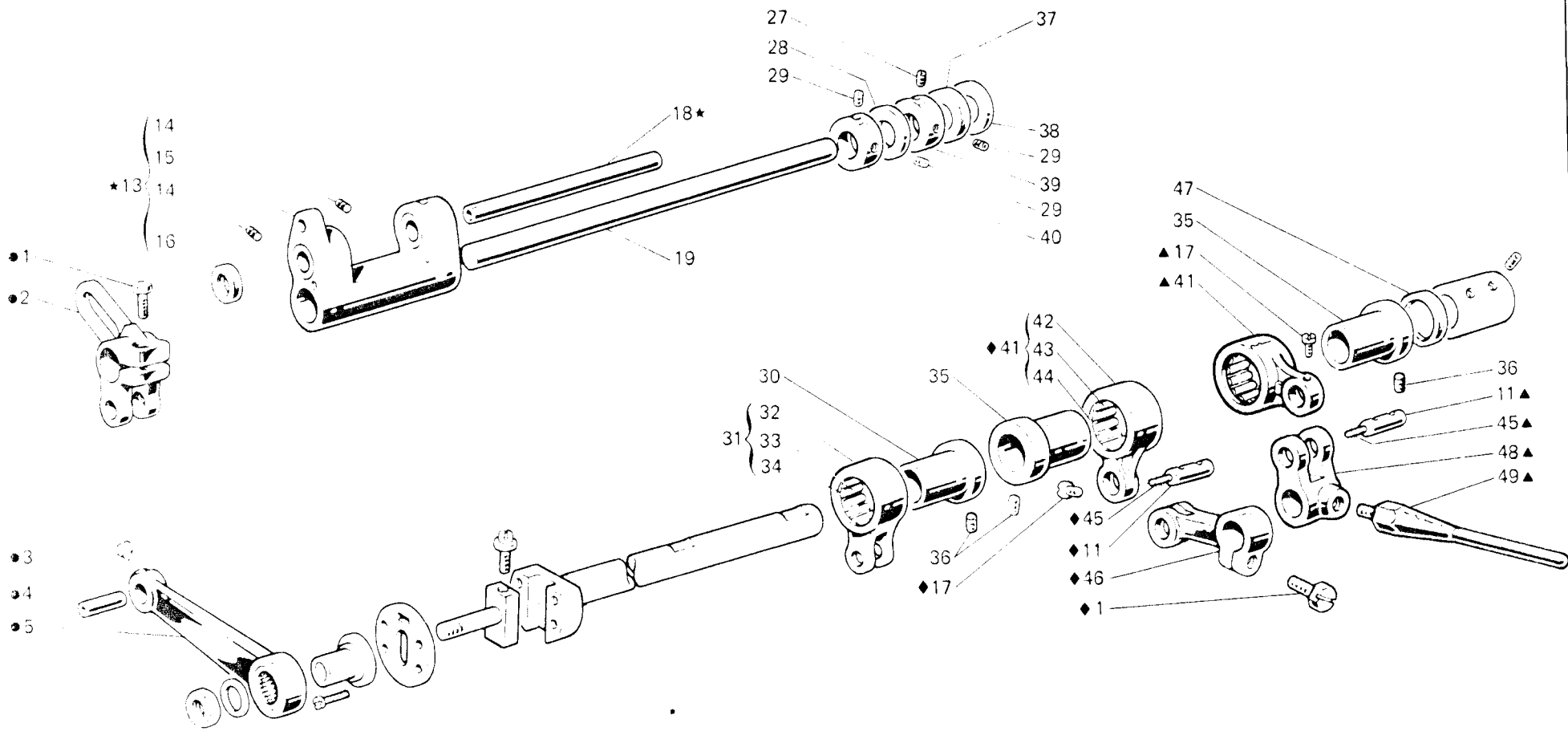
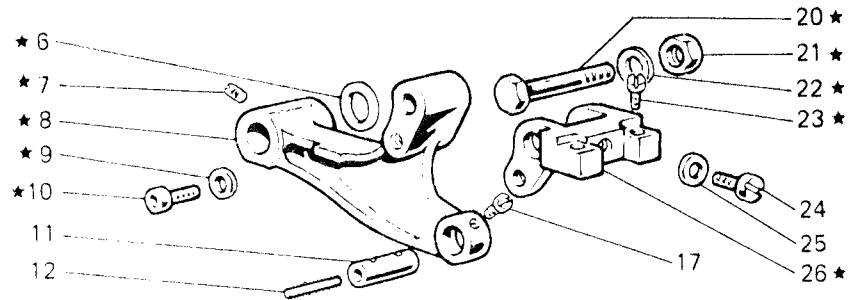


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
—	307748-5-00	1	gruppo porta griffa compl. (con fig. ★-11-12-17-30-31-36)	feed dog holder assembly (with fig. ★-11-12-17-30-31-36)	groupe porte griffe (avec fig. ★-11-12-17-30-31-36)		
★	307747-4-00	1	gruppo porta griffa	feed dog holder group	groupe porte griffe		
●	307645-4-00	1	gruppo leva	lever group	groupe levier		
◆	304256-4-10	1	gruppo comando crochet	looper control assembly	groupe commande crochet		
▲	306475-4-10	1	gruppo comando tendifilo	thread take-up assembly	groupe tendeur du fil		
1	202486-0-10	2	vite	screw	vis		
2	307662-2-00	1	leva	lever	levier		
3	742813-0-00	1	vite	screw	vis		
4	308285-0-00	1	perno	pin	pivot		
5	308283-2-00	1	biella	con-rod	bielle		
6	309560-0-00	2	rondella	washer	rondelle		
7	745815-2-00	1	vite	screw	vis		
8	307740-0-00	1	supporto	support	support		
9	704306-0-00	1	rondella	washer	rondelle		
10	722411-2-00	1	vite	screw	vis		
11	300209-0-10	3	perno	pin	pivot		
12	778238-0-00	1	stoppino	wick	mèche		
13	308191-4-00	1	supporto oscillante completo	oscillating support assembly	support coulissant complet		
14	729013-2-00	2	vite	screw	vis		
15	308193-2-00	1	supporto con viti	support with screws	support avec vis		
16	308190-0-00	2	anello di tenuta	retainer ring	bague d'étanchéité		
17	742811-0-00	3	vite	screw	vis		
18	308195-0-00	1	perno	pin	pivot		
19	308735-2-00	1	perno per supporto oscillante	pin for oscillating support	pivot pour support coulissant		
20	307749-0-00	1	perno	pin	pivot		
21	746021-2-00	1	dado	nut	écrou		
22	702406-0-00	1	rondella	washer	rondelle		
23	304332-0-10	2	vite	screw	vis		
24	302355-0-10	1	vite	screw	vis		
25	704409-0-00	1	rondella	washer	rondelle		
26	307741-0-00	1	attacco griffa	feed dog attachment	raccord griffe		
27	728232-0-00	1	vite	screw	vis		
28	704846-0-00	1	rondella	washer	rondelle		
29	745136-2-00	3	vite	screw	vis		
30	308028-2-00	1	eccentrico con vite fig. 36	eccentric with screw fig. 36	excentrique avec vis fig. 36		
31	301459-4-10	1	giunto compl. per eccentrico	joint assembly for eccentric	joint compl. pour excentrique		
32	301458-0-10	1	giunto	joint	joint		
33	301579-0-10	1	gabbia a rullini	needles cage	cage à aiguilles		
34	201143-0-10	2	anello di tenuta	retainer ring	bague d'étanchéité		
35	308736-2-00	2	eccentrico con vite fig. 36	eccentric with screw fig. 36	excentrique avec vis fig. 36		
36	727834-2-00	6	vite	screw	vis		
37	308287-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
38	704347-0-00	1	rondella	washer	rondelle		
39	309839-2-00	1	anello di registro	adjustment ring	bague de réglage		
40	309838-2-00	1	anello di registro	adjustment ring	bague de réglage		
41	304254-3-10	2	giunto completo	joint assembly	joint compl.		
42	304253-0-10	2	giunto	joint	joint		
43	302856-0-10	2	gabbia a rullini	needles cage	cage à aiguilles		

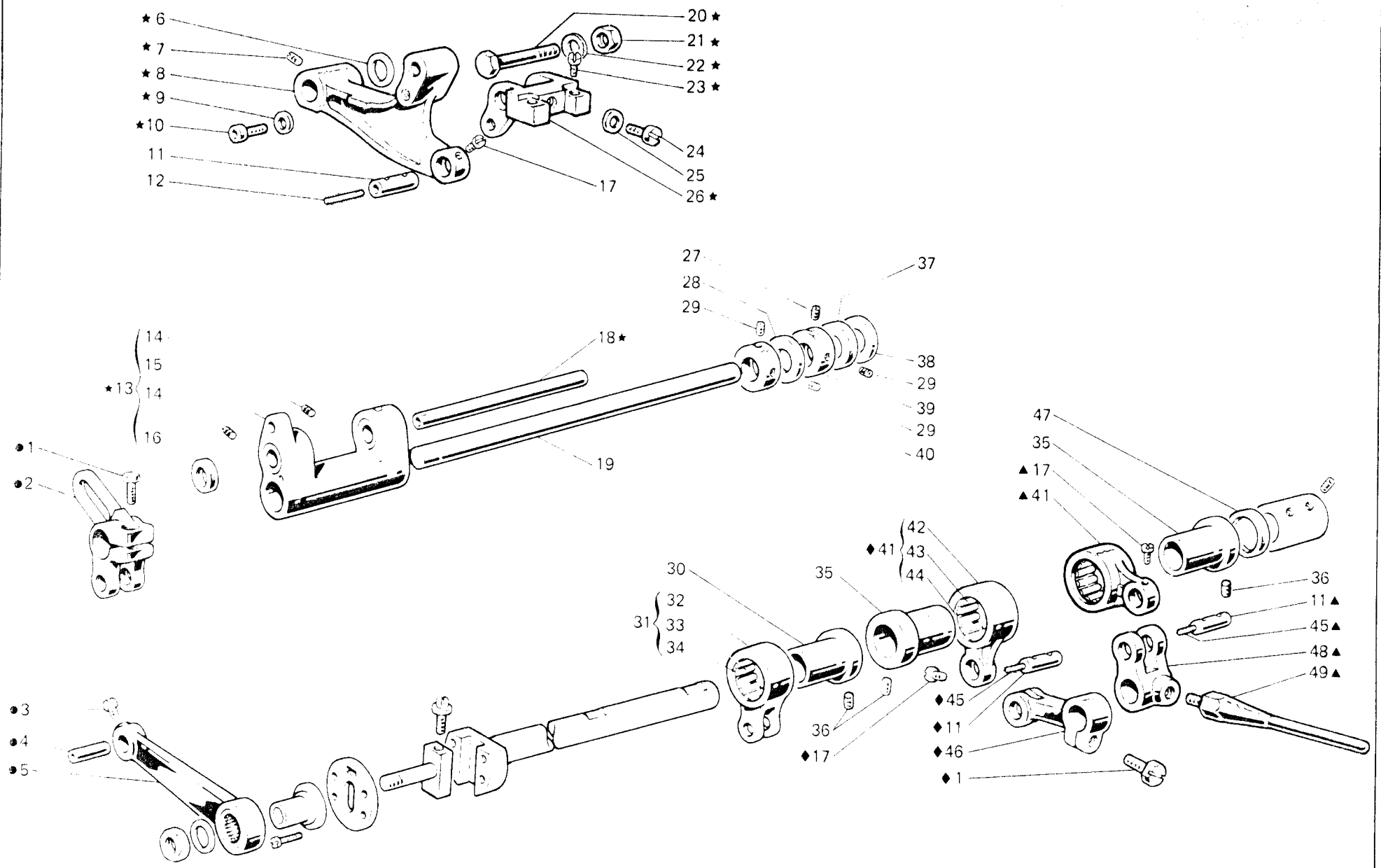


Fig. N. Abb. N.	Part. N. Piece N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
44	304255-0-10	4	anello di tenuta	retainer ring	bague d'étanchéité		
45	778216-0-00	2	stoppino	wick	mèche		
46	301519-2-11	1	attacco	pipe union	raccord		
47	308119-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
48	304261-0-10	1	attacco tendifilo	thread take-up attachment	raccord tendeur du fil		
49	306453-0-10	1	tendifilo	thread take-up	tendeur du fil		

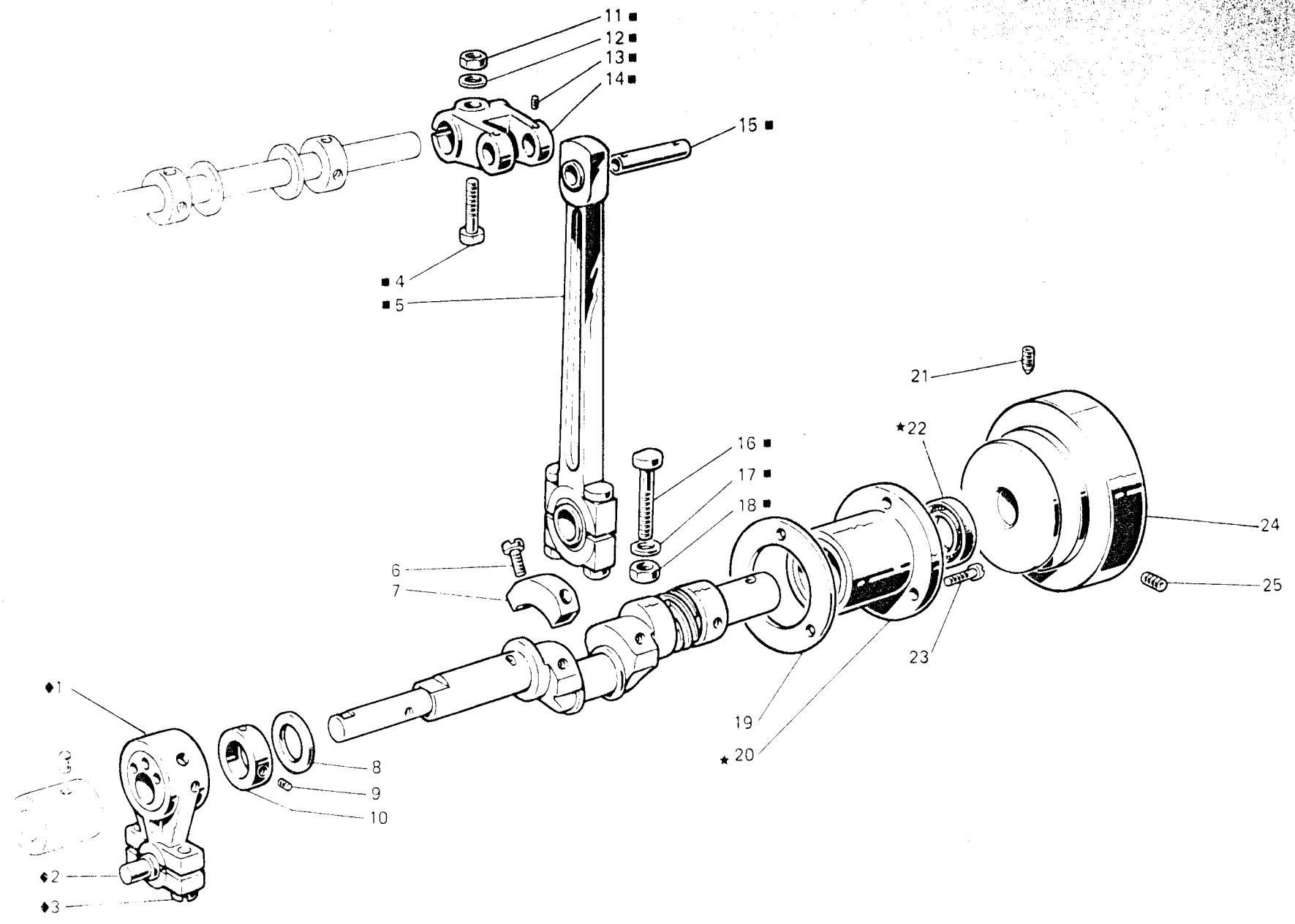


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
◆	310356-4-00	1	biella con eccentrico e viti	con-rod and screws	bielle avec excentrique et vis		
★	308013-4-00	1	bussola destra completa	right bush assembly	bague droite complète		
■	308178-4-00	1	gruppo biella principale	main con-rod assembly	groupe bielle principale		
1	308256-3-00	1	biella con eccentrico e viti	con-rod with cam and screws	bielle avec excentrique et vis		
2	308310-0-00	1	perno a sfera	ball joint	pivot à sphère		
3	308802-0-00	2	vite per biella	screw for con-rod	vis pour bielle		
4	308855-0-00	1	vite	screw	vis		
5	308174-3-00	1	biella principale completa	main con-rod assembly	bielle principale complète		
6	741056-0-00	4	vite	screw	vis		
7	302272-0-10	2	settore	sector	secteur		
8	704869-0-00	1	rondella	washer	rondelle		
9	745815-2-00	2	vite	screw	vis		
10	308084-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		
11	746408-2-00	1	dado	nut	écrou		
12	705013-0-00	1	rondella	washer	rondelle		
13	745812-2-00	2	vite	screw	vis		
14	308159-2-01	1	manovella	crank	manivelle		
15	308166-0-00	1	perno	pin	pivot		
16	308161-0-00	2	vite	screw	vis		
17	308149-0-01	2	rondella	washer	rondelle		
18	308162-0-00	2	dado	nut	écrou		
19	308127-0-00	1	guarnizione	gasket	garniture		
20	308012-2-01	1	bussola	bush	bague		
21	730054-2-00	1	vite per volantino	screw for pulley	vis pour volant		
22	700596-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
23	742222-2-00	3	vite	screw	vis		
24	308090-0-00	1	volantino	handwheel	volant		
25	729044-2-00	1	vite	screw	vis		

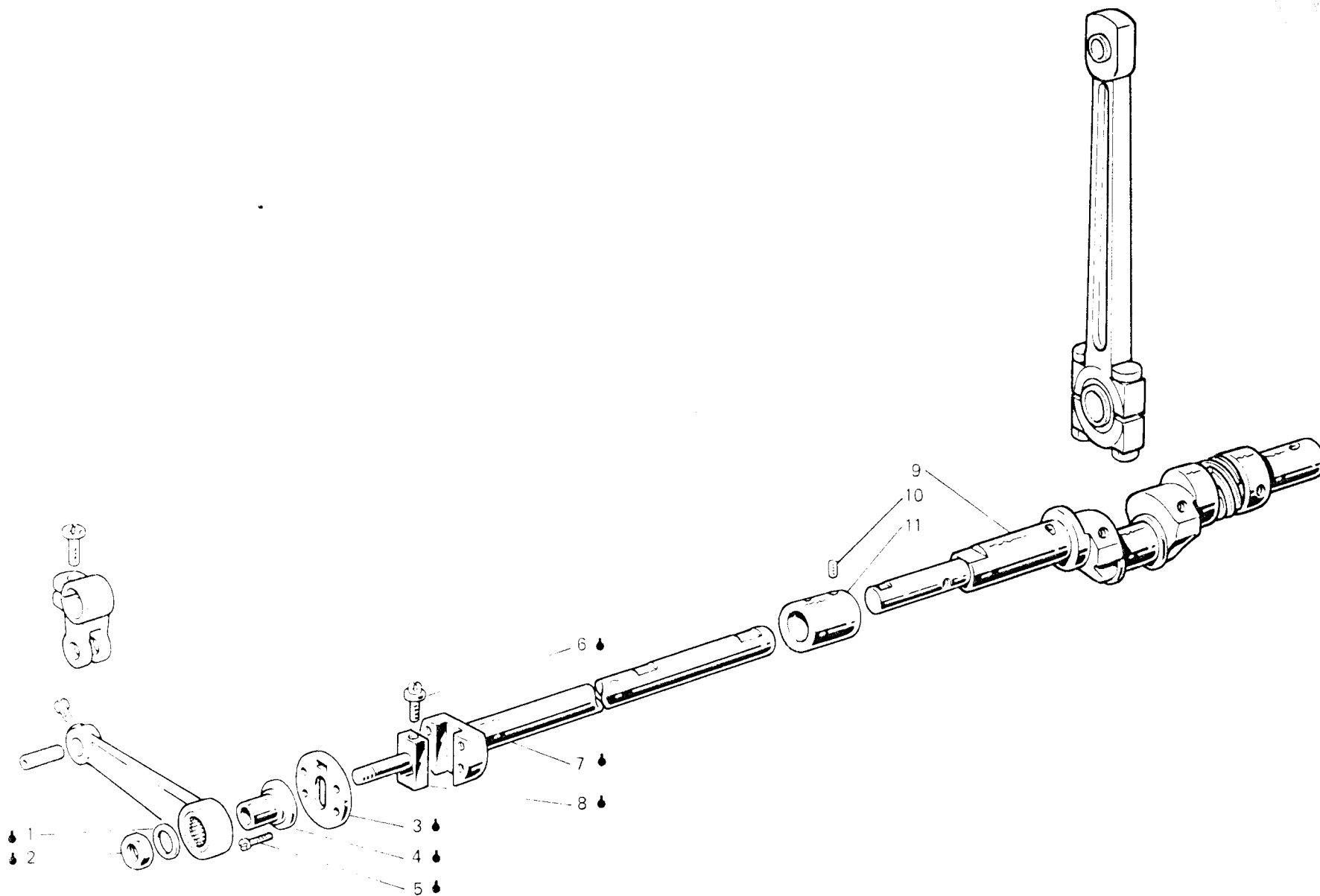


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
—	309703-4-00	1	gruppo albero inf. compl.	lower shaft assembly	arbre inférieur complet		
1	308357-4-00	1	semialbero inf. sinistro compl.	left lower half-shaft assembly	semi-arbre inf. gauche compl.		
1	704814-0-00	1	rondella	washer	rondelle		
2	746612-2-00	1	dado	nut	écrou		
3	308280-0-00	1	piastra disco	disc plate	plaque		
4	303458-0-12	1	bussola	bush	bague		
5	724441-0-00	4	vite	screw	vis		
6	308281-0-00	1	vite di registro	screw	vis		
7	308380-2-01	1	semialbero	half-shaft	semi-arbre		
8	308278-0-00	1	perno	pin	pivot		
9	308714-3-00	1	semialbero inf. destro	right lower half-shaft	semi-arbre inf. droite		
10	745827-2-00	4	vite per manicotto	screw for coupling	vis pour manchon		
11	308015-0-00	1	manicotto	coupling	manchon		

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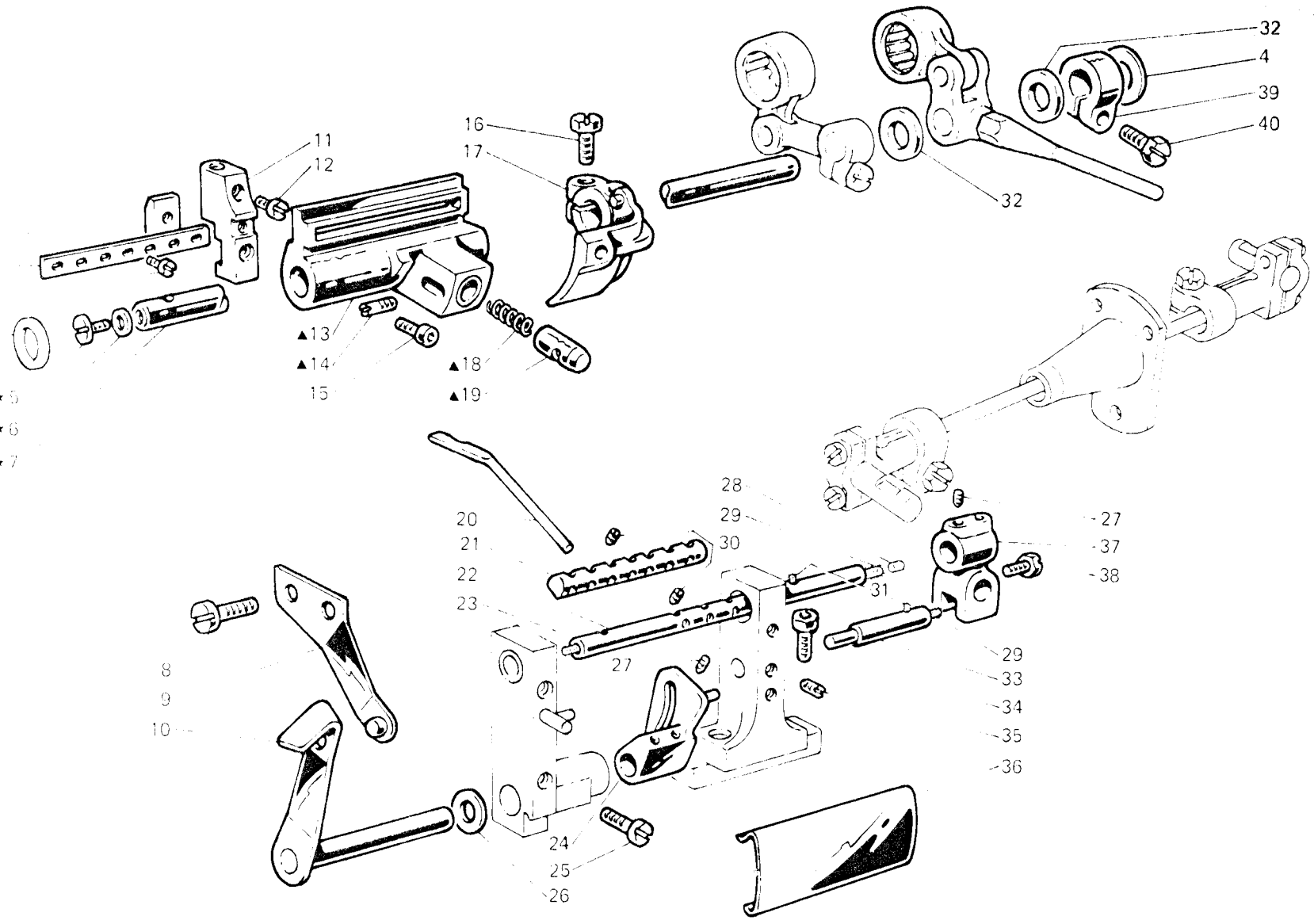


Fig. N. Abb. N.	Part. N. Bestell. N. Pieze N. N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	304167-4-20	1	gruppo supporto crochet inf.	lower looper support assembly	groupe support crochet inf.		
★	308747-4-00	1	contralbero completo	countershaft assembly	axe complet		
1	304394-0-00	7	dado	nut	écrou		
2	306435-0-10	1	piastrina	plate	plaque		
3	721411-0-00	7	vite	screw	vis		
4	704846-0-00	2	rondella	washer	rondelle		
5	742214-2-00	1	vite	screw	vis		
6	705734-0-00	1	guarnizione	gasket	garniture		
7	308746-0-01	1	contralbero	countershaft	axe		
8	721424-2-00	2	vite	screw	vis		
9	304287-0-10	1	molla per leva disinnesto	spring for lever	ressort pour levier		
10	304310-2-10	1	leva comando disinnesto	lever	levier		
11	304170-0-20	7	porta crochet	looper holder	porte crochet		
12	741520-2-00	7	vite	screw	vis		
13	304166-2-20	1	supporto	support	support		
14	304153-0-00	1	perno	pin	pivot		
15	722430-2-00	7	vite	screw	vis		
16	202486-0-10	1	vite	screw	vis		
17	304171-0-10	1	attacco com. crochet	looper control attachment	raccord commande crochet		
18	304195-0-10	1	molla	spring	ressort		
19	304172-0-10	1	nottolino	powl	axe		
20	304187-0-11	7	deragliatore	device	déviateur		
21	306439-0-10	1	bloccetto	block	bloc		
22	306437-2-10	1	barra con tappi e stoppini	bar with plug and wick	barre avec bouchon et mèche		
23	778222-0-00	1	stoppino	wick	mèche		
24	304323-2-01	1	supporto com. disinnesto	support	support		
25	722452-2-00	2	vite fissa supporto	support screw	vis blocage support		
26	704236-2-00	1	rondella	washer	rondelle		
27	745812-2-00	4	vite	screw	vis		
28	301586-0-10	2	tappo	plug	bouchon		
29	778225-0-00	2	stoppino	wick	mèche		
30	745800-2-00	14	vite	screw	vis		
31	778208-0-00	3	stoppino	wick	mèche		
32	703814-0-00	2	rondella	washer	rondelle		
33	304197-2-10	1	spina con stoppino	pin with wick	goupille avec mèche		
34	722442-2-00	2	vite fissa supporto	support screw	vis blocage support		
35	727023-0-00	1	vite	screw	vis		
36	304194-0-10	1	carterino	cover	carter		
37	304165-2-00	1	giunto	joint	joint		
38	740632-2-00	1	vite	screw	vis		
39	300469-2-11	1	fascetta con vite	clamp with screw	bride avec vis		
40	300482-0-10	1	vite	screw	vis		

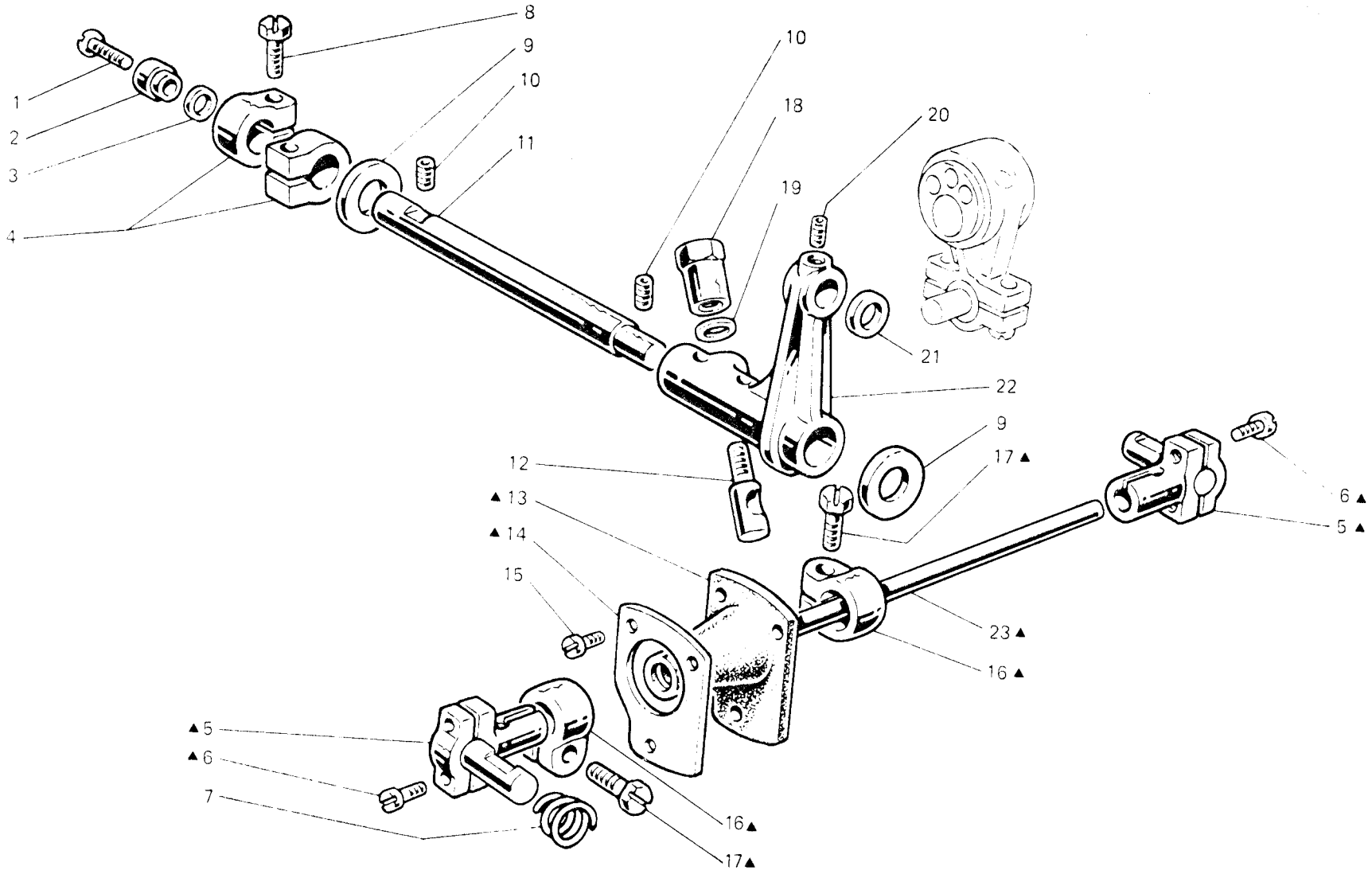


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	308732-4-00	1	gruppo comando crochet inf.	lower looper control assembly	groupe com. crochet inférieur		
1	744676-2-00	1	vite	screw	vis		
2	308047-0-00	1	scodellino	cup	cuvette		
3	701009-0-00	1	anello di tenuta	retainer ring	bague d'étanchéité		
4	308046-2-01	2	fascetta	clamp	bride		
5	305825-3-00	2	testa di biella con viti	con-rod big end with screws	tête de bielle avec vis		
6	744040-2-00	4	vite	screw	vis		
7	302289-0-10	1	molla	spring	ressort		
8	300482-0-10	2	vite	screw	vis		
9	704849-0-00	2	rondella	washer	rondelle		
10	729434-2-00	2	vite fissa perno	screw	vis		
11	308044-0-00	1	perno per supporto	pin	pivot		
12	300352-0-10	1	spina filettata	pin	goupille		
13	308731-3-00	1	manicotto para olio	oil protection	manchon pare huile		
14	308327-0-00	1	mascherina per manicotto	flange	flasque		
15	741675-2-00	3	vite	screw	vis		
16	308326-2-01	2	fascetta per biella con vite	clamp with screw	bride avec vis		
17	305194-0-00	2	vite	screw	vis		
18	300351-0-11	1	dado	nut	écrou		
19	704309-4-00	1	rondella	washer	rondelle		
20	745815-2-00	1	vite	screw	vis		
21	705834-0-00	1	rondella in fibra	washer	rondelle		
22	308045-0-01	1	supporto oscillante	oscillating support	support coulissant		
23	308335-0-00	1	tirante per biella	tie-rod	tirant pour bielle		

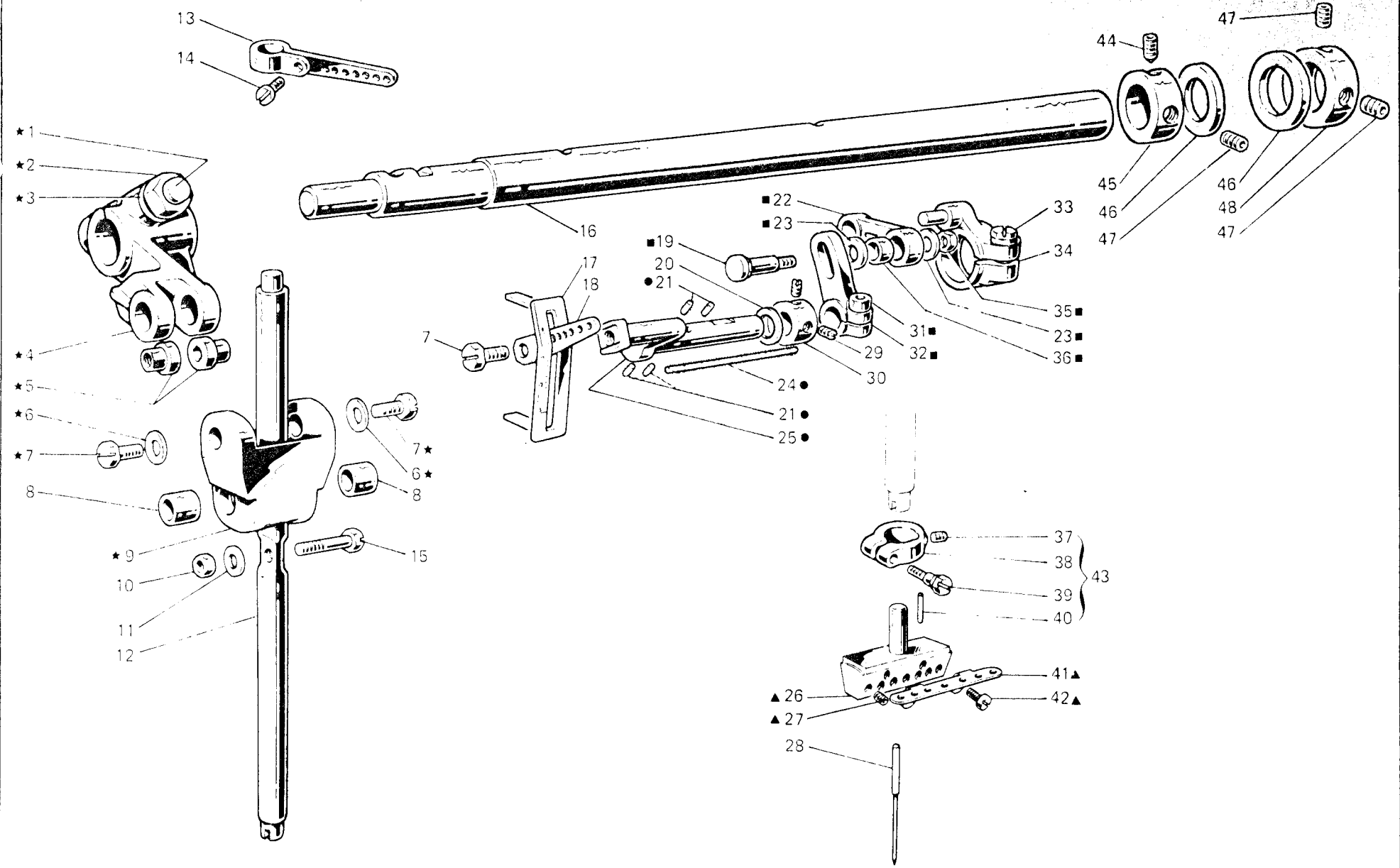


Fig. N. Abb. N.	Part. N. Piec. N. Bestell. N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	308006-4-00	1	gruppo manov. giunto barra ago	crank and joint assembly	groupe maniv. joint barre-aiguille		
▲	306431-4-10	1	morsetto porta aghi completo	needles clamp assembly	porte-aiguilles complet		
■	308244-4-00	1	gruppo settore tenditore articol.	sector assembly	groupe secteur		
●	308238-4-00	1	braccio con stoppini	arm with wicks	bras avec mèche		
1	308855-0-00	1	perno a vite	threaded pin	pivot à vis		
2	746408-2-00	1	dado	nut	écrou		
3	705013-0-00	1	rondella	washer	rondelle		
4	308036-2-00	1	manovella completa	crank assembly	manivelle compl.		
5	308037-0-00	2	perno superiore	upper pin	pivot supérieur		
6	704210-4-00	2	rondella	washer	rondelle		
7	308039-0-01	3	vite	screw	vis		
8	308041-0-00	2	bussola inferiore	lower bush	bague inférieure		
9	308038-0-10	1	giunto barra ago	needle bar joint	joint barre-aiguille		
10	302338-0-10	1	dado	nut	écrou		
11	703005-0-00	1	rondella	washer	rondelle		
12	308220-0-00	1	barra ago	needle bar	barre aiguille		
13	308841-2-00	1	tendifilo superiore	upper thread take-up	tendeur supérieur		
14	742311-2-00	1	vite	screw	vis		
15	308042-0-00	1	perno per barra ago	pin for needle bar	pivot pour barre-aiguille		
16	308851-2-01	1	albero superiore	upper shaft	arbre supérieur		
17	308005-0-00	1	targhetta	plate	plaque		
18	308842-0-00	1	tendifilo inferiore	lower thread guide	tendeur du fil inférieur		
19	308235-0-00	1	perno	pin	pivot		
20	704828-0-00	1	rondella	washer	rondelle		
21	778203-0-00	4	stoppino	wick	mèche		
22	206583-0-00	1	biellino	con-rod	petite bielle		
23	705208-0-00	2	rondella	washer	rondelle		
24	778407-0-00	1	stoppino	wick	mèche		
25	308233-0-00	1	braccio	arm	bras		
26	306430-0-10	1	morsetto porta aghi	needles clamp	porte-aiguilles		
27	745800-2-00	7	vite	screw	vis		
28	960350-0-10	7	ago sist. UY113GS fin.100	needle syst. UY113GS size 100	aiguille syst. UY113GS jauge 100		
29	745812-2-00	2	vite	screw	vis		
30	303899-0-10	1	anello	ring	anneau		
31	722422-2-00	1	vite	screw	vis		
32	308234-2-00	1	settore con vite	sector with screw	secteur avec vis		
33	201128-0-10	1	vite	screw	vis		
34	308236-2-00	1	braccio con vite	arm with screw	bras avec vis		
35	746008-0-00	1	dado	nut	écrou		
36	202032-0-11	1	bussolina	bush	bague		
37	745001-0-00	1	vite	screw	vis		
38	302591-0-10	1	fascetta per barra ago	clamp for needle bar	bride pour barre-aiguille		
39	302352-0-10	1	vite	screw	vis		
40	302292-0-10	1	spinetta	pin	goupille		
41	306460-0-10	1	passafilo	thread guide	passe-fil		
42	100458-0-10	2	vite	screw	vis		
43	302590-4-10	1	fascetta completa	clamp assembly	bride complète		
44	730033-2-00	1	vite	screw	vis		
45	309831-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		

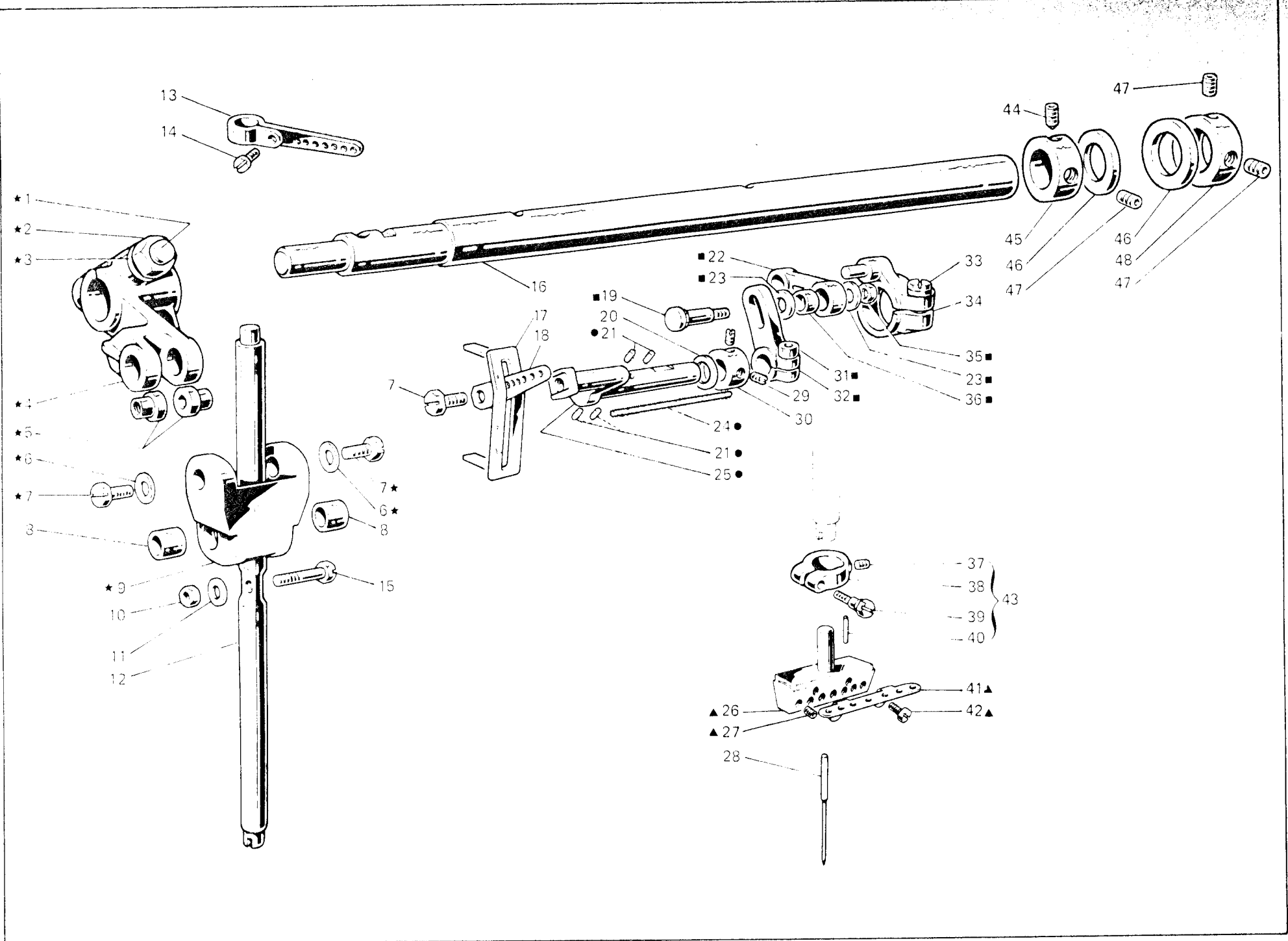


Fig. N. Abb. N.	Part. N. Bestell. N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCIÓN
46	704869-0-00	2	rondella	washer	rondelle		
47	729013-2-00	3	vite	screw	vis		
48	309830-2-00	1	anello di registro con viti	adjustment ring with screws	bague de réglage avec vis		

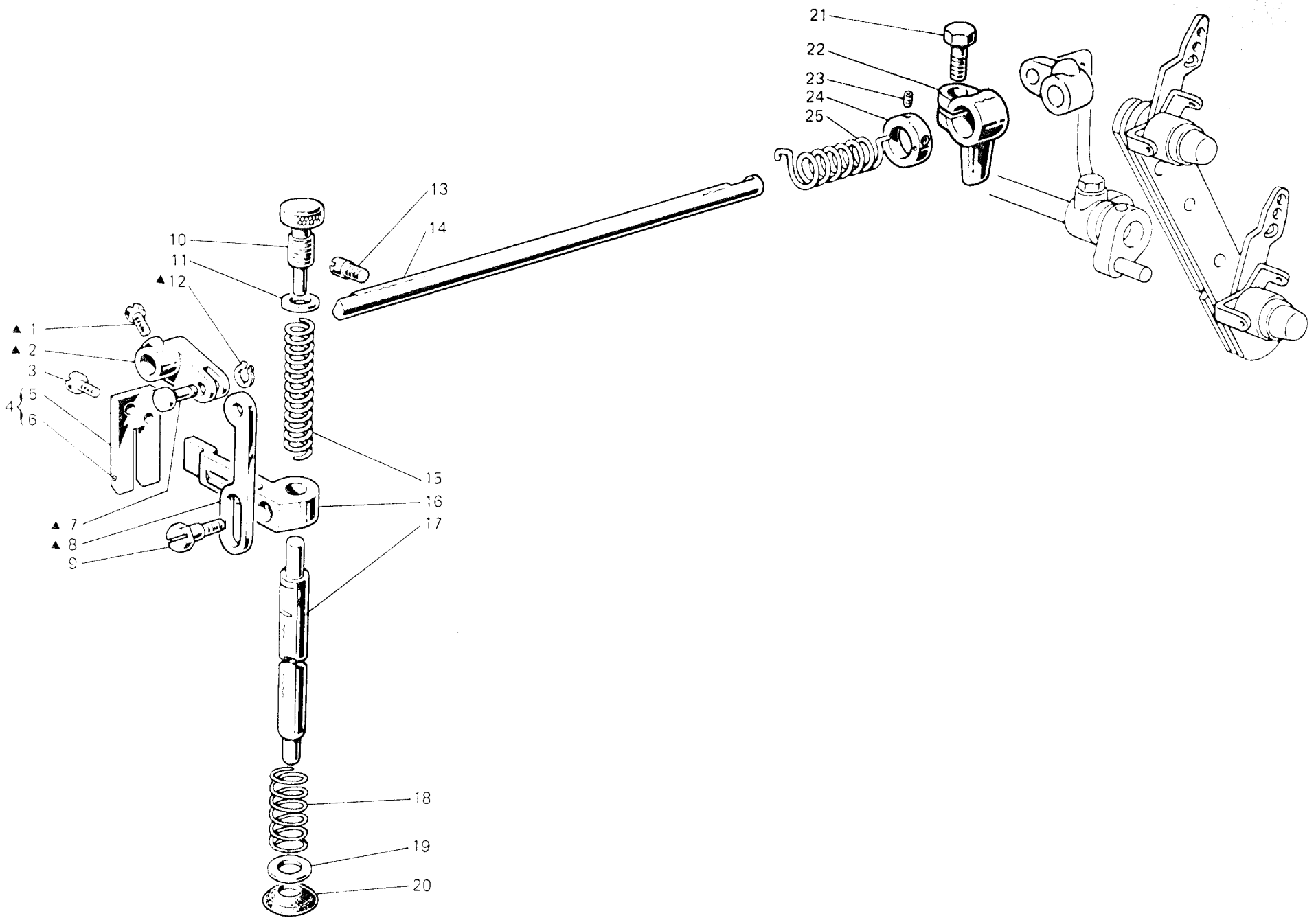


Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCIÓN
▲	308060-4-00	1	gruppo manov. tirante premistoffa	presser crank assembly	groupe maniv. tirant presseur		
1	740632-2-00	1	vite	screw	vis		
2	308059-0-00	1	manovella	crank	manivelle		
3	721494-2-00	2	vite fissa piastra	plate screw	vis blocage plaque		
4	308052-4-00	1	piastra guida barra completa	plate assembly	plaque complète		
5	308056-0-01	1	piastra guida barra	plate	plaque		
6	707240-0-00	1	spina elastica	split pin	goupille réglable		
7	308058-0-00	1	spina	pin	goupille		
8	308057-0-00	1	tirante per alza piedino	presserfoot tie-rod	tirant soulèvement pied de biche		
9	740444-2-00	1	vite fissa slitta	screw	vis		
10	302060-0-11	1	pomolo di regolazione	adjustment knob	pommeau de réglage		
11	302344-0-10	1	rondella	washer	rondelle		
12	700205-0-00	1	anello elastico	spring ring	anneau ressort		
13	308007-0-00	1	perno filettato	threaded pin	pivot fileté		
14	302234-0-10	1	albero	shaft	arbre		
15	302059-0-10	1	molla premi piedino	spring	ressort pied de biche		
16	308055-2-00	1	guida a forcella	forket guide	guide à fourchette		
17	308061-0-01	1	barra porta piedino	presserfoot bar	barre porte-pied de biche		
18	308148-0-00	1	molla	spring	ressort		
19	703810-0-00	1	rondella	washer	rondelle		
20	308054-0-01	1	paraolio	oil retainer	pare-huile		
21	744334-2-00	1	vite	screw	vis		
22	308412-2-01	1	fascetta di fermo con vite	clamp with screw	bride de fixation avec vis		
23	745827-2-00	2	vite	screw	vis		
24	304767-2-10	1	anello per molla	ring	bague		
25	308098-0-00	1	molla di torsione	spring	ressort de torsion		

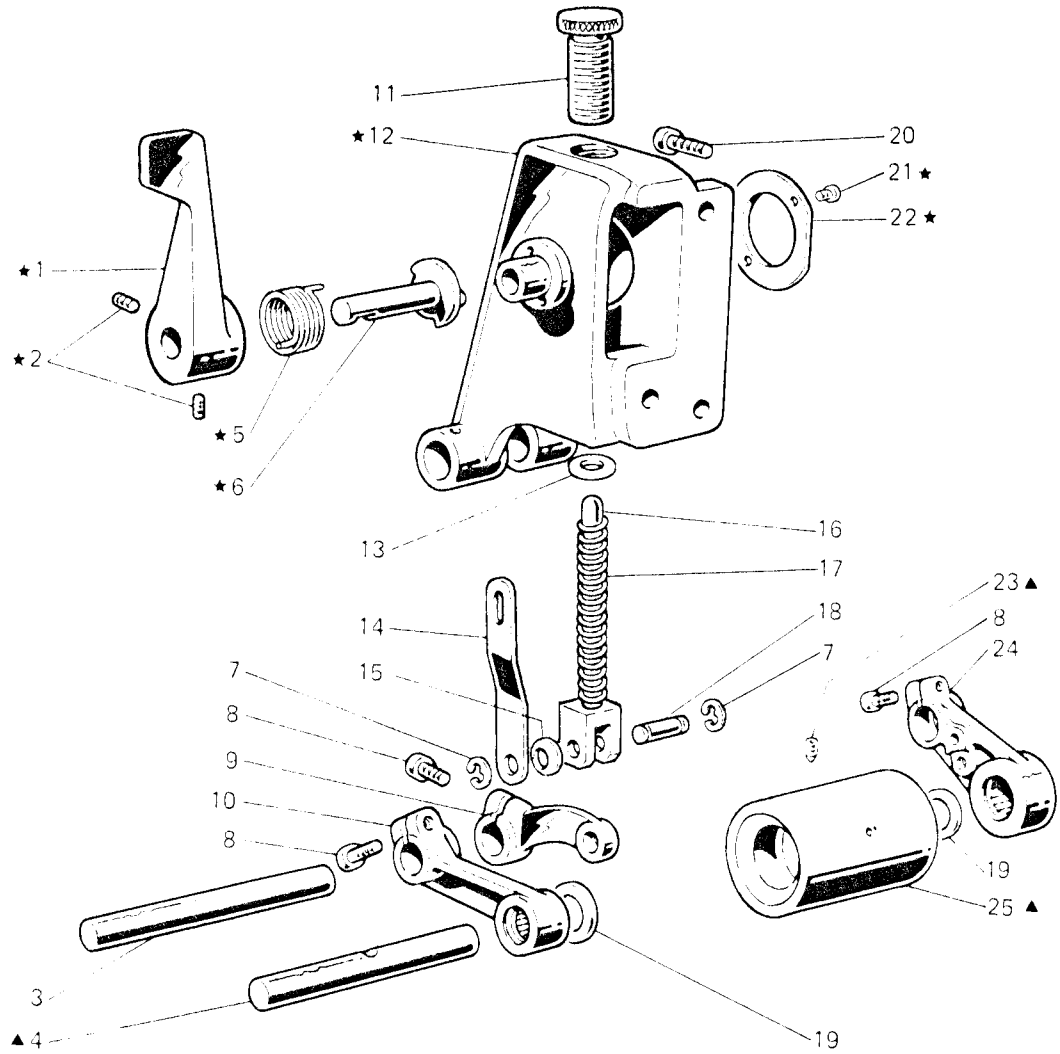


Fig. N. Abb.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	307594-4-00	1	gruppo supporto rullo sup.	upper support roller assembly	groupe support rouleau supérieur		
▲	310521-4-00	1	gruppo rullo folle sup.	upper roller assembly	groupe rouleau supérieur		
1	307616-2-00	1	maniglia alza rullo	lever	levier		
2	729033-2-00	2	vite	screw	vis		
3	307762-0-00	1	perno superiore	upper pin	pivot supérieur		
4	307619-0-10	1	perno per rullo sup.	shaft	arbre		
5	307701-0-00	1	molla	spring	ressort		
6	307656-0-11	1	perno eccentrico	eccentric pin	pivot excentrique		
7	700206-0-00	2	anello elastico	spring ring	anneau ressort		
8	722432-2-00	3	vite	screw	vis		
9	307612-2-10	1	braccio premi rullo	arm	bras		
10	307761-3-00	1	giunto sinistro	left joint	joint gauche		
11	307705-0-00	1	pomolo	knob	pommeau		
12	307610-2-10	1	supporto	support	support		
13	704814-0-00	1	rondella	washer	rondelle		
14	307615-0-10	1	piastrina	plate	plaque		
15	307605-0-00	1	anello	spring	ressort		
16	307618-0-10	1	forcella	fork	fourche		
17	301510-0-10	1	molla	spring	ressort		
18	307617-0-10	1	spina	pin	goupille		
19	704848-0-00	2	rondella	washer	rondelle		
20	722443-2-00	3	vite	screw	vis		
21	721412-2-00	2	vite	screw	vis		
22	307697-0-00	1	copperchio	cover	couvercle		
23	730054-2-00	1	vite	screw	vis		
24	307652-3-10	1	giunto destro	right joint	joint droite		
25	307696-2-10	1	rullo	roller	rouleau		

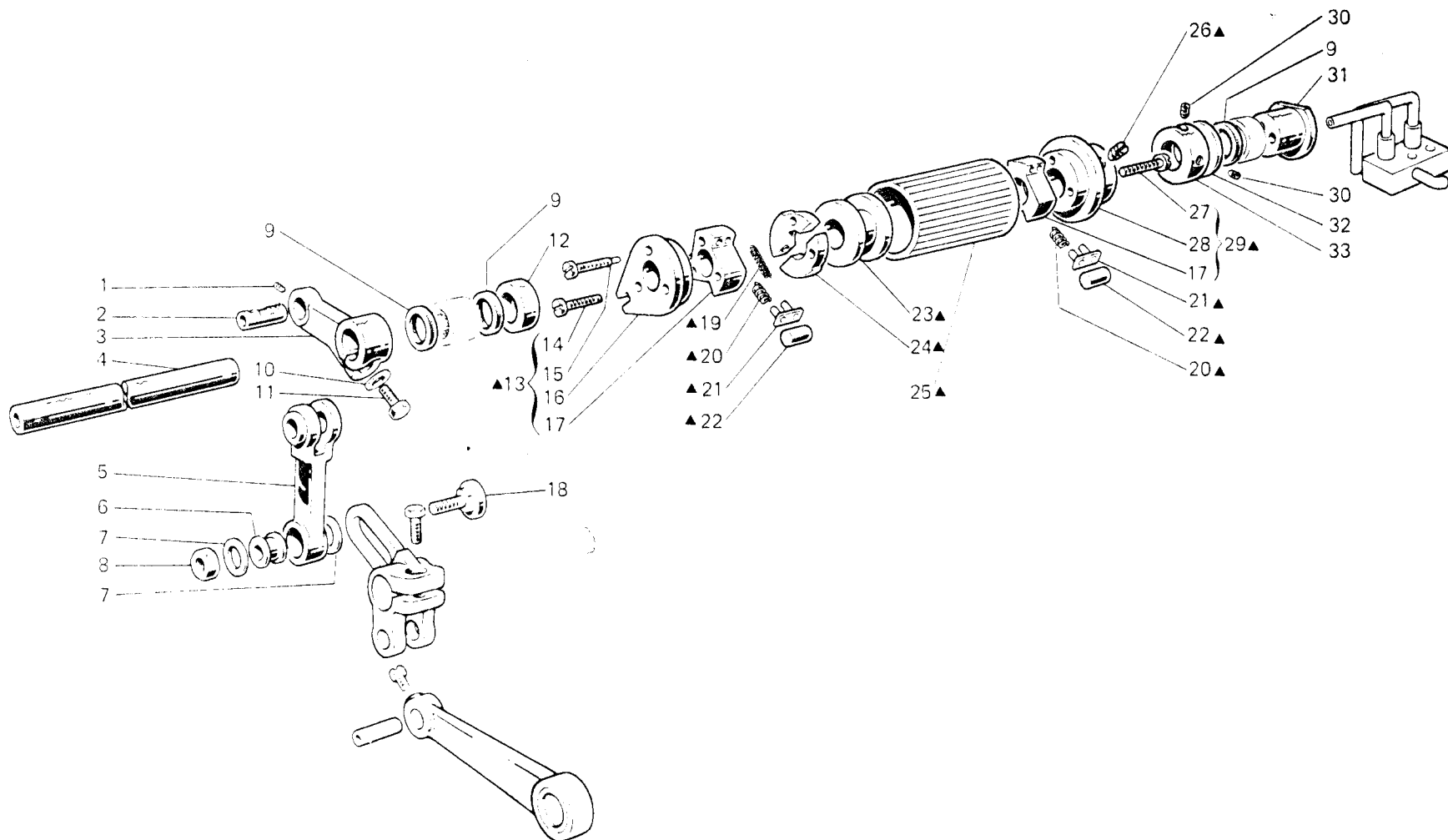


Fig. N. Abb. N.	Part. N. Piece N. Bestell. N. Peza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCIÓN
▲	307738-4-00	1	comando frizione posteriore	rear clutch control	commande friction arrière		
1	727012-0-00	1	vite	screw	vis		
2	307678-2-00	1	perno con stoppino	pin with wick	pivot avec mèche		
3	307603-2-00	1	leva comando rullo	lever	levier		
4	307691-2-00	1	albero porta frizione	shaft	arbre		
5	307712-0-00	1	bielletta	con-rod	bielle		
6	301547-0-11	1	bussola	bush	bague		
7	704805-0-00	2	rondella	washer	rondelle		
8	302708-0-01	1	dado	nut	écrou		
9	307651-0-00	3	anello di tenuta	circlip	circlip		
10	704218-2-00	1	rondella	washer	rondelle		
11	300377-0-10	1	vite	screw	vis		
12	307663-0-00	1	distanziale	spacer	entretoise		
13	301535-4-10	1	flangia sinistra	left flange	flasque gauche		
14	741761-0-00	1	vite	screw	vis		
15	301594-0-10	2	vite	screw	vis		
16	301534-0-10	1	flangia	flange	flasque		
17	301523-0-10	2	settore	sector	secteur		
18	301546-0-10	1	perno a vite	pin	pivot		
19	301539-0-10	1	molla	spring	ressort		
20	301531-0-10	12	molletta	spring	ressort		
21	301530-2-10	6	piastrina	plate	plaque		
22	301527-0-10	6	rullino	roller	rouleau		
23	301540-0-10	1	distanziale	spacer	entretoise		
24	301538-0-10	1	freno	brake	frein		
25	307737-0-00	1	rullo frizione	clutch roller	rouleau friction		
26	727855-0-00	2	vite	screw	vis		
27	301595-0-10	3	vite	screw	vis		
28	301532-0-10	1	flangia	flange	flasque		
29	301533-4-10	1	flangia destra	right flange	flasque droite		
30	745812-2-00	2	vite	screw	vis		
31	307607-0-00	1	raccordo olio	pipe connection	raccord huile		
32	704844-0-00	1	rondella	washer	rondelle		
33	206606-2-00	1	anello di registro	adjustment ring	bague de réglage		

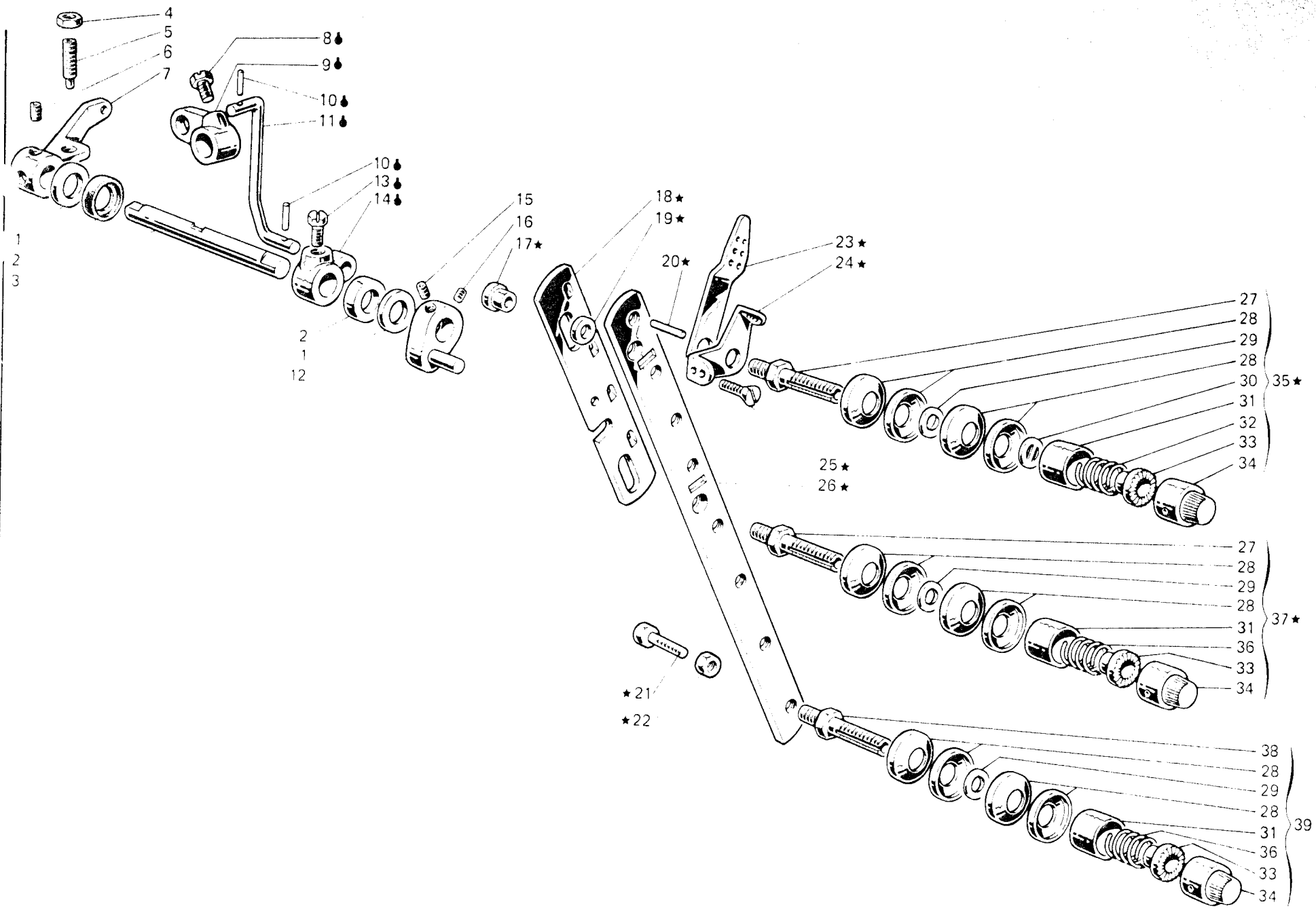


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCIÓN
★	308544-4-00	1	gruppo tensioni	tension assembly	groupe tensions		
◆	308320-4-00	1	tirante con leva	tie-rod with lever	tirant avec levier		
1	704240-2-00	2	rondella	washer	rondelle		
2	304763-0-10	2	anello di tenuta	retainer ring	bague d'étanchéité		
3	308996-0-01	1	albero comando alza piedino	shaft	arbre soulèv. pied de biche		
4	746204-0-00	1	dado	nut	écrou		
5	729884-2-00	1	vite	screw	vis		
6	729034-2-00	2	vite per leva	screw for lever	vis pour levier		
7	308062-2-00	1	leva comando alza piedino	presserfoot control lever	levier soulèv. pied de biche		
8	740632-2-00	1	vite	screw	vis		
9	302232-0-10	1	leva superiore	upper lever	levier supérieur		
10	707241-0-00	2	spina elastica	split pin	goupille réglable		
11	308321-0-00	1	tirante	tie-rod	tirant		
12	308495-2-00	1	leva sblocca tensione	lever	levier déblocage tension		
13	740636-2-00	1	vite per leva	screw for lever	vis pour levier		
14	302238-0-10	1	leva per tirante	tie-rod lever	levier pour tirant		
15	745126-2-00	1	vite	screw	vis		
16	727834-2-00	1	vite	screw	vis		
17	308512-0-00	2	distanziale	spacer	entretoise		
18	308502-0-00	1	slitta per tensione	slide for tension	glissière tension		
19	701007-0-00	2	anello	ring	anneau		
20	308560-0-00	4	pernetto	pin	pivot		
21	202214-0-10	1	vite	screw	vis		
22	733505-2-00	1	dado	nut	écrou		
23	308562-0-00	8	passafilo	thread guide	passe-fil		
24	308563-0-00	8	guidafilo	thread guide	guide-fil		
25	744676-2-00	2	vite	screw	vis		
26	308548-0-00	1	supporto	support	support		
27	308561-0-00	7	perno a vite	threaded pin	pivot à vis		
28	300218-0-10	32	disco tensione	tension disc	disque tension		
29	704821-0-00	8	rondella	washer	rondelle		
30	308507-0-00	4	rondella	washer	rondelle		
31	202556-0-00	8	scodellino	cup	cuvette		
32	200710-0-10	4	molla	spring	ressort		
33	202229-0-10	8	bussola superiore	upper bush	bague supérieure		
34	202558-2-00	8	pomolo	knob	potiveau		
35	308516-4-00	4	tensione superiore	upper tension	tension supérieure		
36	200714-0-10	4	molla	spring	ressort		
37	308517-4-00	3	tensione inferiore	lower tension	tension inférieure		
38	308515-0-00	1	perno	pin	pivot		
39	308541-4-00	1	tensione inferiore	lower tension	tension inférieure		

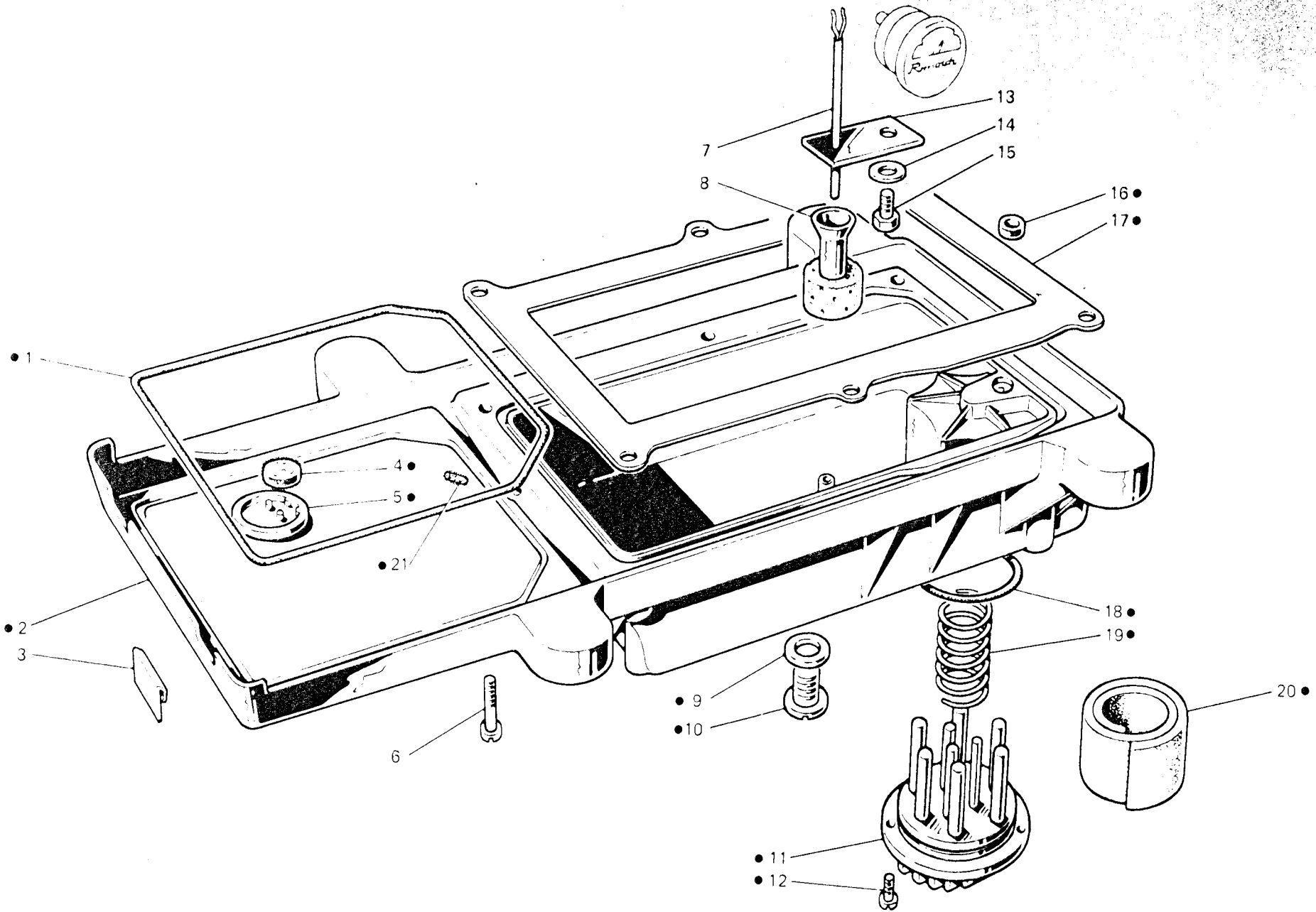


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	308588-4-03	1	bacinella olio completa	oil sump assembly	reservoir huile complet		
1	308125-0-00	1	guarnizione	gasket	garniture		
2	308576-2-01	1	bacinella	sump	reservoir		
3	308002-0-00	2	piastrina per bacinella	sheet for sump	plaquette pour reservoir		
4	308151-0-00	1	filtro	filter	filtre		
5	308150-0-10	1	scodellino recupero olio	cup	cuvette		
6	722453-2-00	6	vite per fiss. bacinella	sump fixing screw	vis blocage reservoir		
7	308231-2-01	1	astina livello olio	stick	jauge niveau huile		
8	308228-2-00	1	galleggiante	float	flotteur		
9	705977-0-00	1	rondella	washer	rondelle		
10	206564-0-00	1	tappo	plug	bouchon		
11	206560-0-10	1	coperchio	cover	couvercle		
12	721464-2-00	2	vite	screw	vis		
13	308226-0-01	1	guida astina	guide for stick	guide barre		
14	703003-0-00	1	rondella elastica	spring washer	rondelle élastique		
15	740240-0-00	1	vite	screw	vis		
16	308113-0-00	1	anello	oil ring	bague d'étanchéité		
17	311395-0-00	1	guarnizione	gasket	garniture		
18	701051-0-00	1	guarnizione	gasket	garniture		
19	206545-0-00	1	molla a spirale	spring	ressort		
20	206559-0-00	1	filtro	oil filter	filtre huile		
21	778461-0-00	1	stoppino	wick	mèche		

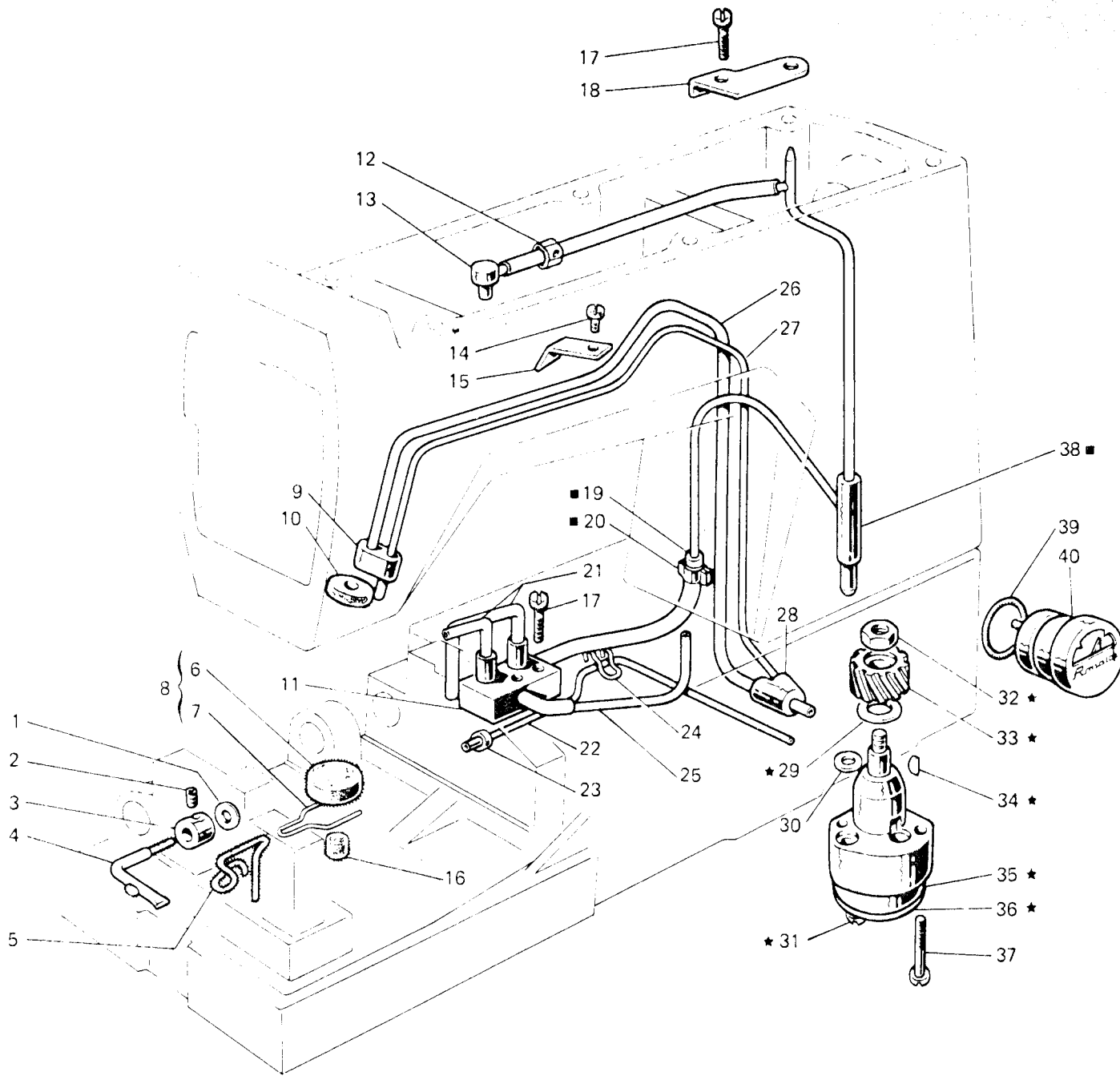


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
■	310500-4-00	1	raccordo mandata olio compl.	pipe connection assembly	raccord envoi huile compl.		
★	308105-4-01	1	pompa olio completa	oil pump assembly	pumpe huile complète		
1	300420-0-10	1	rondella	washer	rondelle		
2	730011-2-00	1	vite	screw	vis		
3	300419-0-10	1	raccordo	pipe union	raccord		
4	308243-3-00	1	tubetto e stoppino	pipe and wick	tube et mèche		
5	778240-0-00	1	stoppino	wick	mèche		
6	308153-0-00	1	filtro	filter	filtre		
7	308154-0-00	1	molletta	spring	ressort		
8	308155-4-01	1	gruppo molletta con filtro	spring with filter assembly	groupe ressort avec filtre		
9	308123-0-00	1	raccordo superiore	upper pipe union	raccord supérieur		
10	308219-0-00	1	feltro	felt	feutre		
11	308114-2-01	1	distributore	distributor	distributeur		
12	308040-2-00	1	tubetto	pipe	tube		
13	308214-0-00	1	raccordo mandata olio	pipe union	raccord		
14	721424-2-00	1	vite	screw	vis		
15	308184-0-00	1	fascetta	clamp	bride		
16	308295-0-00	1	filtro	filter	filtre		
17	721514-0-00	3	vite	screw	vis		
18	308104-0-00	1	piastrina	plate	plaquette		
19	308207-0-00	1	tubetto	pipe	tube		
20	308043-0-00	1	fascetta	clamp	bride		
21	790307-0-00	2	tubetto	pipe	tube		
22	790325-0-00	1	tubetto	pipe	tube		
23	308212-0-00	1	bussolina olio	bush	bague		
24	308211-0-00	2	clip	clip	clip		
25	790315-0-00	1	tubetto	pipe	tube		
26	790342-0-00	1	tubetto recupero olio	pipe	tube		
27	790242-0-00	1	tubetto recupero olio	pipe	tube		
28	308185-0-00	1	raccordo inferiore	lower pipe union	raccord inférieur		
29	704813-0-00	1	rondella	washer	rondelle		
30	701004-0-00	1	anello di tenuta	oil ring	bague d'étanchéité		
31	741082-2-00	2	vite	screw	vis		
32	733507-0-00	1	dado	nut	écrou		
33	206555-0-01	1	ingranaggio	gear	engrenage		
34	206557-0-00	1	chiavetta	key	clavette		
35	308110-3-01	1	corpo pompa aspirante	suction pump body	corps pompe admission		
36	308111-0-00	1	coperchio pompa	pump cover	couvercle pompe		
37	741092-0-00	2	vite fissaggio pompa	pump fixing screw	vis fixation pompe		
38	308180-2-00	1	raccordo mandata olio	pipe union	raccord		
39	701032-0-00	1	anello di tenuta	oil ring	bague d'étanchéité		
40	206669-2-01	1	indicatore livello olio	oil level gauge	indicateur niveau huile		

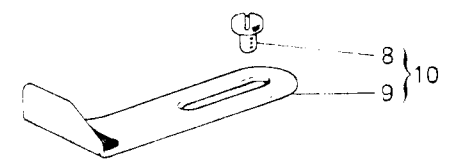
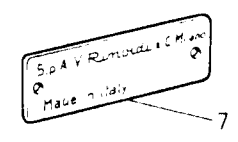
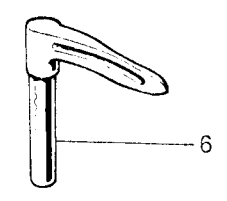
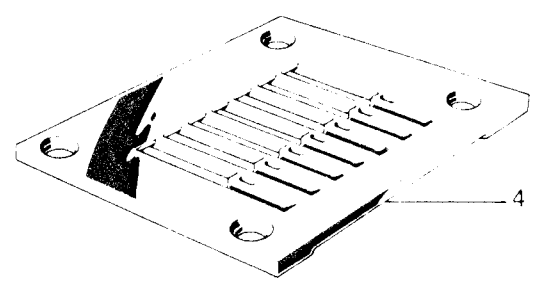
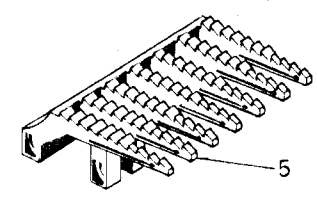
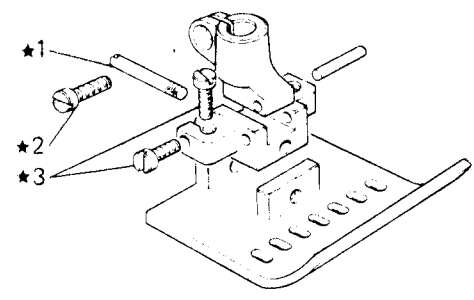


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	306441-3-11	1	piedino completo	presserfoot assembly	piéd-presseur complet		
1	306447-0-10	1	spina filettata	pin	goupille		
2	741721-2-00	1	vite	screw	vis		
3	741579-0-00	4	vite	screw	vis		
4	306440-0-11	1	placca ago	needle plate	plaque à aiguille		
5	306434-0-10	1	griffa	feed dog	griffe		
6	304186-0-11	7	crochet inferiore	lower looper	• crochet inférieur		
7	785363-0-20	1	targhetta classe testa	head class plate	plaque classe tête		

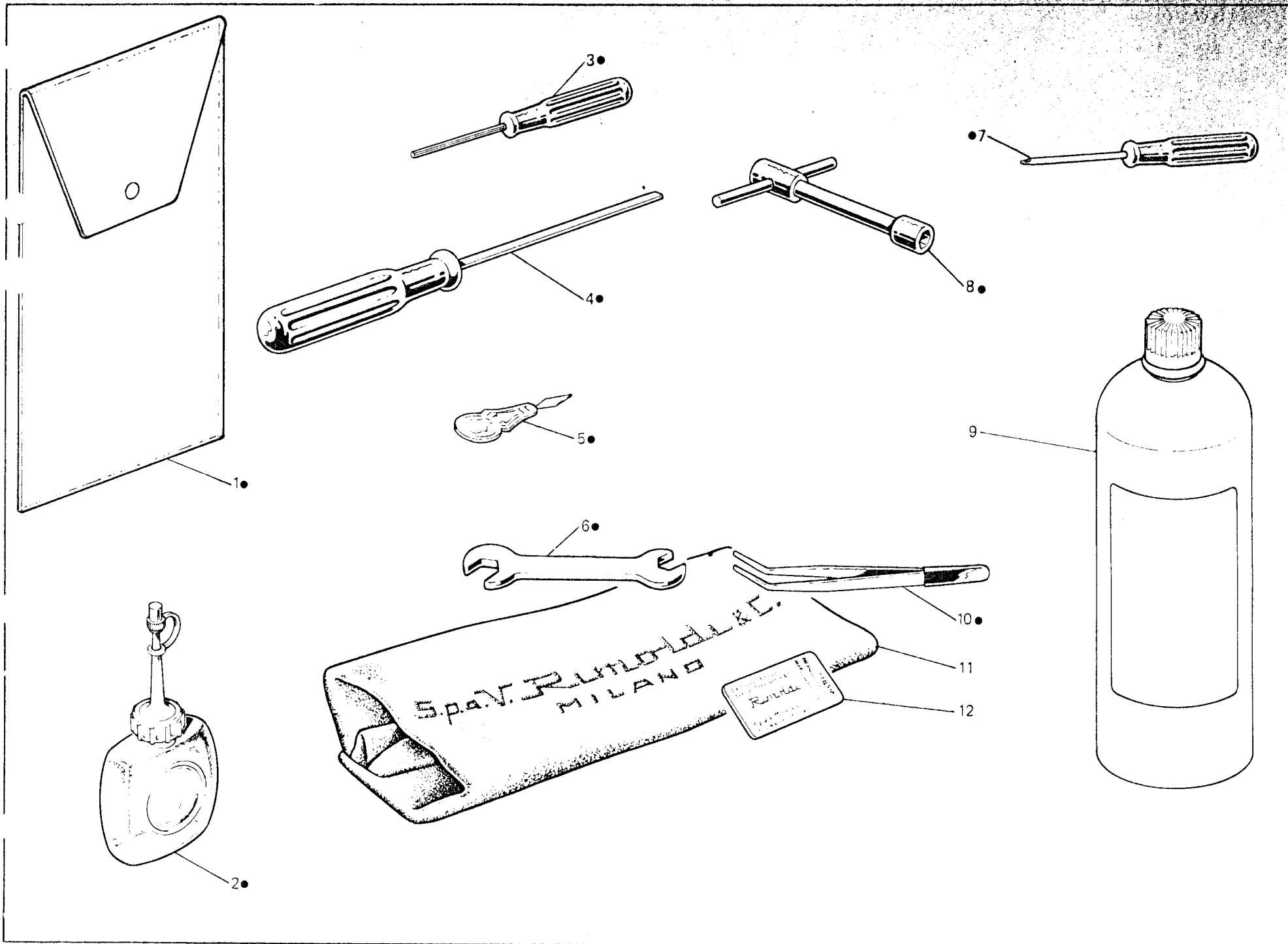


Fig. N. Abb. N.	Part. N. P.eca N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
●	991408-4-00	1	busta accessori completa	accessories envelope assembly	enveloppe accessoires complète		
1	991415-0-00	1	busta accessori	accessories envelope	enveloppe accessoires		
2	990175-0-10	1	oliatore	oiler	graisseur		
3	990474-0-11	1	chiave esagonale da 1,5 mm	1.5 mm hexagonal key	clé hexagonale de 1,5 mm		
4	990181-0-10	1	cacciavite medio	screw-driver	tournevis moyen		
5	990188-0-10	1	infila aghi	needle threading	enfiles aiguilles		
6	990193-0-00	1	chiave da 5-7 mm	5-7 mm key	clé de 5-7 mm		
7	990182-0-10	1	cacciavite piccolo	screw driver	petit tournevis		
8	990587-0-10	1	chiave a tubo da 9 mm	9 mm key	clé a tube de 9 mm		
9	990075-1-13	1	lattina olio kg. 1	oil container 1 kg	bidon huile de 1 kg		
10	990176-0-10	1	pinza per infilatura	threading tweezers	pince pour infilage		
11	990578-0-12	1	cuffia protez. macchina	machine cover	couverture protection machine		
12	★	1	bustina aghi	needle packet	paquette aiguille		
			★ per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa	to order packet of needles please specify symbol of needle fitted on machine	pour commander un sachet d'aiguille donner le symbole de l'aiguille montée sur la tête		

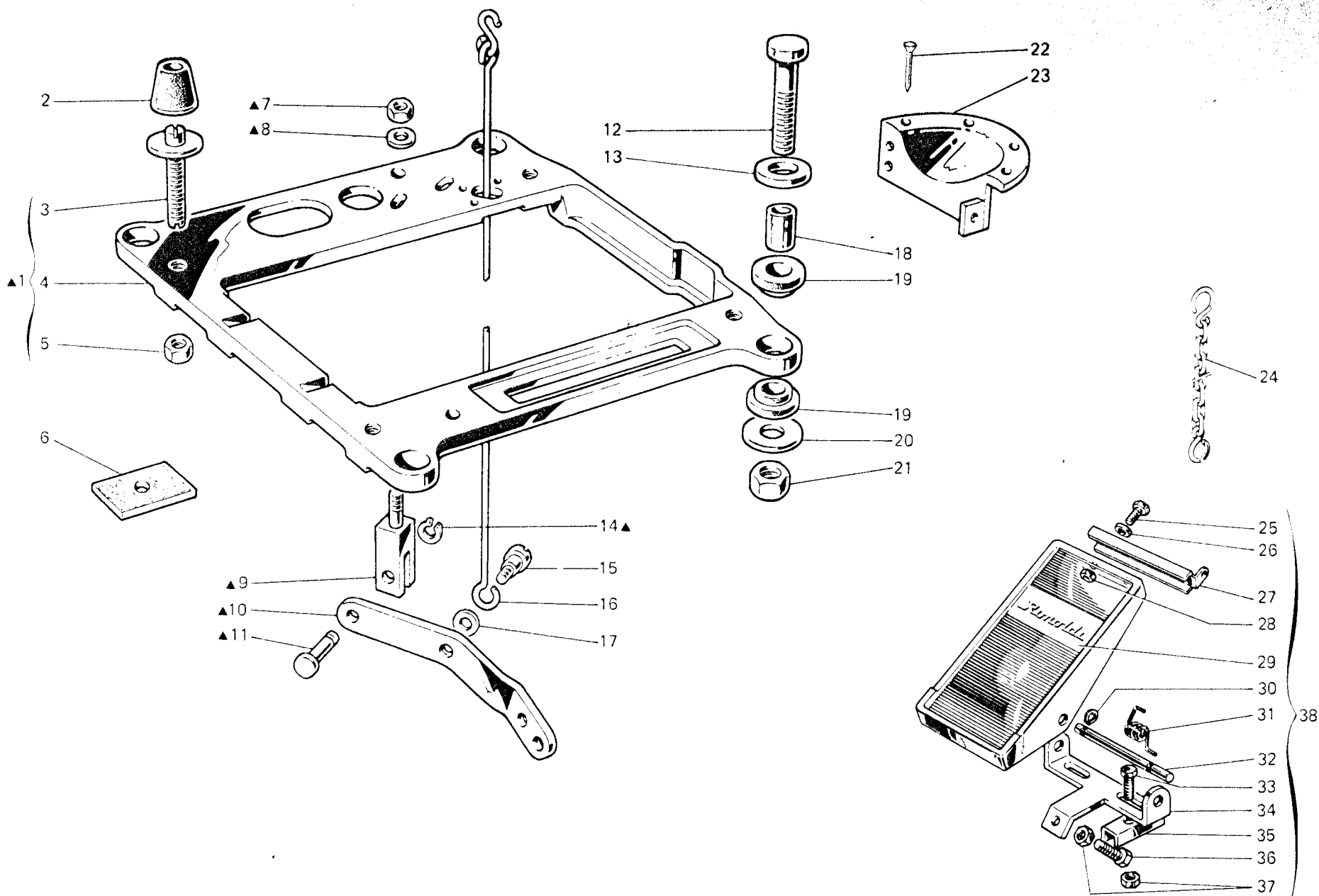


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCIÓN
▲	991253-4-00	1	PIAZZAMENTO NORMALE	NORMAL SETTING	INSTALLATION NORMAL		
1	991251-4-00	1	supporto testa completo	head support assembly	support tête complet		
2	990982-0-00	4	supporto testa con perno	head support with pin	support tête avec pivot		
3	900694-0-11	4	ammortizzatore	shock absorber	amortisseur		
4	991250-0-00	4	perno	pin	pivot		
5	991250-0-00	1	supporto testa	head support	support tête		
6	733008-2-00	4	dado	nut	écrou		
7	900203-0-10	4	ammortizzatore per tavola	shock absorber	amortisseur pour table		
8	746409-2-00	1	dado	nut	écrou		
9	704316-2-00	1	rondella	washer	rondelle		
10	991256-0-00	1	supportino per leva	support for lever	support pour levier		
11	991255-0-00	1	leva	lever	levier		
12	991257-0-00	1	perno	pin	pivot		
13	722905-2-00	4	vite	screw	vis		
14	704346-2-00	4	rondella	washer	rondelle		
15	700208-0-00	1	anello elastico	spring ring	anneau ressort		
16	743541-2-00	1	vite	screw	vis		
17	991259-3-00	1	tirante	tie-rod	tirant		
18	704310-2-00	1	rondella	washer	rondelle		
19	901102-0-00	4	distanziale	spacer	entretoise		
20	901101-0-00	8	ammortizzatore	shock absorber	amortisseur		
21	704345-2-00	4	rondella	washer	rondelle		
22	733813-0-00	4	dado	nut	écrou		
23	900201-0-10	7	chiodini	rivets	clous		
24	990317-0-10	1	protezione volante	handwheel protection	protection volant		
25	990179-4-11	1	catenella	chain	chaînette		
26	720464-4-00	2	vite	screw	vis		
27	704009-0-00	2	rondella	washer	rondelle		
28	900926-0-00	1	attacco	coupling	raccord		
29	733508-4-00	2	dado	nut	écrou		
30	900931-0-00	1	copertura	covering	couverture		
31	900918-0-00	2	anello elastico	spring ring	anneau ressort		
32	900927-0-00	1	molla	spring	ressort		
33	900928-0-00	1	perno	pin	pivot		
34	720505-4-00	2	vite	screw	vis		
35	900929-0-01	1	supporto	support	support		
36	900920-0-00	2	piastrina	plate	plaquette		
37	720545-4-00	1	vite	screw	vis		
38	733510-4-00	3	dado	nut	écrou		
38	900925-4-01	1	pedalina completa	pedal assembly	pédale complète		

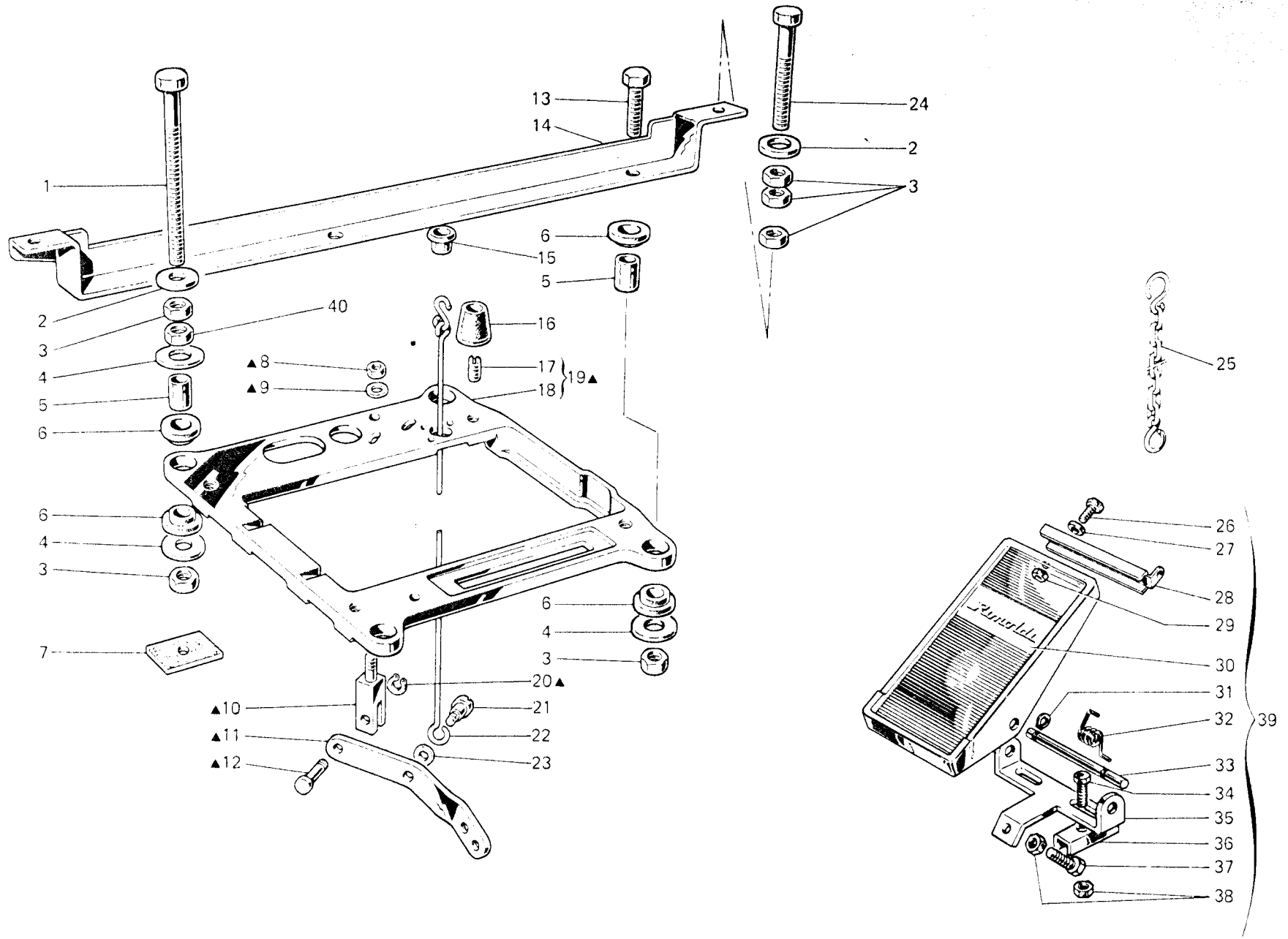


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
▲	991254-4-00	1	PIAZZAMENTO INCASSATO	SUBMERGED SETTING	INSTALLATION ENCASTREE		
1	722920-2-00	2	supporto testa completo	head support assembly	support tête complet		
2	704346-2-00	4	vite	screw	vis		
3	733813-0-00	4	rondella	washer	rondelle		
4	704345-2-00	10	dado	nut	écrou		
5	901102-0-00	6	rondella	washer	rondelle		
6	901101-0-00	4	distanziale	spacer	entretoise		
7	900203-0-10	8	ammortizzatore	shock absorber	amortisseur		
8	746409-2-00	4	ammortizzatore per tavola	shock absorber	amortisseur pour table		
9	704316-2-00	1	dado	nut	écrou		
10	991256-0-00	1	rondella	washer	rondelle		
11	991255-0-00	1	supportino per leva	support for lever	support pour levier		
12	991257-0-00	1	leva	lever	levier		
13	720546-0-00	1	perno	pin	pivot		
14	901251-2-00	2	vite	screw	vis		
15	900204-0-10	1	staffa	bracket	bride		
16	990982-0-00	1	bussola	bush	bague		
17	901253-0-00	4	ammortizzatore	shock absorber	amortisseur		
18	991250-0-00	4	vite	screw	vis		
19	991252-4-00	1	supporto testa	head support	support tête		
20	700208-0-00	1	supporto testa con viti	head support with screws	support tête avec vis		
21	743541-2-00	1	anello elastico	spring ring	anneau ressort		
22	991259-3-00	1	vite	screw	vis		
23	704310-2-00	1	tirante	tie-rod	tirant		
24	722907-2-00	1	rondella	washer	rondelle		
25	990179-4-11	2	vite	screw	vis		
26	720464-4-00	1	catenella	chain	chainette		
27	704009-0-00	2	vite	screw	vis		
28	900926-0-00	2	rondella	washer	rondelle		
29	733508-4-00	1	attacco	coupling	raccord		
30	900931-0-00	2	dado	nut	écrou		
31	900918-0-00	1	copertura	covering	couverture		
32	900927-0-00	2	anello elastico	spring ring	anneau ressort		
33	900928-0-00	1	molta	spring	ressort		
34	720505-4-00	1	perno	pin	pivot		
35	900929-0-01	2	vite	screw	vis		
36	900920-0-00	1	supporto	support	support		
37	720545-4-00	2	piastrina	plate	plaquette		
38	733510-4-00	1	vite	screw	vis		
39	900925-4-01	3	dado	nut	écrou		
40	733008-2-00	1	pedalina completa	pedal assembly	pédale complète		
		4	dado	nut	écrou		

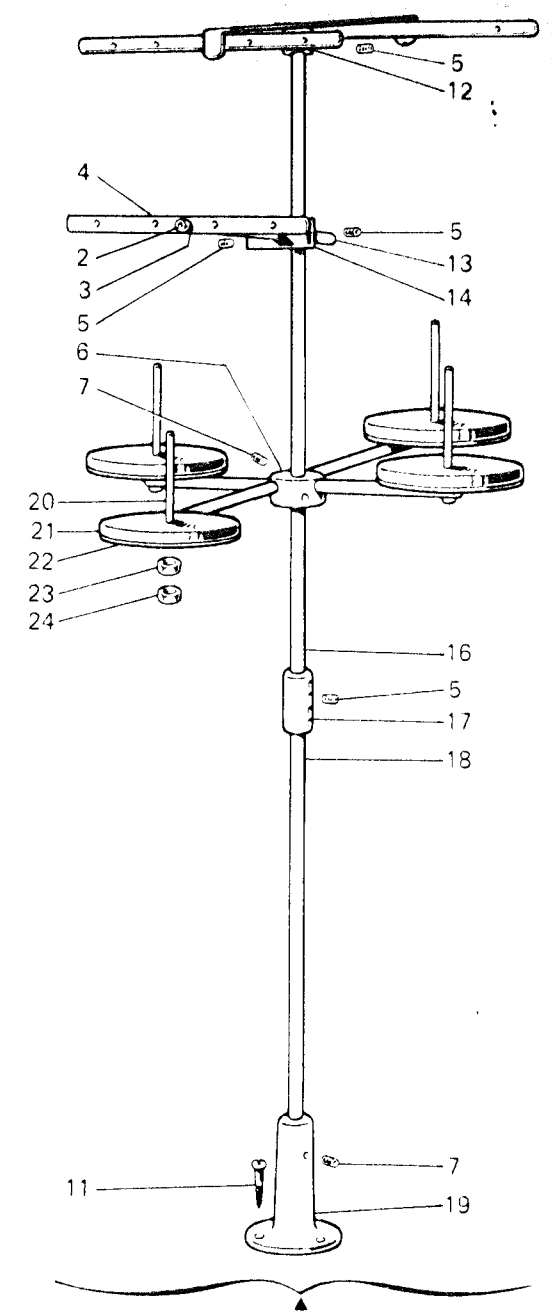
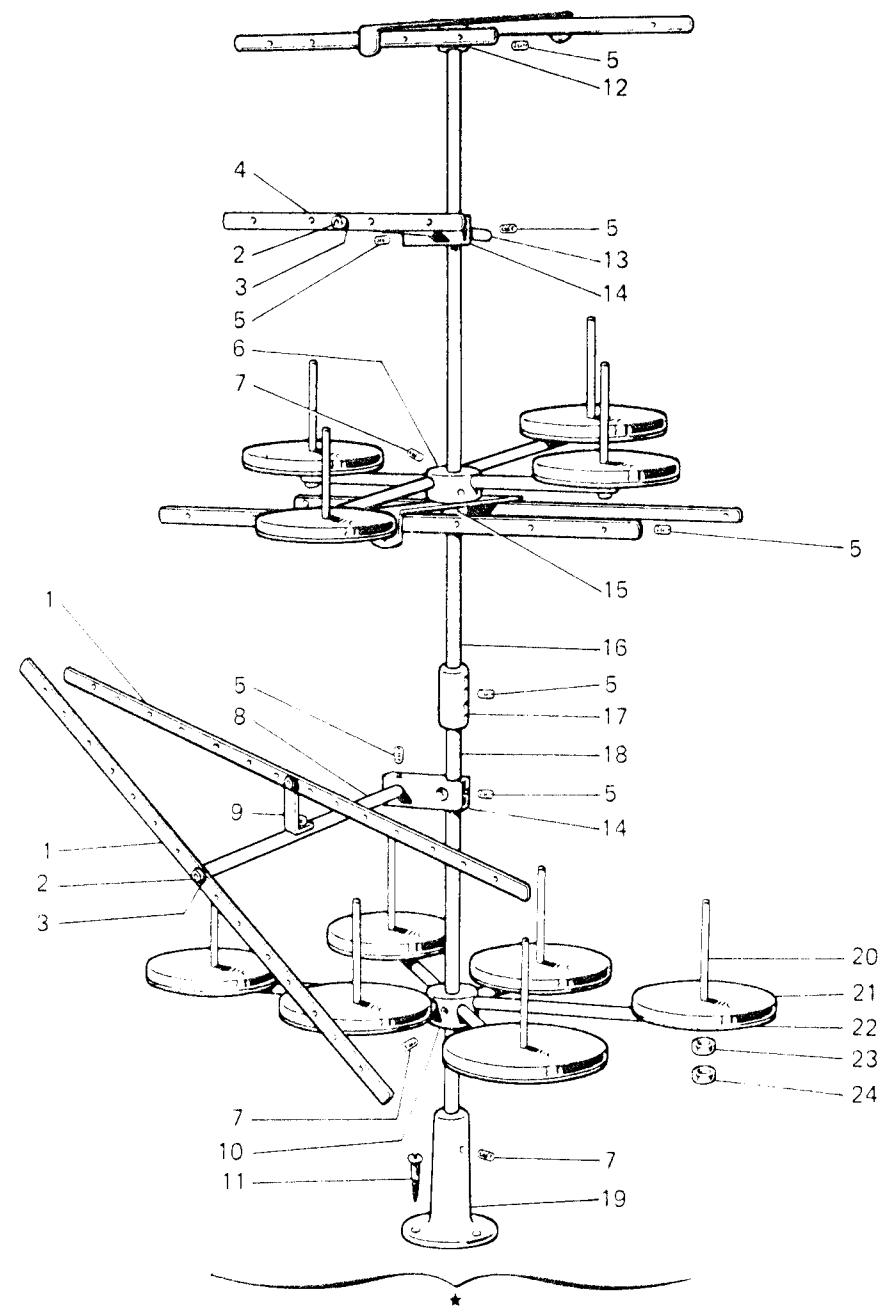


Fig. N. Abb. N.	Part. N. Pece N. Bestell N. Pezzi N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	DESCRIPTION	BENENNUNG	DESCRIPCION
★	991175-5-00	1	porta bobine compl.(10 fili)	bobbin carrier assembly	porte bobine complet		
▲	991170-5-00	1	porta bobine compl.(4 fili)	bobbin carrier assembly	porte bobine complet		
1	991177-2-00	2	telaietto con bussole	frame with bushes	bâti avec bagues		
2	722431-2-00	5	vite	screw	vis		
3	703005-0-00	5	rondella	washer	rondelle		
4	991108-2-00	2	telaietto con bussole	frame with bushes	bâti avec bagues		
5	729034-2-00	17	vite	screw	vis		
6	991129-3-00	2	mozzo con aste	hub with rods	moyeu avec tiges		
7	729054-2-00	8	vite	screw	vis		
8	991165-2-00	1	asta	rod	tige		
9	991107-2-00	1	squadretta	bracket	équerre		
10	991144-3-00	1	mozzo con aste	hub with rods	moyeu avec tiges		
11	731107-2-00	6	vite da legno	screw	vis		
12	991121-3-00	2	telaietto sup.completo	upper frame assembly	bâti supérieur complet		
13	991162-2-00	2	asta	rod	tige		
14	991128-2-00	2	blocchetto	block	bloc		
15	991139-3-00	1	telaietto superiore compl.	upper frame assembly	bâti supérieur		
16	991113-0-00	2	asta principale	main rod	tige principal		
17	991163-2-00	1	giunto con viti	joint with screws	joint avec vis		
18	991168-0-00	2	asta sussidiaria	subsidiary rod	tige subsidiaire		
19	991114-2-00	2	basetta con vite	base with screw	base avec vis		
20	991111-2-00	14	astina	rod	tige		
21	991179-0-00	14	disco	disc	disque		
22	991112-0-00	14	piatto	plate	plaque		
23	733508-2-00	14	dado	nut	écrou		
24	925433-0-00	14	dado	nut	écrou		